



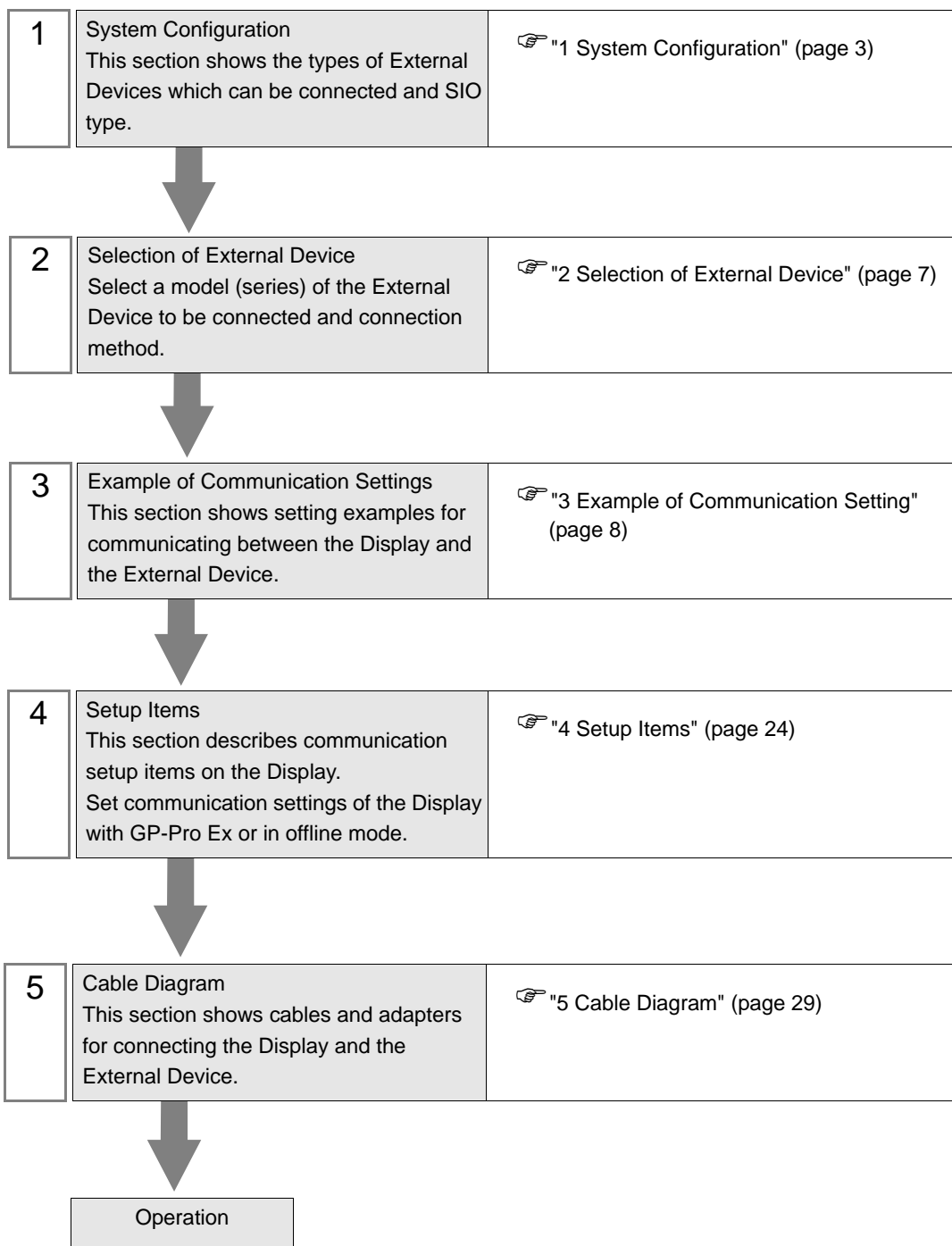
# MICREX-F Series SIO Driver

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## Introduction

This manual describes how to connect the Display and the External Device (target PLC).

In this manual, the connection procedure will be described by following the below sections:



# 1 System Configuration

The system configuration in the case when the External Device of Fuji Electric Co.,Ltd. and the Display are connected is shown.

Series	CPU	Link I/F	SIO Type	Setting Example		Cable Diagram
				File	Switch	
MICREX-F	F80H F120H F250	RS232C interface on FFU120B	RS232C	Setting Example 1 (page 8)	Setting Example 2 (page 11)	Cable Diagram 1 (page 29)
		RS485 interface on FFU120B	RS422/485 (4wire)	Setting Example 3 (page 13)	Setting Example 4 (page 16)	Cable Diagram 2 (page 32)
	F30 <sup>*1</sup> F50 <sup>*1</sup> F60 F70 F70S F80 F80H F81 F120 F120H F120S F200 F250	RS232C interface on FFK120A-C10	RS232C	Setting Example 1 (page 8)	Setting Example 5 (page 18)	Cable Diagram 1 (page 29)
		RS485 interface on FFK120A-C10	RS422/485 (4wire)	Setting Example 3 (page 13)	Setting Example 6 (page 20)	Cable Diagram 2 (page 32)
		FFK100A-C10 <sup>*2</sup>	RS232C	---	Setting Example 7 (page 22)	Cable Diagram 3 (page 42)
	F70 F70S	NC1L-RS2 <sup>*2</sup> <sup>*3</sup>	RS232C	Setting Example 1 (page 8)	Setting Example 2 (page 11)	Cable Diagram 4 (page 43)

<sup>\*1</sup> When you use F30 or F50 for T link connection, T link master adaptor (FTM050A) is necessary.

