



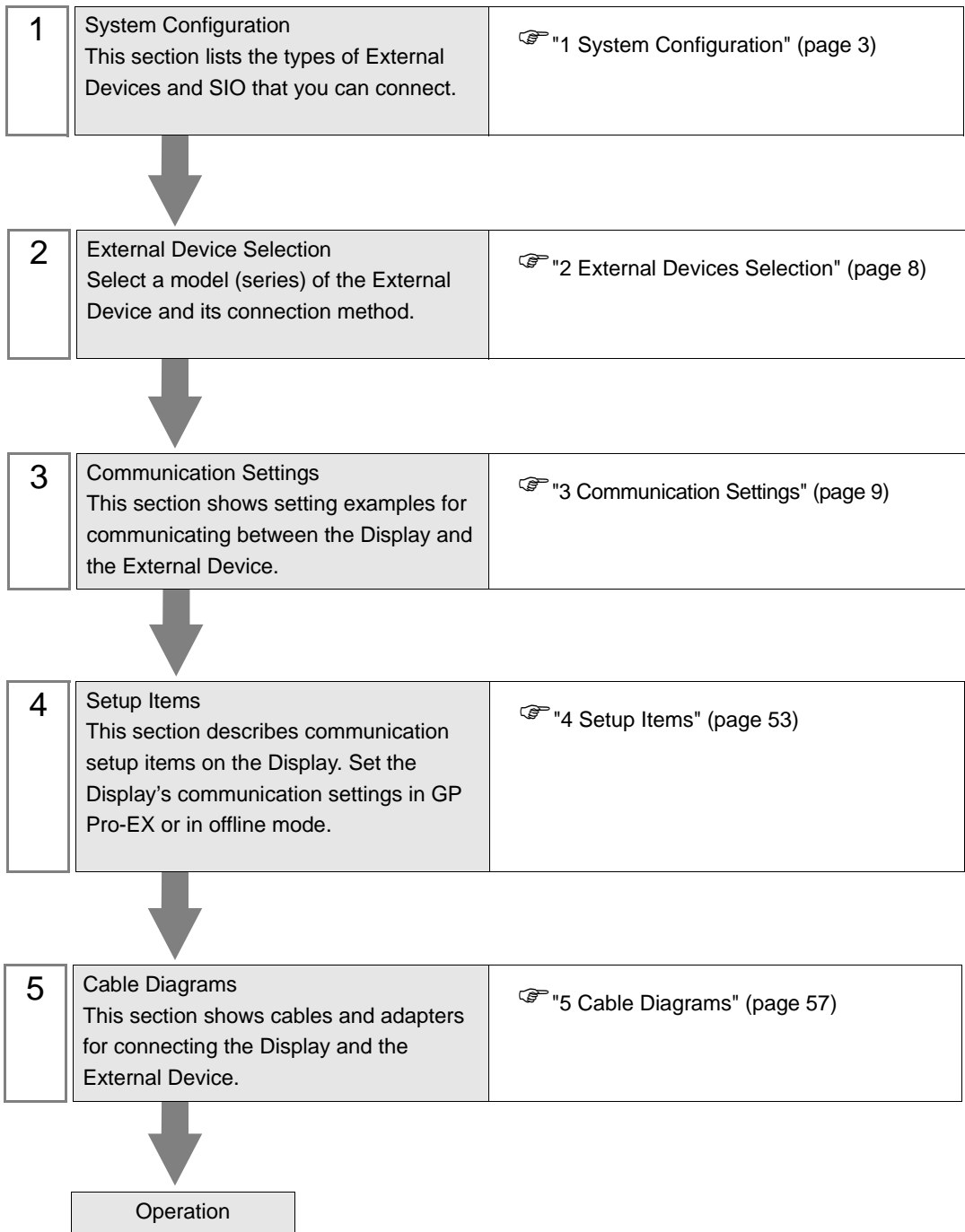
# INVERTER/ SERVO SIO Driver

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## Introduction

This manual describes how to connect the Display and the External Device (target inverter/servo).

In this manual, the connection procedure is described in the sections identified below.



# 1 System Configuration

The following table lists system configurations for connecting YASKAWA Electric Corporation External Device and the Display.

## 1.1 Inverter

Series	Inverter*1	Link I/F	SIO Type	Setting Example	Cable Diagram
Varispeed F7	CIMR-F7A□□□□	Terminal Block on the inverter	RS-422/485 (4wire)	Setting Example 1 (page 9)	Cable Diagram 1 (page 57)
			RS-422/485 (2wire)	Setting Example 2 (page 11)	Cable Diagram 2 (page 64)
Varispeed G7	CIMR-G7A□□□□	Terminal Block on the inverter	RS-422/485 (4wire)	Setting Example 3 (page 13)	Cable Diagram 1 (page 57)
			RS-422/485 (2wire)	Setting Example 4 (page 15)	Cable Diagram 2 (page 64)
VS mini J7	CIMR-J7□A□□□□	Terminal Block on the SI-485/J7 RS-422/485 interface card	RS-422/485 (4wire)	Setting Example 5 (page 17)	Cable Diagram 1 (page 57)
			RS-422/485 (2wire)	Setting Example 6 (page 19)	Cable Diagram 2 (page 64)
VS mini V7/ VS-606V7	CIMR-V7□A□□□□	Terminal Block on the inverter	RS-422/485 (4wire)	Setting Example 7 (page 21)	Cable Diagram 1 (page 57)
			RS-422/485 (2wire)	Setting Example 8 (page 23)	Cable Diagram 2 (page 64)
Varispeed F7S	CIMR-F7S□□□□	Terminal Block on the inverter	RS-422/485 (4wire)	Setting Example 9 (page 25)	Cable Diagram 1 (page 57)
			RS-422/485 (2wire)	Setting Example 10 (page 27)	Cable Diagram 2 (page 64)
Varispeed L7	CIMR-L7B□□□□	Terminal Block on the inverter	RS-422/485 (4wire)	Setting Example 11 (page 29)	Cable Diagram 1 (page 57)
			RS-422/485 (2wire)	Setting Example 12 (page 31)	Cable Diagram 2 (page 64)

Series	Inverter <sup>*1</sup>	Link I/F	SIO Type	Setting Example	Cable Diagram
Varispeed AC	CIMR-ACA□□□□	Terminal Block on the inverter	RS-422/485 (4wire)	Setting Example 13 (page 33)	Cable Diagram 1 (page 57)
			RS-422/485 (2wire)	Setting Example 14 (page 35)	Cable Diagram 2 (page 64)
V1000	CIMR-VA□A□□□□	Terminal Block on the inverter	RS-422/485 (4wire)	Setting Example 15 (page 37)	Cable Diagram 1 (page 57)
			RS-422/485 (2wire)	Setting Example 16 (page 39)	Cable Diagram 2 (page 64)
J1000	CIMR-JA□A□□□□	Terminal Block on the SI-485/J RS-422/485 interface card	RS-422/485 (4wire)	Setting Example 17 (page 41)	Cable Diagram 1 (page 57)
			RS-422/485 (2wire)	Setting Example 18 (page 43)	Cable Diagram 2 (page 64)
A1000	CIMR-A□□A□□□□	Terminal Block on the inverter	RS-422/485 (4wire)	Setting Example 21 (page 49)	Cable Diagram 1 (page 57)
			RS-422/485 (2wire)	Setting Example 22 (page 51)	Cable Diagram 2 (page 64)

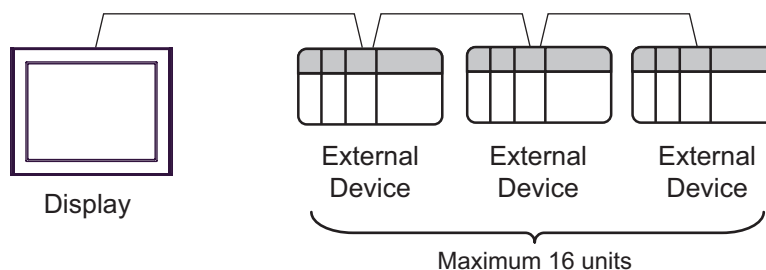
\*1 The □ symbol in the inverter model names represents the maximum applicable motor capacity and other specifications.

## ■ Connection Configuration

### ◆ 1:1 Connection



### ◆ 1:n Connection



## 1.2 $\Sigma$ -V series

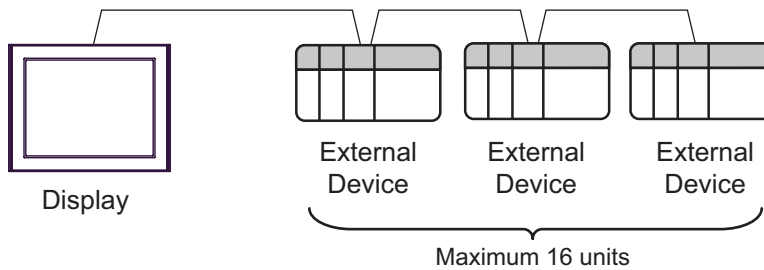
Series	CPU	Link I/F	SIO Type	Setting Example	Cable Diagram
Analog Voltage/ Pulse Train Reference Type SERVOPACKs For Rotary Servomotors	SGDV-□□□□01 □□□□□□	CN3 Connector for digital operator on SERVOPACK	RS-422/485 (4wire)	Setting Example 19 (page 45)	Cable Diagram 3 (page 76)
Analog Voltage/ Pulse Train Reference Type SERVOPACKs For Linear Servomotors	SGDV-□□□□05 □□□□□□		RS-422/485 (4wire)	Setting Example 20 (page 47)	Cable Diagram 3 (page 76)

### ■ Connection Configuration

#### ◆ 1:1 Connection



#### ◆ 1:n Connection



## ■ IPC COM Port

When connecting IPC with an External Device, the COM port used depends on the series and SIO type. Please refer to the IPC manual for details.

Usable port

Series	Usable Port		
	RS-232C	RS-422/485(4 wire)	RS-422/485(2 wire)
PS-2000B	COM1 <sup>*1</sup> , COM2, COM3 <sup>*1</sup> , COM4	-	-
PS-3450A, PS-3451A, PS3000-BA, PS3001-BD	COM1, COM2 <sup>*1*2</sup>	COM2 <sup>*1*2</sup>	COM2 <sup>*1*2</sup>
PS-3650A (T41 model), PS-3651A (T41 model)	COM1 <sup>*1</sup>	-	-
PS-3650A (T42 model), PS-3651A (T42 model)	COM1 <sup>*1*2</sup> , COM2	COM1 <sup>*1*2</sup>	COM1 <sup>*1*2</sup>
PS-3700A (Pentium®4-M), PS-3710A	COM1 <sup>*1</sup> , COM2 <sup>*1</sup> , COM3 <sup>*2</sup> , COM4	COM3 <sup>*2</sup>	COM3 <sup>*2</sup>
PS-3711A	COM1 <sup>*1</sup> , COM2 <sup>*2</sup>	COM2 <sup>*2</sup>	COM2 <sup>*2</sup>
PS4000 <sup>*3</sup>	COM1, COM2	-	-
PL3000	COM1 <sup>*1*2</sup> , COM2 <sup>*1</sup> , COM3, COM4	COM1 <sup>*1*2</sup>	COM1 <sup>*1*2</sup>

\*1 The RI/5V can be switched. Use the IPC's switch to change if necessary.

\*2 Set up the SIO type with the DIP Switch. Please set up as follows according to SIO type to be used.

\*3 When making communication between an External Device and COM port on the Expansion slot, only RS-232C is supported. However, ER (DTR/CTS) control cannot be executed because of the specification of COM port.

For connection with External Device, use user-created cables and disable Pin Nos. 1, 4, 6 and 9.

Please refer to the IPC manual for details of pin layout.

DIP Switch setting: RS-232C

DIP Switch	Setting	Description
1	OFF <sup>*1</sup>	Reserved (always OFF)
2	OFF	SIO type: RS-232C
3	OFF	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available
9	OFF	RS (RTS) Auto control mode: Disabled
10	OFF	

\*1 When using PS-3450A, PS-3451A, PS3000-BA and PS3001-BD, turn ON the set value.

## DIP Switch setting: RS-422/485 (4 wire)

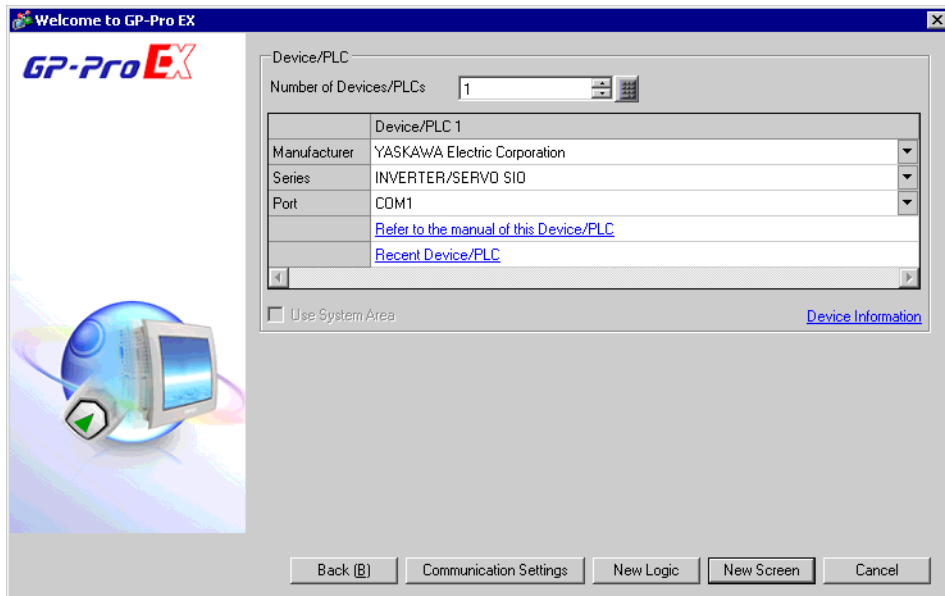
DIP Switch	Setting	Description
1	OFF	Reserved (always OFF)
2	ON	SIO type: RS-422/485
3	ON	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available
9	OFF	RS (RTS) Auto control mode: Disabled
10	OFF	

## DIP Switch setting: RS-422/485 (2 wire)

DIP Switch	Setting	Description
1	OFF	Reserved (always OFF)
2	ON	SIO type: RS-422/485
3	ON	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	ON	Short-circuit of SDA (TXA) and RDA (RXA): Available
8	ON	Short-circuit of SDB (TXB) and RDB (RXB): Available
9	ON	RS (RTS) Auto control mode: Enabled
10	ON	

## 2 External Devices Selection

Select the External Device to be connected to the Display.



Setup Items	Setup Description
Number of Devices/PLCs	Enter an integer from 1 to 4 to define the number of Devices/PLCs to connect to the display.
Manufacturer	Select the manufacturer of the External Device to connect. Select "YASKAWA Electric Corporation".
Series	Select the External Device model (series) and the connection method. Select "INVERTER/SERVO SIO". In System configuration, make sure the External Device you are connecting is supported by "INVERTER/SERVO SIO". ☞ "1 System Configuration" (page 3)
Port	Select the Display port to be connected to the External Device.
Use System Area	Not available in this driver.



### 3 Communication Settings

This section provides examples of communication settings recommended by Pro-face for the Display and the External Device.

#### 3.1 Setting Example 1

##### ■ GP-Pro EX Settings

##### ◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

[Default](#)


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

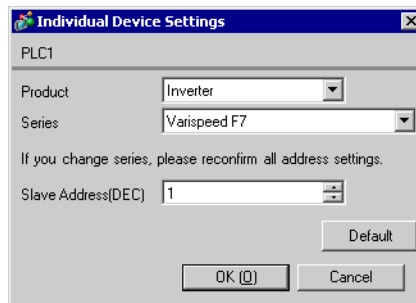
No.	Device Name	Settings
1	PLC1	Series=Varispeed F7, Slave Address[DEC]=1

[Add Indirect Device](#)

## ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.



## ■ External Device Settings

To configure communication settings, use the MENU, DATA/ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the MENU key to select [Programming].
- 2 Press the DATA/ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the DATA/ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Slave address (HEX)
H5-02	3	Communication speed selection
H5-03	1	Communication parity selection
H5-04	3	Stopping method after communication error
H5-05	1	Communication error detection selection
H5-06	5	Send wait time
H5-07	1	RTS control ON/OFF

- 6 Press the DATA/ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

## 3.2 Setting Example 2

### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=Varispeed F7, Slave Address(DEC)=1

Add Indirect Device [+](#)

### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: Varispeed F7

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (Q) Cancel

## ■ External Device Settings

To configure communication settings, use the MENU, DATA/ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the MENU key to select [Programming].
- 2 Press the DATA/ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the DATA/ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Slave address (HEX)
H5-02	3	Communication speed selection
H5-03	1	Communication parity selection
H5-04	3	Stopping method after communication error
H5-05	1	Communication error detection selection
H5-06	5	Send wait time
H5-07	1	RTS control ON/OFF

- 6 Press the DATA/ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

### 3.3 Setting Example 3

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer YASKAWA Electric Corporation Series INVERTER/SERVO SIO Port COM1

Text Data Mode 1 [Change](#)

Communication Settings

SIO Type ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed 9600

Data Length ☐ 7 ☒ 8

Parity ☐ NONE ☒ EVEN ☐ ODD

Stop Bit ☒ 1 ☐ 2

Flow Control ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout 3 (sec)

Retry 2

Wait To Send 10 (ms)

RI / VCC ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=Varispeed G7, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product Inverter

Series Varispeed G7

If you change series, please reconfirm all address settings.

