

Device/PLC Connection Manuals



About the Device/PLC Connection Manuals

Prior to reading these manuals and setting up your device, be sure to read the "Important: Prior to reading the Device/PLC Connection manual" information. Also, be sure to download the "Preface for Trademark Rights, List of Units Supported, How to Read Manuals and Documentation Conventions" PDF file. Furthermore, be sure to keep all manual-related data in a safe, easy-to-find location.

Omron Corporation

1 System Structure

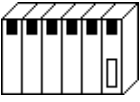



The following describes the system structure for connecting the GP to Omron PLCs.

Reference The Cable Diagrams mentioned in the following tables are listed in the section titled "2.2.2 Cable Diagrams".



If the SYSMAC C/CV/α series PLC is used in RUN mode, "PLC COM. ERROR (02: 01)" may briefly display. The GP subsequently forces the PLC to enter the MONITOR mode (data can be written to the PLC, while it is in RUN mode); data communication will not be affected.

■ SYSMAC C Series (using Link I/F)

CPU	Link I/F	Cable Diagram	Cables	Target Machine
	Host link unit 			
C200H	C200H-LK201 ^{*1}	RS-232C <Cable Diagram 1>	GP410-IS00-O(5m) CA3-CBL232/5M-01(5m)	GP/GLC Series ST401/ST403
	C120-LK201-V1 ^{*2}			
	C200H-LK202 ^{*1}	RS-422 <Cable Diagram 2>	————— —————	GP/GLC Series ST400/ST403
	C120-LK202-V1 ^{*2}			
C200HS	C200H-LK201 ^{*1}	RS-232C <Cable Diagram 1>	GP410-IS00-O(5m) CA3-CBL232/5M-01(5m)	GP/GLC Series ST401/ST403
	C120-LK201-V1 ^{*2}			
	C200H-LK202 ^{*1}	RS-422 <Cable Diagram 2>	————— —————	GP/GLC Series ST400/ST403
	Link I/F on CPU ^{*3}	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*4} GP2000-CBLSYS/5M-01(5m) ^{*5} CA3-CBLSYS-01(5m) ^{*6}	GP/GLC Series ST401/ST403
C500, C500F, C1000H, C2000, C2000H	C120-LK201-V1 ^{*2}	RS-232C <Cable Diagram 1>	GP410-IS00-O(5m) CA3-CBL232/5M-01(5m)	GP/GLC Series ST401/ST403
	C120-LK202-V1 ^{*2}	RS-422 <Cable Diagram 2>	————— —————	GP/GLC Series ST400/ST403
	C500-LK201-V1 ^{*1}	RS-232C <Cable Diagram 1>	GP410-IS00-O(5m) CA3-CBL232/5M-01(5m)	GP/GLC Series ST401/ST403
		RS-422 <Cable Diagram 2>	————— —————	GP/GLC Series ST400/ST403
	C500-LK203 ^{*1}	RS-232C <Cable Diagram 1>	GP410-IS00-O(5m) CA3-CBL232/5M-01(5m)	GP/GLC Series ST401/ST403
		RS-422 <Cable Diagram 4>	————— —————	GP/GLC Series ST400/ST403

* 1 Base installation type.

* 2 CPU installation type.

* 3 Connect to the RS-232C port.

* 4 Requires a commercial type 9 <-> 25 pin conversion adaptor for ST unit.

* 5 Can be used for GP2000 Series and GLC2000 Series only.

* 6 Can be used for ST Series only.

CPU	Link I/F	Cable Diagram	Cables	Target Machine
C1000HF	C500-LK203 ^{*1}	RS-232C <Cable Diagram 1>	GP410-IS00-O(5m)	GP/GLC Series
			CA3-CBL232/5M-01(5m)	ST401/ST403
		RS-422 <Cable Diagram 4>	—————	GP/GLC Series
			—————	ST400/ST403
C20H, C28H, C40H	Link Unit on CPU ^{*3}	RS-232C <Cable Diagram 5>	—————	GP/GLC Series
			—————	ST401/ST403
C120,C120F	C120-LK201-V1 ^{*2}	RS-232C <Cable Diagram 1>	GP410-IS00-O(5m)	GP/GLC Series
			CA3-CBL232/5M-01(5m)	ST401/ST403
	C120-LK202-V1 ^{*3}	RS-422 <Cable Diagram 2>	—————	GP/GLC Series
			—————	ST400/ST403
CQM1-CPU42	RS-232C port on CPU	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*4} GP2000-CBLSYS/5M-01(5m) ^{*5} CA3-CBLSYS-01(5m) ^{*6} Omron RS-232C Cable XW2Z-200S(2m) ^{*4} , XW2Z-500S(5m) ^{*4}	GP/GLC Series ST401/ST403
			SRM1-C02 CPM2A	CPM1-CIF01
RS-232C port on CPU	GP/GLC Series ST401/ST403			
CPM1-CIF11	RS-422 <Cable Diagram 9>	—————		GP/GLC Series
		—————		ST400/ST403
CPM1-20CDR-A	CPM1-CIF01	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*4} GP2000-CBLSYS/5M-01(5m) ^{*5} CA3-CBLSYS-01(5m) ^{*6} Omron RS-232C Cable XW2Z-200S(2m) ^{*4} , XW2Z-500S(5m) ^{*4}	GP/GLC Series ST401/ST403
			CPM1-CIF11	RS-422 <Cable Diagram 9>
	—————	ST400/ST403		

- * 1 Base installation type.
- * 2 CPU installation type.
- * 3 Connect to the RS-232C port.
- * 4 Requires a commercial type 9 <-> 25 pin conversion adaptor for ST unit.
- * 5 Can be used for GP2000 Series and GLC2000 Series only.
- * 6 Can be used for ST Series only.

CPU	Link I/F	Cable Diagram	Cables	Target Machine
COM1H-CPU21 COM1H-CPU51 COM1H-CPU61	RS-232C port on CPU	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*5} GP2000-CBLSYS/5M-01(5m) ^{*6} CA3-CBLSYS-01(5m) ^{*7} Omron RS-232C Cable XW2Z-200S(2m) ^{*5} , XW2Z-500S(5m) ^{*5}	GP/GLC Series
				ST401/ST403
CPM2C	Peripheral port on CPM2C-CIF01	RS-232C <Cable Diagram 3>	Omron Co. cable CS1W-CN114 or QM1-CIF01 are required. ^{*5} GP000-IS03-MS(3m) ^{*5} GP2000-CBLSYS/5M-01(5m) ^{*6} CA3-CBLSYS-01(5m) ^{*7} Omron RS-232C Cable XW2Z-200S(2m) ^{*5} , XW2Z-500S(5m) ^{*5}	GP/GLC Series
	RS-232C port on CPM2C-CIF01			ST401/ST403
COM1H-CPU51 COM1H-CPU61	COM1H-SCB41 ^{*2}	RS-422 (1:1 Communication) (Cable Diagram >		
		RS-422 (1:n Communication) ^{*1} (Cable Diagram >	Omron Co. Link Adaptor B500-AL001 ^{*3}	GP ^{*4} /GLC Series
		RS-422 (1:n Communication) ^{*1} (Cable Diagram >	_____	ST400/ST403
		RS-422 (1:n Communication) ^{*1} (Cable Diagram >	_____	GP ^{*4} /GLC Series
				ST400/ST403

*1 When "n" COM1H-CPU51/COM1H-CPU61 units are connected to one GP unit for communication, the maximum for "n" is 8.

*2 Use the RS-422A/485 port, which is port 2 of the COM1H-SCB41 series communication board.

*3 The RS-422 communication port on the PLC is a D-sub. For 1:n connections, use OMRON's link adaptor or terminal block.

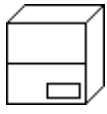


*4 Within the GP70 series units, this applies only to the GP377 series.

*5 Requires a commercial type 9 <-> 25 pin conversion adaptor for ST unit.

*6 Can be used for GP2000 Series and GLC2000 Series only.

*7 Can be used for ST Series only.

■ SYSMAC C Series (CPU Direct Connection)

CPU ^{*1}	Cable Diagram	Cables	Target Machine
			
C200HS, SRM1-C02, CQM1-CPU11, CQM1-CPU42, CPM1-20CDR-A, CQM1H-CPU21 ^{*2} CQM1H-CPU51 ^{*2} CQM1H-CPU61 ^{*2} CPM2C ^{*2}		Omron Co. Isolation Cable CQM1-CIF01 ^{*3}	GP/GLC Series ST401/ST403
CQM1H-CPU21 CQM1H-CPU51 CQM1H-CPU61 CPM2C	RS-232C <Cable Diagram 15>	Omron Co. ^{*4} CS1W-CN225 (2m), CS1W-CN625 (6m) Omron Co. ^{*5} CS1W-CN226 (2m), CS1W-CN626 (6m)	GP/GLC Series ST401/ST403

*1 Connect to a peripheral port.

*2 An Omron Co. cable (CSIW-CN114) is required.



The CQM1-CPU11 has only one peripheral port, so a programming console cannot be used at the same time with the GP.



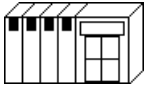


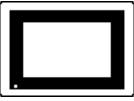
If power to CQM1 is turned OFF while it is connected to the GP, "RUN" (operation) will stop. To change CQM1 to RUN mode when the power is turned back ON, change the CQM1's [Power ON Operation Mode Setting] to [RUN].

*3 Requires a commercial type 9 <-> 25 pin conversion adaptor for ST unit.

*4 Connect the cable shown in Cable Diagram 15 between the GP/GLC and the CSIW-CN*25 cable.

*5 Connect the cable shown in Cable Diagram 15 between the ST and the CSIW-CN*26 cable.

■ SYSMAC-α Series (using Link I/F)

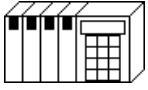



CPU	Link I/F	Cable Diagram	Cables	Target Unit	
	Communication Board 				
C200HX-CPU85-Z C200HX-CPU64 C200HX-CPU44 C200HE-CPU42 C200HG-CPU63 C200HG-CPU43	C200HW-COM06	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*1} GP2000-CBLSYS/5M-01(5m) ^{*2} CA3-CBLSYS-01(5m) ^{*3} Omron co. RS-232C Cable XW2Z-200S(2m), ^{*1} XW2Z-500S(5m), ^{*1}	GP/GLC Series ST401/ST403	
		RS-422 <Cable Diagram 6>	—————	GP/GLC Series ST400/ST403	
		RS-232C Port on CPU	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*1} GP2000-CBLSYS/5M-01(5m) ^{*2} CA3-CBLSYS-01(5m) ^{*3} Omron co. RS-232C Cable XW2Z-200S(2m), ^{*1} XW2Z-500S(5m), ^{*1}	GP/GLC Series ST401/ST403
	C200HE-CPU42-Z	RS-232C Port on CPU	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*1} GP2000-CBLSYS/5M-01(5m) ^{*2} CA3-CBLSYS-01(5m) ^{*3} Omron co. RS-232C Cable XW2Z-200S(2m), ^{*1} XW2Z-500S(5m), ^{*1}	GP/GLC Series ST401/ST403
		C200H-LK202-V1	RS-422 <Cable Diagram 2>	—————	GP/GLC Series ST400/ST403
	C200HX-CPU64-Z	C200H-LK202-V1	RS-422 <Cable Diagram 2>	—————	GP/GLC Series ST400/ST403
C200H-LK201-V1		RS-232C <Cable Diagram 1>	GP410-IS00-0(5m)	GP/GLC Series	
			CA3-CBL232/5M-01(5m)	ST401/ST403	

*1 Requires a commercial type 9 <-> 25 pin conversion adaptor for ST unit.

*2 Can be used for GP2000 Series and GLC2000 Series only.

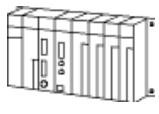


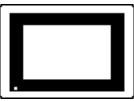
*3 Can be used for ST Series only.

■ SYSMAC CV Series (using Link I/F)

CPU	Link I/F	Cable Diagram	Cables	Target Machine
	Host Link Unit 			
CV500, CV1000, CVM1	CV500-LK201	RS-232C <SIO port 1 connection> <Cable Diagram 1>	GP410-IS00-O(5m)	GP/GLC Series
		CA3-CBL232/5M-01(5m)	ST401/ST403	
		RS-232C <SIO port 2 connection> <Cable Diagram 7>	—————	GP/GLC Series
		—————	ST401/ST403	
	Link I/F on CPU ^{*1}	RS422 <SIO port 2 connection> <Cable Diagram 8>	—————	GP/GLC Series
		—————	ST400/ST403	
		RS-232C <Cable Diagram 7>	—————	GP/GLC Series
		—————	ST401/ST403	
RS422 <Cable Diagram 8>	—————	GP/GLC Series		
—————	ST400/ST403			

**1 Connect to the Host Link Port*

■ SYSMAC CS1 Series (1:1)

CPU	Link I/F	Cable Diagram	Cables	Target Machine
				
CS1H-CPU67 CS1H-CPU66 CS1H-CPU65 CS1H-CPU64 CS1H-CPU63 CS1G-CPU45 CS1G-CPU44	RS-232C port for CPU unit	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*2} GP2000-CBLSYS/5M-01(5m) ^{*3} CA3-CBLSYS-01(5m) ^{*4} Omron Co. XW2Z-200S(2m) ^{*2} XW2Z-500S(5m) ^{*2}	GP/GLC Series ST401/ST403
CS1G-CPU43 CS1G-CPU42 CS1H-CPU67H CS1H-CPU66H CS1H-CPU65H CS1H-CPU64H CS1H-CPU63H	Peripheral port for CPU unit	RS-232C ^{*1} <Cable Diagram 11>	Omron Co. CS1W-CN225(2m) ^{*1} CS1W-CN625(6m) ^{*1} Omron Co. CS1W-CN226(2m) ^{*1} CS1W-CN626(6m) ^{*1}	GP/GLC Series ST401/ST403
CS1W-SCU21 CS1G-CPU44H CS1G-CPU43H CS1G-CPU42H	CS1W-SCU21	RS-232C (Ports 1,2) <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*2} GP2000-CBLSYS/5M-01(5m) ^{*3} CA3-CBLSYS-01(5m) ^{*4} Omron Co. XW2Z-200S(2m) ^{*2} XW2Z-500S(5m) ^{*2}	GP/GLC Series ST401/ST403
	CS1W-SCB21	RS-232C (Ports 1,2) <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*2} GP2000-CBLSYS/5M-01(5m) ^{*3} CA3-CBLSYS-01(5m) ^{*4} Omron Co. XW2Z-200S(2m) ^{*2} XW2Z-500S(5m) ^{*2}	GP/GLC Series ST401/ST403
	CS1W-SCB41	RS-232C (Port 1) <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*2} GP2000-CBLSYS/5M-01(5m) ^{*3} CA3-CBLSYS-01(5m) ^{*4} Omron Co. XW2Z-200S(2m) ^{*2} XW2Z-500S(5m) ^{*2}	GP/GLC Series ST401/ST403
		RS-422 (Port 2) <Cable Diagram 10>	————— —————	GP/GLC Series ST400/ST403

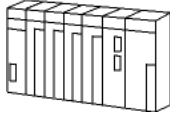



*1 When connecting to the peripheral port, a particular cable is needed between GP and the CS1W-CN*25 cable /CS1W-CN*26 cable, refer to this section's Cable Diagram 11 for the required cable.

*2 Requires a commercial type 9 <-> 25 pin conversion adaptor for ST unit.

*3 Can be used for GP2000 Series and GLC2000 Series only.

*4 Can be used for ST Series only.