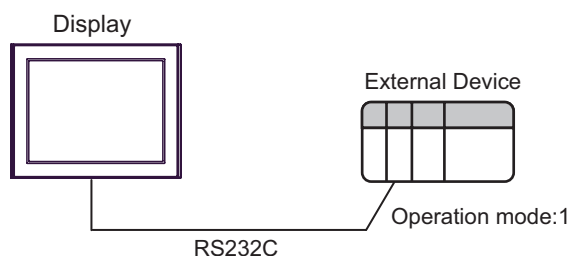
<sup>\*2</sup> You cannot use FFK100A-C10 or NC1L-RS2 in 1:n configuration.

<sup>\*3</sup> When you install 2 link units on the extension base unit created by T link function based on the basic base unit of the External Device, you can connect the Display on either of 2 link units (simultaneous connection on both 2 link units are not available). When you install 2 basic base units, simultaneous connection on both 2 link units are available.

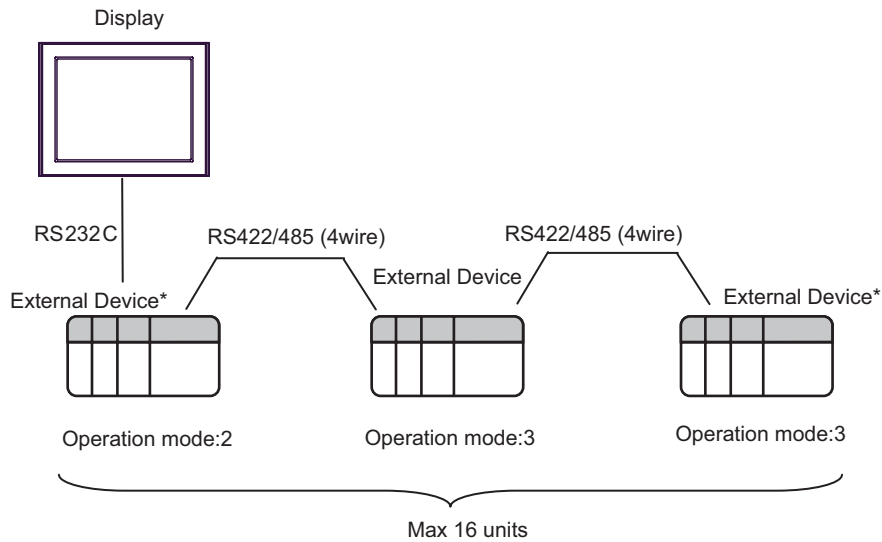
## ■ Connection Configuration

### ◆ RS232C

- 1:1 Connection



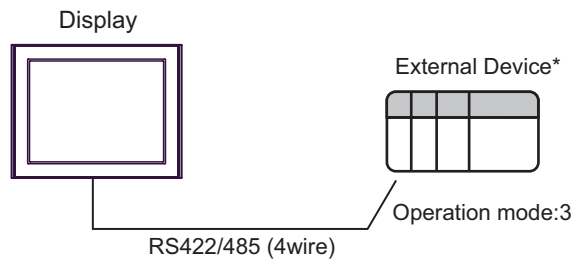
- 1:n Connection



- \* Turn ON the termination resistance switch on the interface which terminates the RS422 connection.

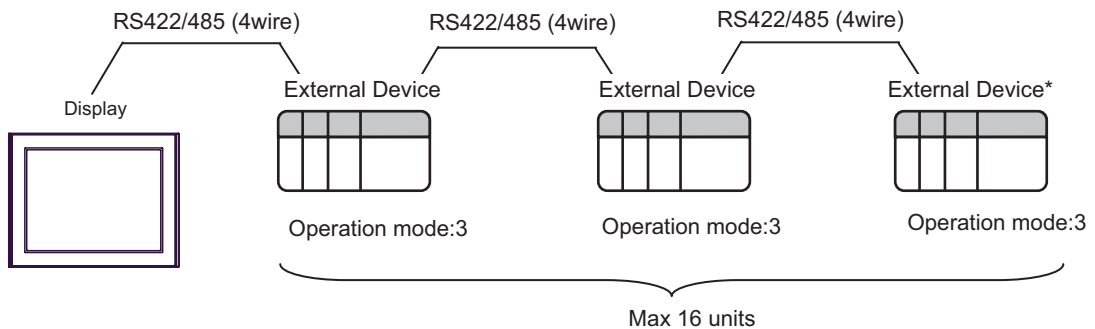
#### ◆ RS422/485 (4wire)

- 1:1 Connection



- \* Turn ON the termination resistance switch on the External Device interface.

- 1:n Connection



- \* Turn ON the termination resistance switch on the interface which terminates the RS422 connection.

## ■ IPC COM Port

When connecting IPC with an External Device, the COM port used depends on the series and SIO type. Please refer to the IPC manual for details.