Slave Address(DEC) 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the MENU, DATA/ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the MENU key to select [Programming].
- 2 Press the DATA/ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the DATA/ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Slave address (HEX)
H5-02	3	Communication speed selection
H5-03	1	Communication parity selection
H5-04	3	Stopping method after communication error
H5-05	1	Communication error detection selection
H5-06	5	Send wait time
H5-07	1	RTS control ON/OFF

- 6 Press the DATA/ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

### 3.4 Setting Example 4

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=Varispeed G7, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: Varispeed G7

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (Q) Cancel

## ■ External Device Settings

To configure communication settings, use the MENU, DATA/ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the MENU key to select [Programming].
- 2 Press the DATA/ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the DATA/ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Slave address (HEX)
H5-02	3	Communication speed selection
H5-03	1	Communication parity selection
H5-04	3	Stopping method after communication error
H5-05	1	Communication error detection selection
H5-06	5	Send wait time
H5-07	1	RTS control ON/OFF

- 6 Press the DATA/ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.



### 3.5 Setting Example 5

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=VS mini J7, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: VS mini J7

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (Q) Cancel

## ■ External Device Settings

To configure communication settings, use the DSPL, DATA/ENTER, Up, or Down key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the DSPL key to select [PRGM].
- 2 Press the Up key to display the parameter you want to set.
- 3 Press the DATA/ENTER key.
- 4 Press the Up or Down key to display the setting value.

Parameter No.	Settings	Setup Description
n02	2	RUN Command Selection
n03	6	Frequency Reference Selection
n70	1	Slave Address Setting (DEC)
n71	2	Baud Rate Selection
n72	0	Parity Selection
n73	10	Transmission Wait Time
n74	0	RTS Control

- 5 Press the DATA/ENTER key.
- 6 Reboot the External Device.

This completes the setting of the External Device.

### 3.6 Setting Example 6

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer YASKAWA Electric Corporation Series INVERTER/SERVO SIO Port COM1

Text Data Mode 1 [Change](#)

Communication Settings

SIO Type ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed 9600

Data Length ☐ 7 ☒ 8

Parity ☐ NONE ☒ EVEN ☐ ODD

Stop Bit ☒ 1 ☐ 2

Flow Control ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout 3 (sec)

Retry 2

Wait To Send 10 (ms)

RI / VCC ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs 16 [Add Device](#)


No.	Device Name	Settings
1	PLC1	Series=VS mini J7, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### IMPORTANT

- To connect VS mini J7 series with 1:n connection, you need to set Wait To Send to 30 ms or more.

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product Inverter

Series VS mini J7

If you change series, please reconfirm all address settings.

Slave Address(DEC) 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the DSPL, DATA/ENTER, Up, or Down key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the DSPL key to select [PRGM].
- 2 Press the Up key to display the parameter you want to set.
- 3 Press the DATA/ENTER key.
- 4 Press the Up or Down key to display the setting value.

Parameter No.	Settings	Setup Description
n02	2	RUN Command Selection
n03	6	Frequency Reference Selection
n70	1	Slave Address Setting (DEC)
n71	2	Baud Rate Selection
n72	0	Parity Selection
n73	10	Transmission Wait Time
n74	0	RTS Control

- 5 Press the DATA/ENTER key.
- 6 Reboot the External Device.

This completes the setting of the External Device.

### 3.7 Setting Example 7

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 15 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=VS mini V7/VS-606V7, Slave Address(DEC)=1

Add Indirect Device

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: VS mini V7/VS-606V7

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the DSPL, DATA/ENTER, Up, or Down key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the DSPL key to select [PRGM].
- 2 Press the Up key to display the parameter you want to set.
- 3 Press the DATA/ENTER key.
- 4 Press the Up or Down key to display the setting value.

Parameter No.	Settings	Setup Description
n03	2	RUN Command Selection
n04	6	Frequency Reference Selection
n153	1	Slave Address Setting (DEC)
n154	2	Baud Rate Selection
n155	0	Parity Selection
n156	10	Transmission Wait Time
n157	0	RTS Control

- 5 Press the DATA/ENTER key.
- 6 Reboot the External Device.

This completes the setting of the External Device.

## 3.8 Setting Example 8

### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 15 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=VS mini V7/VS-606V7, Slave Address(DEC)=1

Add Indirect Device

### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: VS mini V7/VS-606V7

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the DSPL, DATA/ENTER, Up, or Down key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the DSPL key to select [PRGM].
- 2 Press the Up key to display the parameter you want to set.
- 3 Press the DATA/ENTER key.
- 4 Press the Up or Down key to display the setting value.

Parameter No.	Settings	Setup Description
n03	2	RUN Command Selection
n04	6	Frequency Reference Selection
n153	1	Slave Address Setting (DEC)
n154	2	Baud Rate Selection
n155	0	Parity Selection
n156	10	Transmission Wait Time
n157	0	RTS Control

- 5 Press the DATA/ENTER key.
- 6 Reboot the External Device.

This completes the setting of the External Device.



### 3.9 Setting Example 9

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=Varispeed F7S, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: Varispeed F7S

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the MENU, DATA/ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the MENU key to select [Programming].
- 2 Press the DATA/ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the DATA/ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Slave address (HEX)
H5-02	3	Communication speed selection
H5-03	1	Communication parity selection
H5-04	3	Stopping method after communication error
H5-05	1	Communication error detection selection
H5-06	5	Send wait time
H5-07	1	RTS control ON/OFF

- 6 Press the DATA/ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

### 3.10 Setting Example 10

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC  
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=Varispeed F7S, Slave Address(DEC)=1

Add Indirect Device

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: Varispeed F7S

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the MENU, DATA/ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the MENU key to select [Programming].
- 2 Press the DATA/ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the DATA/ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Slave address (HEX)
H5-02	3	Communication speed selection
H5-03	1	Communication parity selection
H5-04	3	Stopping method after communication error
H5-05	1	Communication error detection selection
H5-06	5	Send wait time
H5-07	1	RTS control ON/OFF

- 6 Press the DATA/ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

### 3.11 Setting Example 11

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC  
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=Varispeed L7, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: Varispeed L7

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the MENU, DATA/ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the MENU key to select [Programming].
- 2 Press the DATA/ENTER key.
- 3 Press the Up or Down key to display the parameter you want to set.
- 4 Press the DATA/ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Slave address (HEX)
H5-02	3	Communication speed selection
H5-03	1	Communication parity selection
H5-04	3	Stopping method after communication error
H5-05	1	Communication error detection selection
H5-06	5	Send wait time
H5-07	1	RTS control ON/OFF

- 6 Press the DATA/ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

## 3.12 Setting Example 12

### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=Varispeed L7, Slave Address(DEC)=1

Add Indirect Device [+](#)

### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: Varispeed L7

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the MENU, DATA/ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the MENU key to select [Programming].
- 2 Press the DATA/ENTER key.
- 3 Press the Up or Down key to display the parameter you want to set.
- 4 Press the DATA/ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Slave address (HEX)
H5-02	3	Communication speed selection
H5-03	1	Communication parity selection
H5-04	3	Stopping method after communication error
H5-05	1	Communication error detection selection
H5-06	5	Send wait time
H5-07	1	RTS control ON/OFF

- 6 Press the DATA/ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.



### 3.13 Setting Example 13

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=Varispeed AC, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: Varispeed AC

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (Q) Cancel

## ■ External Device Settings

To configure communication settings, use the MENU, DATA/ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the MENU key to select [Programming].
- 2 Press the DATA/ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the DATA/ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Slave address (HEX)
H5-02	3	Communication speed selection
H5-03	1	Communication parity selection
H5-04	3	Stopping method after communication error
H5-05	1	Communication error detection selection
H5-06	5	Send wait time
H5-07	1	RTS control ON/OFF

- 6 Press the DATA/ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

### 3.14 Setting Example 14

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=Varispeed AC, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: Varispeed AC

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (Q) Cancel

## ■ External Device Settings

To configure communication settings, use the MENU, DATA/ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the MENU key to select [Programming].
- 2 Press the DATA/ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the DATA/ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Slave address (HEX)
H5-02	3	Communication speed selection
H5-03	1	Communication parity selection
H5-04	3	Stopping method after communication error
H5-05	1	Communication error detection selection
H5-06	5	Send wait time
H5-07	1	RTS control ON/OFF

- 6 Press the DATA/ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

### 3.15 Setting Example 15

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=V1000, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: V1000

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the Up key to display [STUP].
- 2 Press the ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
b1-01	2	Frequency Reference Selection 1
b1-02	2	Run Command Selection 1
H5-01	01	Node Address Setting (HEX)
H5-02	3	Communication Speed Selection
H5-03	1	Communication Parity Selection
H5-04	3	Stopping Method After Communication Error
H5-05	1	Communication Fault Detection Selection
H5-06	5	Drive Transmit Wait Time
H5-07	1	RTS Control Selection
H5-09	2.0	CE Detection Time

- 6 Press the ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

### 3.16 Setting Example 16

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=V1000, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: V1000

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the ENTER, Up, Down, or Shift/RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the Up key to display [STUP].
- 2 Press the ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the ENTER key.
- 5 Press the Up, Down, or Shift/RESET key to display the setting value.

Parameter No.	Settings	Setup Description
b1-01	2	Frequency Reference Selection 1
b1-02	2	Run Command Selection 1
H5-01	01	Node Address Setting (HEX)
H5-02	3	Communication Speed Selection
H5-03	1	Communication Parity Selection
H5-04	3	Stopping Method After Communication Error
H5-05	1	Communication Fault Detection Selection
H5-06	5	Drive Transmit Wait Time
H5-07	1	RTS Control Selection
H5-09	2.0	CE Detection Time

- 6 Press the ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.



### 3.17 Setting Example 17

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC  
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=J1000, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: J1000

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the ENTER, Up, Down, or RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the Up key to display [STUP].
- 2 Press the ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the ENTER key.
- 5 Press the Up, Down, or RESET key to display the setting value.

Parameter No.	Settings	Setup Description
b1-01	2	Frequency Reference Selection
b1-02	2	Run Command Selection
H5-01	01	Slave Address Setting (HEX)
H5-02	3	Communication Speed Selection
H5-03	1	Communication Parity Selection
H5-04	3	Stopping Method After Communication Error
H5-05	1	Communication Fault Detection Selection
H5-06	5	Drive Transmit Wait Time
H5-07	1	RTS Control Selection

- 6 Press the ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

### 3.18 Setting Example 18

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed: 9600

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC  
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=J1000, Slave Address(DEC)=1

Add Indirect Device [+](#)

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: J1000

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the ENTER, Up, Down, or RESET key on the digital operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the Up key to display [STUP].
- 2 Press the ENTER key.
- 3 Press the Up key to display the parameter you want to set.
- 4 Press the ENTER key.
- 5 Press the Up, Down, or RESET key to display the setting value.

Parameter No.	Settings	Setup Description
b1-01	2	Frequency Reference Selection
b1-02	2	Run Command Selection
H5-01	01	Slave Address Setting (HEX)
H5-02	3	Communication Speed Selection
H5-03	1	Communication Parity Selection
H5-04	3	Stopping Method After Communication Error
H5-05	1	Communication Fault Detection Selection
H5-06	5	Drive Transmit Wait Time
H5-07	1	RTS Control Selection

- 6 Press the ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

### 3.19 Setting Example 19

#### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 19200

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)


No.	Device Name	Settings
1	PLC1	Series=Sigma-V Series Rotational Motor, Slave Address: 65

Add Indirect Device [+](#)

#### IMPORTANT

- To connect  $\Sigma$ -V series with 1:n connection, you need to set Wait To Send to 100ms or more.

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Servo

Series: Sigma-V Series Rotational Motor

If you change series, please reconfirm all address settings.

Slave Address(DEC): 65

Default

OK (O) Cancel

#### IMPORTANT

- To use  $\Sigma$ -V series, you need to set a Slave Address from "65" to "95."

## ■ External Device Settings

To configure communication settings, use the AC Servo Drive Engineering Tool (SigmaWin+). Refer to your External Device manual for details.

- 1 Select [Edit Parameters] from the [Parameter] menu to display the [Parameter Editing] dialog box.
- 2 Select [Pn010] on the [Function Selection(Pn0xx-)] tab and click [Edit].
- 3 Enter the slave address, "41H," in [Input value] and click [OK].
- 4 If the input address is correct, select the [Pn010] check box and click [Write].

Select [Software Reset] from the [Setup] menu to reboot the External Device as needed.

This completes the configuration of the External Device.

## 3.20 Setting Example 20

### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1 [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 19200

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)


No.	Device Name	Settings
1	PLC1	Series=Sigma-V Series Linear Motor, Slave Address[DE]

Add Indirect Device [+](#)

#### IMPORTANT

- To connect  $\Sigma$ -V series with 1:n connection, you need to set Wait To Send to 100ms or more.

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Servo

Series: Sigma-V Series Linear Motor

If you change series, please reconfirm all address settings.

Slave Address(DEC): 65

Default

OK Cancel

#### IMPORTANT

- To use  $\Sigma$ -V series, you need to set a Slave Address from "65" to "95."

## ■ External Device Settings

To configure communication settings, use the AC Servo Drive Engineering Tool (SigmaWin+). Refer to your External Device manual for details.

- 1 Select [Edit Parameters] from the [Parameter] menu to display the [Parameter Editing] dialog box.
- 2 Select [Pn010] on the [Function Selection(Pn0xx-)] tab and click [Edit].
- 3 Enter the slave address, "41H," in [Input value] and click [OK].
- 4 If the input address is correct, select the [Pn010] check box and click [Write].

Select [Software Reset] from the [Setup] menu to reboot the External Device as needed.

This completes the configuration of the External Device.



## 3.21 Setting Example 21

### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 19200

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16

Add Device

No.	Device Name	Settings
1	PLC1	Series=A1000.Slave Address(DEC)=1

Add Indirect Device

### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: A1000

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the ENTER, Up, Down, or RESET key on the operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the Up or Down key to display the Parameter Setting Mode screen.
- 2 Press the ENTER key.
- 3 Press the Up or Down key to display the parameter you want to set.
- 4 Press the ENTER key.
- 5 Press the Up, Down, or RESET key to input the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Drive Slave Address (HEX)
H5-02	4	Communication Speed Selection (19200bps)
H5-03	1	Communication Parity Selection (Even parity)
H5-06	5	Drive Transmit Wait Time (ms)
H5-07	0	RTS Control Selection (Disabled)

**NOTE** • To connect A1000 series with 1:n connection, you need to set RTS Control Selection to "1."

- 6 Press the ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

**NOTE** • The following items are fixed.

Setup Items	Setting Value
Data Length	8 bits
Stop	1 bit

## 3.22 Setting Example 22

### ■ GP-Pro EX Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary

Manufacturer: YASKAWA Electric Corporation Series: INVERTER/SERVO SIO Port: COM1

Text Data Mode: 1

Communication Settings

SIO Type: ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed: 19200

Data Length: ☐ 7 ☒ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 10 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16

Add Device

No.	Device Name	Settings
1	PLC1	Series=A1000, Slave Address(DEC)=1

Add Indirect Device

### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings].

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Product: Inverter

Series: A1000

If you change series, please reconfirm all address settings.

Slave Address(DEC): 1

Default

OK (O) Cancel

## ■ External Device Settings

To configure communication settings, use the ENTER, Up, Down, or RESET key on the operator located on the front of the inverter. Refer to your External Device manual for details.

- 1 Press the Up or Down key to display the Parameter Setting Mode screen.
- 2 Press the ENTER key.
- 3 Press the Up or Down key to display the parameter you want to set.
- 4 Press the ENTER key.
- 5 Press the Up, Down, or RESET key to input the setting value.

Parameter No.	Settings	Setup Description
H5-01	01	Drive Slave Address (HEX)
H5-02	4	Communication Speed Selection (19200bps)
H5-03	1	Communication Parity Selection (Even parity)
H5-06	5	Drive Transmit Wait Time (ms)
H5-07	1	RTS Control Selection (Enabled)

- 6 Press the ENTER key.
- 7 Reboot the External Device.

This completes the setting of the External Device.

**NOTE** • The following items are fixed.

Setup Items	Setting Value
Data Length	8 bits
Stop	1 bit

## 4 Setup Items

Set up the Display's communication settings in GP-Pro Ex or in the Display's offline mode.

The setting of each parameter must match that of the External Device.

☞ "3 Communication Settings" (page 9)

### 4.1 Setup Items in GP-Pro EX

#### ■ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer  Series  Port

Text Data Mode  [Change](#)

Communication Settings

SIO Type ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed

Data Length ☐ 7 ☒ 8

Parity ☐ NONE ☒ EVEN ☐ ODD

Stop Bit ☒ 1 ☐ 2

Flow Control ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout  (sec)

Retry

Wait To Send  (ms)

RI / VCC ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

[Default](#)

Device-Specific Settings

Allowable Number of Devices/PLCs 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Series=Varispeed F7,Slave Address(DEC)=1

[Add Indirect Device](#)

Setup Items	Setup Description
SIO Type	<p>Select the SIO type to communicate with the External Device.</p> <p><b>IMPORTANT</b></p> <p>In the communication settings, set [SIO Type] correctly according to the serial interface specifications of the Display.</p> <p>If you select an SIO type that the serial interface does not support, proper operation cannot be guaranteed.</p> <p>Refer to your Display manual for details on the serial interface specifications.</p>
Speed	Select the communication speed between the External Device and the Display.
Data Length	Display data length.


Setup Items	Setup Description
Parity	Select how to check parity.
Stop Bit	Select stop bit length.
Flow Control	Select the communication control method to prevent overflow of transmission and reception data.
Timeout	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.

**NOTE**

- Refer to the GP-Pro EX Reference Manual for Indirect Device.

Cf. GP-Pro EX Reference Manual "Changing the Device/PLC at Runtime (Indirect Device)"

## Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.



Setup Items	Setup Description
Product	Select the product name of the External Device.
Series	Select the series of the External Device.
Slave Address	Enter the slave address of the External Device, from 1 to 255 (DEC).

## 4.2 Setup Items in Offline Mode

### NOTE

- Refer to the Maintenance/Troubleshooting guide for information on how to enter offline mode or about the operation.

Cf. Maintenance/Troubleshooting Guide "Offline Mode"

- The number of the setup items to be displayed for 1 page in the offline mode depends on the Display in use. Please refer to the Reference manual for details.