■ SYSMAC CJ Series

CPU	Link I/F	Cable Diagram	Cables	Target Machine
				
CJ1G-CPU44 CJ1G-CPU45 CJ1G-CPU42H CJ1G-CPU43H CJ1G-CPU44H CJ1G-CPU45H	Peripheral port on CPU unit	RS-232C <Cable Diagram 11>	Omron Co. CS1W-CN225(2m) ^{*1} CS1W-CN625(6m) ^{*1}	GP/GLC Series
			Omron Co. CS1W-CN226(2m) ^{*1} CS1W-CN626(6m) ^{*1}	ST401/ST403
	RS232C port on CPU unit	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*2} GP2000-CBLSYS/5M-01(5m) ^{*3} CA3-CBLSYS-01(5m) ^{*4}	GP/GLC Series
			Omron Co. XW2Z-200S(2m) ^{*2} XW2Z-500S(5m) ^{*2}	ST401/ST403
	CJ1W-SCU41	RS-232C (Port 2) <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*2} GP2000-CBLSYS/5M-01(5m) ^{*3} CA3-CBLSYS-01(5m) ^{*4}	GP/GLC Series
			Omron Co. XW2Z-200S(2m) ^{*2} XW2Z-500S(5m) ^{*2}	ST401/ST403
	RS-422 (Port 1) <Cable Diagram 10>	_____	GP/GLC Series	
		_____	ST400/ST403	

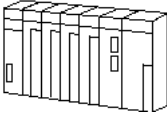

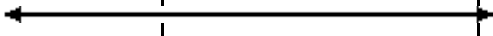

*1 When connecting to the peripheral port, a particular cable is needed between GP and the CS1W-CN*25 cable /CS1W-CN*26 cable, refer to this section's Cable Diagram 11 for the required cable.

*2 Requires a commercial type 9 <-> 25 pin conversion adaptor for ST unit.

*3 Can be used for GP2000 Series and GLC2000 Series only.

*4 Can be used for ST Series only.

■ SYSMAC CJ1M Series

CPU	Link I/F	Cable Diagram	Cables	Target Machine
				
CJ1M-CPU12 CJ1M-CPU13 CJ1M-CPU22 CJ1M-CPU23	Peripheral port on CPU unit	RS-232C <Cable Diagram 11>	Omron Co. CS1W-CN225(2m) ^{*1} CS1W-CN625(6m) ^{*1}	GP/GLC Series
			Omron Co. CS1W-CN226(2m) ^{*1} CS1W-CN626(6m) ^{*1}	ST401/ST403
	RS232C port on CPU unit	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*2} GP2000-CBLSYS/5M-01(5m) ^{*3} CA3-CBLSYS-01(5m) ^{*4}	GP/GLC Series
			Omron Co. XW2Z-200S(2m) ^{*2} XW2Z-500S(5m) ^{*2}	ST401/ST403
	CJ1W-SCU41	RS-232C <Cable Diagram 3>	GP000-IS03-MS(3m) ^{*2} GP2000-CBLSYS/5M-01(5m) ^{*3} CA3-CBLSYS-01(5m) ^{*4}	GP/GLC Series
			Omron Co. XW2Z-200S(2m) ^{*2} XW2Z-500S(5m) ^{*2}	ST401/ST403
	RS-422 (Port 1) <Cable Diagram 10>	—————	GP/GLC Series	
		—————	ST400/ST403	

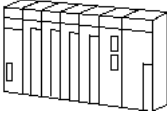



*1 When connecting to the peripheral port, a particular cable is needed between GP and the CS1W-CN*25 cable /CS1W-CN*26 cable, refer to this section's Cable Diagram 11 for the required cable.

*2 Requires a commercial type 9 <-> 25 pin conversion adaptor for ST unit.

*3 Can be used for GP2000 Series and GLC2000 Series only.

*4 Can be used for ST Series only.

■ SYSMAC CP Series

CPU	Link I/F	Cable Diagram	Cables	Target Machine
				
CP1H	CP1W-CIF01	RS-232C <Cable Diagram 16>	GP000-IS03-MS(3m) ^{*1} CA3-CBLSYS-01(5m) ^{*2}	GP/GLC Series
			Omron Co. XW2Z-200S-V(2m) ^{*2}	ST401

*1 Requires a commercial type 9 pin (female) <-> 25 pin (female) conversion adaptor for ST unit.

*2 Requires a commercial type 9 pin (male) <-> 25 pin (male) conversion adaptor for GP/GLC unit.

2 Cable Diagrams

The cable diagram illustrated below and the cable diagrams recommended by Mitsubishi Electric Corporation may differ. Using these cables for your PLC, however, will not cause any problems.

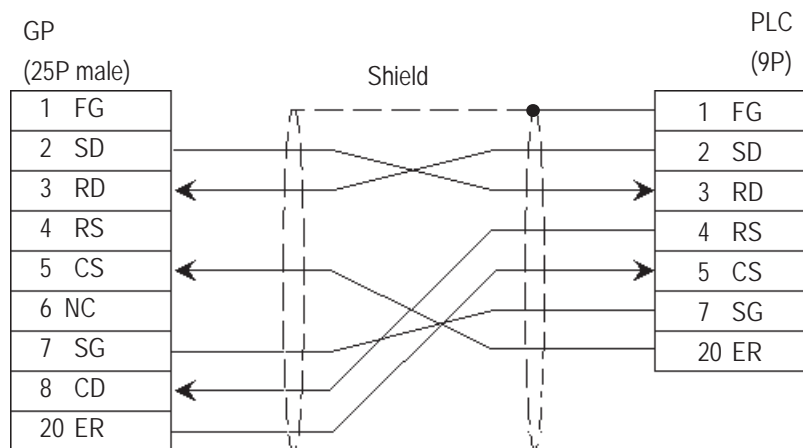


Ground your PLC's FG terminal according to your country's applicable standard. For details, refer to the corresponding PLC manual.

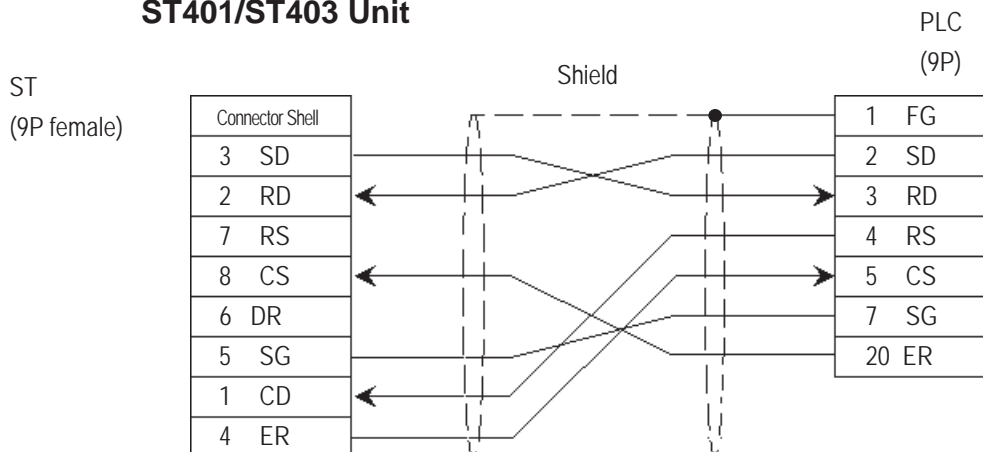
- **Connect the FG line of the Shield cable to either the GP or PLC, depending on your environment. When using a connector hood and grounding the FG line, be sure to use an electrical conductor. The following connection diagrams show examples for connecting a shielded cable to the PLC.**
- **For the RS-232C connection, use a cable length less than 15m.**
- **If a shielded cable is connected to the RS-422 port, it must be no longer than 600 m.**
- **If a communications cable is used, it must be connected to the SG (signal ground).**

Cable Diagram 1

GP/GLC Series Units



ST401/ST403 Unit



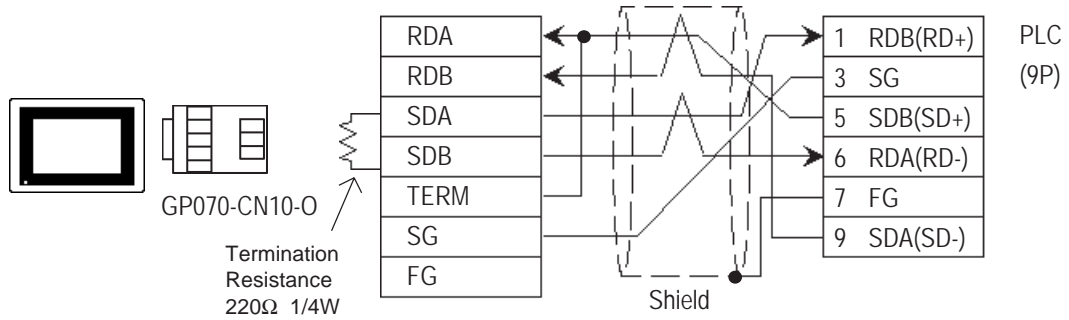
Cable Diagram 2



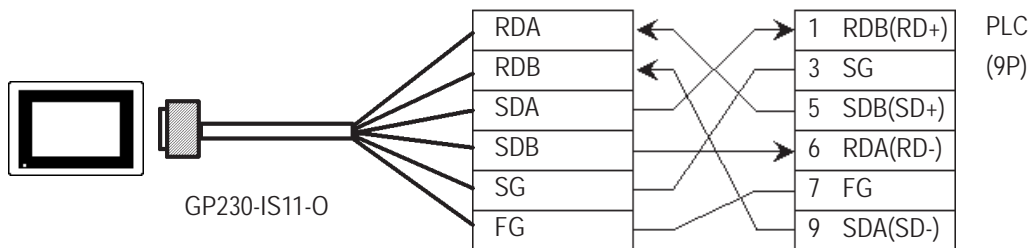
- Turn on the Termination Resistor switch, on the PLC.
- Signals A and B are opposite on the GP and PLC.

GP/GLC Series Units

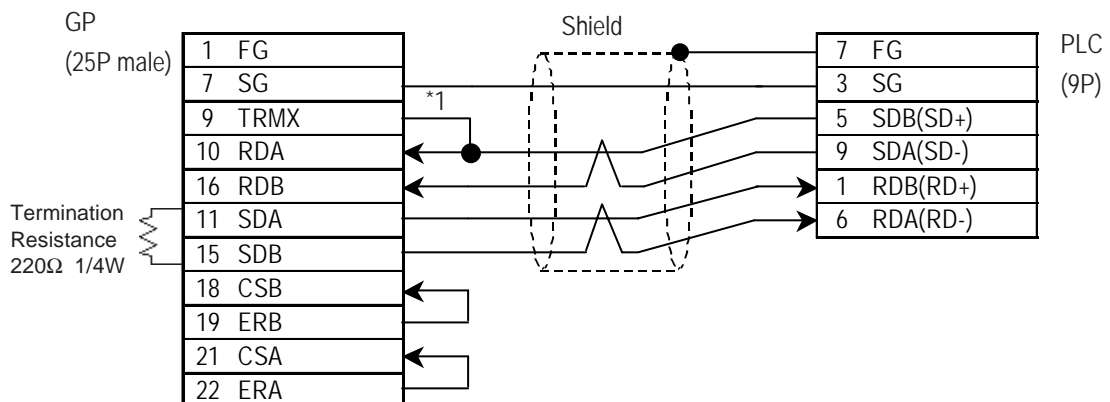
- When using Digital's RS-422 connector terminal adapter GP070-CN10-0



- When using Digital's RS-422 Cable, GP230-IS11-0



- When making your own cable connections



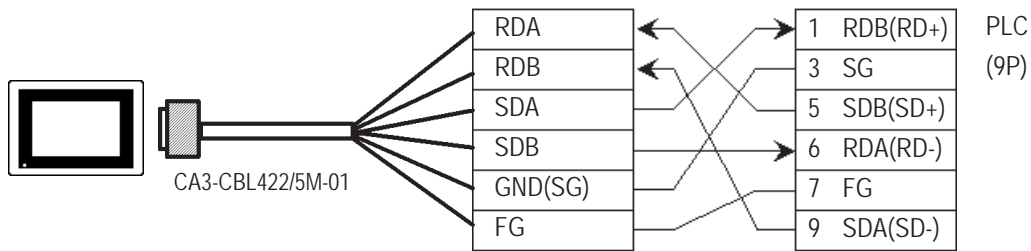
*1 When connecting the #9 and #10 pins in the GP Serial I/F, a termination resistance of 100Ω is added between RDA and RDB.



Note: When making your own connection cable, Digital recommend using Hirakawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

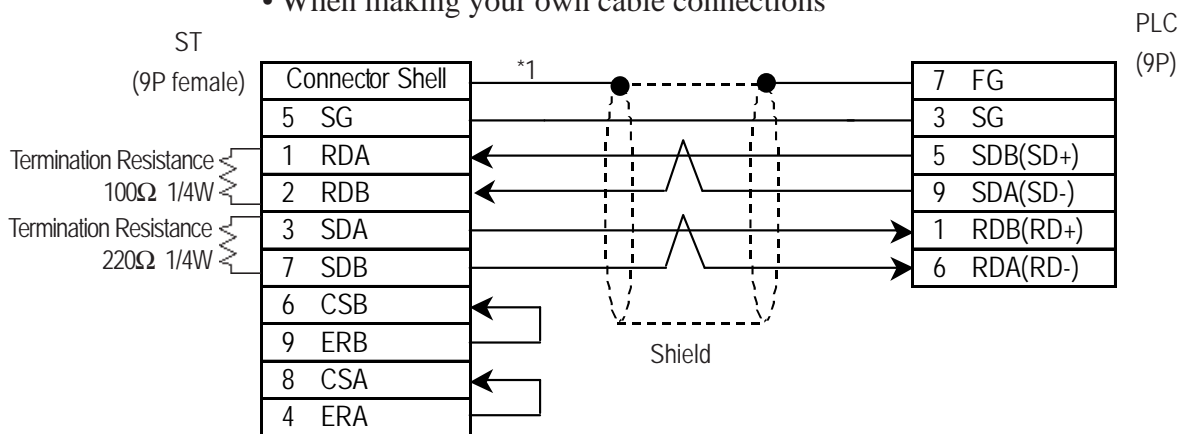
ST400/ST403 Unit

- When using Digital's RS-422 cable CA3-CBL422/5M-01



Note: Be sure to connect the FG line to the FG terminal. For information about FG connections, refer to page 1-5 note *1, in the "Connecting a Device/PLC to the ST unit."

- When making your own cable connections



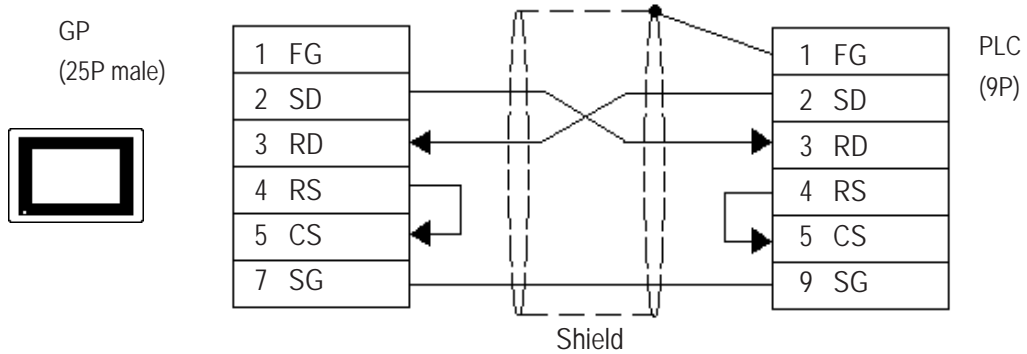
*1 Be sure to connect the shield to the Connector Shell. For information about FG connections, refer to page 1-2 "RS422 I/F (ST400/ST403)" section's Note, in the "Connecting a Device/PLC to the ST unit."



Note: When making your own connection cable, Digital recommend using Hiramawa Hewtech's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

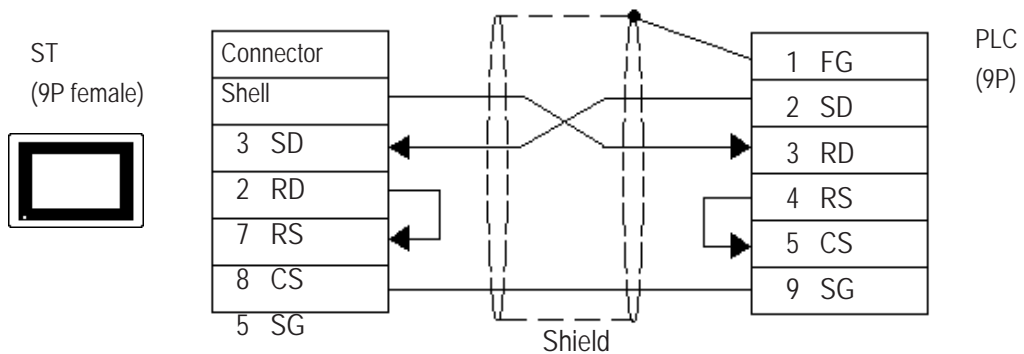
Cable Diagram 3

GP/GLC Series Units



While the above connection diagram will differ slightly from the Omron XW2Z-200S (2m) and XW2Z-500S (5m) RS-232C cables, the system will operate correctly using this design.