### Usable port

Series	Usable Port		
	RS-232C	RS-422/485(4 wire)	RS-422/485(2 wire)
PS-2000B	COM1 <sup>*1</sup> , COM2, COM3 <sup>*1</sup> , COM4	-	-
PS-3450A, PS-3451A, PS3000-BA, PS3001-BD	COM1, COM2 <sup>*1*2</sup>	COM2 <sup>*1*2</sup>	COM2 <sup>*1*2</sup>
PS-3650A (T41 model), PS-3651A (T41 model)	COM1 <sup>*1</sup>	-	-
PS-3650A (T42 model), PS-3651A (T42 model)	COM1 <sup>*1*2</sup> , COM2	COM1 <sup>*1*2</sup>	COM1 <sup>*1*2</sup>
PS-3700A (Pentium®4-M), PS-3710A	COM1 <sup>*1</sup> , COM2 <sup>*1</sup> , COM3 <sup>*2</sup> , COM4	COM3 <sup>*2</sup>	COM3 <sup>*2</sup>
PS-3711A	COM1 <sup>*1</sup> , COM2 <sup>*2</sup>	COM2 <sup>*2</sup>	COM2 <sup>*2</sup>
PS4000 <sup>*3</sup>	COM1, COM2	-	-
PL3000	COM1 <sup>*1*2</sup> , COM2 <sup>*1</sup> , COM3, COM4	COM1 <sup>*1*2</sup>	COM1 <sup>*1*2</sup>

\*1 The RI/5V can be switched. Use the IPC's switch to change if necessary.

\*2 Set up the SIO type with the DIP Switch. Please set up as follows according to SIO type to be used.

\*3 When making communication between an External Device and COM port on the Expansion slot, only RS-232C is supported. However, ER (DTR/CTS) control cannot be executed because of the specification of COM port.

For connection with External Device, use user-created cables and disable Pin Nos. 1, 4, 6 and 9.

Please refer to the IPC manual for details of pin layout.

### DIP Switch setting: RS-232C

DIP Switch	Setting	Description
1	OFF <sup>*1</sup>	Reserved (always OFF)
2	OFF	SIO type: RS-232C
3	OFF	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available
9	OFF	RS (RTS) Auto control mode: Disabled
10	OFF	

\*1 When using PS-3450A, PS-3451A, PS3000-BA and PS3001-BD, turn ON the set value.

## DIP Switch setting: RS-422/485 (4 wire)

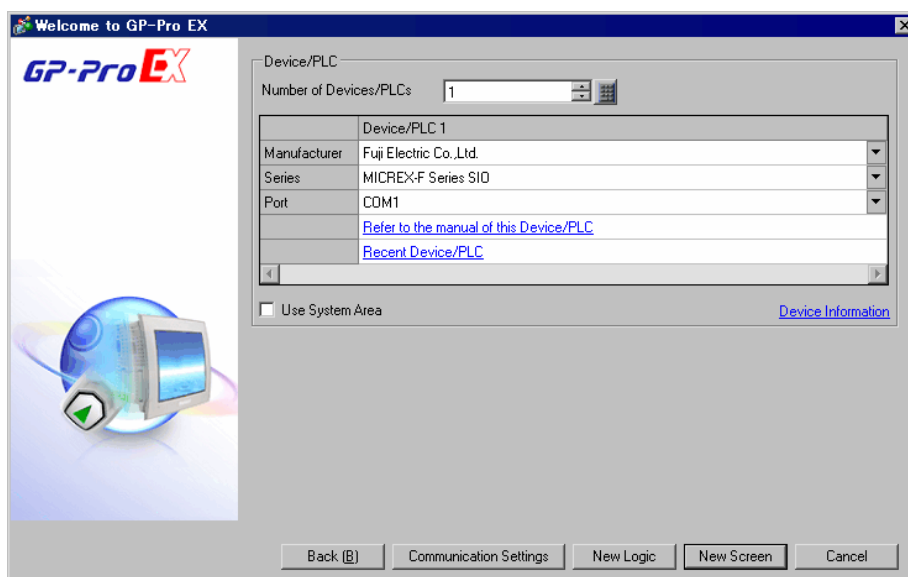
DIP Switch	Setting	Description
1	OFF	Reserved (always OFF)
2	ON	SIO type: RS-422/485
3	ON	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available
9	OFF	RS (RTS) Auto control mode: Disabled
10	OFF	

## DIP Switch setting: RS-422/485 (2 wire)

DIP Switch	Setting	Description
1	OFF	Reserved (always OFF)
2	ON	SIO type: RS-422/485
3	ON	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	ON	Short-circuit of SDA (TXA) and RDA (RXA): Available
8	ON	Short-circuit of SDB (TXB) and RDB (RXB): Available
9	ON	RS (RTS) Auto control mode: Enabled
10	ON	

## 2 Selection of External Device

Select the External Device to be connected to the Display.



Setup Items	Setup Description
Number of Devices/PLCs	Enter an integer from 1 to 4 to define the number of Devices/PLCs to connect to the display.
Manufacturer	Select the manufacturer of the External Device to connect. Select "Fuji Electric Co.,Ltd.".
Series	Select the External Device model (series) and the connection method. Select "MICREX-F Series SIO". In System configuration, make sure the External Device you are connecting is supported by "MICREX-F Series SIO". ☞ "1 System Configuration" (page 3)
Port	Select the Display port to be connected to the External Device.
Use System Area	Check this option to synchronize the system data area of the Display and the device (memory) of the External Device. When synchronized, you can use the External Device's ladder program to switch the display or display the window on the Display. Cf. GP-Pro EX Reference Manual "LS Area (Direct Access Method Area)" This feature can also be set in GP-Pro EX or in the Display's offline mode. Cf. GP-Pro EX Reference Manual "System Settings [Display Unit] - [System Area] Settings Guide" Cf. Maintenance/Troubleshooting Guide "Main Unit - System Area Settings"

### 3 Example of Communication Setting

Examples of communication settings of the Display and the External Device, recommended by Pro-face, are shown.

