Introduction

Thank you very much for purchasing a Seminar text "OTASUKE Pro-ServerEX" (hereafter, refer to "This manual").

This manual is created for the purpose of performing the practical work for actual device of data management soft Pro-Server EX.
Again, from the description, you must have understood design experience of GP3000 series manufactured by our company and PLC product of another company or knowledge of equivalent level. For the actual use, please read our company's product manual carefully.By this way you can understand the correct handling of Pro-Server EX and its features thoroughly.

■ Targeted software

　　　Pro-Server EX V1.00

■ Executed environment has been explained

　　　Display indicator　　　　:　GP3500T

　　　PC　　　:　Windows PC

Warning

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Intel, Pentium	U.S. Intel
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The items which are differ from the notation and formal notation in this manual with above mentioned trade name and trade mark, is as follows.

Notation in this manual   Formal notation

Windows 2000	Microsoft ® Windows ® 2000 Operating system
Windows XP	Microsoft ® Windows ® XP Operating system

Written/Declared rules

This text is written with the following rules.

Notation	Semantic content
Note	1. If this display is neglected and wrong handling is performed, difficulties which will be faced by person or the contents in which assumption of generation of the physical damage will be shown.
	2. When the contents goes against the explanation of this display,the problems such as abnormal operation of device and data deletion etc. may occur.
	3. Indicates the operation, work that are necessary to be performed.

Notation	Semantic content
⭐ One point	This is the explanation of well known and convenient spot and well known contents.

Composition of this manual

Introduction・・・・・・・・・・・Explanation regarding the outline and
preliminary knowledge of software

Chapter 1　Basic setup・・・・・・・・Explanation regarding the flow of an overall
basic setup.

Chapter 2　Status observation・・・・・Explanation regarding the method by
which field/site data is read easily from the
personal computer.

Chapter 3　Communication between devices・・・・Explanation regarding the
method by which the data is
exchanged by the personal
computer and display device.

Chapter 4　Excel form・・・・・・・・Explanation regarding the
collection of field/site data
in Excel.

Appendix・・・・・・・・・・・・・Explanation regarding the environmental
setup or security setup and the data for
practical work.