### ■ Communication Settings

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Equipment Settings] in offline mode.

Touch the External Device you want to set from the display list.

Comm.	Device	Option		
INVERTER/SERVO SIO [COM1] Page 1/1				
SIO Type	RS422/485(4wire)			
Speed	9600			
Data Length	8			
Parity	<input type="radio"/> NONE <input checked="" type="radio"/> EVEN <input type="radio"/> ODD			
Stop Bit	<input checked="" type="radio"/> 1 <input type="radio"/> 2			
Flow Control	NONE			
Timeout(s)	3			
Retry	2			
Wait To Send(ms)	10			
Exit		Back		2010/03/29 13:07:53

Setup Items	Setup Description
SIO Type	<p>Select the SIO type to communicate with the External Device.</p> <p><b>IMPORTANT</b></p> <p>In the communication settings, set [SIO Type] correctly according to the serial interface specifications of the Display.</p> <p>If you select an SIO type that the serial interface does not support, proper operation cannot be guaranteed.</p> <p>Refer to your Display manual for details on the serial interface specifications.</p>
Speed	Select the communication speed between the External Device and the Display.
Data Length	Display data length.
Parity	Select how to check parity.

Setup Items	Setup Description
Stop Bit	Select stop bit length.
Flow Control	The communication control method to prevent overflow of transmission and reception data.
Timeout	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.

## ■ Device Setting

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Equipment Settings]. Touch the External Device you want to set from the displayed list, and touch [Device].

Comm.	Device	Option		
INVERTER/SERVO SIO [COM1] Page 1/1				
Device/PLC Name <input type="text" value="PLC1"/>				
Series <input type="text" value="V1000"/>				
Slave Address(DEC) <input type="text" value="1"/>				
Exit Back 2010/03/29 13:07:59				

Setup Items	Setup Description
Device/PLC Name	Select the External Device to set. Device name is the title of a External Device set with GP-Pro EX. (Initial value [PLC1])
Series	Display the series of the External Device.
Slave Address	Enter the slave address of the External Device, from 1 to 255 (DEC).



## 5 Cable Diagrams

The following cable diagrams may be different from cable diagram recommended by YASKAWA Electric Corporation. Please be assured there is no operational problem in applying the cable diagrams shown in this manual.

- Be sure to isolate the communication wiring from the main circuit wiring and other power and electrical lines.
- The FG pin of the External Device body must be D-class grounded. Refer to your External Device manual for more details.
- The SG and FG are connected inside the Display. When connecting the External Device to the SG, design your system to avoid short-circuit loops.
- Connect an isolation unit if the communication is not stable due to noise or other factors.

Cable Diagram 1

Display (Connection Port)	Cable		Remarks
GP3000 <sup>*1</sup> (COM1) AGP-3302B (COM2) GP-4*01TM (COM1) ST <sup>*2</sup> (COM2) LT3000 (COM1) IPC <sup>*3</sup>	1A	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	Cable length: 50m or less
	1B	User-created cable	
GP3000 <sup>*4</sup> (COM2)	1C	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	Cable length: 50m or less
	1D	Online adapter by Pro-face CA4-ADPONL-01 + User-created cable	
GP-4106 (COM1)	1E	User-created cable	Cable length: 50m or less
GP4000 <sup>*5</sup> (COM2) GP-4201T (COM1) SP5000 (COM1/2)	1F	RS-422 terminal block conversion adapter by Pro-face PFXZCBADTM1 <sup>*6</sup> + User-created cable	Cable length: 50m or less
	1B	User-created cable	

\*1 All GP3000 models except AGP-3302B

\*2 All ST models except AST-3211A and AST-3302B

\*3 Only the COM port which can communicate by RS-422/485 (4wire) can be used.

 ■ IPC COM Port (page 6)

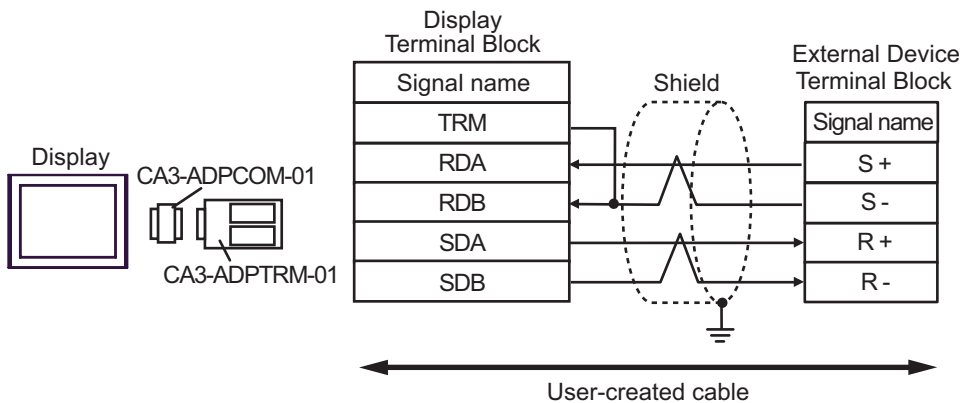
\*4 All GP3000 models except GP-3200 series and AGP-3302B

\*5 All GP4000 models except GP-4100 series, GP-4\*01TM, GP-4201T and GP-4\*03T

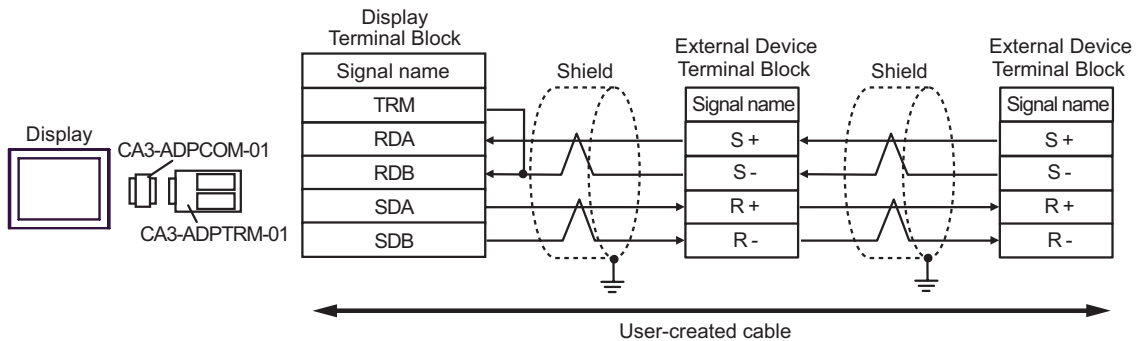
\*6 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 1A.

1A)

- 1:1 Connection



- 1:n Connection

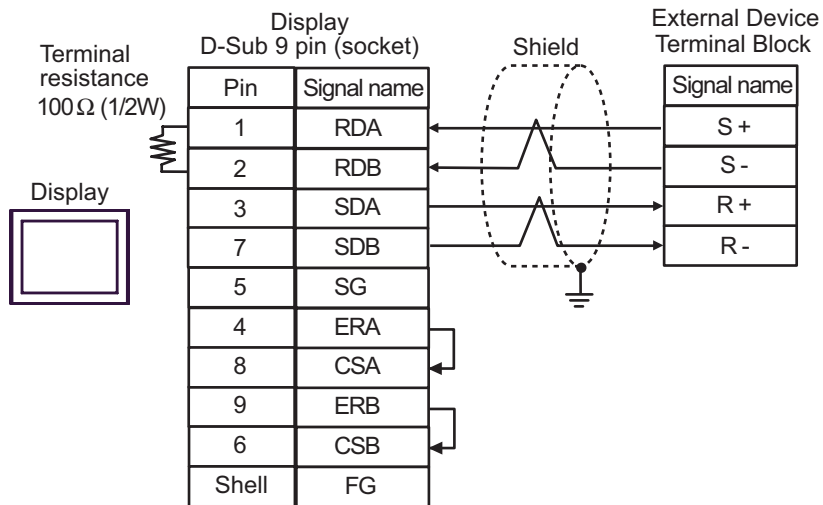


**NOTE**

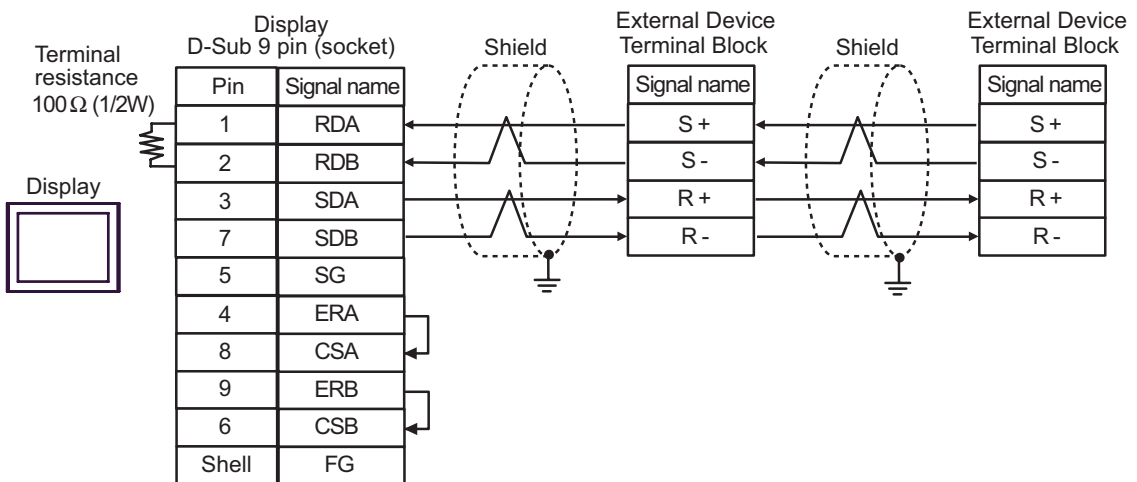
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

1B)

- 1:1 Connection



- 1:n Connection

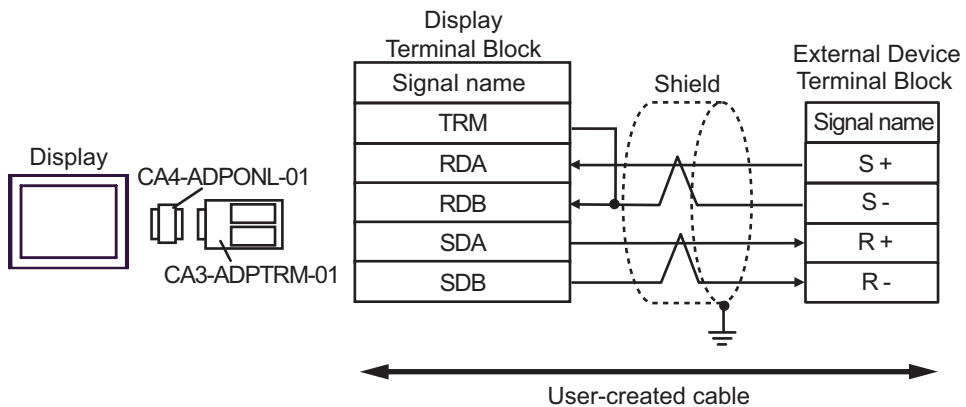


#### NOTE

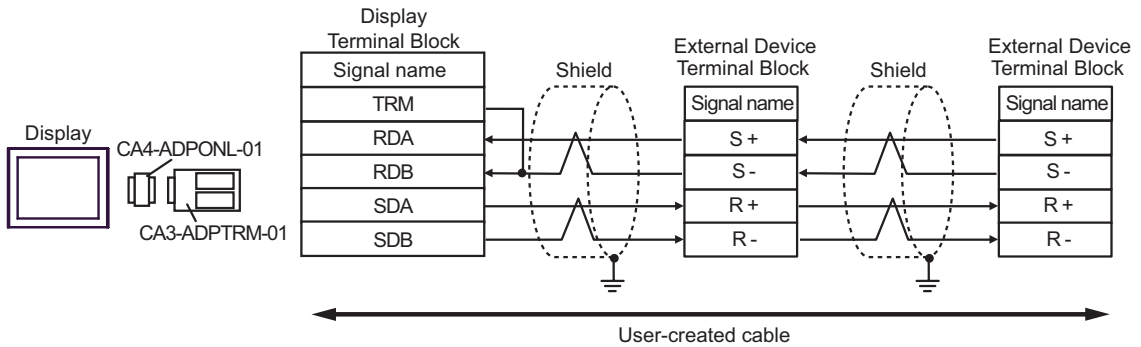
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

1C)

- 1:1 Connection



- 1:n Connection

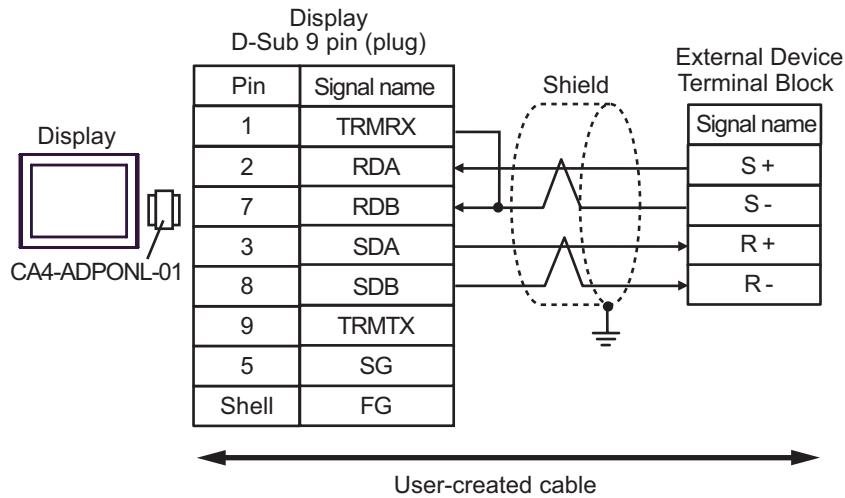


#### NOTE

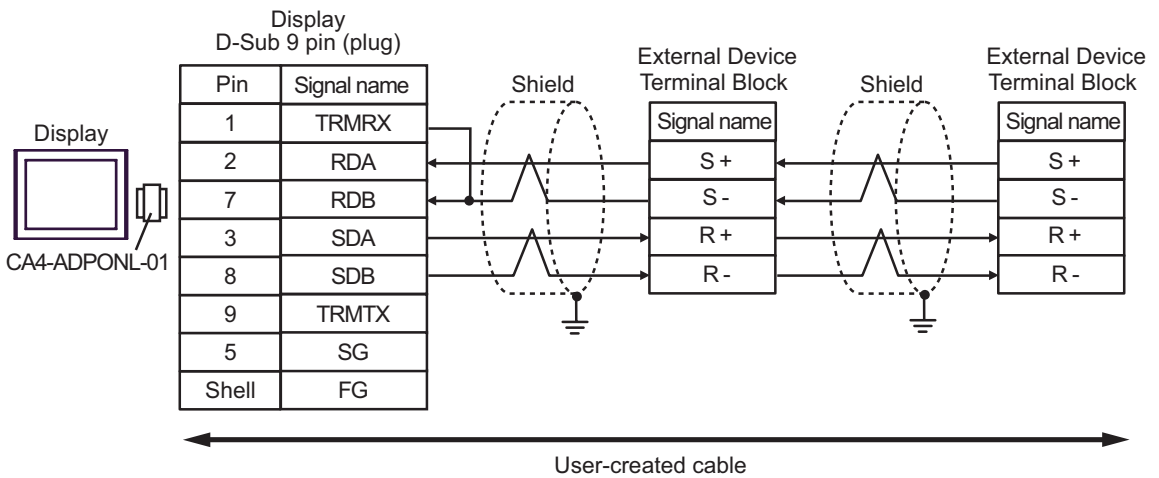
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

1D)

- 1:1 Connection



- 1:n Connection

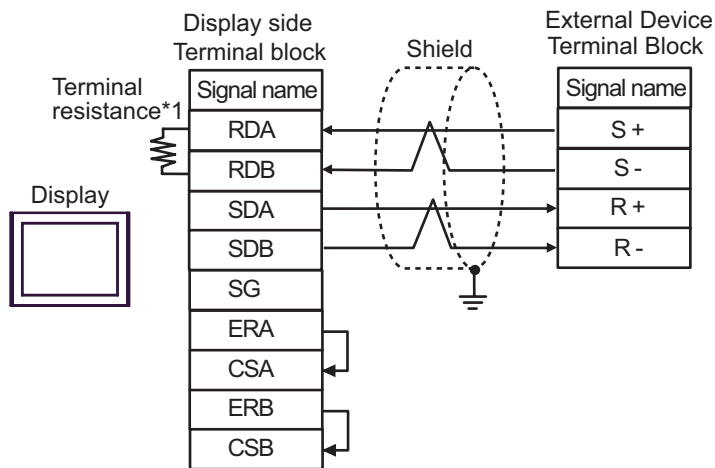


**NOTE**

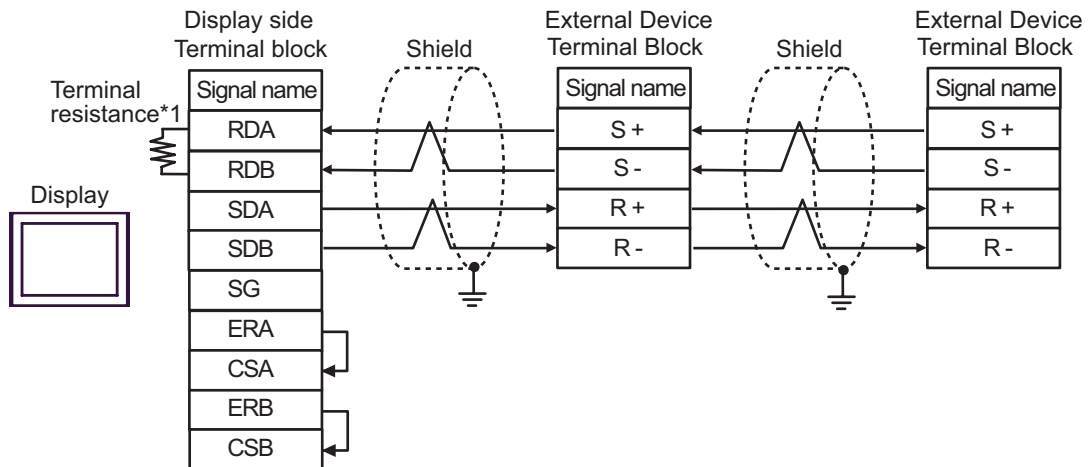
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

1E)

- 1:1 Connection



- 1:n Connection



**NOTE**

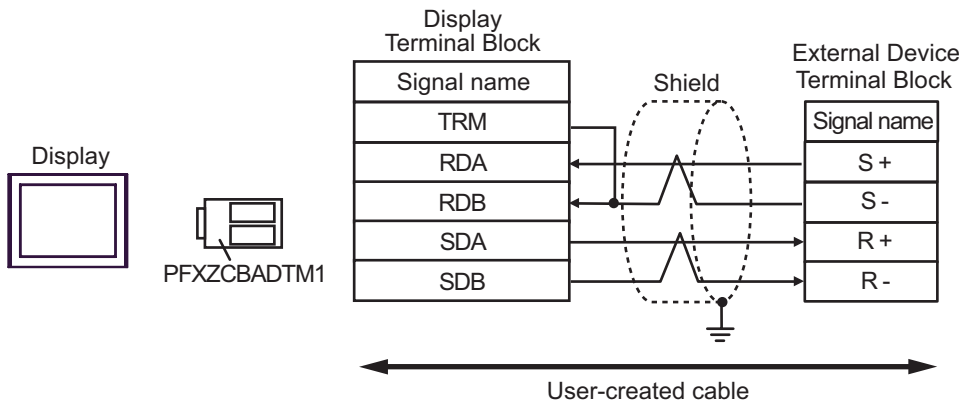
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

\*1 The resistance in the Display is used as the termination resistance. Set the value of the DIP Switch on the rear of the Display as shown in the table below.