When you use the MICREX-F Series, use GP-Pro EX and the ladder software to set as below.

#### 3.1 Setting Example 1

##### ■ Settings of GP-Pro EX

##### ◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer  Series  Port

Text Data Mode  [Change](#)

Communication Settings

SIO Type ☒ RS232C ☐ RS422/485(2wire) ☐ RS422/485(4wire)

Speed

Data Length ☒ 7 ☐ 8

Parity ☐ NONE ☒ EVEN ☐ ODD

Stop Bit ☐ 1 ☒ 2

Flow Control ☐ NONE ☒ ER(DTR/CTS) ☐ XON/XOFF

Timeout  (sec)

Retry

Wait To Send  (ms)

Start / End Code ☒ STX / ETX ☐ : / CR+LF

RI / VCC ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

[Default](#)

Device-Specific Settings


Allowable Number of Devices/PLCs  [Add Device](#)

No.	Device Name	Settings
1	PLC1	Station No.=0

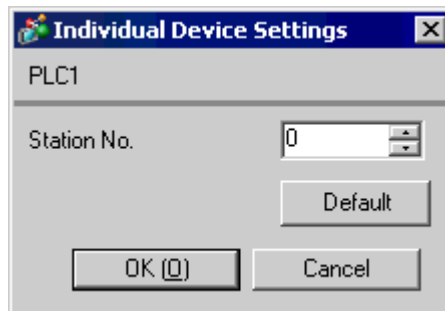
[Add Indirect Device](#)



### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.



### ■ Setting of External Device

- (1) Turn OFF the DIP switch No.8 "Initialization method" on the rear panel of general-purpose interface module of the External Device. Other settings are not necessary. The DIP switch setting will be effective after restart. Use the rotary switch for MODE setting.

No.	Setup Items	Setup Description
1	No need	Unused
2	No need	
3	No need	
4	No need	
5	No need	
6	No need	
7	No need	
8	OFF	Initial file setting effective

- (2) Set the mode switch key of the External Device body to [TERM].
- (3) Start up the ladder software. Execute [New File] from the [File] menu.
- (4) Select the model of the External Device to use.

- (5) Create the default file in the data table. Please refer to the manual of the External Device for the default file number or the setting method. When you select MODE2 or 3, use the rotary switch to specify the same number as the station No. in the device setting. The setting is not necessary for MODE1 (RS232C 1:1 connection). Please refer to the connection configuration diagrams for more details.

Setup Items	Setup Description	Notes
MODE switch	Depending on connection type	Set by the rotary switch
Station No.	Depending on connection type	
Transmission Procedure	No procedure	Set by the initial file
Mode	Settings	
Baud rate	19200	
Data Bit	7	
Parity Bit	Even	
Stop Bit	2	
DCE/DTE	DCE	
CTS/RTS	Always ON	
DSR/DTR	Always ON	
Send Condition	None	
PK Access	Enable	
Transmission Code	JIS	
Code Conversion	Enable	
Head Code	STX	
End Code	ETX	
Head Code 1, 2	0	
End Code 1, 2	0	
BCC	None	

- (6) Select [Transfer] from the [File] menu to transfer to the External Device body.
- (7) After the transfer is completed, restart the External Device.

## 3.2 Setting Example 2

### ■ Settings of GP-Pro EX

#### ◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

The screenshot shows the 'Device/PLC 1' dialog box with the following settings:

- Summary:**
  - Manufacturer: Fuji Electric Co., Ltd.
  - Series: MICREX-F Series SIO
  - Port: COM1
  - Text Data Mode: 1
- Communication Settings:**
  - SIO Type: ☒ RS232C, ☐ RS422/485(2wire), ☐ RS422/485(4wire)
  - Speed: 19200
  - Data Length: ☒ 7, ☐ 8
  - Parity: ☐ NONE, ☒ EVEN, ☐ ODD
  - Stop Bit: ☐ 1, ☒ 2
  - Flow Control: ☐ NONE, ☒ ER(DTR/CTS), ☐ XON/XOFF
  - Timeout: 3 (sec)
  - Retry: 2
  - Wait To Send: 0 (ms)
  - Start / End Code: ☐ STX / ETX, ☒ : / CR+LF
  - RI / VCC: ☒ RI, ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.
- Device-Specific Settings:**
  - Allowable Number of Devices/PLCs: 16
  - Table with columns: No., Device Name, Settings. Row 1: PLC1, Station No.=0.

#### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

The screenshot shows the 'Individual Device Settings' dialog box for 'PLC1'. It contains a 'Station No.' field set to 0, a 'Default' button, and 'OK' and 'Cancel' buttons at the bottom.

## ■ Setting of External Device

Turn ON the DIP switch No.8 "Initialization method" on the rear panel of general-purpose interface module of the External Device. When you perform the settings with the switch, the head code, end code and send condition will be fixed. Use the rotary switch for MODE setting. When you select MODE2 or 3, use the rotary switch to specify the same number as the station No. in the device setting. The setting is not necessary for MODE1 (RS232C 1:1 connection). Please refer to the connection configuration diagrams for more details.

