



Device/PLC Connection Manuals



About the Device/PLC Connection Manuals

Prior to reading these manuals and setting up your device, be sure to read the "Important: Prior to reading the Device/PLC Connection manual" information. Also, be sure to download the "Preface for Trademark Rights, List of Units Supported, How to Read Manuals and Documentation Conventions" PDF file. Furthermore, be sure to keep all manual-related data in a safe, easy-to-find location.

2.21 Modicon

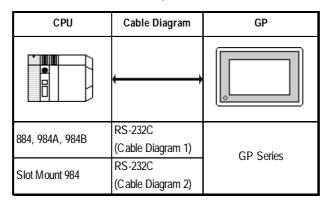
2.21.1 System Structure

The following describes the system structure for connecting the GP to Modicon PLCs.

YReference▲

The Cable Diagrams mentioned in the following tables are listed in the section titled "2.21.2 Cable Diagrams".

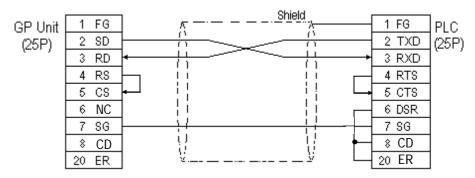
■ Modicon Modbus (CPU Direct Connection)



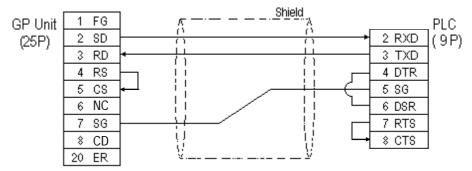
2.21.2 Cable Diagrams

The cable diagrams illustrated below and the cable diagrams recommended by Modicon may differ, however, using these cables for your PLC operations will not cause any problems.

Cable Diagram 1 (RS-232C)



Cable Diagram 2 (RS-232C)



2.21.3 Supported Devices

The following describes the range of devices supported by the GP.

■ Modicon Modbus (GP Master)

Setup System Area here.

Device	Bit Address	Word Address	Particulars
Output Bit	00001 ~ 08192		<u>÷16∓</u>])
Input Bit	10001 ~ 18192		<u>÷16∓])</u> ′¹
Output Register		40001~ 49999	
Input Register		30001 ~ 39999	*1

^{* 1} Cannot perform data writing.

2.21.4 Environment Setup

The following tables list Digital's recommended PLC and GP communication settings.

■ Modicon Modbus

GP Setup		PLC Setup	
Baud Rate	19200 bps	Baud Rate	19200 bps
Data Length	8 bit	Mode	RTU (8)
Stop Bit	1 bit	Stop/Data	1 bit
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER Control		
Communication Format (RS-232C)	RS-232C		
Communication Format (RS-422)			
Unit No.	1 (fixed)	Station Address	1