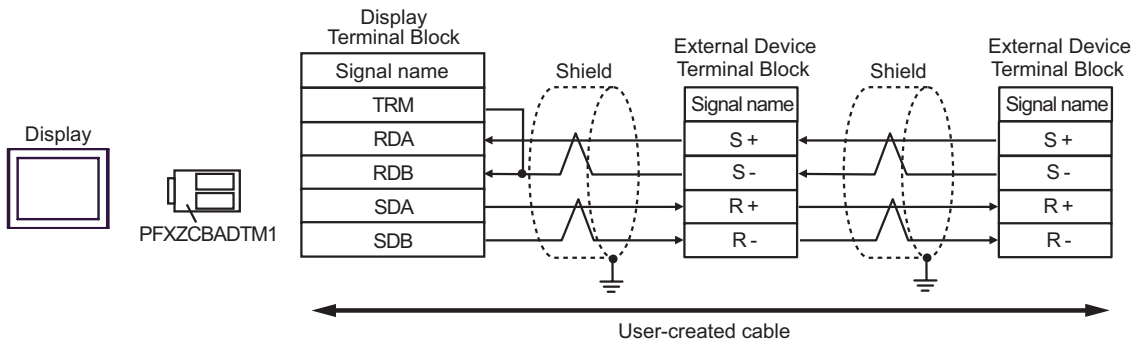
DIP Switch No.	Set Value
1	OFF
2	OFF
3	ON
4	ON

1F)

- 1:1 Connection



- 1:n Connection



#### NOTE

- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

Cable Diagram 2


Display (Connection Port)	Cable		Remarks
GP3000 <sup>*1</sup> (COM1) AGP-3302B (COM2) GP-4*01TM (COM1) ST <sup>*2</sup> (COM2) LT3000 (COM1)	2A	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	Cable length: 50m or less
	2B	User-created cable	
GP3000 <sup>*3</sup> (COM2)	2C	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	Cable length: 50m or less
	2D	Online adapter by Pro-face CA4-ADPONL-01 + User-created cable	
IPC <sup>*4</sup>	2E	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	Cable length: 50m or less
	2F	User-created cable	
GP-4106 (COM1)	2G	User-created cable	Cable length: 50m or less
GP-4107 (COM1) GP-4*03T <sup>*5</sup> (COM2) GP-4203T (COM1)	2H	User-created cable	Cable length: 50m or less
GP4000 <sup>*6</sup> (COM2) GP-4201T (COM1) SP5000 (COM1/2)	2I	RS-422 terminal block conversion adapter by Pro-face PFXZCBADTM1 <sup>*7</sup> + User-created cable	Cable length: 50m or less
	2B	User-created cable	
LT-4*01TM (COM1) LT-Rear Module (COM1)	2J	RJ45 RS-485 Cable (5m) by Pro-face PFXZLMCBJR81	Cable length: 50m or less

\*1 All GP3000 models except AGP-3302B

\*2 All ST models except AST-3211A and AST-3302B

\*3 All GP3000 models except GP-3200 series and AGP-3302B

\*4 Only the COM port which can communicate by RS-422/485 (2wire) can be used.

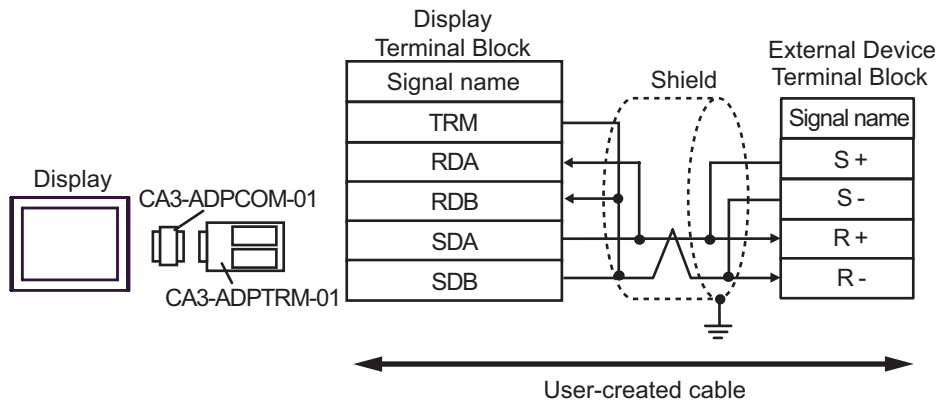
 ■ IPC COM Port (page 6)



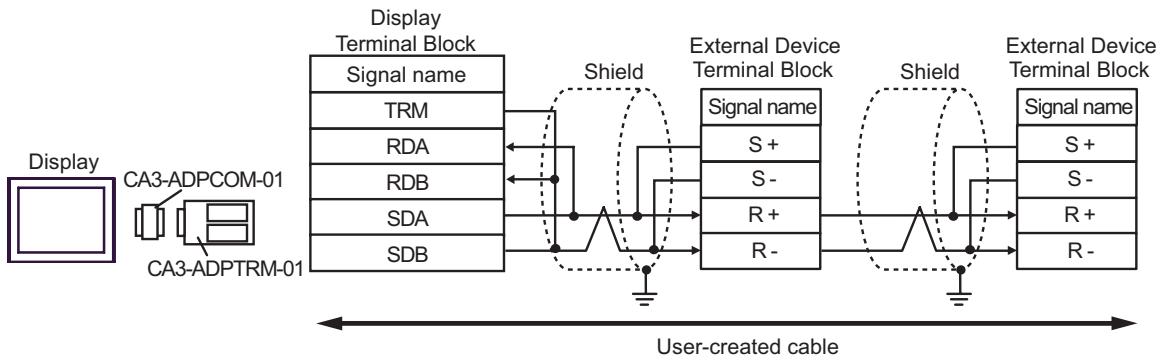
- \*5 Except GP-4203T
- \*6 All GP4000 models except GP-4100 series, GP-4\*01TM, GP-4201T and GP-4\*03T
- \*7 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 2A.

2A)

- 1:1 Connection



- 1:n Connection

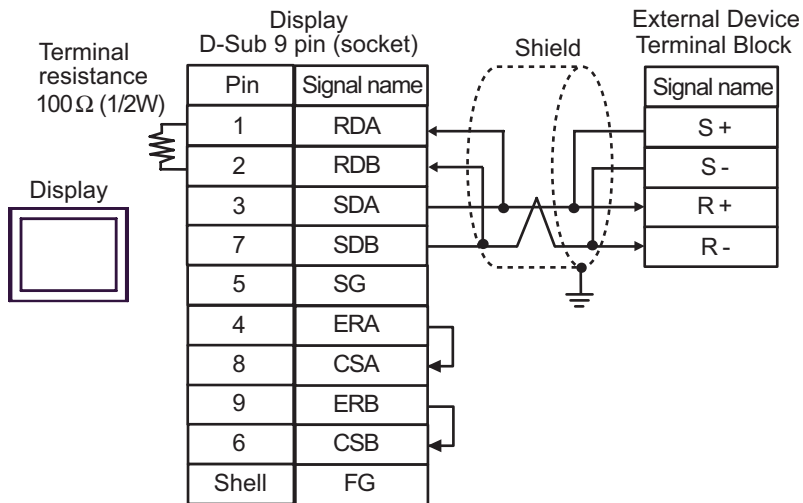


**NOTE**

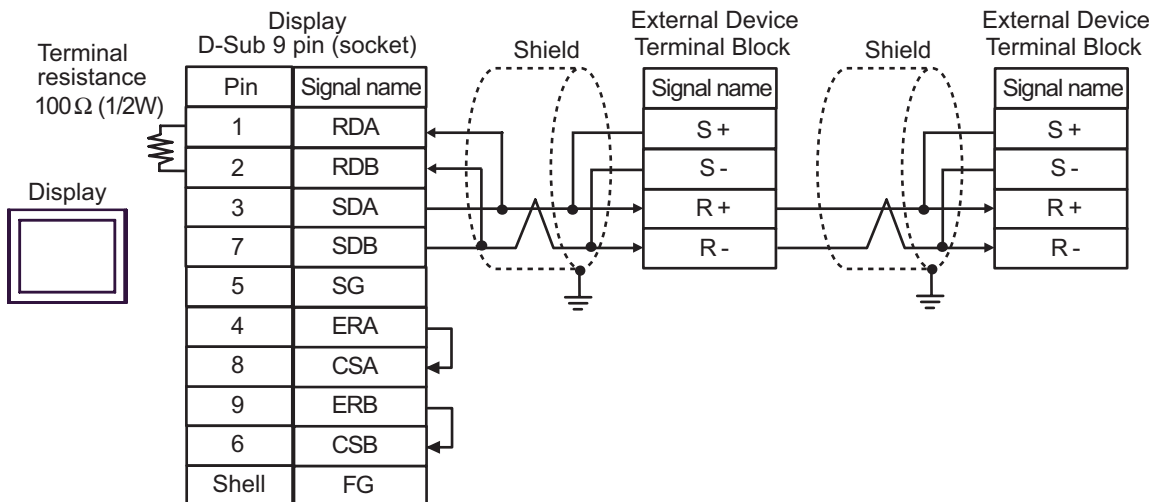
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

2B)

- 1:1 Connection



- 1:n Connection

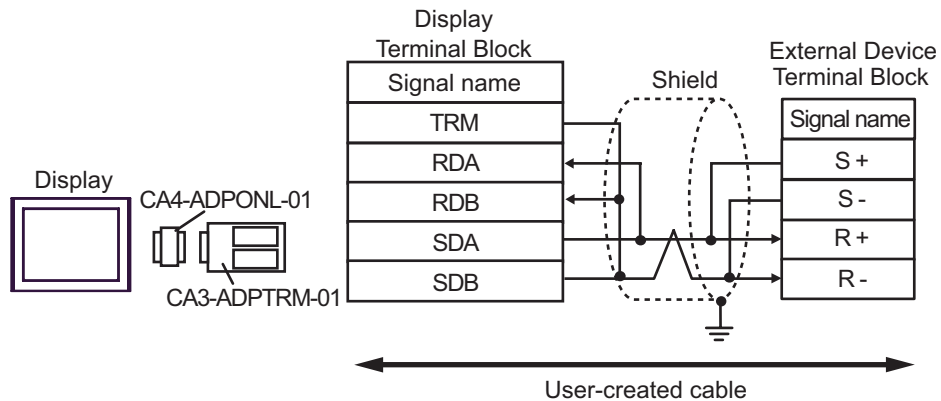


#### NOTE

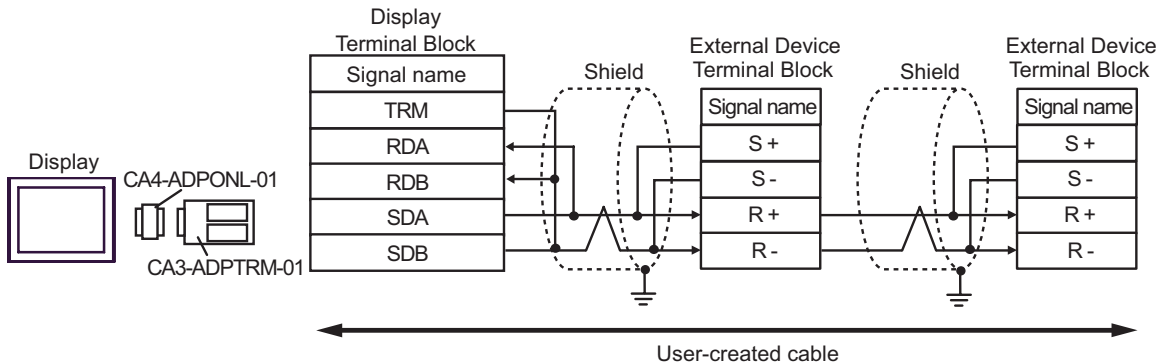
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

2C)

- 1:1 Connection



- 1:n Connection

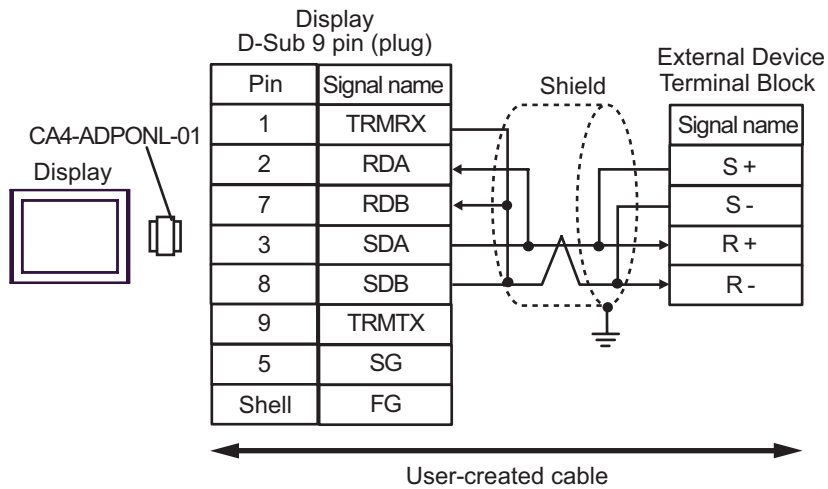


**NOTE**

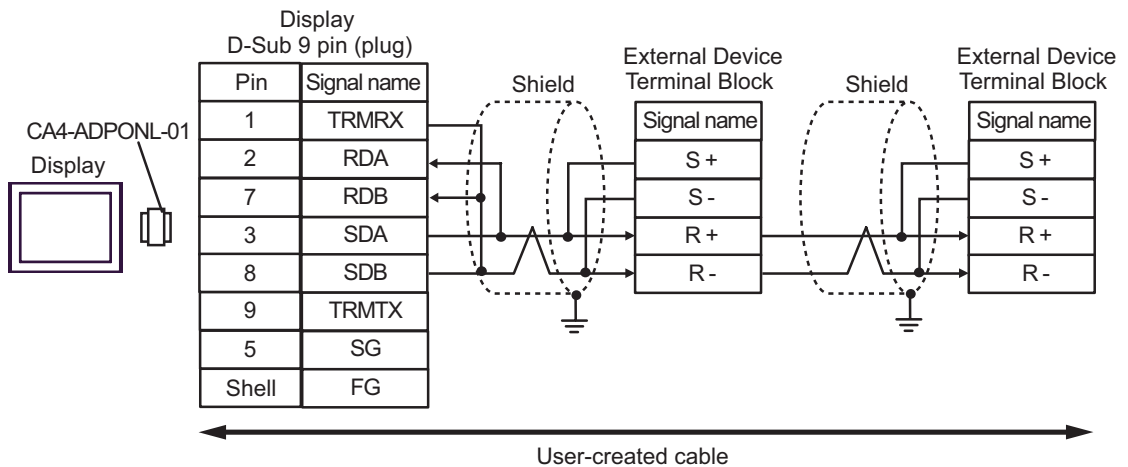
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

2D)