No.	Setup Items	Setup Description
1	OFF	Baud rate = 19200
2	ON	
3	ON	
4	OFF	Stop bit length = 2
5	ON	Data bit length = 7
6	ON	Parity bit = Even
7	ON	Parity bit = Enable
8	ON	Switch setting effective

Setup Items	Setup Description	Notes
MODE switch	Depending on connection type	Set by the rotary switch
Station No.	Depending on connection type	
Send Condition	None	Fixed
Head Code	:	
End Code	CR/LF	

### 3.3 Setting Example 3

#### ■ Settings of GP-Pro EX

##### ◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

The screenshot shows the 'Device/PLC 1' dialog box with the following settings:

- Summary:**
  - Manufacturer: Fuji Electric Co., Ltd.
  - Series: MICREX-F Series SIO
  - Port: COM1
  - Text Data Mode: 1
- Communication Settings:**
  - SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)
  - Speed: 19200
  - Data Length: ☒ 7 ☐ 8
  - Parity: ☐ NONE ☒ EVEN ☐ ODD
  - Stop Bit: ☐ 1 ☒ 2
  - Flow Control: ☐ NONE ☒ ER(DTR/CTS) ☐ XON/XOFF
  - Timeout: 3 (sec)
  - Retry: 2
  - Wait To Send: 0 (ms)
  - Start / End Code: ☒ STX / ETX ☐ : / CR+LF
  - RI / VCC: ☒ RI ☐ VCC
- Device-Specific Settings:**
  - Allowable Number of Devices/PLCs: 16
  - No. 1: Device Name: PLC1, Settings: Station No.=0

Buttons: Change Device/PLC, Default, Add Device, Add Indirect Device.

##### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings].

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

The screenshot shows the 'Individual Device Settings' dialog box for 'PLC1'. It contains a 'Station No.' field set to 0, a 'Default' button, and 'OK' and 'Cancel' buttons at the bottom.

## ■ Setting of External Device

- (1) Turn OFF the DIP switch No.8 "Initialization method" on the rear panel of general-purpose interface module of the External Device. Other settings are not necessary. The DIP switch setting will be effective after restart. Use the rotary switch for MODE setting.

No.	Setup Items	Setup Description
1	No need	Unused
2	No need	
3	No need	
4	No need	
5	No need	
6	No need	
7	No need	
8	OFF	Initial file setting effective

- (2) Set the mode switch key of the External Device body to [TERM].
- (3) Startup the ladder software. Execute [New File] from the [File] menu.
- (4) Select the model of the External Device to use.

- (5) Create the default file in the data table. Please refer to the manual of the External Device for the default file number or the setting method.

Use the rotary switch to specify the same number as the station No. in the device setting. Please refer to the connection configuration diagrams for more details.

Setup Items	Setup Description	Notes
MODE switch	3	Set by the rotary switch
Station No.	Depending on connection type	
Transmission Procedure	No procedure	Set by the initial file
Mode	Settings	
Baud rate	19200	
Data Bit	7	
Parity Bit	Even	
Stop Bit	2	
DCE/DTE	DCE	
CTS/RTS	Always ON	
DSR/DTR	Always ON	
Send Condition	None	
PK Access	Enable	
Transmission Code	JIS	
Code Conversion	Enable	
Head Code	STX	
End Code	ETX	
Head Code 1, 2	0	
End Code 1, 2	0	
BCC	None	

- (6) Select [Transfer] from the [File] menu to transfer to the External Device body.
- (7) After the transfer is completed, restart the External Device.

### 3.4 Setting Example 4

#### ■ Settings of GP-Pro EX

##### ◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

The screenshot shows the 'Device/PLC 1' dialog box with the following settings:

- Summary:**
  - Manufacturer: Fuji Electric Co., Ltd.
  - Series: MICREX-F Series SIO
  - Port: COM1
  - Text Data Mode: 1
- Communication Settings:**
  - SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)
  - Speed: 19200
  - Data Length: ☒ 7 ☐ 8
  - Parity: ☐ NONE ☒ EVEN ☐ ODD
  - Stop Bit: ☐ 1 ☒ 2
  - Flow Control: ☐ NONE ☒ ER(DTR/CTS) ☐ XON/XOFF
  - Timeout: 3 (sec)
  - Retry: 2
  - Wait To Send: 0 (ms)
  - Start / End Code: ☐ STX / ETX ☒ : / CR+LF
  - RI / VCC: ☒ RI ☐ VCC
- Device-Specific Settings:**
  - Allowable Number of Devices/PLCs: 16
  - Table with columns: No., Device Name, Settings. Row 1: PLC1, Station No.=0.
  - Buttons: Add Device, Default, Add Indirect Device.

##### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

The screenshot shows the 'Individual Device Settings' dialog box for 'PLC1'. It contains a 'Station No.' field set to 0, a 'Default' button, and 'OK' and 'Cancel' buttons at the bottom.



## ■ Setting of External Device

Turn ON the DIP switch No.8 "Initialization method" on the rear panel of general-purpose interface module of the External Device. When you perform the settings with the switch, the head code, end code and send condition will be fixed. Use the rotary switch for MODE setting. Use the rotary switch to specify the same number as the station No. in the device setting. Please refer to the connection configuration diagrams for more details.