ST401/ST403 Unit



While the above connection diagram will differ slightly from the Omron XW2Z-200S (2m) and XW2Z-500S (5m) RS-232C cables, the system will operate correctly using this design.

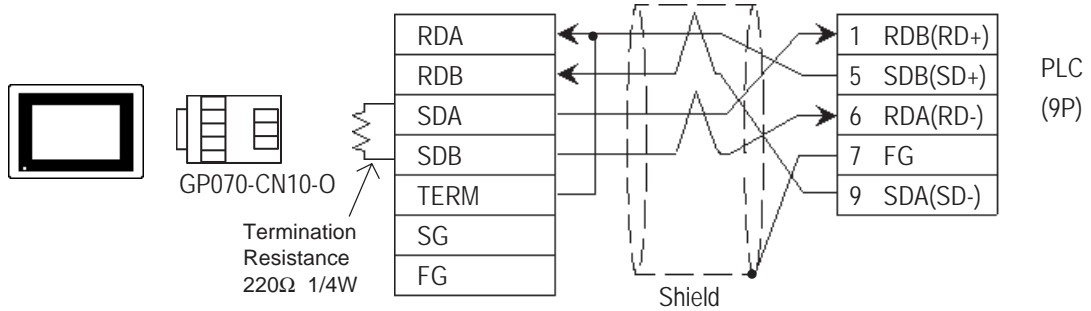
Cable Diagram 4



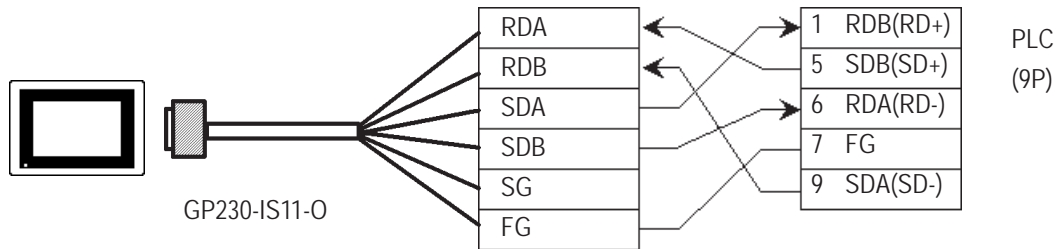
- Turn the PLC's Termination Resistor switch ON.
- Signals A and B are opposite on the GP and PLC.

GP/GLC Series Units

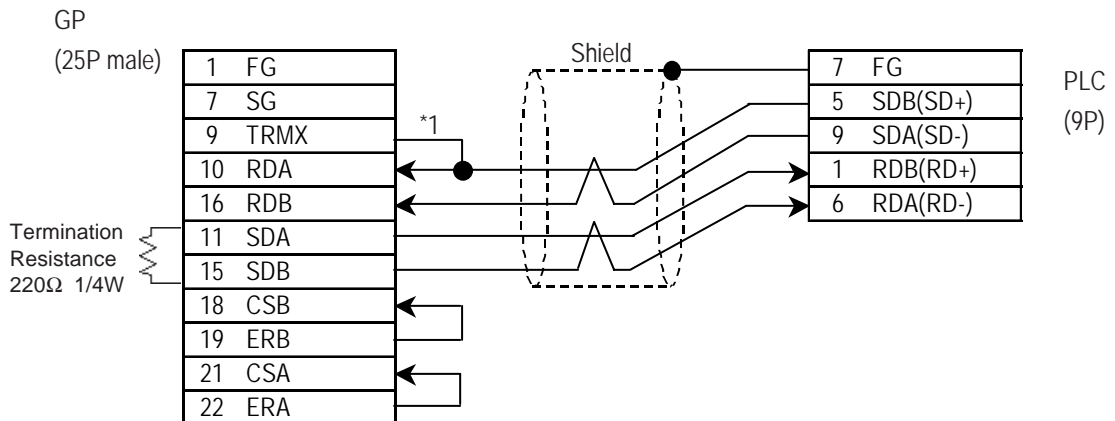
- When using Digital's RS-422 connector terminal adapter GP070-CN10-0



- When using Digital's RS-422 Cable, GP230-IS11-0



- When making your own cable connections



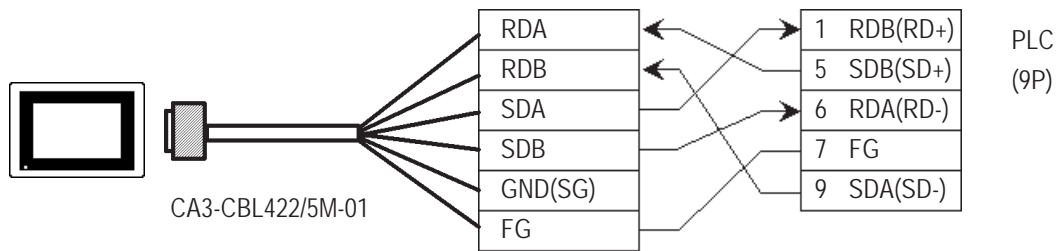
*1 When connecting the #9 and #10 pins in the GP Serial I/F, a termination resistance of 100Ω is added between RDA and RDB.



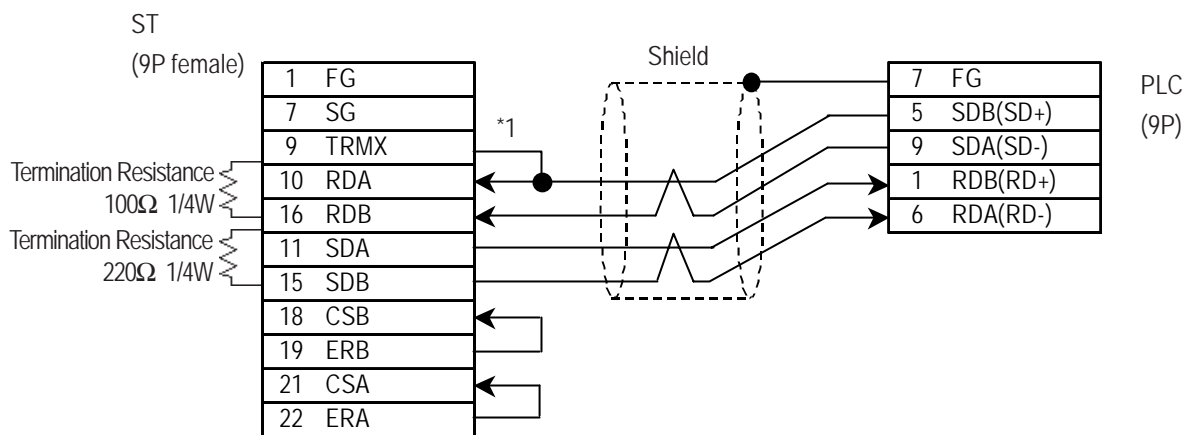
When making your own cable connections, we recommend using Hirakawa Densen's H-9293A (CO-HC-ESV-3P*7/0.2) cable.

ST400/ST403 Unit

- When using Digital's RS-422 cable CA3-CBL422/5M-01



- When making your own cable connections



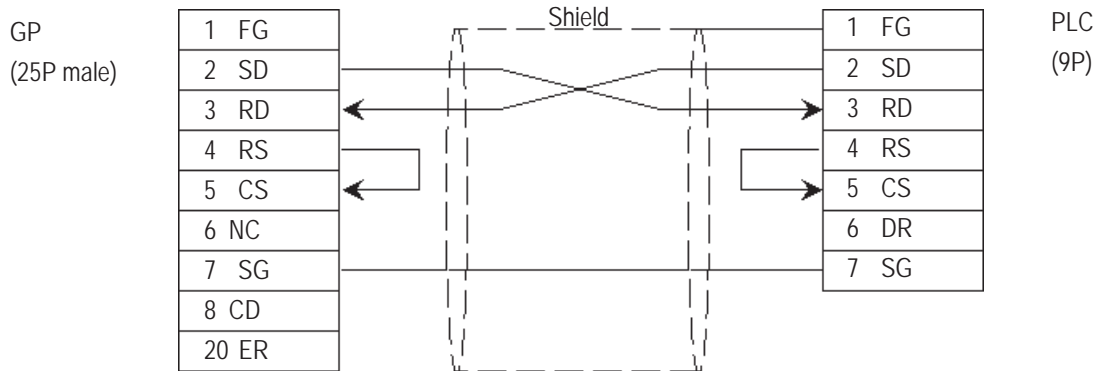
*1 Be sure to connect the shield to the Connector Shell. For information about FG connections, refer to page 1-2 "RS422 I/F (ST400/ST403)" section's Note, in the "Connecting a Device/PLC to the ST unit."



When making your own cable connections, we recommend using Hirakawa Densen's H-9293A (CO-HC-ESV-3P*7/0.2) cable.

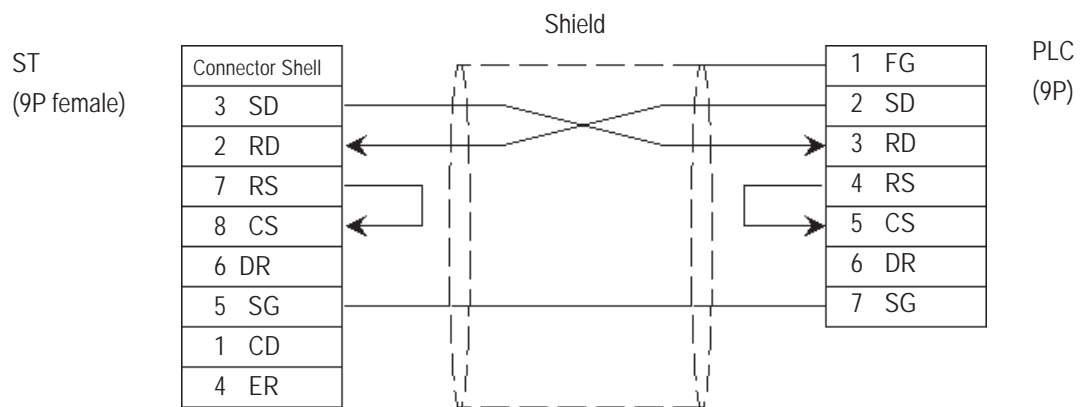
Cable Diagram 5

GP/GLC Series Units



Note: Hirakawa Densen's H-9293A (CO-HC-ESV-3P*7/0.2) cable is recommended as the connection cable.

ST401/ST403 Unit



Note: Hirakawa Densen's H-9293A (CO-HC-ESV-3P*7/0.2) cable is recommended as the connection cable.

Cable Diagram 6

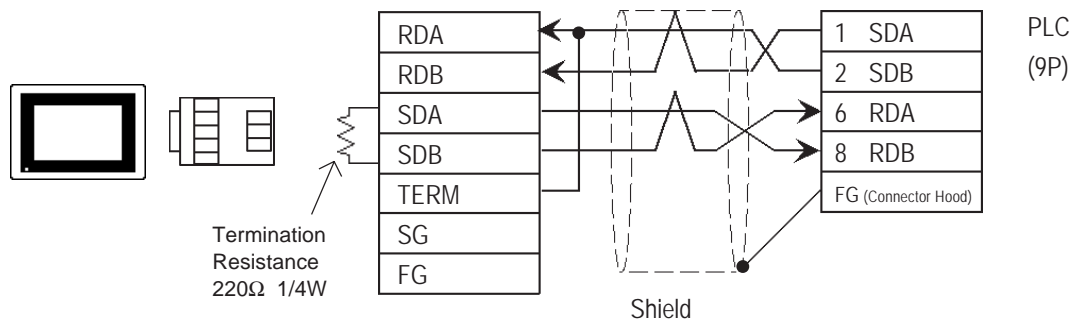


- Turn on the Termination Resistor switch, on the PLC side.
- Signals A and B are opposite on the GP and PLC.
- The connector and the connector hood, listed below, are included with the Communication board.

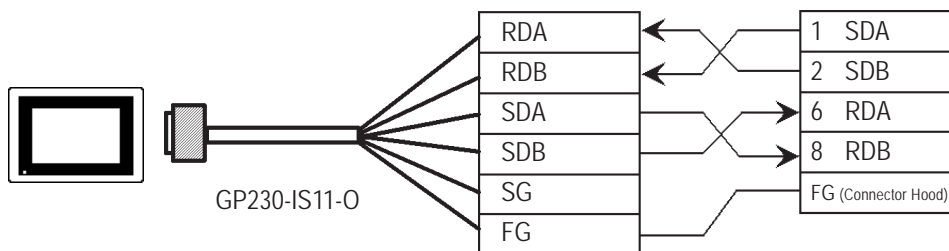
Connector XW2A-0901

Connector Hood XW2S-0901

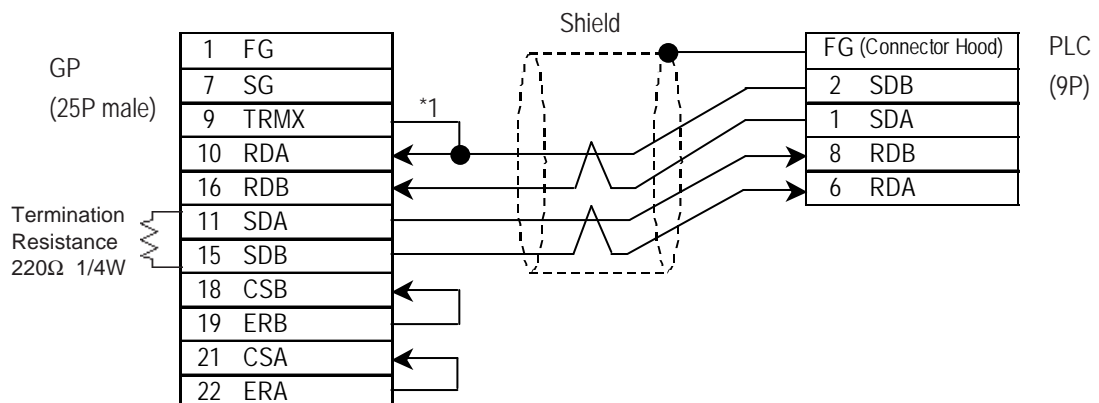
- When using Digital's RS-422 connector terminal adapter GP070-CN10-0



- When using Digital's RS-422 connector terminal adapter GP230-IS11-0



- When making your own cable connections



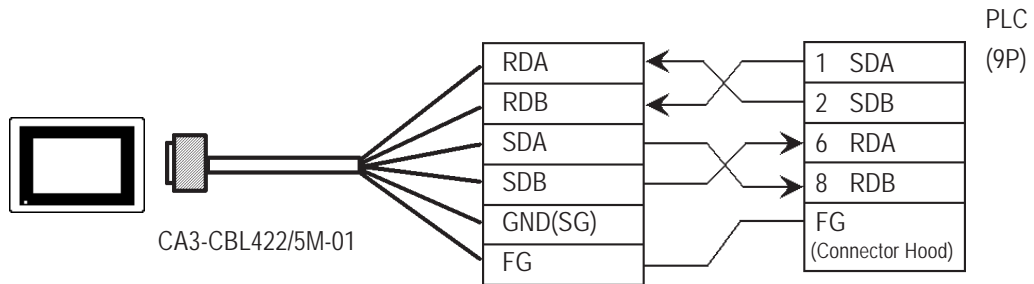
*1 When connecting the #9 and #10 pins in the GP Serial I/F, a termination resistance of 100Ω is added between RDA and RDB.