- 1:1 Connection



- 1:n Connection

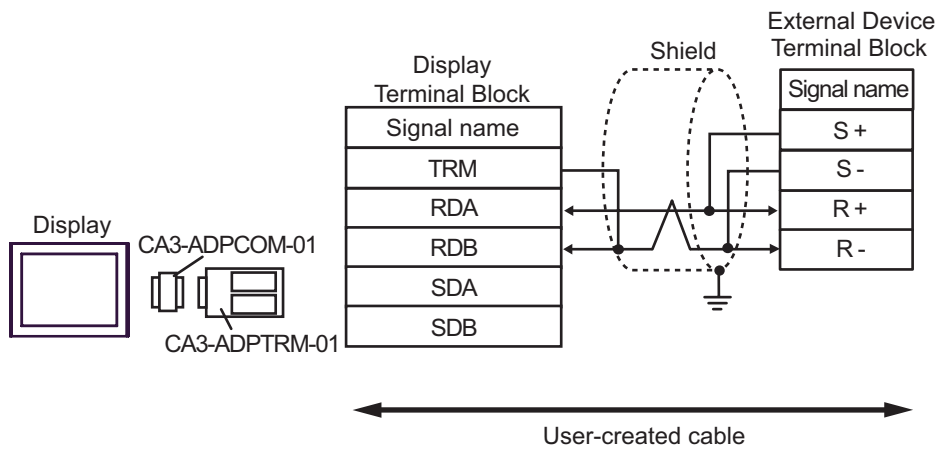


**NOTE**

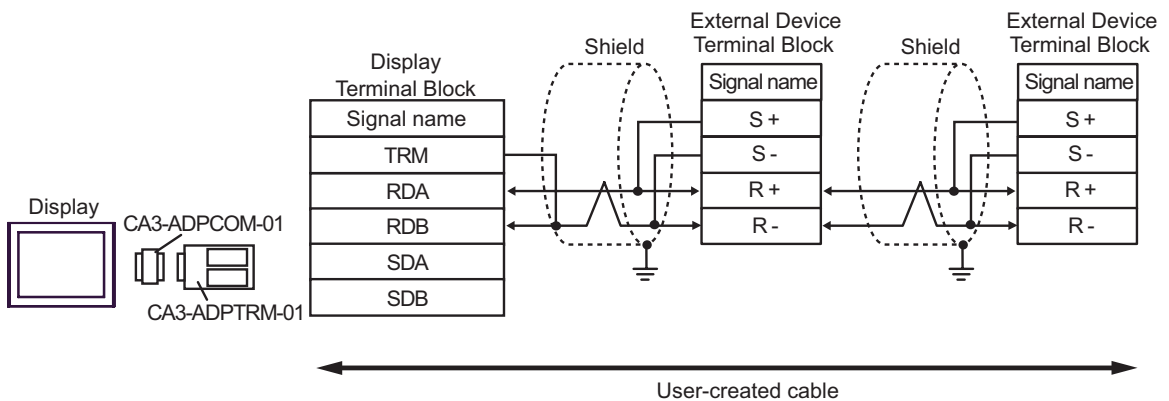
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

2E)

- 1:1 Connection



- 1:n Connection

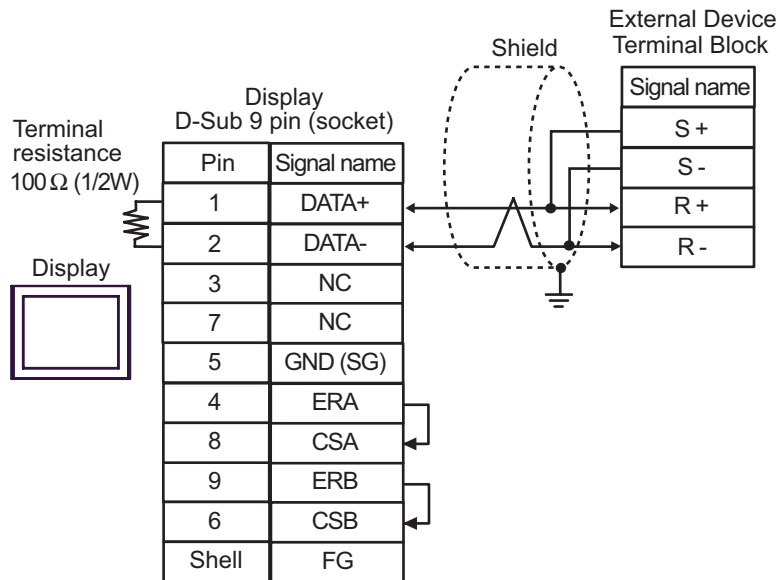


#### NOTE

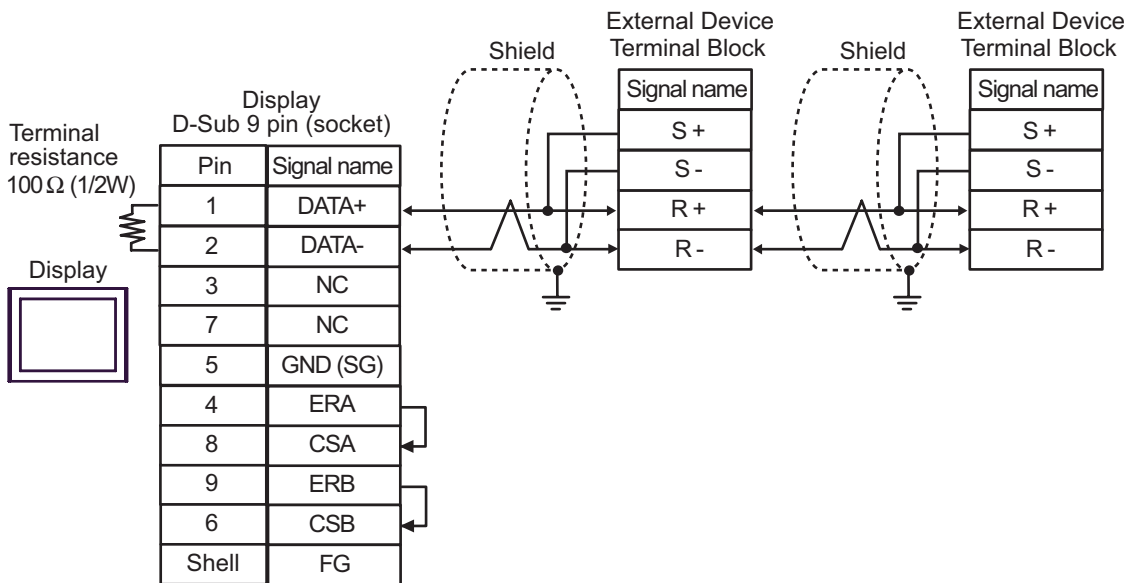
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

2F)

- 1:1 Connection



- 1:n Connection

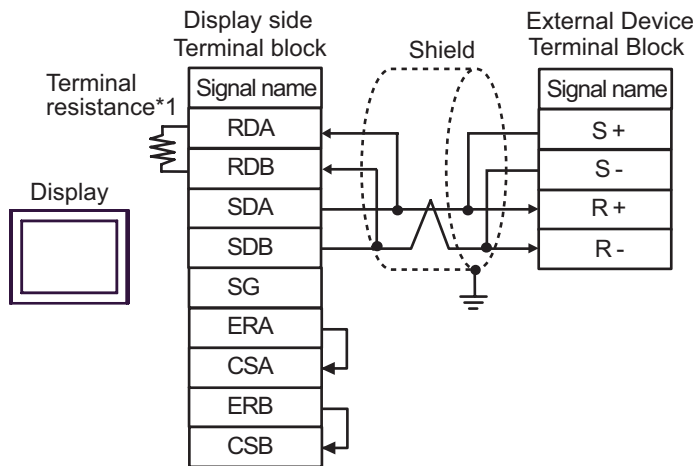


# NOTE

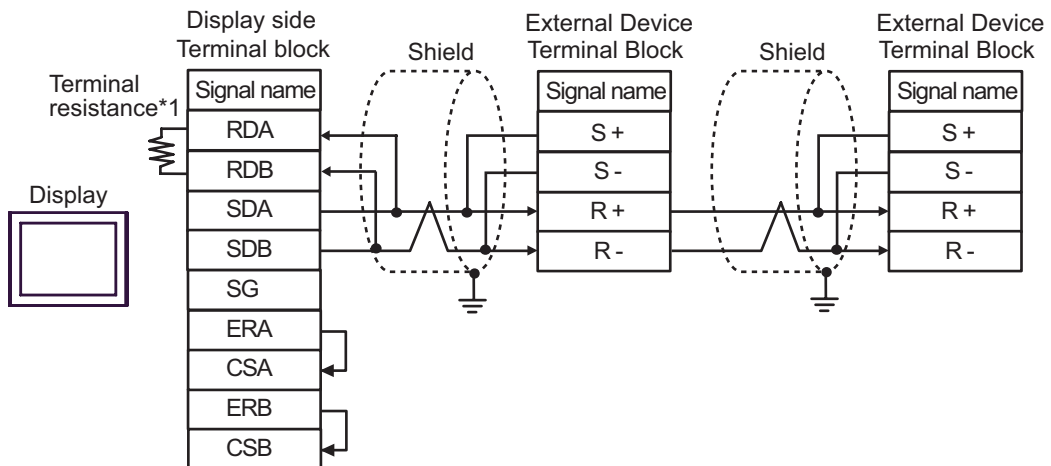
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

2G)

- 1:1 Connection



- 1:n Connection



# NOTE

- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

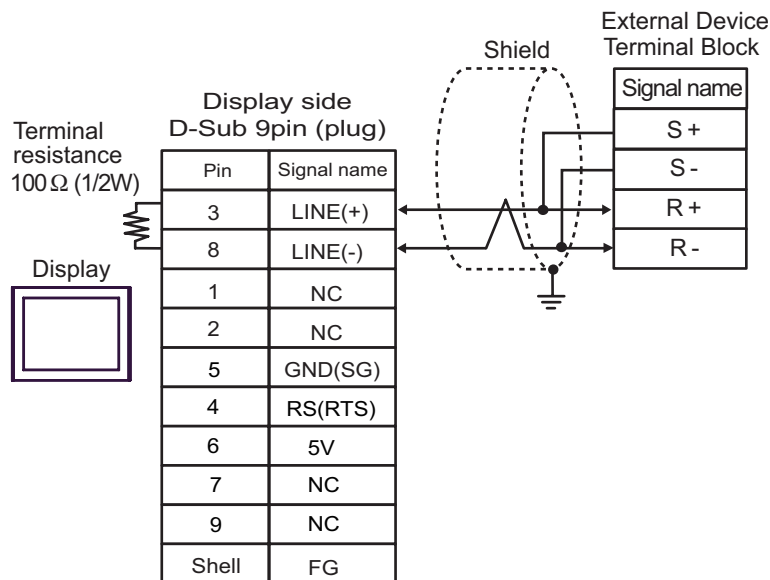
\*1 The resistance in the Display is used as the termination resistance. Set the value of the DIP Switch on the rear of the Display as shown in the table below.

DIP Switch No.	Set Value
1	OFF
2	OFF
3	ON
4	ON

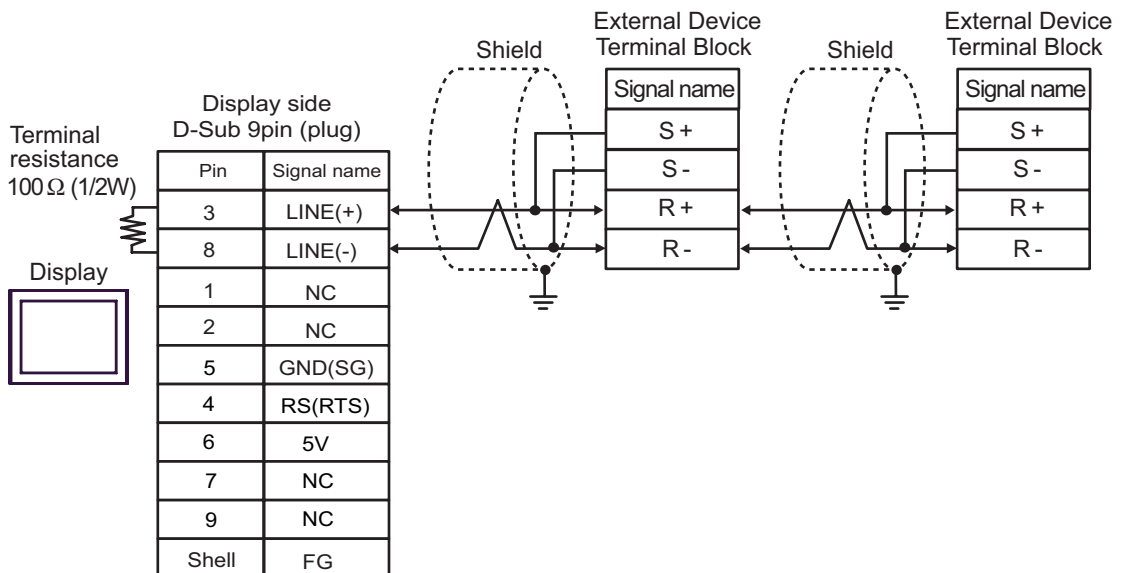


2H)

- 1:1 Connection



- 1:n Connection



#### IMPORTANT

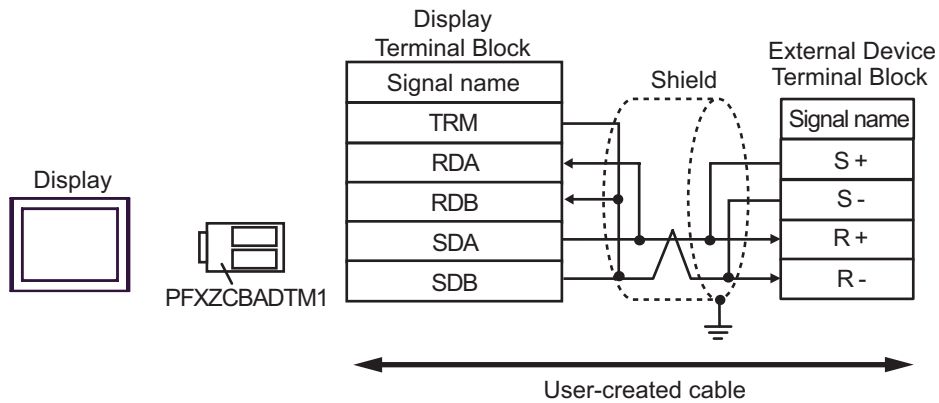
- The 5V output (Pin #6) on the Display is the power for the Siemens AG's PROFIBUS connector. Do not use it for other devices.

#### NOTE

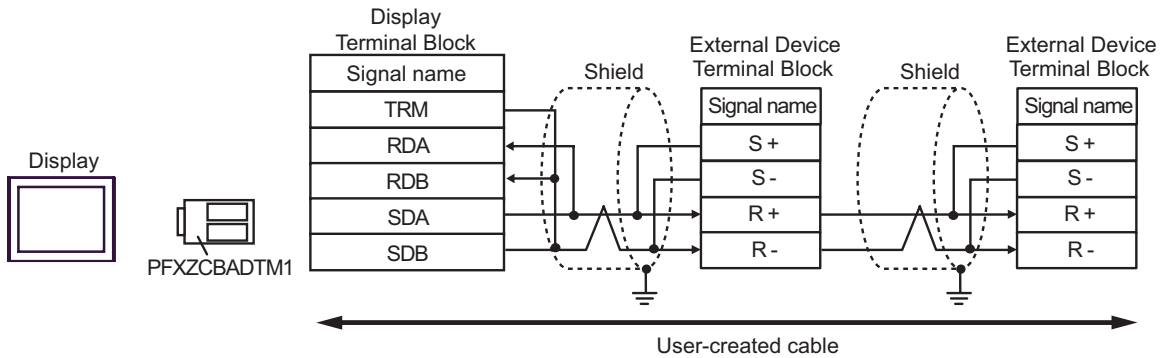
- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.
- In COM on the GP-4107, the SG and FG terminals are isolated.

2I)

- 1:1 Connection



- 1:n Connection

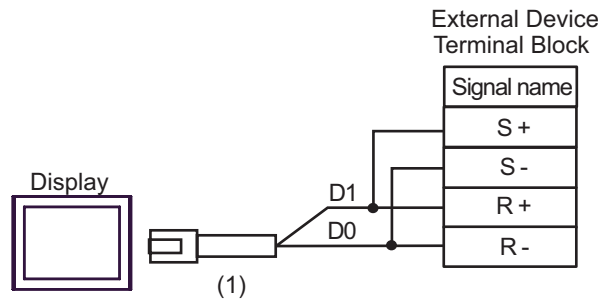


**NOTE**

- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

2J)

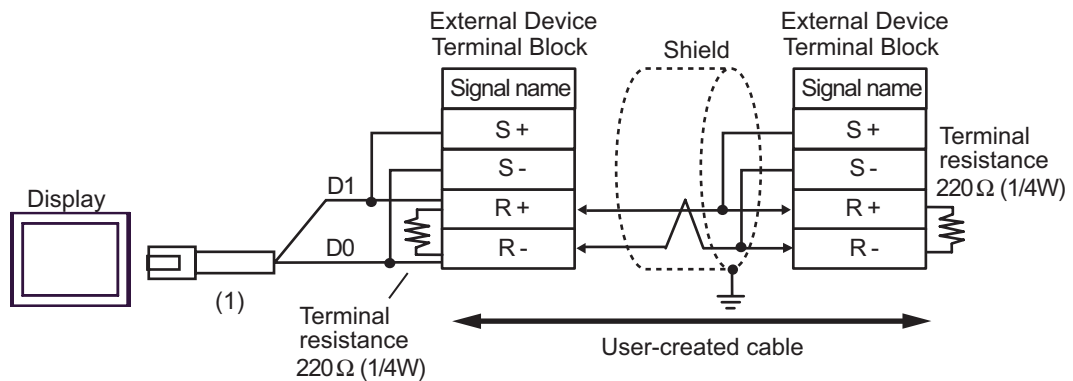
- 1:1 Connection



**NOTE**

- For the shield ground, be sure to use the ground terminal on the External Device.
- Turn on the termination resistor switch on the External Device located at the end.

- 1:n Connection




**NOTE**

- For the shield ground, be sure to use the ground terminal on the External Device.