No.	Setup Items	Setup Description
1	OFF	Baud rate = 19200
2	ON	
3	ON	
4	OFF	Stop bit length = 2
5	ON	Data bit length = 7
6	ON	Parity bit = Even
7	ON	Parity bit = Enable
8	ON	Switch setting effective

Setup Items	Setup Description	Notes
MODE switch	3	Set by the rotary switch
Station No.	Depending on connection type	
Send Condition	None	Fixed
Head Code	:	
End Code	CR/LF	

### 3.5 Setting Example 5

#### ■ Settings of GP-Pro EX

##### ◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

The screenshot shows the 'Device/PLC 1' dialog box with the following settings:

- Summary:**
  - Manufacturer: Fuji Electric Co., Ltd.
  - Series: MICREX-F Series SIO
  - Port: COM1
  - Text Data Mode: 1
- Communication Settings:**
  - SIO Type: ☒ RS232C, ☐ RS422/485(2wire), ☐ RS422/485(4wire)
  - Speed: 19200
  - Data Length: ☒ 7, ☐ 8
  - Parity: ☐ NONE, ☒ EVEN, ☐ ODD
  - Stop Bit: ☐ 1, ☒ 2
  - Flow Control: ☐ NONE, ☒ ER(DTR/CTS), ☐ XON/XOFF
  - Timeout: 3 (sec)
  - Retry: 2
  - Wait To Send: 0 (ms)
  - Start / End Code: ☐ STX / ETX, ☒ : / CR+LF
  - RI / VCC: ☒ RI, ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.
- Device-Specific Settings:**
  - Allowable Number of Devices/PLCs: 16
  - No. Device Name: PLC1
  - Settings: Station No.=0

Buttons: Change Device/PLC, Default, Add Device, Add Indirect Device.

##### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

The screenshot shows the 'Individual Device Settings' dialog box for 'PLC1'. It contains a 'Station No.' field with the value '0'. Below the field are buttons for 'Default', 'OK (O)', and 'Cancel'.

## ■ Setting of External Device

Turn ON the DIP switch No.8 "Initialization method" on the rear panel of general-purpose interface module of the External Device. When you perform the settings with the switch, the head code, end code and send condition will be fixed. Use the rotary switch for MODE setting. When you select MODE2 or 3, use the rotary switch to specify the same number as the station No. in the device setting. The setting is not necessary for MODE1 (RS232C 1:1 connection). Please refer to the connection configuration diagrams for more details.

### ◆ Settings of Character Configuration Switch

No.	Setup Items	Setup Description
1	OFF	Unused
2	OFF	
3	OFF	
4	OFF	Stop bit length = 2
5	ON	Data bit length = 7
6	ON	Parity bit = Even
7	ON	Parity bit = Enable
8	ON	Switch setting effective

### ◆ Baud Rate Setting Switch

No.	Setup Items	Setup Description
1	OFF	Always set to OFF.
2	OFF	
3	OFF	
4	OFF	
5	OFF	
6	OFF	
7	ON	Baud rate = 19200
8	OFF	Unused

Setup Items	Setup Description	Notes
MODE switch	Depending on connection type	Set by the rotary switch
Station No.	Depending on connection type	
Send Condition	None	Fixed
Head Code	:	
End Code	CR/LF	

### 3.6 Setting Example 6

#### ■ Settings of GP-Pro EX

##### ◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary

Manufacturer:  Series:  Port:  [Change Device/PLC](#)

Text Data Mode:  [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed:

Data Length: ☒ 7 ☐ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☐ 1 ☒ 2

Flow Control: ☐ NONE ☒ ER(DTR/CTS) ☐ XON/XOFF

Timeout:  (sec)

Retry:

Wait To Send:  (ms)

Start / End Code: ☐ STX / ETX ☒ : / CR+LF

RI / VCC: ☒ RI ☐ VCC


In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	<input type="button" value="Settings"/> Station No.=0

##### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Station No.

## ■ Setting of External Device

Turn ON the DIP switch No.8 "Initialization method" on the rear panel of general-purpose interface module of the External Device. When you perform the settings with the switch, the head code, end code and send condition will be fixed. Use the rotary switch for MODE setting. Use the rotary switch to specify the same number as the station No. in the device setting. Please refer to the connection configuration diagrams for more details.

### ◆ Settings of Character Configuration Switch

No.	Setup Items	Setup Description
1	OFF	Unused
2	OFF	
3	OFF	
4	OFF	Stop bit length = 2
5	ON	Data bit length = 7
6	ON	Parity bit = Even
7	ON	Parity bit = Enable
8	ON	Switch setting effective

### ◆ Baud Rate Setting Switch

No.	Setup Items	Setup Description
1	OFF	Always set to OFF.
2	OFF	
3	OFF	
4	OFF	
5	OFF	
6	OFF	
7	ON	Baud rate = 19200
8	OFF	Unused

Setup Items	Setup Description	Notes
MODE switch	3	Set by the rotary switch
Station No.	Depending on connection type	
Send Condition	None	Fixed
Head Code	:	
End Code	CR/LF	

### 3.7 Setting Example 7

#### ■ Settings of GP-Pro EX

##### ◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary

Manufacturer:  Series:  Port:

Text Data Mode:  [Change](#)

Communication Settings

SID Type: ☒ RS232C ☐ RS422/485(2wire) ☐ RS422/485(4wire)

Speed:

Data Length: ☒ 7 ☐ 8

Parity: ☐ NONE ☒ EVEN ☐ ODD

Stop Bit: ☐ 1 ☒ 2

Flow Control: ☐ NONE ☒ ER(DTR/CTS) ☐ XON/XOFF

Timeout:  (sec)

Retry:

Wait To Send:  (ms)

Start / End Code: ☒ STX / ETX ☐ : / CR+LF

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

[Default](#)


Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Station No.=0

[Add Indirect Device](#)

##### ◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Station No.

[Default](#)

[OK \(O\)](#) [Cancel](#)

## ■ Setting of External Device

Perform the communication settings of the External Device in the default file. Create the default file in the data table. Please refer to the manual of the External Device for the default file number or the setting method.