Note: When making your own connection cable, Digital recommend using Hirakawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

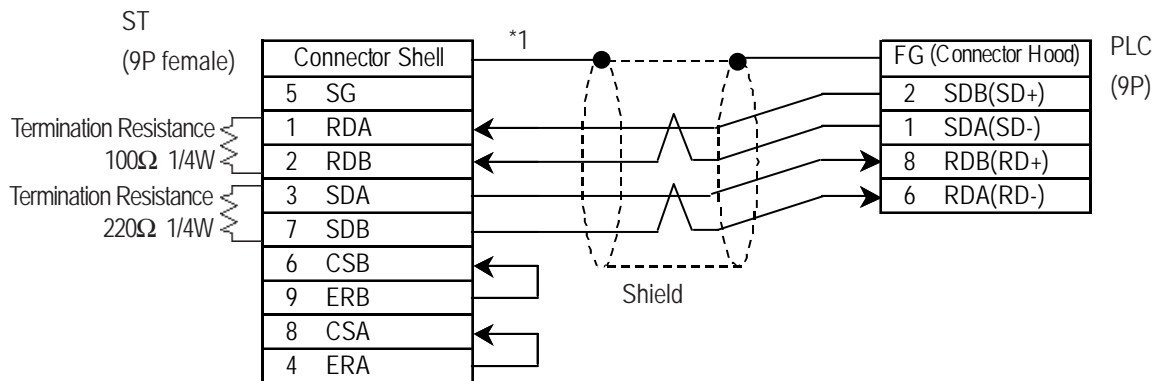
ST400/ST403 Unit

- When using Digital's RS-422 cable CA3-CBL422/5M-01



Note: Be sure to connect the FG line to the FG terminal. For information about FG connections, refer to page 1-5 note *1, in the "Connecting a Device/PLC to the ST unit."

- When making your own cable connections



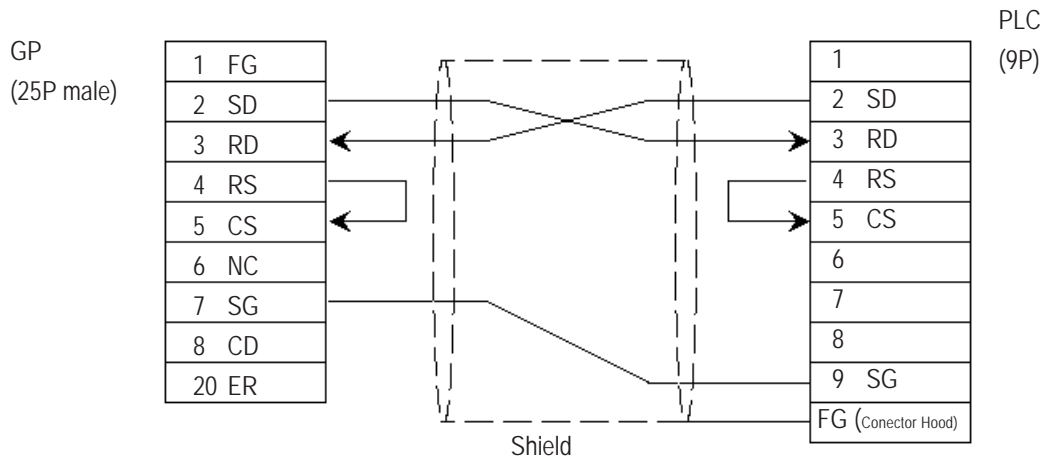
*1 Be sure to connect the shield to the Connector Shell. For information about FG connections, refer to page 1-2 "RS422 I/F (ST400/ST403)" section's Note, in the "Connecting a Device/PLC to the ST unit."



Note: When making your own connection cable, Digital recommend using Hirakawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

Cable Diagram 7

GP/GLC Series Units



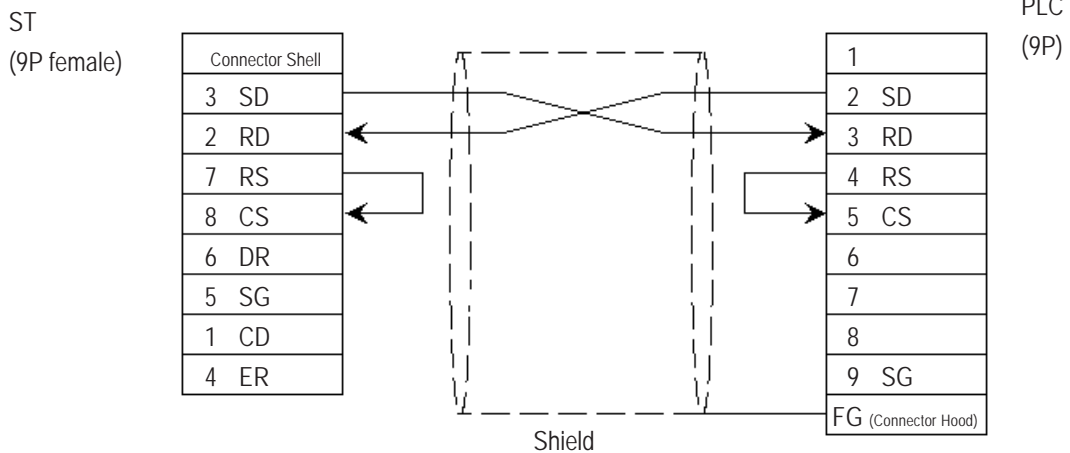
- One each of the connector and connector hood, listed below, are included with the CV500/CV1000 CPU unit. Only these connectors listed below can be used.

Connector XM2A-0901

Connector Hood XM2S-0911

- Hirakawa Densen's H-9293A (CO-HC-ESV-3P*7/0.2) cable is recommended as the connection cable.

ST401/ST403 Unit



- One each of the connector and connector hood, listed below, are included with the CV500/CV1000 CPU unit. Only these connectors listed below can be used.

Connector XM2A-0901

Connector Hood XM2S-0911

- Hirakawa Densen's H-9293A (CO-HC-ESV-3P*7/0.2) cable is recommended as the connection cable.

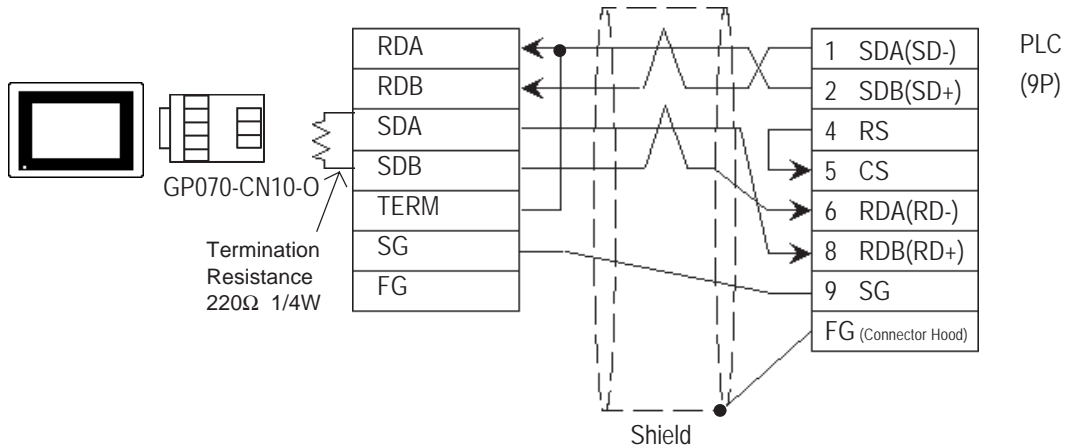
Cable Diagram 8



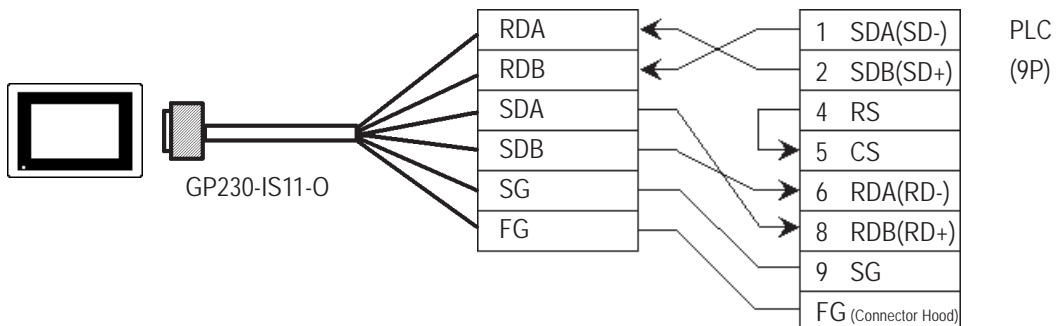
- Setup the PLC's RS-232C/RS-422 toggle switch to RS-422.
- Turn the PLC unit's Termination Resistor switch ON.
- Signals A and B are opposite on the GP and PLC
- The connector and connector hood, listed below, are included with the CV500/CV1000 CPU unit. Only these connectors can be used.

Connector XM2A-0901
Connector Hood XM2S-0911
GP/GLC Series Units

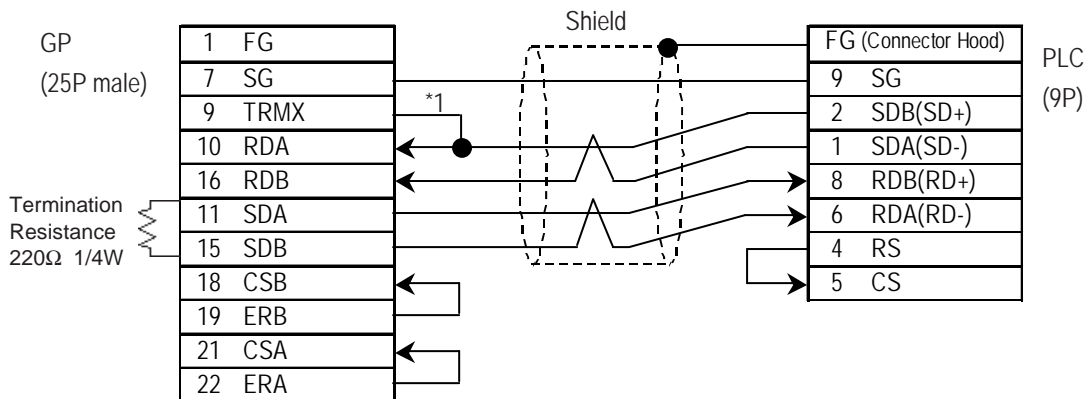
- When using Digital's RS-422 connector terminal adapter GP070-CN10-0



- When using Digital's RS-422 Cable, GP230-IS11-0



- When making your own cable connections



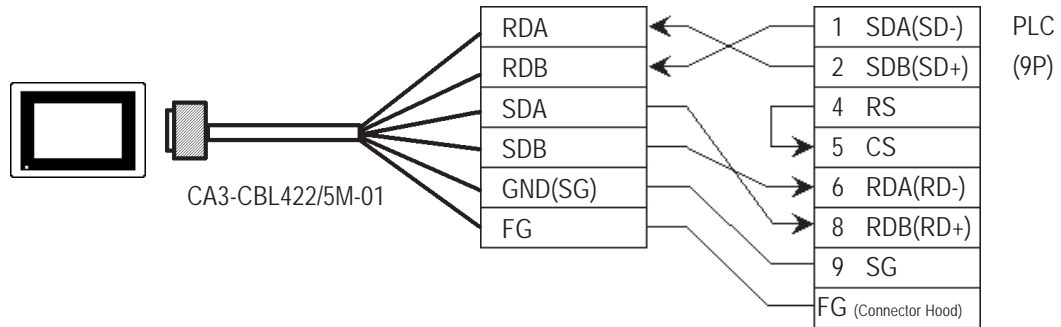
*1 When connecting the #9 and #10 pins in the GP Serial I/F, a termination resistance of 100Ω is added between RDA and RDB.



Note: When making your own connection cable, Digital recommend using Hirakawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

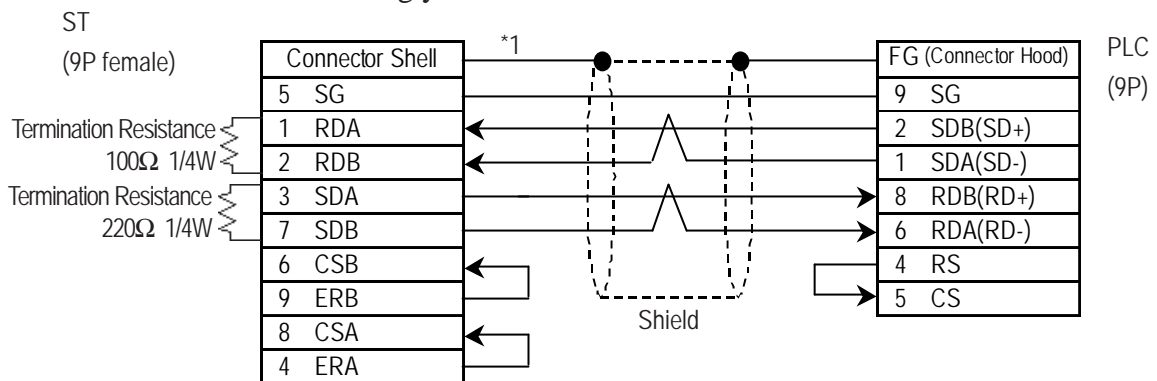
ST400/ST403 Unit

- When using Digital's RS-422 cable CA3-CBL422/5M-01



Note: Be sure to connect the FG line to the FG terminal. For information about FG connections, refer to page 1-5 note *1, in the "Connecting a Device/PLC to the ST unit."

- When making your own cable connections



*1 Be sure to connect the shield to the Connector Shell. For information about FG connections, refer to page 1-2 "RS422 I/F (ST400/ST403)" section's Note, in the "Connecting a Device/PLC to the ST unit."