Legend	Name	Notes
(1)	RJ45 RS-485 Cable (5m) by Pro-face PFXZLMCBJR81	

Cable Diagram 3

Display (Connection Port)	Cable		Remarks
GP3000* <sup>1</sup> (COM1) AGP-3302B (COM2) GP-4*0ITM (COM1) ST* <sup>2</sup> (COM2) LT3000 (COM1) IPC* <sup>3</sup>	3A	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Cable by YASKAWA CONTROLS CO., LTD FADHOWA-50 (0.5m)	Cable length: 30m or less
	3B	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	
	3C	User-created cable	
GP3000* <sup>4</sup> (COM2)	3D	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Cable by YASKAWA CONTROLS CO., LTD FADHOWA-50 (0.5m)	Cable length: 30m or less
	3E	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	
	3F	Online adapter by Pro-face CA4-ADPONL-01 + User-created cable	
GP-4106 (COM1)	3G	Cable by YASKAWA CONTROLS CO., LTD FADHOWA-50 (0.5m)	Cable length: 30m or less
	3H	User-created cable	
GP4000* <sup>5</sup> (COM2) GP-420IT (COM1) SP5000 (COM1/2)	3I	RS-422 terminal block conversion adapter by Pro-face PFXZCBADTM1* <sup>6</sup> + Cable by YASKAWA CONTROLS CO., LTD FADHOWA-50 (0.5m)	Cable length: 30m or less
	3J	RS-422 terminal block conversion adapter by Pro-face PFXZCBADTM1* <sup>7</sup> + User-created cable	
	3C	User-created cable	

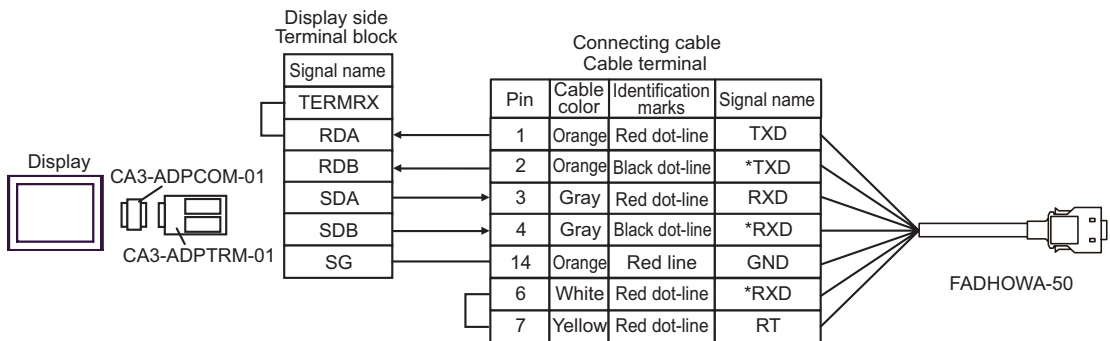
- \*1 All GP3000 models except AGP-3302B
- \*2 All ST models except AST-3211A and AST-3302B
- \*3 Only the COM port which can communicate by RS-422/485 (4wire) can be used.  
 ■ IPC COM Port (page 6)
- \*4 All GP3000 models except GP-3200 series and AGP-3302B
- \*5 All GP4000 models except GP-4100 series, GP-4\*01TM, GP-4201T and GP-4\*03T
- \*6 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 3A.
- \*7 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 3B.

**NOTE**

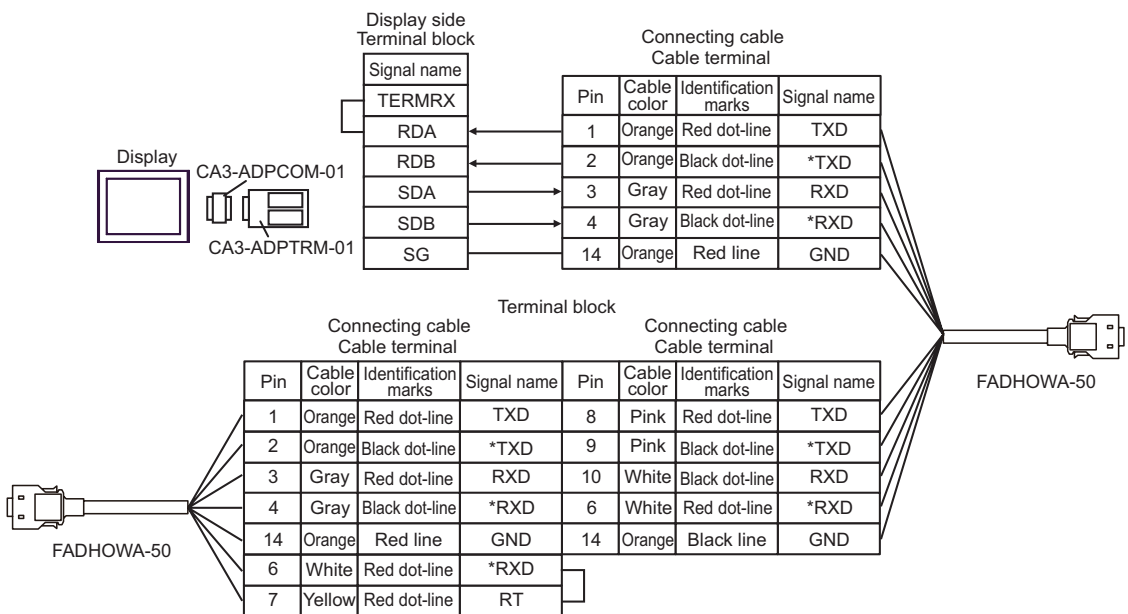
- Maximum cable length is 30m, however, communication may not be possible even when the cable length is less than 30m depending on the use environment. Verify the cable communicates correctly before use.
- To connect  $\Sigma$ -V series with 1:n connection, you need to set Wait To Send to 100ms or more.

3A)

- 1:1 Connection

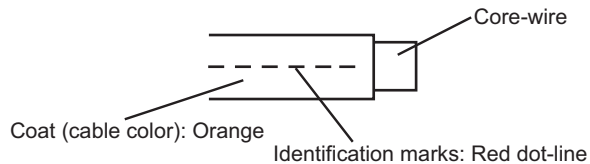


- 1:n Connection



#### NOTE

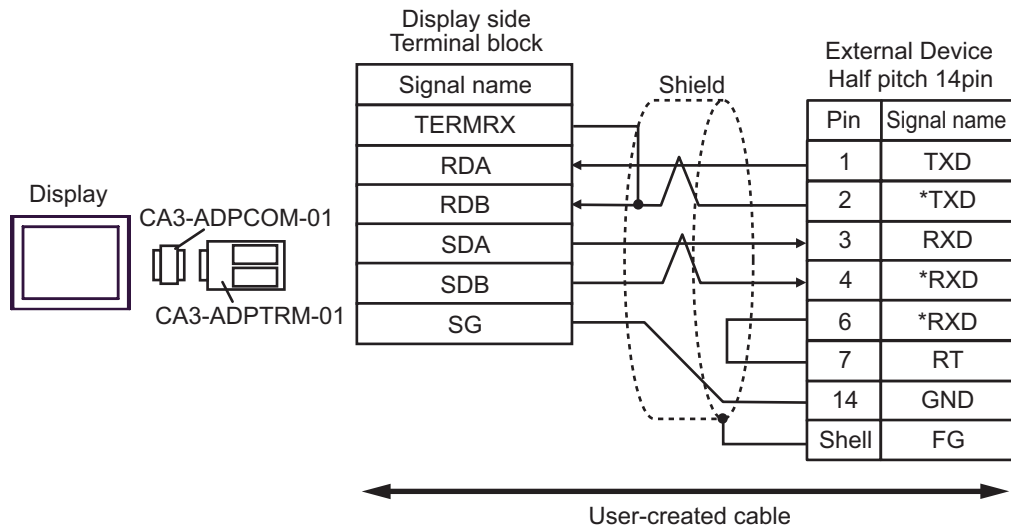
- Example of cable image



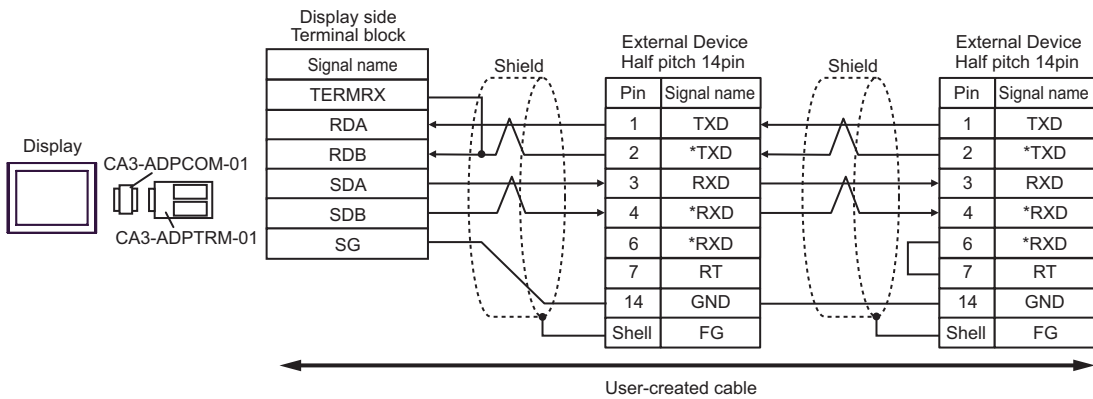
In the example above, the cable color is orange, and the identification mark shows red dot-line, which means TXD.

3B)

- 1:1 Connection



- 1:n Connection

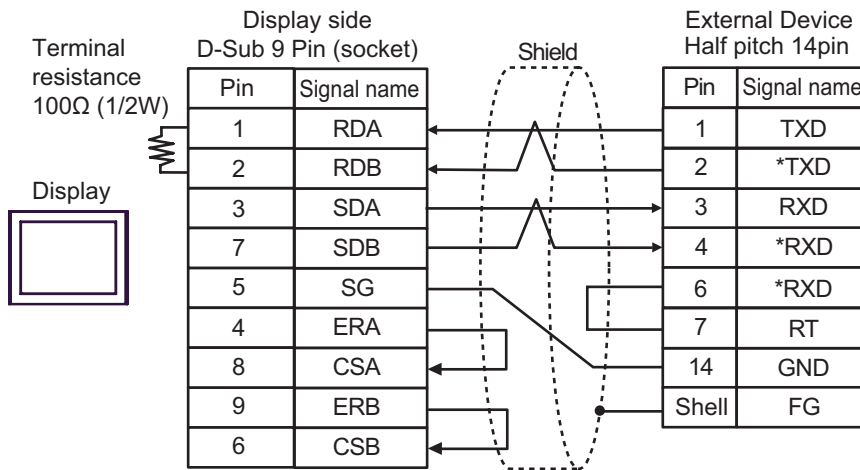


#### NOTE

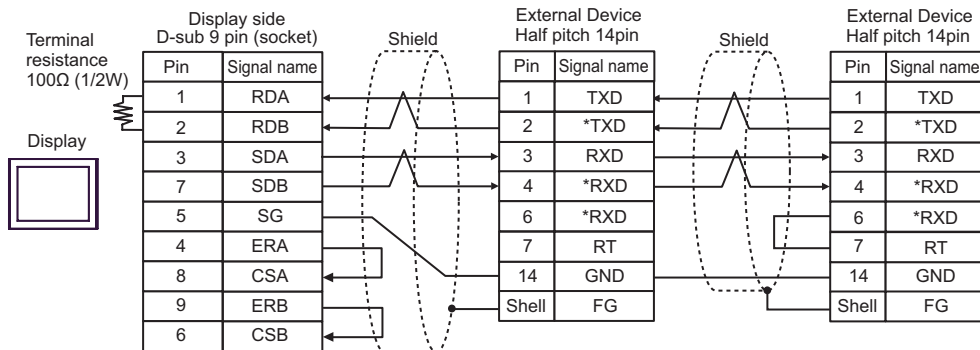
- We recommend following connector and case on the External Device side.  
Connector: HDR-E14MAG1+ by HONDA TSUSHIN KOGYO CO., LTD.  
Case: HDR-E14LPA5 by HONDA TSUSHIN KOGYO CO., LTD.

3C)

- 1:1 Connection



- 1:n Connection



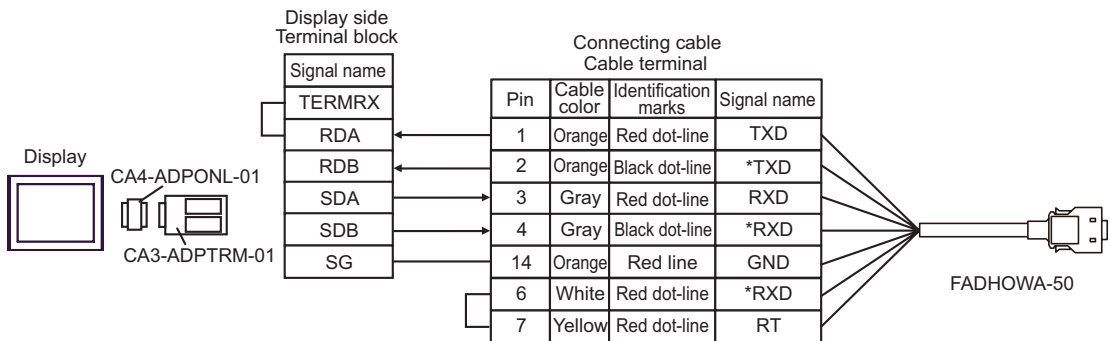
#### NOTE

- We recommend following connector and case on the External Device side.  
Connector: HDR-E14MAG1+ by HONDA TSUSHIN KOGYO CO., LTD.  
Case: HDR-E14LPA5 by HONDA TSUSHIN KOGYO CO., LTD.

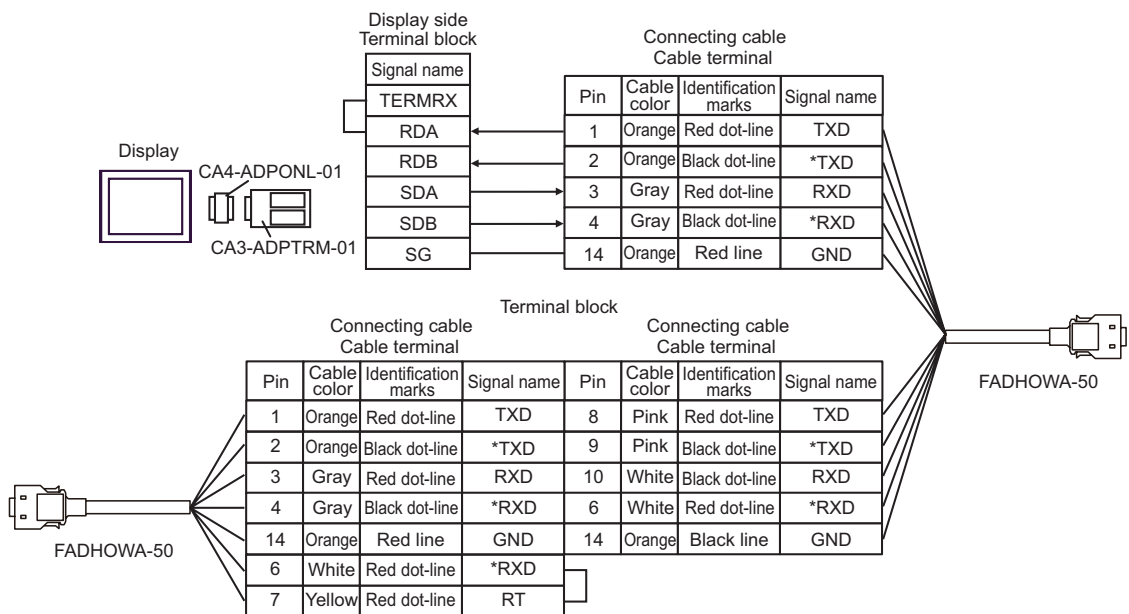


3D)

- 1:1 Connection

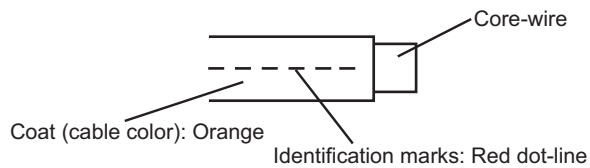


- 1:n Connection



#### NOTE

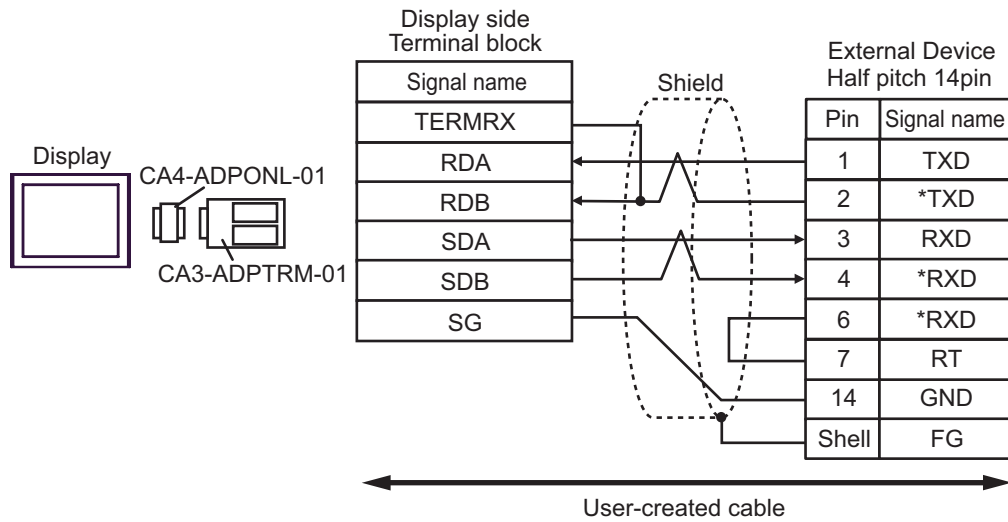
- Example of cable image



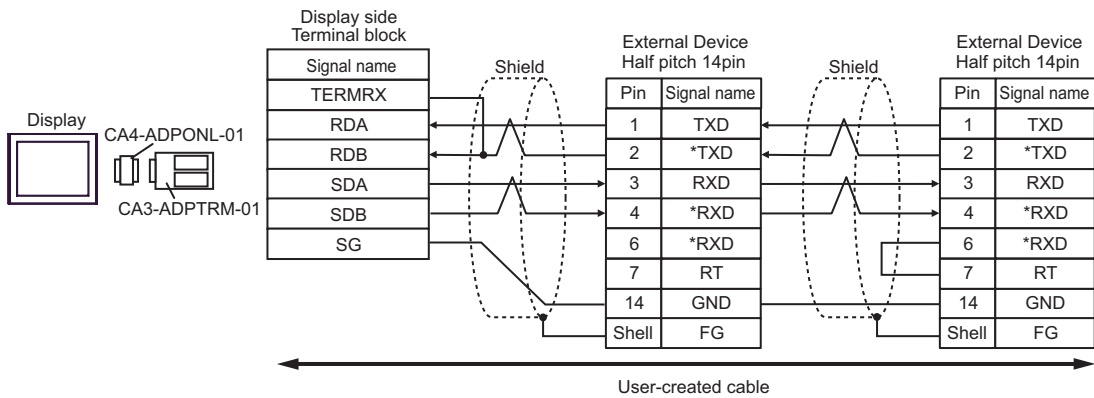
In the example above, the cable color is orange, and the identification mark shows red dot-line, which means TXD.