Setup Items	Setup Description	Notes
Transmission Procedure	No procedure	Set by the initial file
Mode	Settings	
Baud rate	9600	
Data Bit	7	
Parity Bit	Even	
Stop Bit	2	
DCE/DTE	DCE	
CTS/RTS	Always ON	
DSR/DTR	Always ON	
Send Condition	None	
PK Access	Disabled	
Transmission Code	JIS	
Code Conversion	Enable	
Head Code	STX	
End Code	ETX	
BCC	None	
Position	TEXT	
Formula	Sum	
Code	Transmission Code	

## 4 Setup Items

Set communication settings of the Display with GP-Pro EX or in offline mode of the Display.

The setting of each parameter must be identical to that of External Device.

☞ "3 Example of Communication Setting" (page 8)

### 4.1 Setup Items in GP-Pro EX

#### ■ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary

Manufacturer:  Series:  Port:  [Change Device/PLC](#)

Text Data Mode:  [Change](#)

Communication Settings

SIO Type: ☒ RS232C ☐ RS422/485(2wire) ☐ RS422/485(4wire)

Speed:

Data Length: ☒ 7 ☐ 8

Parity: ☒ NONE ☐ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☒ NONE ☐ ER(DTR/CTS) ☐ XON/XOFF

Timeout:  (sec)

Retry:

Wait To Send:  (ms)

Start / End Code: ☒ STX / ETX ☐ : / CR+LF

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

[Default](#)

Device-Specific Settings

Allowable Number of Devices/PLCs:  [Add Device](#)

No.	Device Name	Settings
1	PLC1	Station No.=0

[Add Indirect Device](#)

Setup Items	Setup Description
SIO Type	Select the SIO type to communicate with the External Device.
Speed	Select speed between the External Device and the Display.
Data Length	Select data length.
Parity	Select how to check parity.
Stop Bit	Select stop bit length.
Flow Control	Select the communication control method to prevent overflow of transmission and reception data.
Timeout	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.

Continues to the next page.




Setup Items	Setup Description
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.
Start/End Code	Select the start/end code for data.
RI/VCC	You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.

**NOTE**

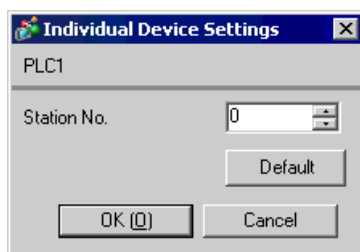
- Refer to the GP-Pro EX Reference Manual for Indirect Device.

Cf. GP-Pro EX Reference Manual "Changing the Device/PLC at Runtime (Indirect Device)"

## ■ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.



Setup Items	Setup Description
Station No.	Enter a station number of the External Device, using 0 to 99.

## 4.2 Setup Items in Offline Mode

**NOTE**

- Refer to the Maintenance/Troubleshooting guide for information on how to enter offline mode or about the operation.

Cf. Maintenance/Troubleshooting Guide "Offline Mode"

- The number of the setup items to be displayed for 1 page in the offline mode depends on the Display in use. Please refer to the Reference manual for details.

### ■ Communication Settings

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings] in offline mode. Touch the External Device you want to set from the displayed list.

Comm.	Device	Option		
MICREX-F Series SIO [COM1] Page 1/1				
SIO Type	RS232C			
Speed	19200			
Data Length	<input checked="" type="radio"/> 7 <input type="radio"/> 8			
Parity	<input type="radio"/> NONE <input checked="" type="radio"/> EVEN <input type="radio"/> ODD			
Stop Bit	<input type="radio"/> 1 <input checked="" type="radio"/> 2			
Flow Control	ER(DTR/CTS)			
Timeout(s)	3			
Retry	2			
Wait To Send(ms)	0			
Start / EndCode	STX / ETX			
Exit			Back	2005/09/02 13:20:58

Setup Items	Setup Description
SIO Type	Select the SIO type to communicate with the External Device. <b>IMPORTANT</b> To make the communication settings correctly, confirm the serial interface specifications of Display unit for [SIO Type]. We cannot guarantee the operation if a communication type that the serial interface does not support is specified. For details concerning the serial interface specifications, refer to the manual for Display unit.
Speed	Select speed between the External Device and the Display.
Data Length	Select data length.
Parity	Select how to check parity.
Stop Bit	Select stop bit length.
Flow Control	Select the communication control method to prevent overflow of transmission and reception data.

Continues to the next page.

Setup Items	Setup Description
Timeout (s)	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send (ms)	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.
Start/End Code	Select the start/end code for data.

## ■ Device Setting

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings]. Touch the External Device you want to set from the displayed list, and touch [Device].

Setup Items	Setup Description
Device/PLC Name	Select the External Device for device setting. Device name is a title of External Device set with GP-Pro EX.(Initial value [PLC1])
Station No.	Enter a station number of the External Device, using 0 to 99.