Note: When making your own connection cable, Digital recommend using Hirakawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

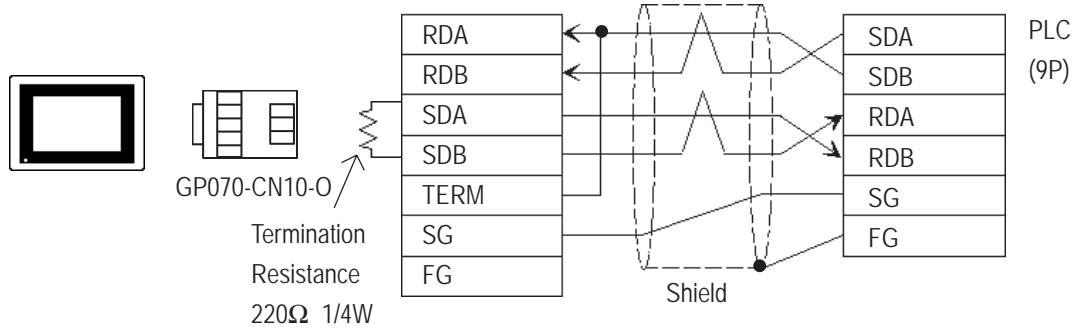
Cable Diagram 9



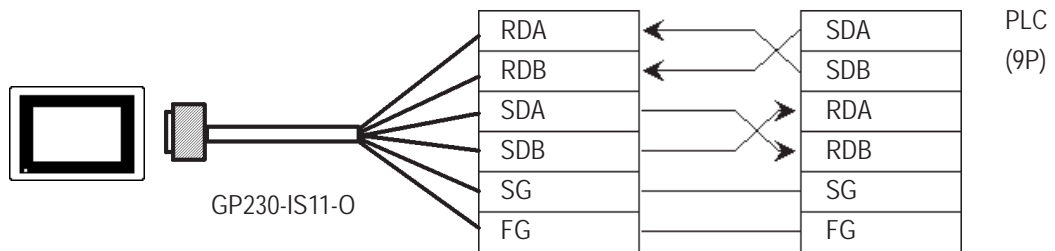
- **Signals A and B are opposite on the GP and PLC.**

GP/GLC Series Units

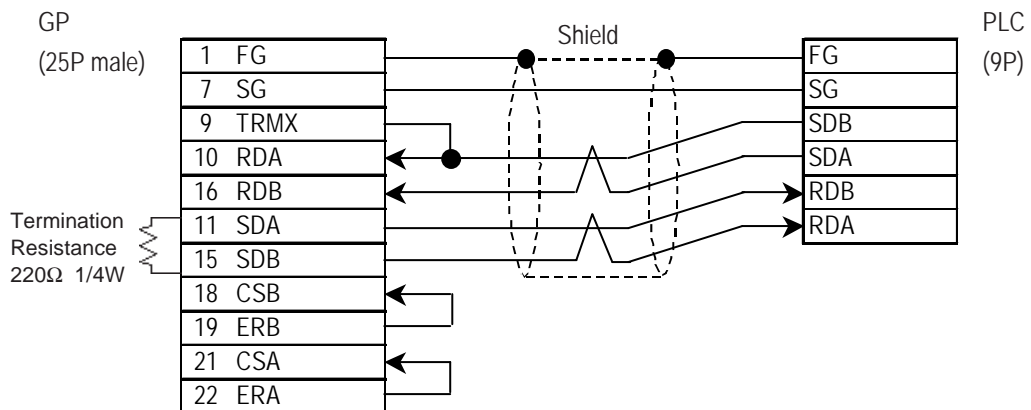
- When using Digital's RS-422 connector terminal adapter GP070-CN10-0



- When using Digital's RS-422 connector terminal adapter GP230-IS11-0



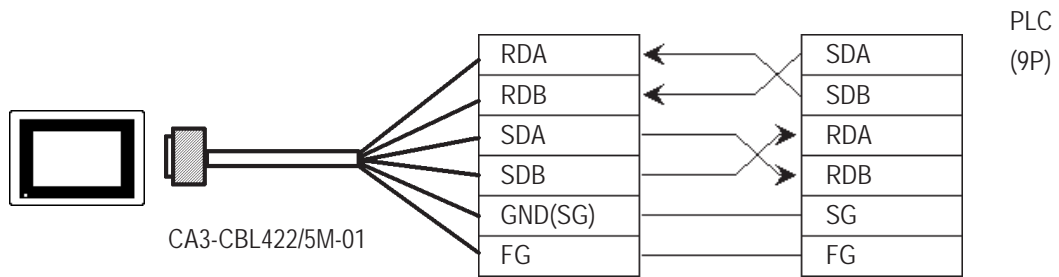
- When making your own cable connections



*1 When connecting the #9 and #10 pins in the GP Serial I/F, a termination resistance of 100Ω is added between RDA and RDB.

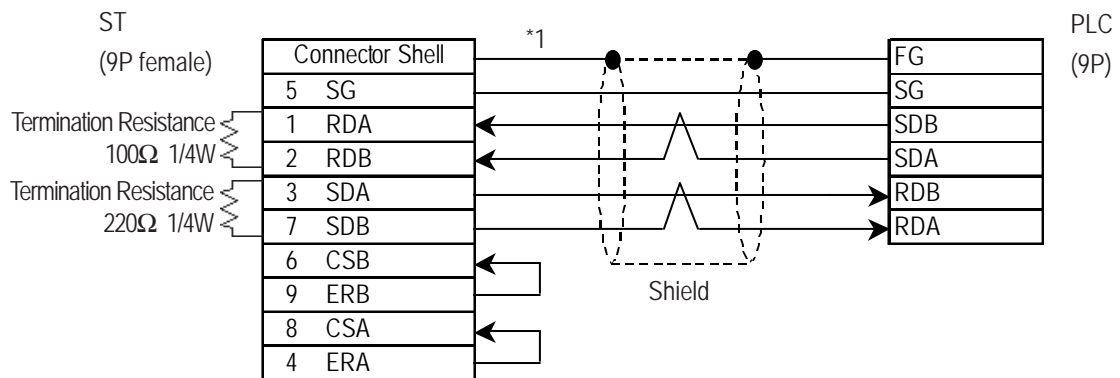
ST400/ST403 Unit

- When using Digital's RS-422 cable CA3-CBL422/5M-01



Note: Be sure to connect the FG line to the FG terminal. For information about FG connections, refer to page 1-5 note *1, in the "Connecting a Device/PLC to the ST unit."

- When making your own cable connections



*1 Be sure to connect the shield to the Connector Shell. For information about FG connections, refer to page 1-2 "RS422 I/F (ST400/ST403)" section's Note, in the "Connecting a Device/PLC to the ST unit."



Note: When making your own connection cable, Digital recommend using Hirakawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

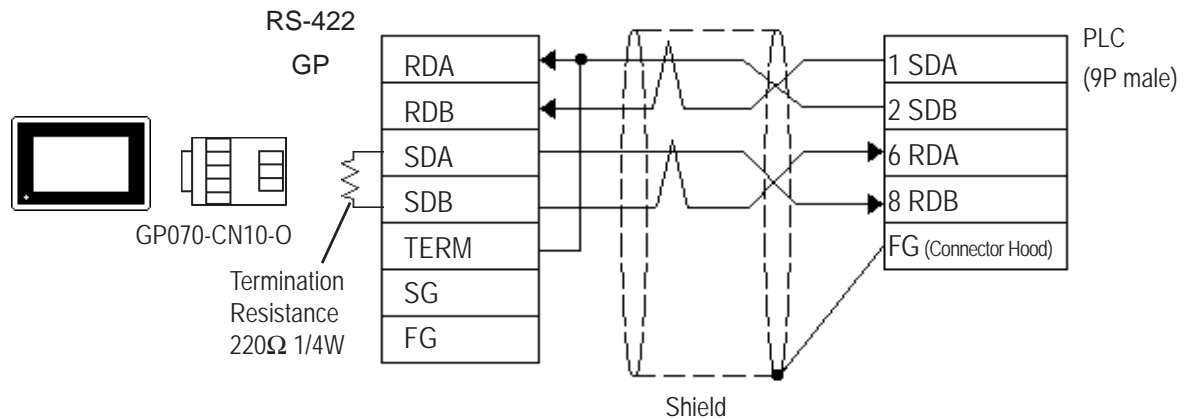
Cable Diagram 10



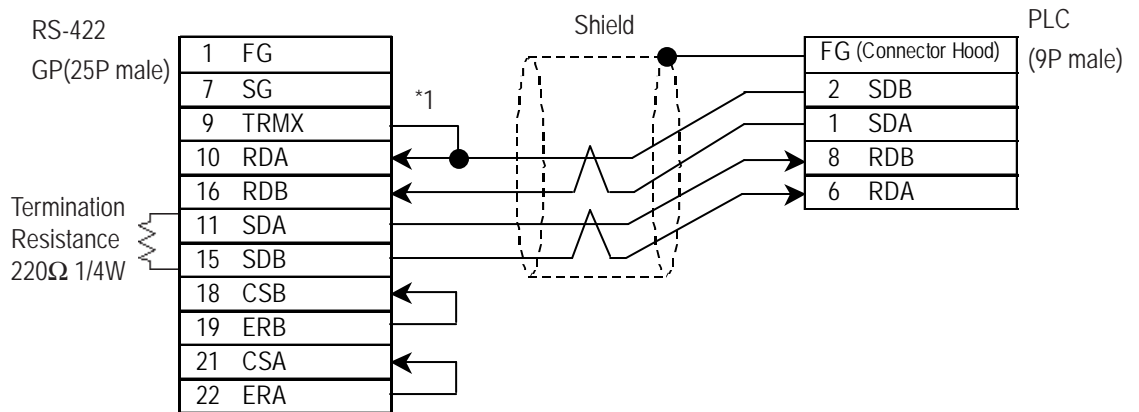
- Setup the PLC's RS-232C/RS-422 toggle switch to RS-422.
- Turn the PLC unit's Termination Resistor switch ON.
- Signals A and B are opposite on the GP and PLC
- The connector and connector hood, listed below, are included with the CV500/CV1000 CPU unit. Only these connectors can be used.

Connector XM2A-0901
 Connector Hood XM2S-0911
 GP/GLC Series Units

- When using Digital's RS-422 connector terminal adapter GP070-CN10-0



- When making your own cable connection



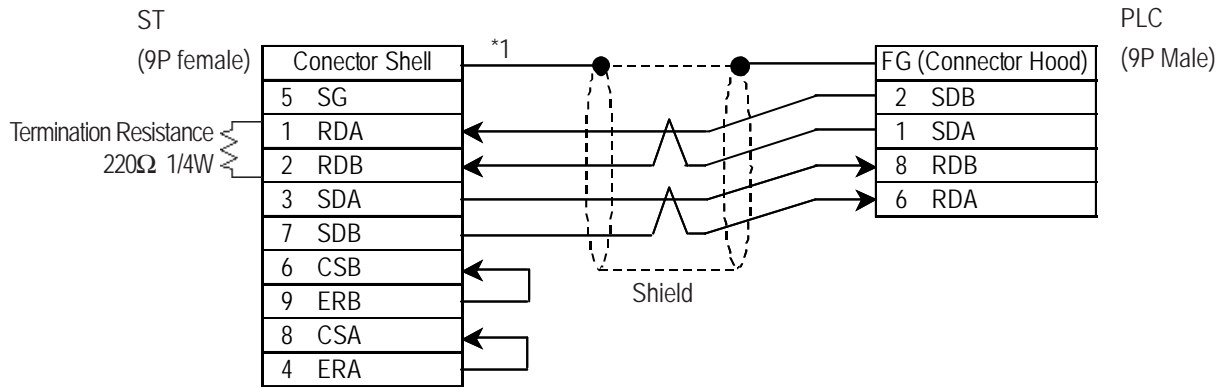
*1 When connecting the #9 and #10 pins in the GP Serial I/F, a termination resistance of 100Ω is added between RDA and RDB.



Note: When making your own connection cable, Digital recommend using Hirakawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

ST400/ST403 Unit

- When making your own cable connections



*1 Be sure to connect the shield to the Connector Shell. For information about FG connections, refer to page 1-2 "RS422 I/F (ST400/ST403)" section's Note, in the "Connecting a Device/PLC to the ST unit."

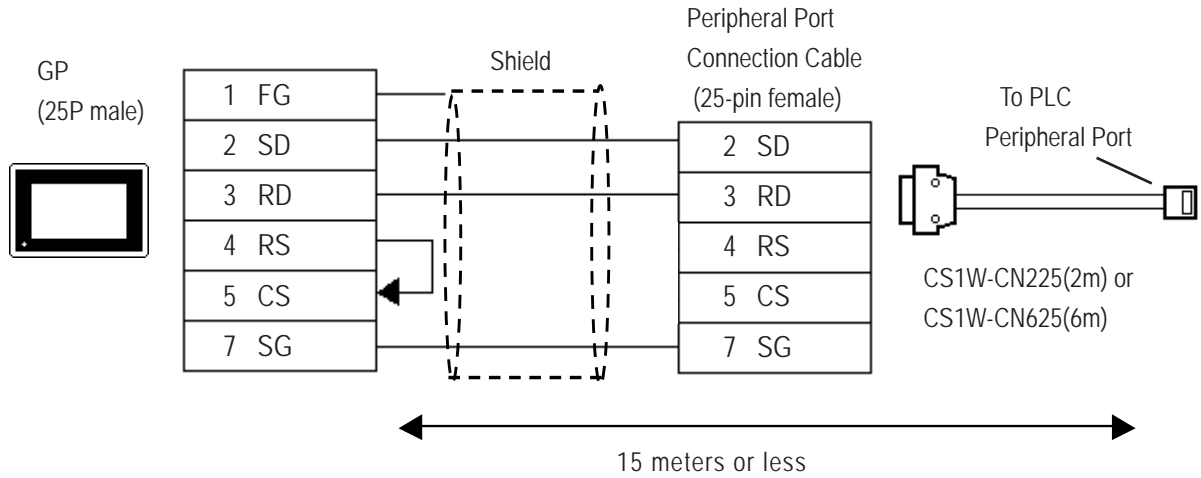


Note:

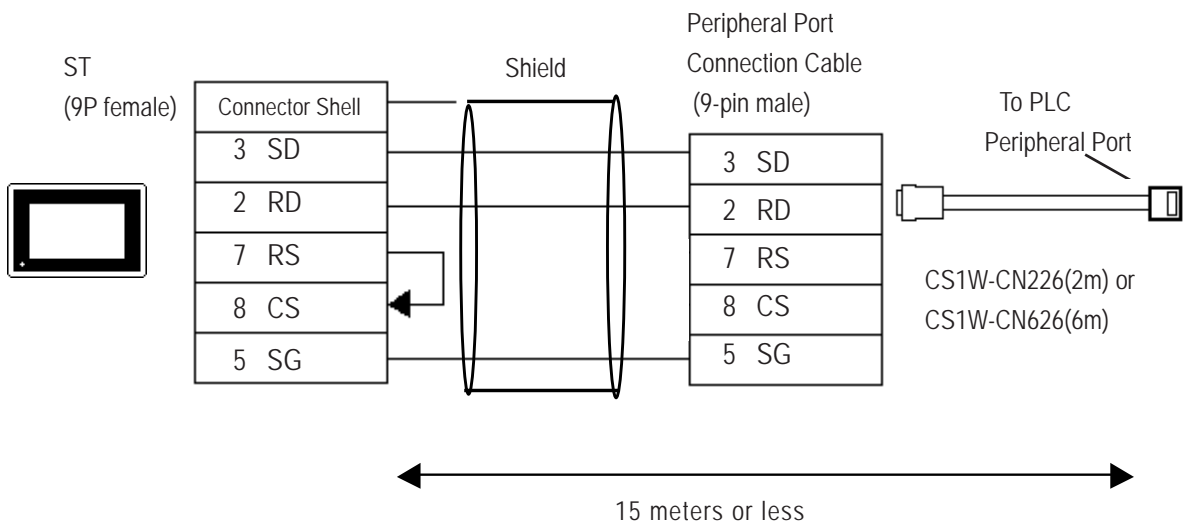
When making your own connection cable, Digital recommend using Hirakawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

Cable Diagram 11

GP/GLC Series Units



ST401/ST403 Series Units

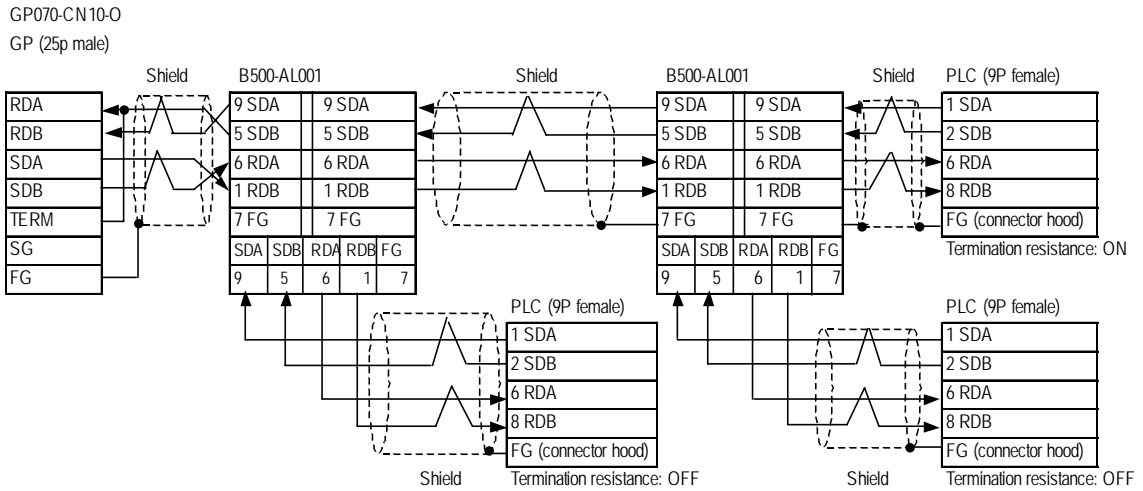


Cable Diagram 12 (RS-422, 4-wire type)