3E)

- 1:1 Connection



- 1:n Connection

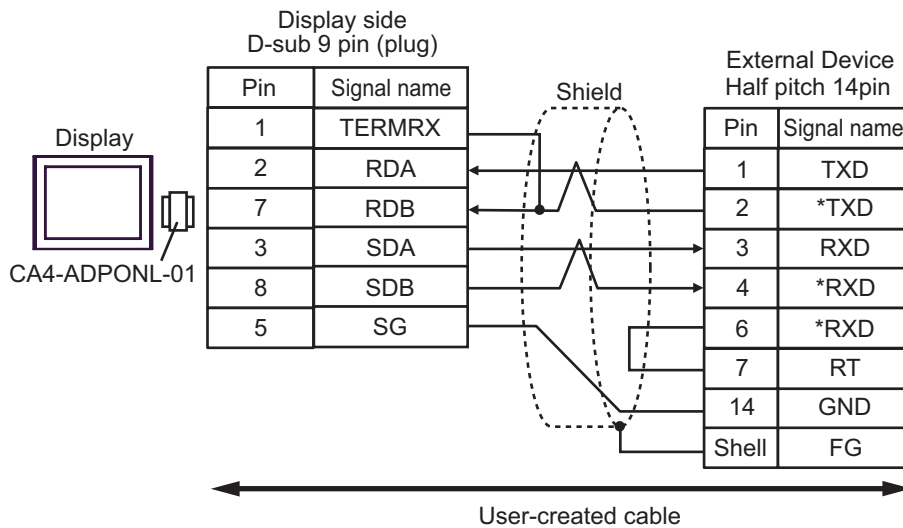


#### NOTE

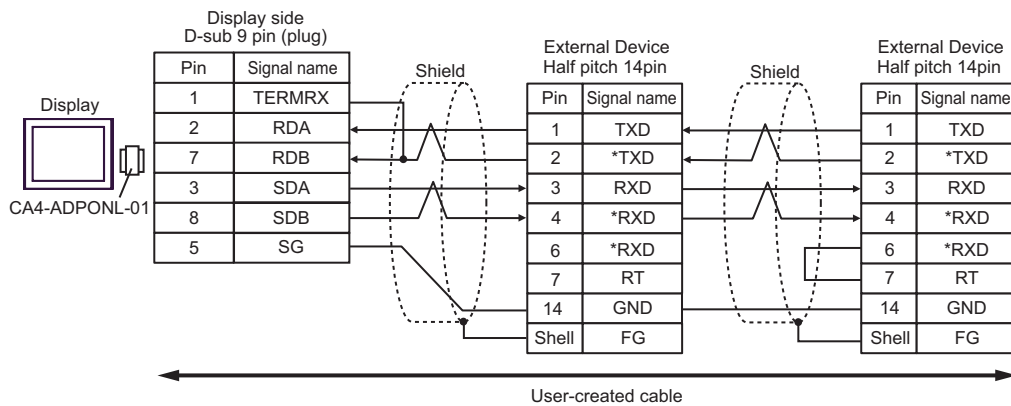
- We recommend following connector and case on the External Device side.  
Connector: HDR-E14MAG1+ by HONDA TSUSHIN KOGYO CO., LTD.  
Case: HDR-E14LPA5 by HONDA TSUSHIN KOGYO CO., LTD.

3F)

- 1:1 Connection



- 1:n Connection

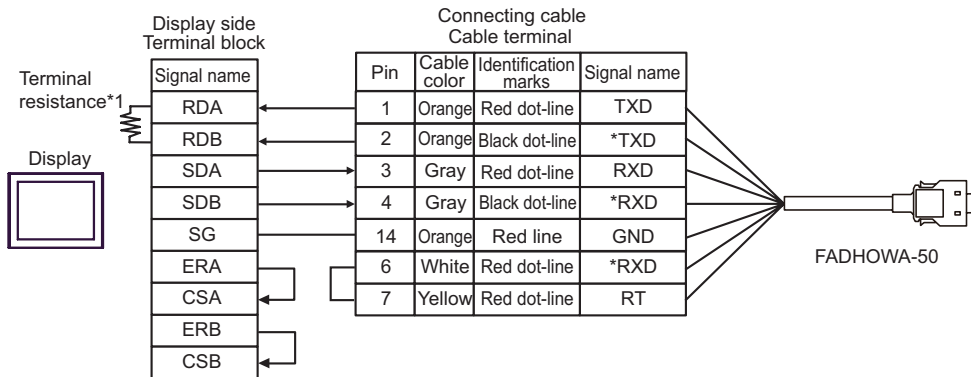


#### NOTE

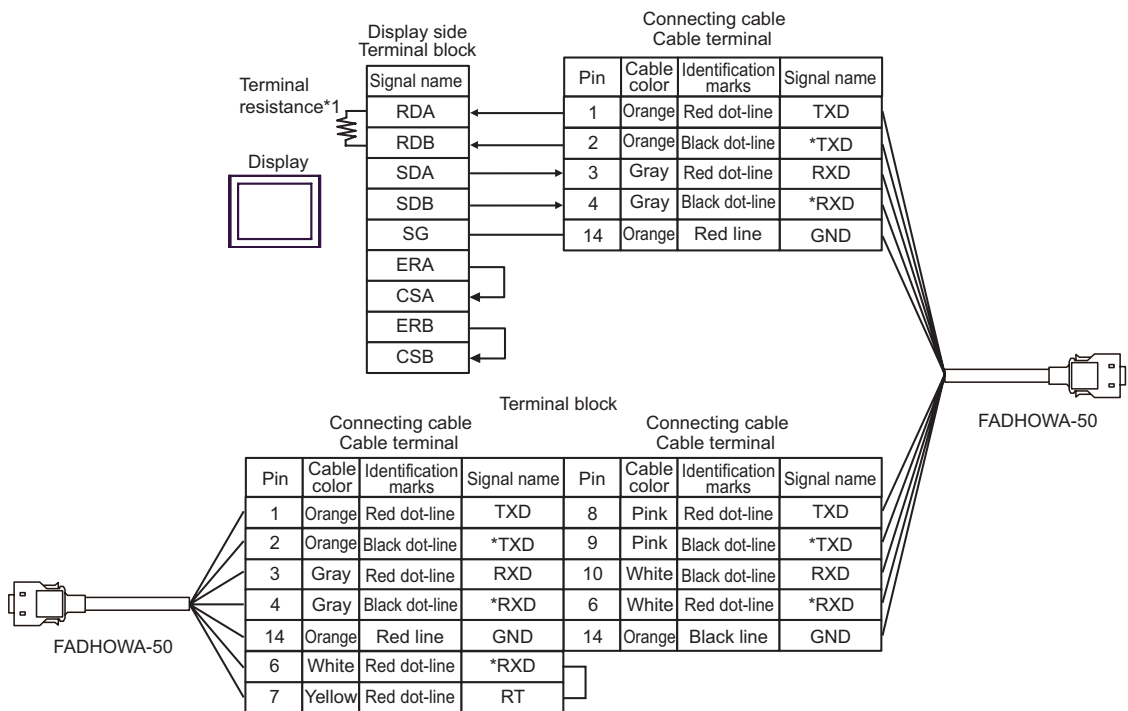
- We recommend following connector and case on the External Device side.  
Connector: HDR-E14MAG1+ by HONDA TSUSHIN KOGYO CO., LTD.  
Case: HDR-E14LPA5 by HONDA TSUSHIN KOGYO CO., LTD.

3G)

• 1:1 Connection

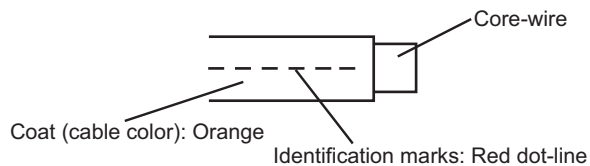


• 1:n Connection



**NOTE**

- Example of cable image



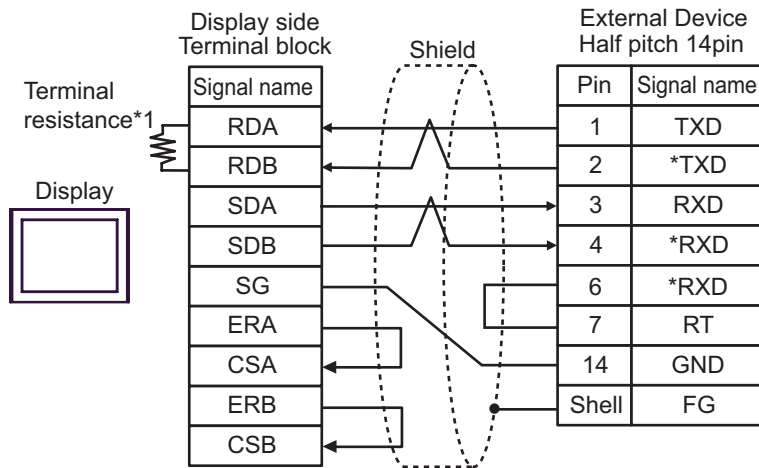
In the example above, the cable color is orange, and the identification mark shows red dot-line, which means TXD.

\*1 The resistance in the Display is used as the termination resistance. Set the value of the DIP Switch on the rear of the Display as shown in the table below.

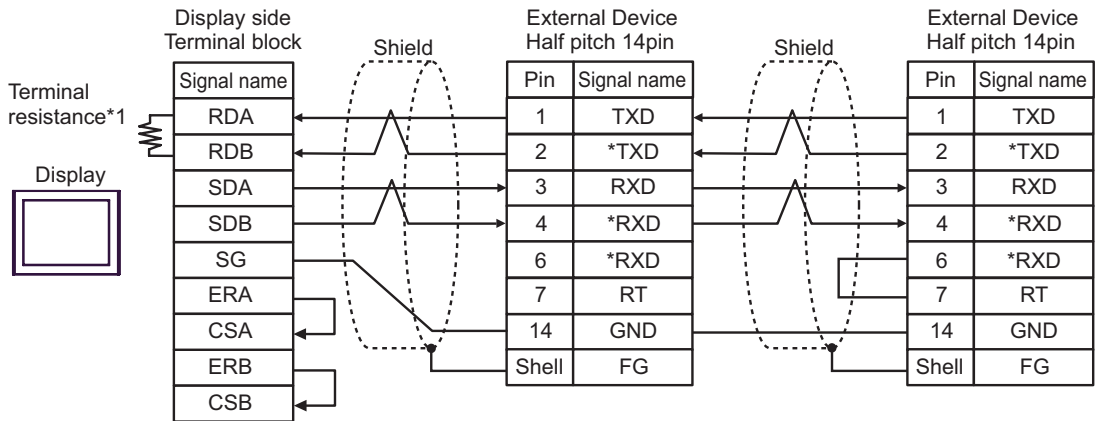
DIP Switch No.	Set Value	DIP Switch No.	Set Value
1	OFF	3	ON
2	OFF	4	ON

3H)

- 1:1 Connection



- 1:n Connection



#### NOTE

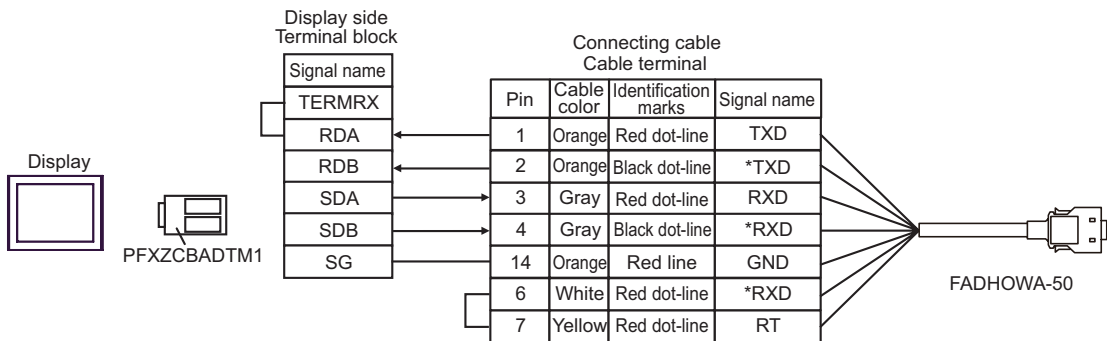
- We recommend following connector and case on the External Device side.  
Connector: HDR-E14MAG1+ by HONDA TSUSHIN KOGYO CO., LTD.  
Case: HDR-E14LPA5 by HONDA TSUSHIN KOGYO CO., LTD.

\*1 The resistance in the Display is used as the termination resistance. Set the value of the DIP Switch on the rear of the Display as shown in the table below.

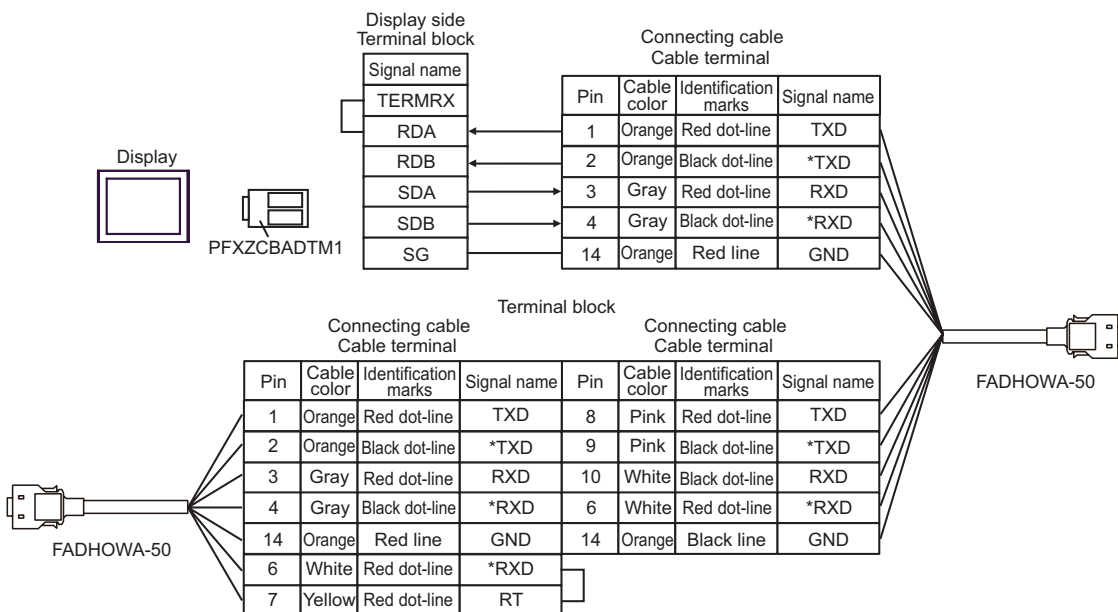
DIP Switch No.	Set Value
1	OFF
2	OFF
3	ON
4	ON

3I)

- 1:1 Connection

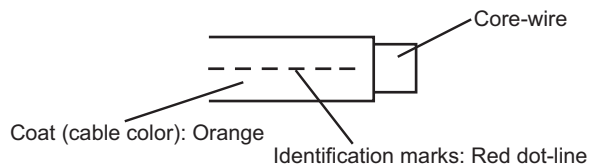


- 1:n Connection



### NOTE

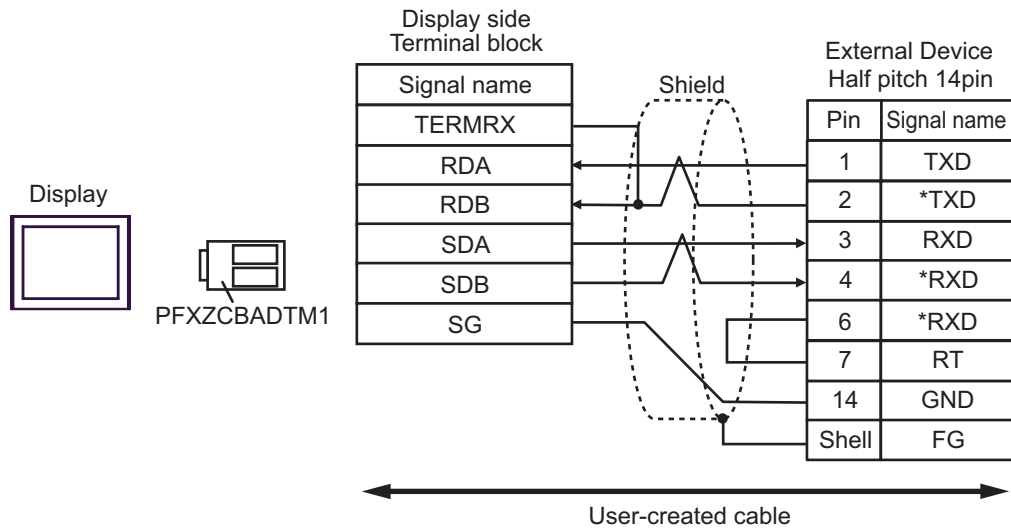
- Example of cable image



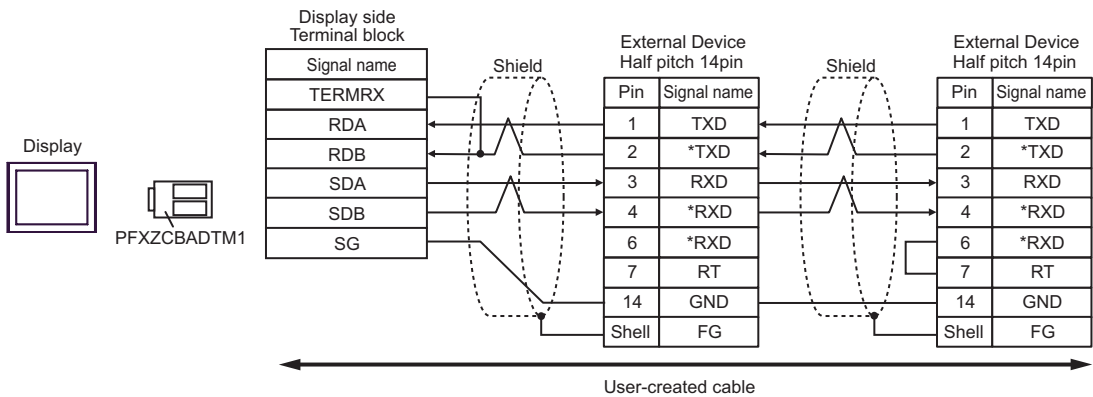
In the example above, the cable color is orange, and the identification mark shows red dot-line, which means TXD.