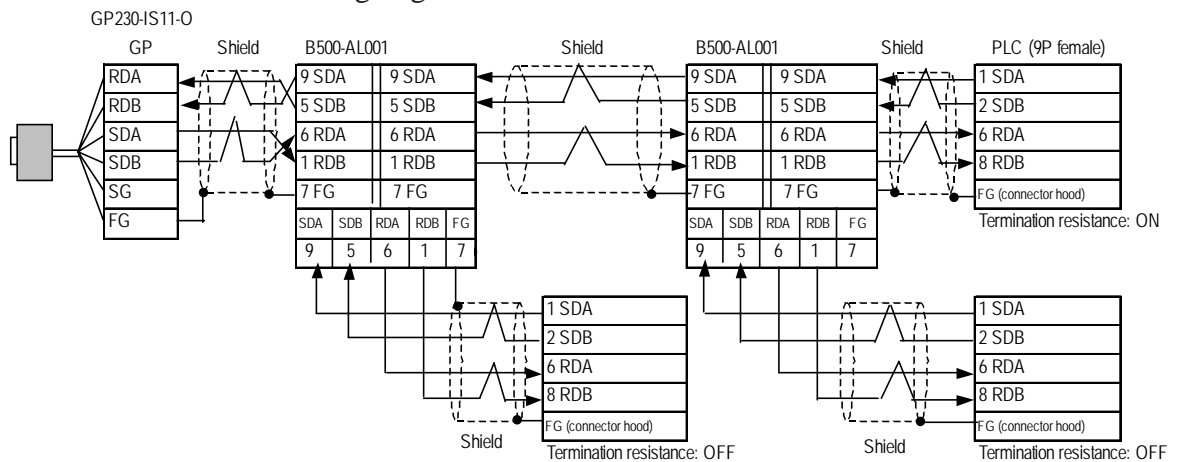
- *Hirakawa Hewtech's CO-HC-ESV-3P*7/0.2 cable is recommended for this connection.*
- *Ground one end of the communication cable to either the RS-422A/RS-485 connector hood on the serial communication board, or to the GP.*
- *The PLC has no SG connector, but its internal signal line is electrically insulated. Therefore, the SG connector on the GP/GLC requires no connection.*
- *Set the termination resistance selector switch, [TERM] on the terminating SYSMAC-COM1H, to the "ON" position. If two units of PLCs are connected to the GP/GLC, the one having the longer distance for communication becomes the terminating station.*
- *Set the 2-wire/4-wire selector switch, [WIRE] on the PLC to the "4" position.*
- *The maximum cable length for RS-422/RS-485 communication is 500 meters. The total branch line length for T-branching is 10 meters. In the following cable diagram, the communication distance between the GP and No. n unit is covered by the total length of the cable i.e. main cable and branches. In cable diagram 1, No. 0 and No. 1 units are connected by a branch line.*
- *To connect the PLC, use OMRON's B500-AL001 link adaptor or a terminal block.*

GP/GLC Series Units

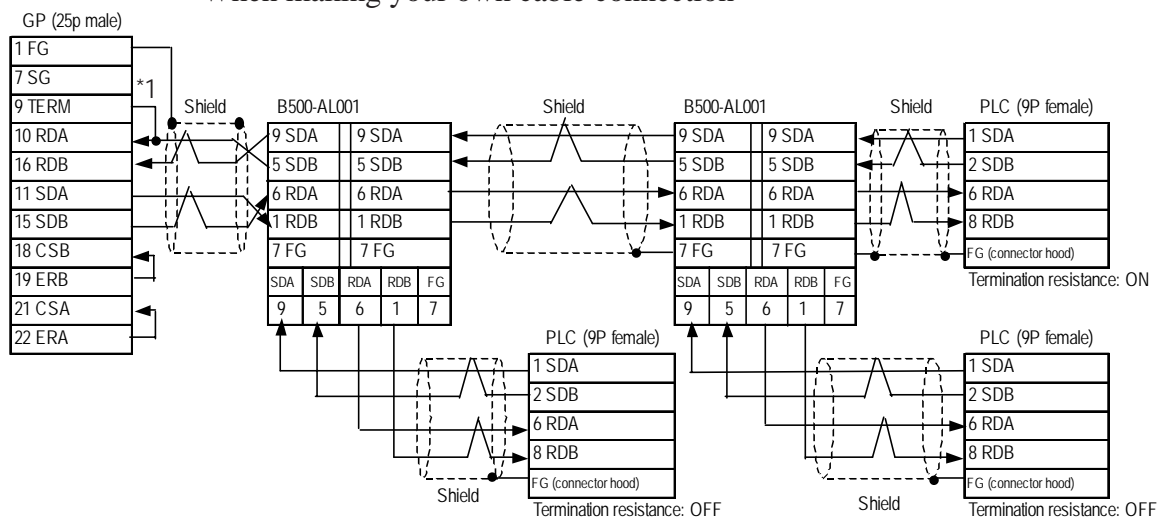
- When using Digital's RS-422 connector terminal adapter GP070-CN10-0



- When using Digital's RS-422 cable GP230-IS11-0



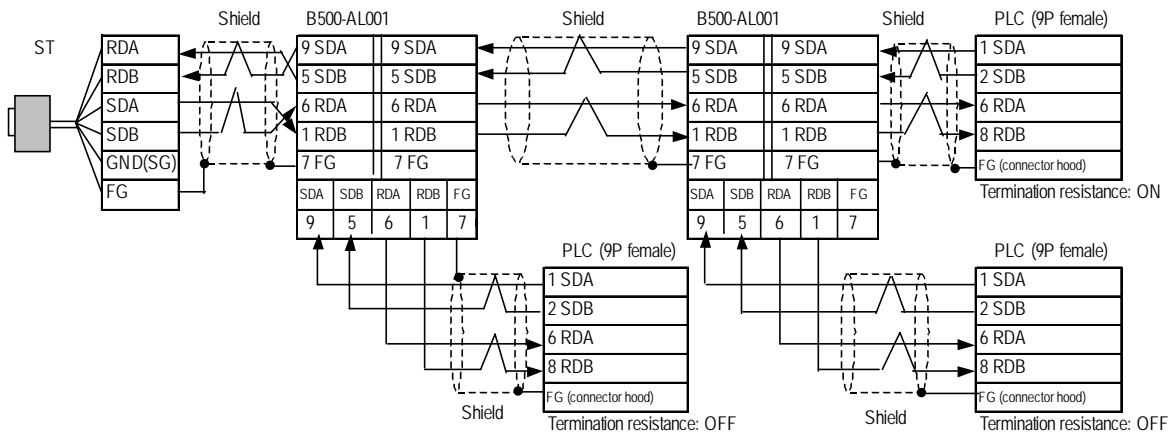
- When making your own cable connection



*1 When connecting the #9 and #10 pins in the GP Serial I/F, a termination resistance of 100Ω is added between RDA and RDB.

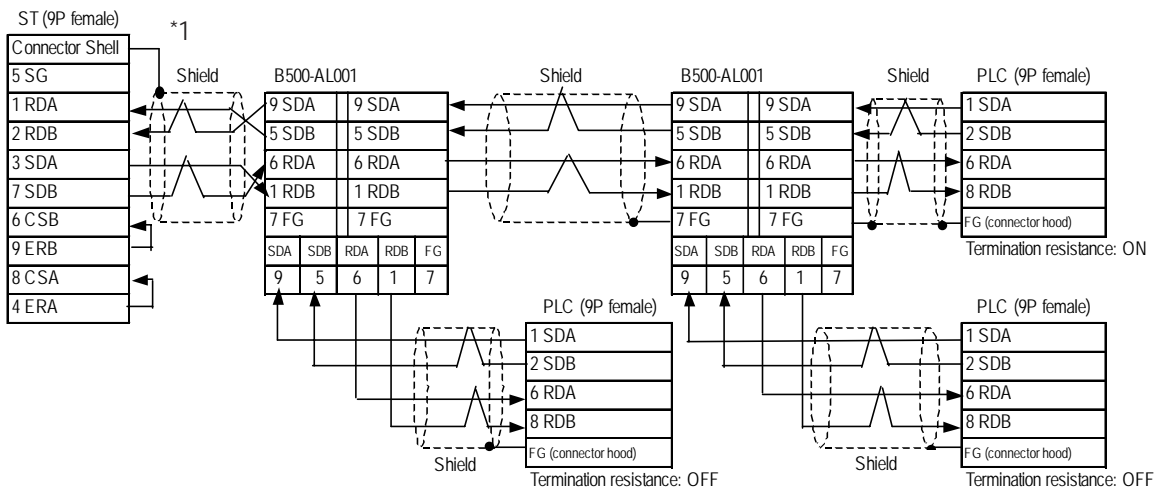
ST400/ST403 Unit

- When using Digital's RS-422 cable CA3-CBL422/5M-01



Note: Be sure to connect the FG line to the FG terminal. For information about FG connections, refer to page 1-5 note *1, in the "Connecting a Device/PLC to the ST unit."

- When making your own cable connection



*1 Be sure to connect the shield to the Connector Shell. For information about FG connections, refer to page 1-2 "RS422 I/F (ST400/ST403)" section's Note, in the "Connecting a Device/PLC to the ST unit."



Note: When making your own connection cable, Digital recommend using Hiramawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

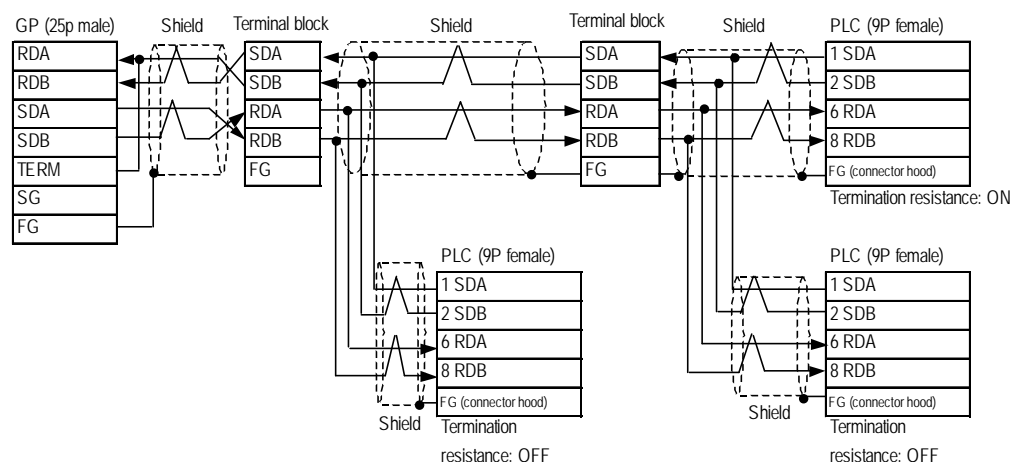
Cable Diagram 13 (RS-422, 4-wire type)



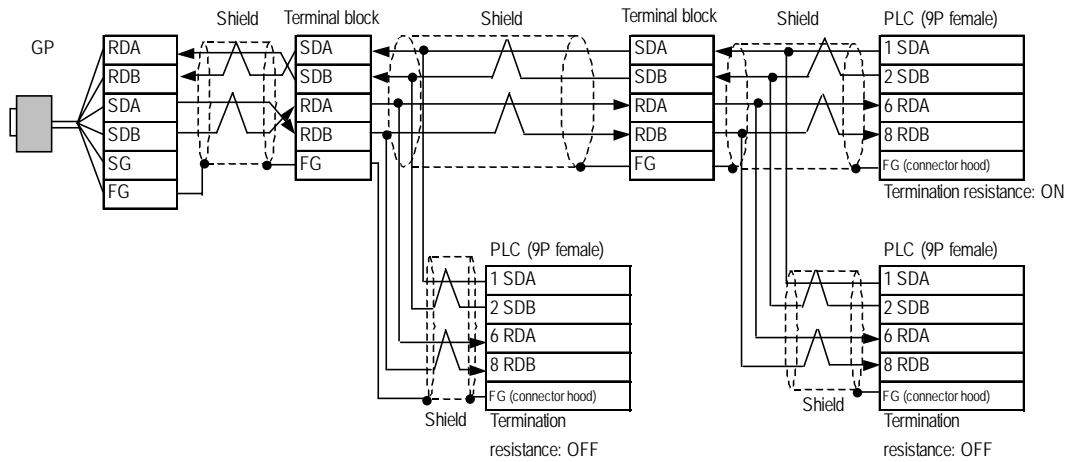
- **Hirakawa Hewtech's CO-HC-ESV-3P*7/0.2 cable is recommended.**
- **Ground one end of the communication cable to either the RS-422A/RS-485 connector hood on the serial communication board, or to the GP.**
- **The PLC has no SG connector, but its internal signal line is electrically insulated. Therefore, the SG connector on the GP/GLC requires no connection.**
- **Set the termination resistance selector switch, [TERM] on the terminating SYSMAC-COM1H, to the "ON" position. If two units of PLCs are connected to the GP/GLC, the one having the longer distance for communication becomes the terminating station.**
- **Set the 2-wire/4-wire selector switch, [WIRE] on the PLC to the "4" position.**
- **The maximum cable length for RS-422/RS-485 communication is 500 meters. The total branch line length for T-branching is 10 meters. In the following cable diagram, the communication distance between the GP and No. n unit is covered by the total length of the cable i.e. main cable and branches. In cable diagram 1, No. 0 and No. 1 units are connected by a branch line.**
- **To connect the PLC, use OMRON's B500-AL001 link adaptor or a terminal block.**

GP/GLC Series Units

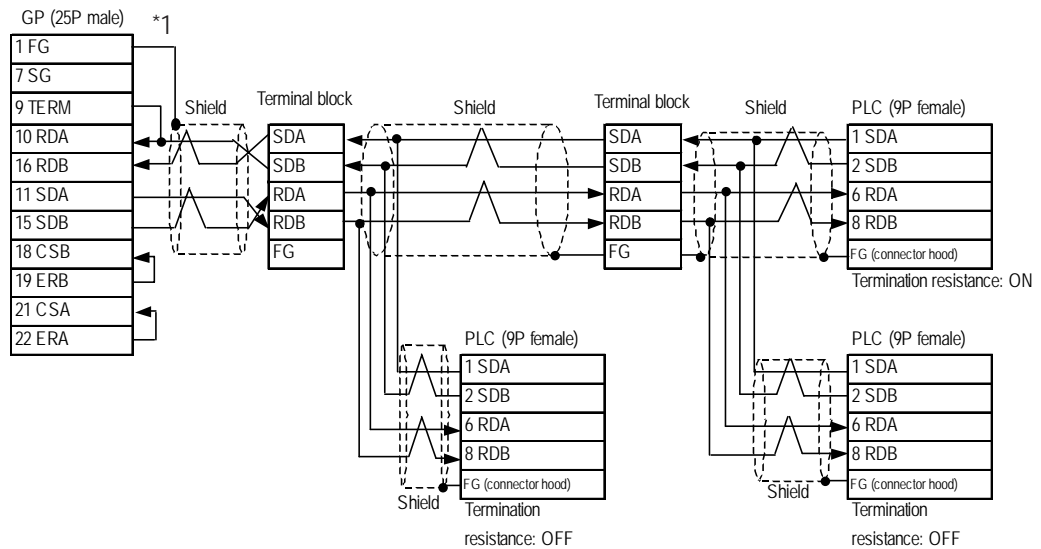
- When using Digital's RS-422 connector terminal adapter GP070-CN10-0



• When using Digital's RS-422 cable GP230-IS11-0



• When making your own cable connection



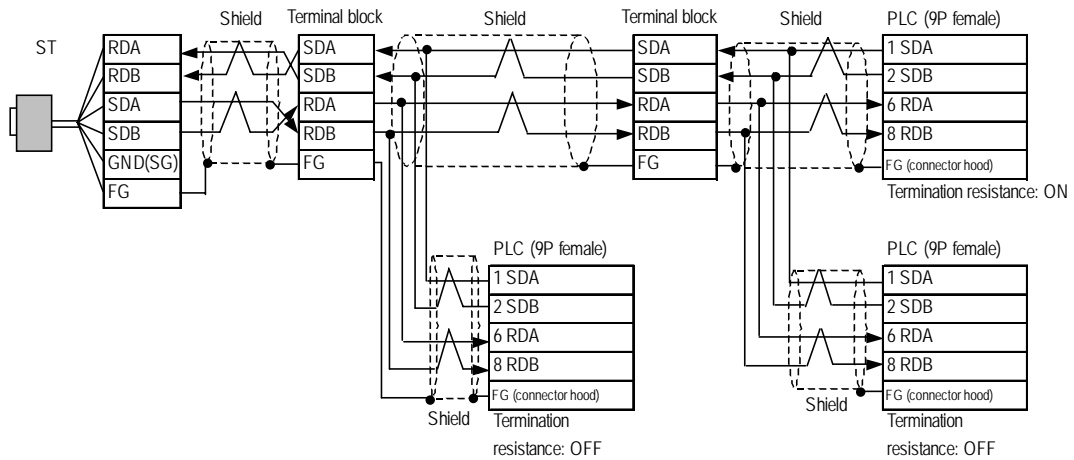
*1 When connecting the #9 and #10 pins in the GP Serial I/F, a termination resistance of 100Ω is added between RDA and RDB.



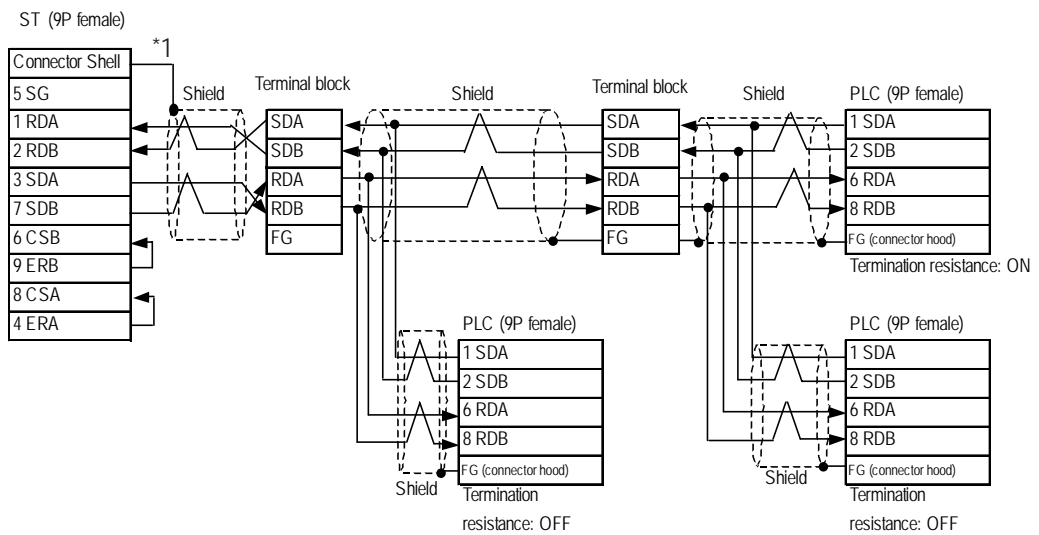
Note: When making your own connection cable, Digital recommend using Hirakawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

ST400/ST403 Unit

- When using Digital's RS-422 cable CA3-CBL422/5M-01



- When making your own cable connection



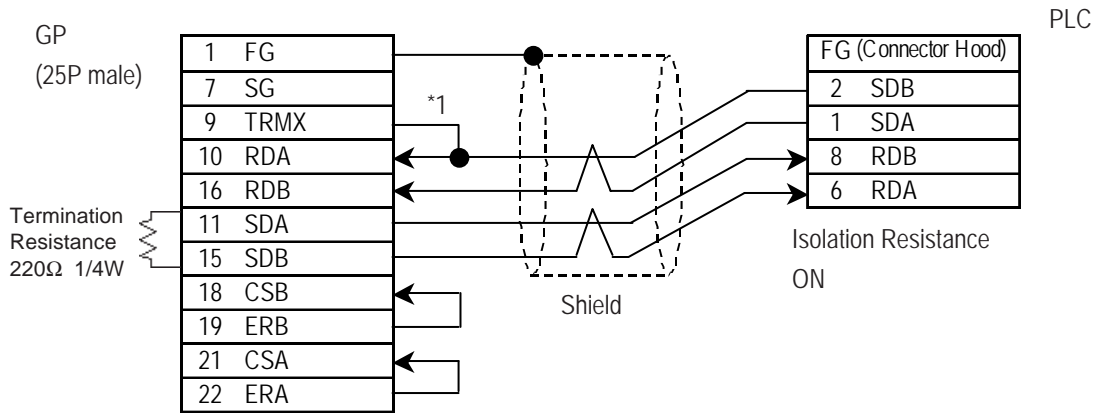
*1 Be sure to connect the shield to the Connector Shell. For information about FG connections, refer to page 1-2 "RS422 I/F (ST400/ST403)" section's Note, in the "Connecting a Device/PLC to the ST unit."



Note: When making your own connection cable, Digital recommend using Hirakawa Densen's H-9293A(CO-HC-ESV-3P*7/0.2) for the cable.

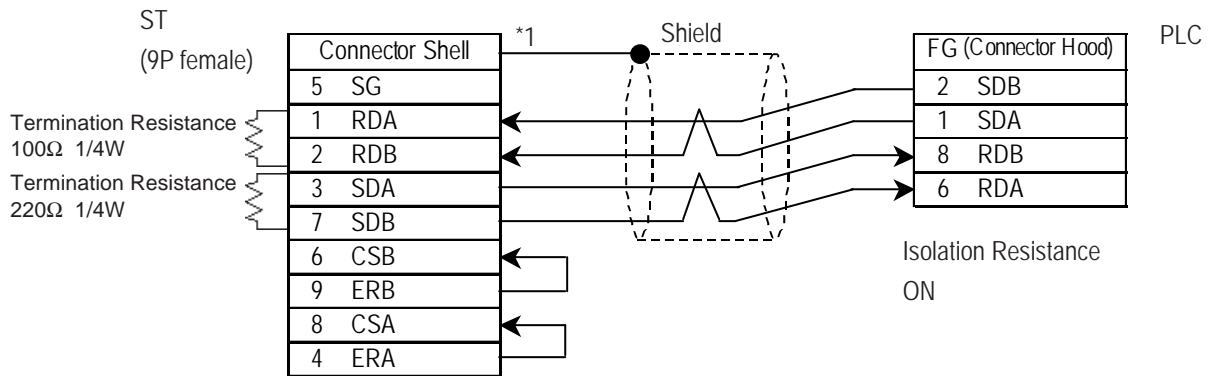
Cable Diagram 14 1:1 Connection (RS-422, 4-wire type)

GP/GLC Series Units



*1 When connecting the #9 and #10 pins in the GP Serial I/F, a termination resistance of 100Ω is added between RDA and RDB.

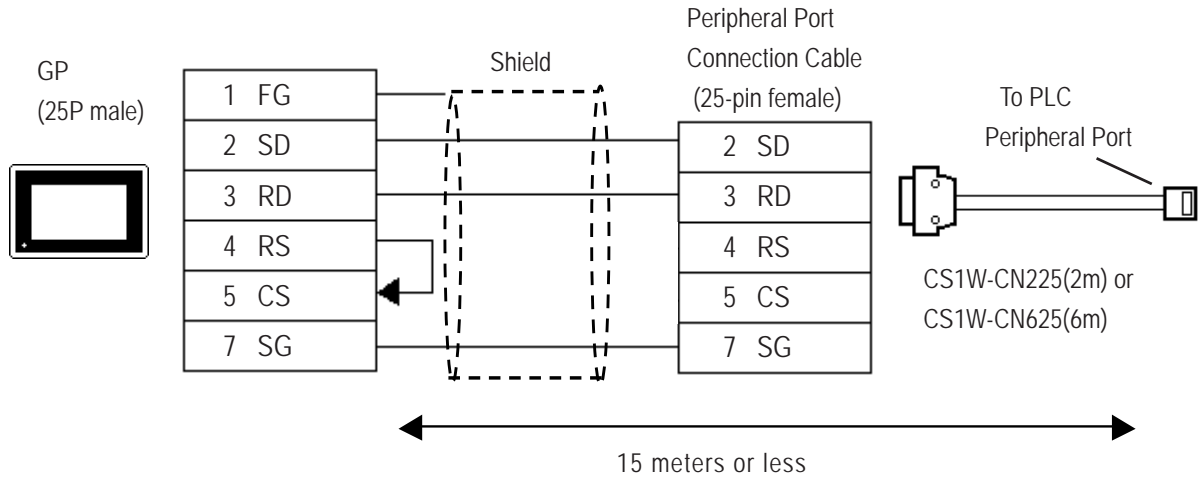
ST400/ST403 Unit



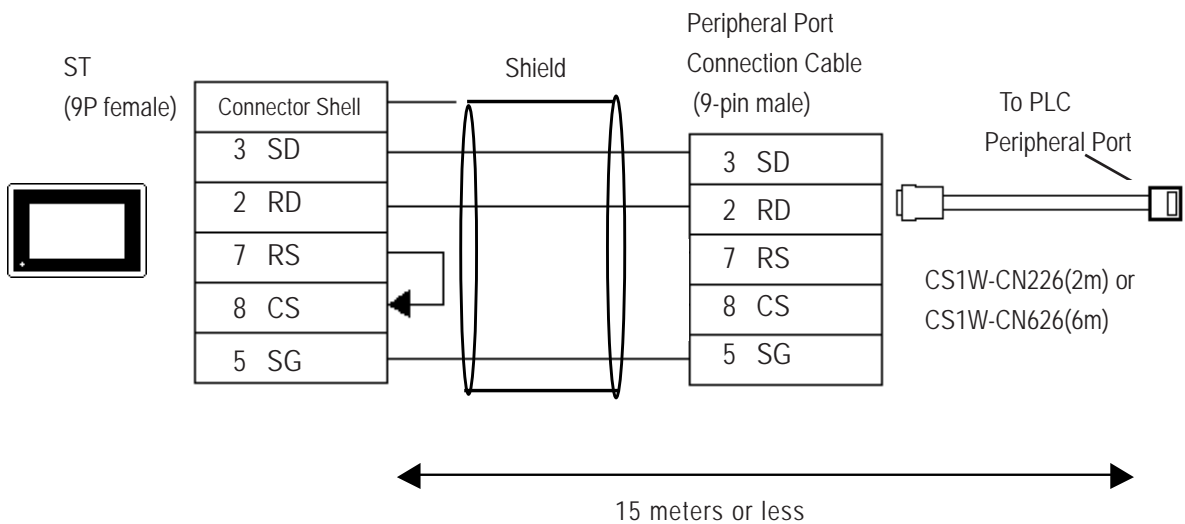
*1 Be sure to connect the shield to the Connector Shell. For information about FG connections, refer to page 1-2 "RS422 I/F (ST400/ST403)" section's Note, in the "Connecting a Device/PLC to the ST unit."

Cable Diagram 15

GP/GLC Series Units

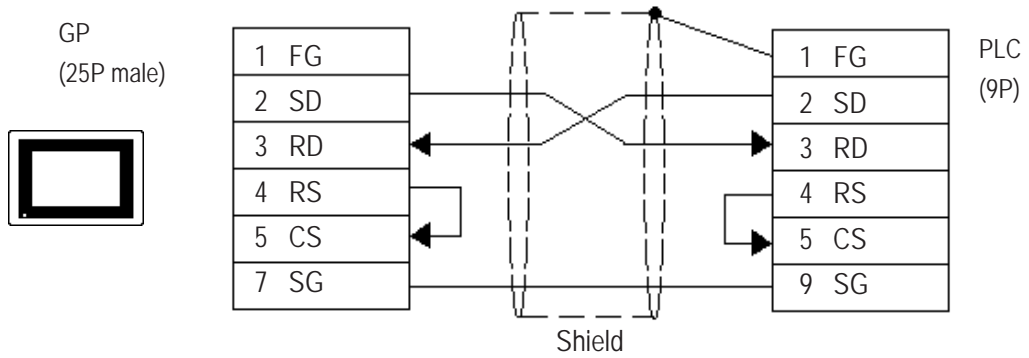


ST401/ST403 Series Units

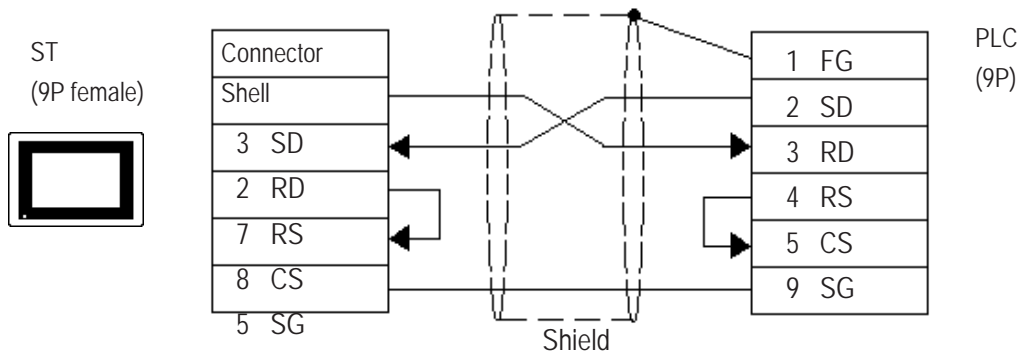


Cable Diagram 16

GP/GLC Series Units



ST401 Unit



The following describes the range of devices supported by the GP.

■ SYSMAC C Series



Setup System Area here.

Device	Bit Address	Word Address	Particulars	
I/O Relay	00000 ~ 51115	000 ~ 511	*1	
Internal Hold Relay				
Special Hold Relay				
Analog Setup Value Storage Area	22000 ~ 22315	220 ~ 223	*2	
Data Link Relay	LR0000 ~ LR6315	LR00 ~ LR63	L/H	
Auxiliary Memory Relay	AR0000 ~ AR2715	AR00 ~ AR27		
Latch Relay	HR0000 ~ HR9915	HR00 ~ HR99		
Timer (contact)	TIM000 ~ TIM511	---		
Counter (contact)	CNT000 ~ CNT511	---		
Timer (current value)	---	TIM000 ~ TIM511		
Counter (current value)	---	CNT000 ~ CNT511		
Data Memory	---	DM0000 ~ DM9999		

* 1 Depending on the CPU, differ the range of each supported device and the possibility of Data write. Before using, refer to each CPU User Manual.

* 2 Can only be used by CQM1-CPU42.



- The method of writing bits will differ depending on the GP series.

<GP-*30 series>

When the bit write operation (other than *Reverse*) is performed, the corresponding word address will set the bits to 0 (except the designated bits).

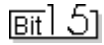
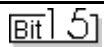
<Except GP-*30 series>

When the bit write operation is performed, the GP reads the PLC's corresponding word address and turns a bit ON, then send back to PLC. Do not write to the word address from the ladder program in the middle of this operation.

- When running a GP-*30 Series ladder program, be aware of the above points.

■ **SYSMAC Series (COM1H-CPU51/COM1H-CPU61)**

 Setup System Area here.

Device	Bit Address	Word Address	Particulars
Input Relay	00000 - 24315	000 - 243	'1
Internal Hold Relay			'2
Special Hold Relay	24400 - 25507	244 - 255	
Link Relay	LR0000 - LR6315	LR00 - LR63	
Latch Relay	HR0000 - HR9915	HR00 - HR99	
Auxiliary Memory Relay	AR0000 - AR2715	AR00 - AR27	
Timer (contact)	TIM000 - TIM511	---	
Counter (contact)	CNT000 - CNT511	---	
Timer	---	TIM000 - TIM511	
Counter	---	CNT0100 - CNT511	
Data Memory	---	DM0000 - DM6655	 *3 *5
Extended Data Memory	---	EM0000 - EM6143	 *4

*1 Some addresses do not exist in the I/O relay/internal hold relay's address range. For further information, refer to OMRON's Users' manual for SYSMAC-COM1H.

*2 The bit addresses for the special hold relay are 24400 to 25415 and 25500 to 25507. Bit addresses 25508 to 25515 are not available.

*3 Designation of first address in system

Each station number is attached to the device name, DM. Select the device name for the station number you want to specify in the [GP SYSTEM SETUP] MODE SETUP and the SET UP OPERATION SURROUNDINGS menu on the offline GP/GLC.

*4 The extended data memory EM is only supported by the COM1H-CPU61.