3J)

- 1:1 Connection



- 1:n Connection




#### NOTE



- We recommend following connector and case on the External Device side.  
Connector: HDR-E14MAG1+ by HONDA TSUSHIN KOGYO CO., LTD.  
Case: HDR-E14LPA5 by HONDA TSUSHIN KOGYO CO., LTD.

## 6 Supported Device

The following table shows the range of supported device addresses. Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your External Device.

### 6.1 Inverter

 : This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Remarks
Bit Register <sup>*1</sup>	BR0000.0 - BR195C.F	-----	-	*2
Register <sup>*1</sup>	-----	0000 - 195C		

\*1 The Bit Register and the Register are the same device, but their bit write operation differs. Use either as needed.

\*2 When bits are written, the Display reads the corresponding word address from the External Device, sets particular bits of that word address to ON, and then returns the resulting address to the External Device. Note that the data may not be written correctly if you write to the word address using the ladder program while the Display is reading data from, and writing data to, the External Device. To write bits to the write-only register, use a registering device. Writing bits to the write-only register will cause a communication error to appear when the readout command is executed.

#### NOTE

- If you use a device, set the address to the MEMOBUS register No. corresponding to the parameter No. Refer to your External Device manual for details.

Example) Correspondence between the Inverter Constant Number and MEMOBUS register

Constant No.	Name	Description	Setting Range	Default Value	Changes during Operation	Control mode			MEMOBUS Register
						V/f without PG	V/f with PG	Vector without PG	
A1-02	Selection of Control Mode	Select an inverter control mode. 0: V/f control without PG 1: V/f control with PG 2: Vector control without PG The control mode is not initialized by selecting INITIALIZE.	0 to 2	0	×	Q	Q	Q	102H
b1-01	Selection of frequency command	Select a frequency command input method. 0: Digital operator 1: Control circuit terminal (analog input) 2: MEMOBUS communication 3: Optional card 4: Pulse column input	0 to 4	1	×	Q	Q	Q	180H

- You can only set the Read Area Size for the system area available to use in the External Device. Please refer to the GP Pro-EX Reference Manual for Read Area Size.
- Please refer to the GP Pro-EX Reference Manual for System Data Area information.

Cf. GP Pro-EX Reference Manual "LS Area (Direct Access Method Area)"

- Please refer to the precautions on manual notation for icons in the table.



"Manual Symbols and Terminology"



## 6.2 $\Sigma$ -V series



This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Normal Parameters Area	0000.0 - 0FFF.F	0000 - 0FFF		*1 *2
Temporary Parameters Area	1000.0 - 1FFF.F	1000 - 1FFF		*1 *2
Monitor Area	E000.0 - EFFF.F	E000 - EFFF		*1 *2

\*1 When you write to the bit address, the Display reads the entire word, sets the defined bit, then returns the new word value to the External Device. If the ladder program writes data to this word address during the bit write process, the resulting data may be incorrect.

\*2 The following addresses are 32 bit parameters. Please use two words when reading or writing.

- Normal Parameters Area  
020AH / 020EH / 0210H / 0212H / 0282H / 051BH / 0520H / 0522H / 0524H / 0526H / 0531H
- Temporary Parameters Area  
120AH / 120EH / 1210H / 1212H / 1282H / 151BH / 1520H / 1522H / 1524H / 1526H / 1531H
- Monitor Area  
E003H / E009H / E00EH / E010H / E012H / E016H / E01BH / E084H / E52AH / E52CH / E52EH /  
E530H / E532H / E534H / E536H / E538H / E53AH / E53CH / E601H / E603H / E605H /  
E705H / E707H / E110H / E120H / E130H

### NOTE

- You can only set the Read Area Size for the system area available to use in the External Device. Please refer to the GP-Pro EX Reference Manual for Read Area Size.
- Please refer to the GP-Pro EX Reference Manual for system data area.  
Cf. GP-Pro EX Reference Manual "LS Area (Direct Access Method Area)"
- Please refer to the precautions on manual notation for icons in the table.  
 "Manual Symbols and Terminology"

### ■ Normal Parameters Area

This area is used to map the External Device's user constant parameters. The register number is defined by adding the Pn number and the offset value. The normal parameters area offset value is 0000H.

For details on the Pn number and register mapping, please refer to the manual of the External Device.

Operation	Description
Read	Reads volatile memory such as RAM for values. Unable to read values from non-volatile memory such as EEPROM.
Write	Writes values to volatile memory such as RAM, and non-volatile memory such as EEPROM.

### NOTE

- You cannot run consecutive reads from, or consecutive writes to, different register groups.  
Example: When consecutively reading from or writing to 07FFH to 0800H, the message "Data Consistency Error (33H)" or "Access Denied Error (31H)" is displayed.
- If you specify a nonexistent register number, the message "Access Denied Error (31H)," is displayed.

## ■ Temporary Parameters Area

This area is used to map the External Device's user constant parameters. The register number is defined by adding the Pn number and the offset value. The temporary parameters area offset value is 1000H.

For details on the Pn number and register mapping, please refer to the manual of the External Device.

Operation	Description
Read	Reads volatile memory such as RAM for values.
Write	Writes values to volatile memory such as RAM.

Since writing to Temporary Parameters Area is run in volatile memory (such as RAM), values are cleared when the External Device is turned OFF.

If there is an operation, such as servo tuning, that requires an extreme number of write operations to memory, running the operation in the Temporary Parameters Area generates the following advantages.

- You can increase the life of non-volatile memory.
- You can reduce processing time.

### NOTE

- You cannot run consecutive reads from, or consecutive writes to, different register groups. Example: When consecutively reading from or writing to 07FFH to 0800H, the message "Data Consistency Error (33H)" or "Access Denied Error (31H)" is displayed.
- If you specify a nonexistent register number, the message "Access Denied Error (31H)," is displayed.

## ■ Monitor Area

This area is used to reference internal information (such as operating condition, alarm status, and various status flags) on the External Device. By referring to the value of a register number, you can check the status of the External Device. While the External Device is running, register values change constantly.

Register No.	Name	Unit	No. of Registers	Sign	Remarks
E000H	Motor Rotational/Translational Speed	Rotary: $\text{min}^{-1}$	1	S	Un000
		Linear: mm/s			
E001H	Reference Speed	Rotary: $\text{min}^{-1}$	1	S	Un001
		Linear: mm/s			
E002H	Internal Torque/Thrust Force Reference	%	1	S	Un002
E003H	Rotational Angle 1 (Number of Pulses from the Origin)	Pulse	2	U	Un003
E005H	Rotational Angle 2 (Angle from the Origin)	deg	1	U	Un004
E006H	Input Signal Monitor	-	1	-	Un005
E007H	Output Signal Monitor	-	1	-	Un006
E008H	Input Reference Pulse Speed	Rotary: $\text{min}^{-1}$	1	S	Un007
		Linear: mm/s			
E009H	Position Error Counter	Reference unit	2	S	Un008
E00BH	Accumulated Load Rate	%(10s cycle)	1	U	Un009

Register No.	Name	Unit	No. of Registers	Sign	Remarks
E00CH	Regenerative Load Rate	%(10s cycle)	1	U	Un00A
E00DH	Dynamic Break Consumption Power	%(10s cycle)	1	U	Un00B
E00EH	Input Reference Pulse Counter (32bit)	Pulse	2	S	Un00C
E010H	Feedback Pulse Counter (32bit)	Pulse	2	S	Un00D
E012H	Fully-closed Feedback Pulse Counter (32bit)	Pulse	2	S	Un00E
E016H	Total Operation Time	100ms	2	U	Un012
E018H	Upper Limit of Maximum Motor Speed	mm/s	1	U	Un010 (Available only in linear motor)
E019H	Upper Limit of Divided Pulse Output Setting	Pulse/Pitch	1	U	Un010 (Available only in linear motor)
E01AH	Magnetic Pole Sensor Information	-	1	-	Un011
E01BH	Feedback Pulse Counter	Reference unit	2	S	Un013
E01DH	Effective Gain Set Number	-	1	U	Un014
E01EH	Safety I/O Signal Monitor	-	1	-	Un015
E084H	Linear Scale Pitch	pm	2	U	Un084
E086H	Linear Scale Pitch Scaling Exponent	Power of Ten	1	S	Un085
E500H	Alarm History Alarm Code No. = 0	Code	1	U	Fn000-0
E501H	Alarm History Alarm Code No. = 1	Code	1	U	Fn000-1
E502H	Alarm History Alarm Code No. = 2	Code	1	U	Fn000-2
E503H	Alarm History Alarm Code No. = 3	Code	1	U	Fn000-3
E504H	Alarm History Alarm Code No. = 4	Code	1	U	Fn000-4
E505H	Alarm History Alarm Code No. = 5	Code	1	U	Fn000-5
E506H	Alarm History Alarm Code No. = 6	Code	1	U	Fn000-6
E507H	Alarm History Alarm Code No. = 7	Code	1	U	Fn000-7
E508H	Alarm History Alarm Code No. = 8	Code	1	U	Fn000-8
E509H	Alarm History Alarm Code No. = 9	Code	1	U	Fn000-9
E50AH	Current Alarm Information	Code	1	U	
E51BH	Servo Running Status	-	1	U	
E51CH	Control Mode Status	-	1	U	
E52AH	Alarm History Time Stamp No. = 0	100ms	2	U	
E52CH	Alarm History Time Stamp No. = 1	100ms	2	U	
E52EH	Alarm History Time Stamp No. = 2	100ms	2	U	
E530H	Alarm History Time Stamp No. = 3	100ms	2	U	
E532H	Alarm History Time Stamp No. = 4	100ms	2	U	

Register No.	Name	Unit	No. of Registers	Sign	Remarks
E534H	Alarm History Time Stamp No. = 5	100ms	2	U	
E536H	Alarm History Time Stamp No. = 6	100ms	2	U	
E538H	Alarm History Time Stamp No. = 7	100ms	2	U	
E53AH	Alarm History Time Stamp No. = 8	100ms	2	U	
E53CH	Alarm History Time Stamp No. = 9	100ms	2	U	

- Input Signal Monitor (E006H)

Analog/Pulse Interface Type / Command Option Card Interface Type

Bit	Status Signal	Logic	Un No.
0	SI0(CN1-40)	0 = Lo (Close) 1 = Hi (Open)	Un005
1	SI1(CN1-41)	0 = Lo (Close) 1 = Hi (Open)	
2	SI2(CN1-42)	0 = Lo (Close) 1 = Hi (Open)	
3	SI3(CN1-43)	0 = Lo (Close) 1 = Hi (Open)	
4	SI4(CN1-44)	0 = Lo (Close) 1 = Hi (Open)	
5	SI5(CN1-45)	0 = Lo (Close) 1 = Hi (Open)	
6	SI6(CN1-46)	0 = Lo (Close) 1 = Hi (Open)	
7	SEN(CN1-4)	0 = Lo 1 = Hi	

- Output Signal Monitor (E007H)

Analog/Pulse Interface Type / Command Option Card Interface Type

Bit	Status Signal	Logic	Un No.
0	ALM(CN1-31,32)	0 = Lo (Close) 1 = Hi (Open)	Un006
1	SO1(CN1-25,26)	0 = Lo (Close) 1 = Hi (Open)	
2	SO2(CN1-27,28)	0 = Lo (Close) 1 = Hi (Open)	
3	SO3(CN1-29,30)	0 = Lo (Close) 1 = Hi (Open)	
4	ALO1(CN1-37)	0 = Lo (Close) 1 = Hi (Open)	
5	ALO2(CN1-38)	0 = Lo (Close) 1 = Hi (Open)	
6	ALO3(CN1-39)	0 = Lo (Close) 1 = Hi (Open)	
7	Reserved		

- Safety I/O Signal Monitor (E01EH)

Bit	Status Signal	Logic	Un No.
0	/HWBB1(CN8-3,4)	0 = Lo (Close) 1 = Hi (Open)	Un015
1	/HWBB2(CN8-5,6)	0 = Lo (Close) 1 = Hi (Open)	
2 to 7	Reserved		

**NOTE**

- /HWBB1 and /HWBB2 are valid only when the safety option card is not connected. When the safety option card is connected, they become indefinite.

- Servo Running Status (E51BH)

Reading	Description
0000H	Reserved (Initial State)
0001H	Alarm Occurred (A.***)
0002H	Hardwired Base Blocked (HWBB)
0003H	Forward / Reverse Run Prohibited (PTNT)
0004H	Forward Run Prohibited (P-OT)
0005H	Reverse Run Prohibited (N-OT)
0006H	Base Blocked (BB)
0007H	Base Enabled (RUN)
0008H	Magnetic Pole Detecting (PDET)

- Control Mode Status (E51CH)

Reading	Description
0000H	Speed Control Mode
0001H	Position Control Mode
0002H	Torque Control Mode

**NOTE**

- JOG Drive Mode, Origin Search Mode, and Internally Set Speed Control Mode become Speed control mode.
- Programmed JOG Drive Mode, Advanced Auto-Tuning Mode, and Easy FFT Mode become Position Control Mode.

## 7 Device Code and Address Code

Use device code and address code when you set "Device Type & Address" for the address type of the data display or other devices.

### 7.1 Inverter

Device	Device Name	Device Code (HEX)	Address Code
Register	-	0000	Word Address

### 7.2 $\Sigma$ -V series

Device	Device Name	Device Code (HEX)	Address Code
Normal Parameters Area	0	0000	Word Address
Temporary Parameters Area	1	0001	Word Address
Monitor Area	E	0009	Word Address

## 8 Error Messages

Error messages are displayed on the Display screen as follows: "No.: Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

Item	Description
No.	Error number
Device Name	Name of the External Device where an error has occurred. Device/PLC name is the title of the External Device set with GP-Pro EX. (Initial value [PLC1])
Error Message	Displays messages related to an error that has occurred.
Error Occurrence Area	<p>Displays the IP address or device address of the External Device where an error has occurred, or error codes received from the External Device.</p> <p><b>NOTE</b></p> <ul style="list-style-type: none"> <li>Received error codes are displayed as "Decimal [Hex]".</li> <li>Device address is displayed as "Address: Device address".</li> <li>IP addresses are displayed as "IP address (Decimal): MAC address (Hex)".</li> </ul>

Examples of Error Messages

"RHAA035: PLC1: Error has been responded for device write command (Error Code: 1 [01H])"

**NOTE**

- Refer to your External Device manual for details on received error codes.
- Refer to "Display-related errors" in "Maintenance/Troubleshooting Guide" for details on the error messages common to the driver.

### ◆ Error Codes Unique to External Device (Inverter)

Error Code	Description
02H	Invalid register number error
21H	Data setting error
22H	Write mode error
23H	Writing during main circuit undervoltage (UV) error
24H	Writing error during constants processing



◆ Error Codes Unique to External Device (Σ-V series)

Error Code	Description
01H	Function code error <ul style="list-style-type: none"> <li>The function code or the sub function code which is not support.</li> </ul>
02H	Incorrect register number <ul style="list-style-type: none"> <li>The register number being accessed has not been registered.</li> </ul>
03H	Incorrect number of data <ul style="list-style-type: none"> <li>The read/write data quantity is not between 1 and the maximum quantity value (defined by each model).</li> <li>The number of data in the message is not equal to the quantity specified in the write mode.</li> </ul>
30H	Incorrect register number (High-level) <ul style="list-style-type: none"> <li>The register number being accessed has not been registered.</li> </ul>
31H	Limited access <ul style="list-style-type: none"> <li>Access to the specified register is not permitted.</li> </ul>
32H	Outside setting range The data write value exceeds the upper/lower range.
33H	Data consistency error <ul style="list-style-type: none"> <li>Attempted to access a register in a range reserved for multiple register access.</li> <li>Attempted to access multiple registers which exceeds register group.</li> </ul>
34H	Condition error <ul style="list-style-type: none"> <li>The contents of a command message cannot be processed because of a register specification condition.</li> </ul>
35H	Contention error <ul style="list-style-type: none"> <li>Cannot process while another process is in progress (other channel may have priority).</li> </ul>