*5 Do not write any data to the error storage area DM6569 to DM6599 and the PC system setup area DM6600 to DM6655 in the data memory DM. For further information, refer to OMRON's related manual.

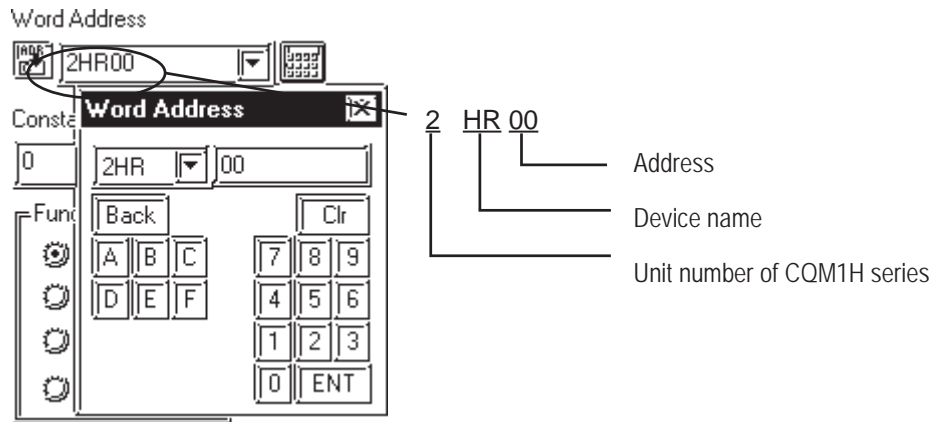


- When bit write is selected, the GP reads a word of data from the PLC's corresponding word address, turns a single bit ON, and then sends the entire word of data back to the PLC.

When the GP reads data from the PLC and writes it to the PLC, the data may not be written correctly if data is written to the same word address using the ladder program.



- When parts and tags are created in GP-PRO/PBIII, the PLC station number is attached to each device. The station numbers range from 0 to 7. This means that eight options are available for each device. See the following illustration:



■ SYSMAC-α Series

Setup System Area here.

Device	Bit Address	Word Address	Particulars
I/O Relay I	00000 ~ 02915	000 ~ 029	L/H
I/O Relay II	30000 ~ 30915	300 ~ 309	
Internal Hold Relay I	03000 ~ 23515	030 ~ 235	
Internal Hold Relay II	31000 ~ 51115	310 ~ 511	
Special Hold Relay I	23600 ~ 25507	236 ~ 255	
Special Hold Relay II	25600 ~ 29915	256 ~ 299	
Latch Relay	HR0000 ~ HR9915	HR00 ~ HR99	
Auxiliary Memory Relay	AR0000 ~ AR2715	AR00 ~ AR27	
Link Relay	LR0000 ~ LR6315	LR00 ~ LR63	
Timer (contact)	TIM000 ~ TIM511	---	
Counter (contact)	CNT000 ~ CNT511	---	
Timer (current value)	---	TIM000 ~ TIM511	
Counter (current value)	---	CNT000 ~ CNT511	
Data Memory	---	DM0000 ~ DM6655	



- The method of writing bits will differ depending on the GP series.
<GP-*30 series>

When the bit write operation (other than *Reverse*) is performed, the corresponding word address will set the bits to 0 (except the designated bits).

<Except GP-*30 series>

When the bit write operation is performed, the GP reads the PLC's corresponding word address and turns a bit ON, then send back to PLC. Do not write to the word address from the ladder program in the middle of this operation.

- When running a GP-*30 Series ladder program, be aware of the above points.

◆ **SYSMAC C or α series communications mode selection**

When using the SYSMAC C or α series with the GP in OFFLINE mode, either mode 2 or mode 1 can be selected during the entry of the initial settings. Be aware you cannot designate this settings from GP-PRO/PBIII for Windows.


- Mode 2: This is a newly added communications mode. This mode is enabled when less than 64 devices have been designated by a single screen's tags. The communications speed has been improved. Select this mode when using less than 64 devices.
- Mode 1: A communications mode equivalent to the old one. This mode is valid for 64 or more devices have been specified by a single screen's tags. The communications speed has been improved. Select this mode when using 64 or more devices.



- ***If the on-screen data memory area in the GP is initialized or if the on-screen data is transferred from the drawing software, the GP returns to mode 1 (its initial setting). Use the offline settings area to select mode 2.***
- ***In mode 2, the communications speed may not always be improved depending on which tags and system area are used, as well as how the read areas are allocated.***

■ **SYSMAC-CV Series**

 Setup System Area here.

Device	Bit Address	Word Address	Particulars
I/O Relay I	00000 ~ 19915	000 ~ 199	L/H
Internal Hold Relay			
Sysmac BUS/2 Remote I/O Relay	020000 ~ 099915	0200 ~ 0999	
Data Link Relay	100000 ~ 119915	1000 ~ 1199	
Special Hold Relay	A00000 ~ A51115	A000 ~ A511	
Latch Relay	120000 ~ 149915	1200 ~ 1499	
Internal Aux. Relay	190000 ~ 229915	1900 ~ 2299	
SYSBUS Remote I/O Relay	230000 ~ 255515	2300 ~ 2555	
Timer (contact)	T0000 ~ T1023	---	
Counter (contact)	C 0000 ~ C 1023	---	
Timer (current value)	---	T0000 ~ T1023	
Counter (current value)	---	C 0000 ~ C 1023	
Data Memory	---	D0000 ~ D9999	



- Write operations cannot be performed on the *Timer* and *Counter* bit devices.
- The method of writing bits will differ depending on the GP series.

<GP-*30 series>

When the bit write operation (other than *Reverse*) is performed, the corresponding word address will set the bits to 0 (except the designated bits).

<Except GP-*30 series>

When the bit write operation is performed, the GP reads the PLC's corresponding word address and turns a bit ON, then send back to PLC. Do not write to the word address from the ladder program in the middle of this operation.

- When running a GP-*30 Series ladder program, be aware of the above points.

■ SYSMAC CS1/CJ /CJ1MSeries

In this list, "Exp." means "Expansion".



Setup system area here.

Device	Bit Address	Word Address	Particulars
Channel I/O	C10000000 ~ C10614315	C100000 ~ C106143	
Internal Auxiliary Relay	W00000 ~ W51115	W000 ~ W511	
Hold Relay	H00000 ~ H51115	H000 ~ H511	
Special Auxiliary Relay	A00000 ~ A95915	A000 ~ A959	*1
Timer(Contact)	T0000 ~ T4095	----	*3
Counter(Contact)	C0000 ~ C4095	----	*3
Task Flag (Bit)	TKB00 ~ TKB31	----	*6
Timer(Current)	----	T0000 ~ T4095	
Counter(Current)	----	C0000 ~ C4095	
Data Memory	D0000000 ~ D3276715	D00000 ~ D32767	*2
Exp. Data Memory (E0 ~ EC)	E00000000 ~ EC3276715	E000000 ~ EC32767	*4
Exp. Data Memory (Current Bank)	----	EM00000 ~ EM32767	Bit 15 *5
Task Flag	----	TK0 ~ TK30	÷ 2 Bit 15 *3
Index Register	----	IR0 ~ IR15	Bit 31 *3
Data Register	----	DR0 ~ DR15	Bit 15 *3

L/H

*1 Addresses A000 to A477 cannot be written to.

*2 When using the Communication Unit (CS1W-SCU21/CJ1W-SCU41), addresses D30000 to D31599, since they are used for PLC system settings, should not be written to from the GP.

When using the Communication Board (CS1W-SCB21/41), addresses D32000 to D32767 are used for PLC settings, should not be written to from the GP.

*3 Cannot be written to while running.

*4 The range of Expansion Data Memory varies depending on the CPU type.


Reference

For details about each device, refer to Omron's SYSMAC CS/CJ Series Communication Board CS1W-SCB21-/41 Communication CS1W-SCU21/CJ1W-SCU41 Users Manual.

*5 Expansion Data Memory (Current Bank) does not exist on SYSMAC CJ/CJ1M Series.

*6 Cannot be written to.

■ SYSMAC CP Series

 Setup system area here.

Device	Bit Address	Word Address	Particulars
Channel I/O	CIO000000 - CIO614315	CIO0000 - CIO6143	
Internal Auxiliary Relay	W00000 - W51115	W000 - W511	
Hold Relay	H00000 - H51115	H000 - H511	
Special Auxiliary Relay	A00000 - A95915	A000 - A959	*1
Time up Flag	T0000 - T4095	----	*2
Count up Flag	C0000 - C4095	----	*2
Task Flag (Bit)	TKB00 - TKB31	----	*2
Timer(Current)	----	T0000 - T4095	
Counter(Current)	----	C0000 - C4095	
Data Memory	D0000000 - D3276715	D00000 - D32767	
Task Flag (Status)	----	TK00 - TK30	*2
Index Register	----	IR00 - IR15	*3*4
Data Register	----	DR00 - DR15	*3

L/H

*1 Addresses A000 to A477 cannot be written to.

*2 Cannot be written to.

*3 Cannot be written to while running.

*4 32-bit address

The following lists Digital's recommended PLC and GP communication settings.

■ SYSMAC C Series

GP Setup		Upper Link Unit Setup	
Baud Rate	19200 bps	Baud Rate	19200 bps
Data Length	7 bits	Data Bit	7 bits
Stop Bit	2 bits	Stop Bit	2 bits
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER Control	---	
Communication Format (RS-232C)	RS-232C	Communication Format ^{*1} (RS-232C)	RS-232C
Communication Format (RS-422)	4-wire type	Communication Format ^{*1} (RS422)	RS-422
---		Command Level ^{*1}	Level 1,2,3 is valid
---		Relation ^{*1}	1:N
---		DC +5V power supply ^{*1}	No
---		CTS Setup ^{*1}	Normally On
---		Mode Setup ^{*2}	Host Link
---		Communication Conditions Setting Switch ^{*3}	OFF
---		Communication Port Function Setting Switch ^{*4}	SW1:OFF SW2:ON
Unit No.	0	Station Number	0

*1 This setup is unavailable for the RS-232C port of C200HS, CQM1 and CPH2A.

*2 This setup is available only for the RS-232C port of C200HS and CQM1.

*3 This setup is available only for CPM2A.

*4 This setup is available only for CPM2C.

■ SYSMAC C Series (CQM1H-CPU51/CQM1H-CPU61)
(1:n Communication)

GP/GLC Settings		PLC Settings	
Baud Rate	9600 bps	Baud Rate	9600 bps
Data Length	7 bits	Data Length	7 bits
Stop Bit	2 bit	Stop Bit	2 bit
Parity Bit	Even	Parity Bit	Even
Data Flow control	ER	_____	_____
Communication Format	4 wire type	2 wire/4 wire [WIRE]	4 wire
Unit No.	0	Station No. ^{*1}	0
_____		Communication Conditions Format Setting ^{*2}	0
		Serial Communication Mode Setting ^{*3}	Host Link
		Terminator Switch [TERM]	Terminal station: ON Intermediate station: OFF

**1 Although Nos. 00 to 31 can be used for PLC station Nos., the maximum number of PLCs that can communicate with the GP on the 1:n communication basis is eight. Therefore, set up PLC station Nos. within the range of 00 to 07.*

**2 Communication Conditions Format Settings: DM6550 (Bits 0 to 3)*

DM6550 (Bit 0 to 3)	Communication Settings			
Default: 0 (Standard Setting)	Baud Rate	Data Length	Stop Bit	Parity
	9600bps	7 bits	2 bits	Even

**3 Leave the serial communication mode setting DM6550 (bits 12 to 15) set to the default setting, 0.*

■ SYSMAC-α Series (using Communication board)

GP Setup		Communication board Setup	
Baud Rate	19200 bps	Baud Rate	19200 bps
Data Length	7 bits	Data Bit	7 bits
Stop Bit	2 bits	Stop Bit	2 bits
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER Control	---	
Communication Format (RS-232C)	RS-232C	---	
Communication Format (RS-422)	4-wire type	RS-422/485 cable (2-wire/4-wire type) switching setting (dip switch 1)	4
Unit No.	0	Station Number	0



When using the above list's recommended settings, please perform the following.
Port A: Store "0001" in DM6555, and store "0304"<HEX> in DM6556.
Port B: Store "0001" in DM6550, and store "0304"<HEX> in DM6551.

■ SYSMAC- α Series (when using the CPU's RS-232C port)

GP Setup		RS-232C port Setup	
Baud Rate	19200 bps	Baud Rate	19200 bps
Data Length	7 bits	Data Bit	7 bits
Stop Bit	2 bits	Stop Bit	2 bits
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER Control	---	
Communication Format	RS-232C	Using Mode	Host (PLC) Link
Unit No.	0	Station Number	0



When using the above list's recommended settings, please follow the instructions given here.
CPU 232C Port: Store "0001" in DM6645, and store "0304" <HEX> in DM6646.

■ SYSMAC CV Series

GP Setup		Upper Link Unit Setup	
Baud Rate	19200 bps	Baud Rate	19200 bps
Data Length	7 bits	Data Bit	7 bits
Stop Bit	2 bits	Stop Bit	2 bits
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER Control	---	
Communication Format (RS-232C)	RS-232C	Communication Format (RS-232C)	RS-232C
Communication Format (RS-422)	4-wire type	Communication Format (RS-422)	RS-422
Unit No.	0 ^{*1}	Station Number	0 ^{*1}

*1 When GP is connected to the Port 1 on the Upper Link Unit CV500-LK201, the station number must be fixed as "0". (The station number cannot be set on the PLC.)

■ **SYSMAC CS1/CJ/CJ1M Series<CPU unit's RS-232C Port>**

GP Setup		PLC Setup	
Baud Rate	19200	Baud Rate	19200
Data Length	7	Data Length	7
Stop Bit	2	Stop Bit	2
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER	_____	_____
Communication Format	RS-232C	_____	_____
Unit No.	0	Station No.	0
_____	_____	Dip Switch	SW1: OFF SW5: OFF SW7: OFF SW8: OFF
_____	_____	Mode Setup	Host Link

■ **SYSMAC CS1/CJ/CJ1M Series<CPU unit's Peripheral Port>**

GP Setup		PLC Setup	
Baud Rate	19200	Baud Rate	19200
Data Length	7	Data Length	7
Stop Bit	2	Stop Bit	2
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER	_____	_____
Communication Format	RS-232C	_____	_____
Unit No.	0	Station No.	0
_____	_____	Dip Switch	SW1: OFF SW4: ON SW7: OFF SW8: OFF
_____	_____	Mode Setup	Host Link

■ **SYSMAC CS1/CJ/CJ1M Series**

< **When using the Communication Board /Unit>**

GP Setup		PLC Setup	
Baud Rate	19200	Baud Rate	19200
Data Length	7	Data Length	7
Stop Bit	2	Stop Bit	2
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER	_____	_____
Communication Format (using RS-232C)	RS-232C	_____	_____
Communication Format (using RS-422)	4-wire type	WIRE (2-wire/4-wire type Switch)	4-wire type
		TERM (Termination Resistance Switch)	Termination Resistance ON
Unit.No	0	Host Link Station No.	0
_____	_____	Serial Communication mode	Host Link
_____	_____	Communication Delay Time	0
_____	_____	CTS Control	None

■ SYSMAC CP Series

GP Setup		PLC Setup	
Baud Rate	19200	Baud Rate	19200
Data Length	7	Data Length	7
Stop Bit	2	Stop Bit	2
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER	——	——
Communication Format	RS-232C	——	——
Unit No.	0	Unit No. for host link	0
——	——	Serial Communication mode	Host Link

■ PLC-Specific Error Codes

Errors specific to PLCs appear at the lower left corner of the GP/GLC screen in the form of “PLC COM. ERROR (02:**:##).” In this form, ** denotes an PLC specific error code and ## denotes the PLC station No. generating the error.

<PLC-specific error codes>

Error Code	Meaning	Cause
01	Unable to run	This error is resulted when operations such as write operation is instructed by the GP while the PLC is in the RUN mode.
13	FCS Error	FSC is incorrect due to miscalculation or influence of noises.
14	Format Error	Specified device does not exist.
15	Numeric Data Error	Specified address is out of the range of existing addresses.
18	Frame Length Error	The first frame is inconsistent with the format.