## ■ Option

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings]. Touch the External Device you want to set from the displayed list, and touch [Option].

Comm.	Device	Option		
MICREX-F Series SIO [COM1] Page 1/1				
RI / VCC <input checked="" type="radio"/> RI <input type="radio"/> VCC In the case of RS232C, you can select the 9th pin to RI(Input) or VCC(5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.				
Exit		Back		2005/09/02 13:21:02

Setup Items	Setup Description
RI/VCC	Switch the 9th pin setting when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.

### NOTE

- GP-4\*01TM do not have the [Option] setting in the offline mode.

## 5 Cable Diagram

The cable diagram shown below may be different from the cable diagram recommended by Fuji Electric Co.,Ltd. Please be assured there is no operational problem in applying the cable diagram shown in this manual.


- The FG pin of the External Device body must be D-class grounded. Please refer to the manual of the External Device for more details.
- SG and FG are connected inside the Display. When connecting SG to the External Device, design the system not to form short-circuit loop.
- Connect the isolation unit, when communication is not stabilized under the influence of a noise etc.

Cable Diagram 1

Display (Connection Port)	Cable		Notes
GP3000 (COM1) GP4000 <sup>*1</sup> (COM1) ST (COM1) IPC <sup>*2</sup> PC/AT	1A	RS232C cable by Pro-face CA3-CBL232/5M-01 (5m)	For 1:1 connection, set the operation mode on the interface to 1. For 1:n connection, set the operation mode for the External Device connected to the Display with RS232C to 2, and for other Devices to 3.
	1B	Your own cable	

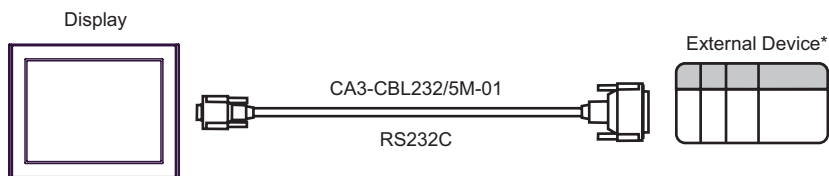
\*1 All GP4000 models except GP-4100 Series and GP-4203T

\*2 Only the COM port which can communicate by RS-232C can be used.

 ■ IPC COM Port (page 5)

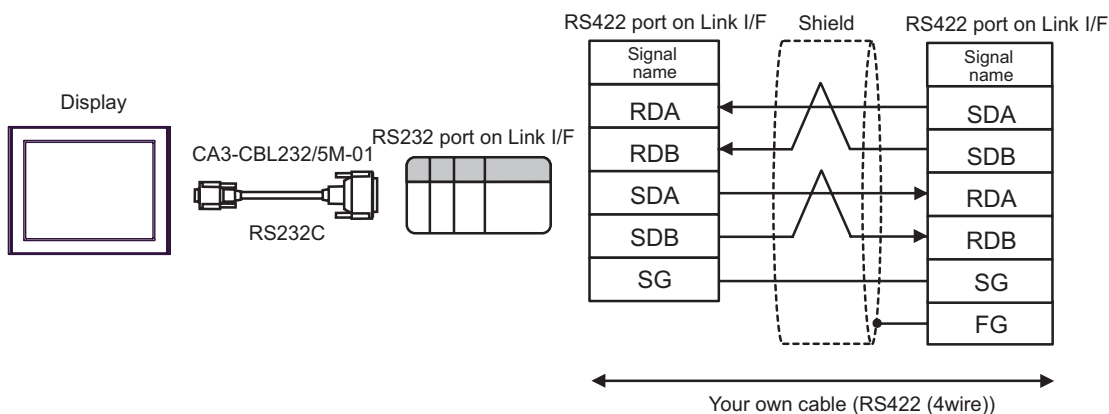
## 1A)

- 1:1 Connection



- \* Set the operation mode on the External Device interface to 1.

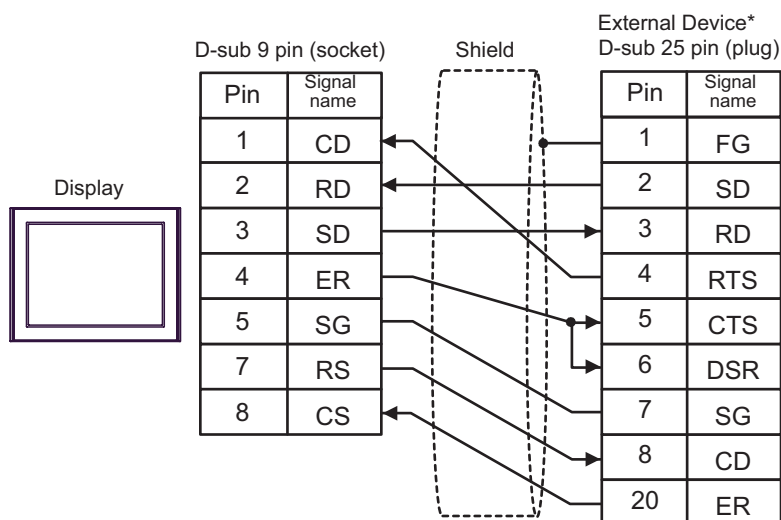
- 1:n connection

**NOTE**

- Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.
- For the 1st External Device connected with RS232C and RS422, set the operation mode on the Link I/F to 2. For the following External Devices connected with RS422, set it to 3.

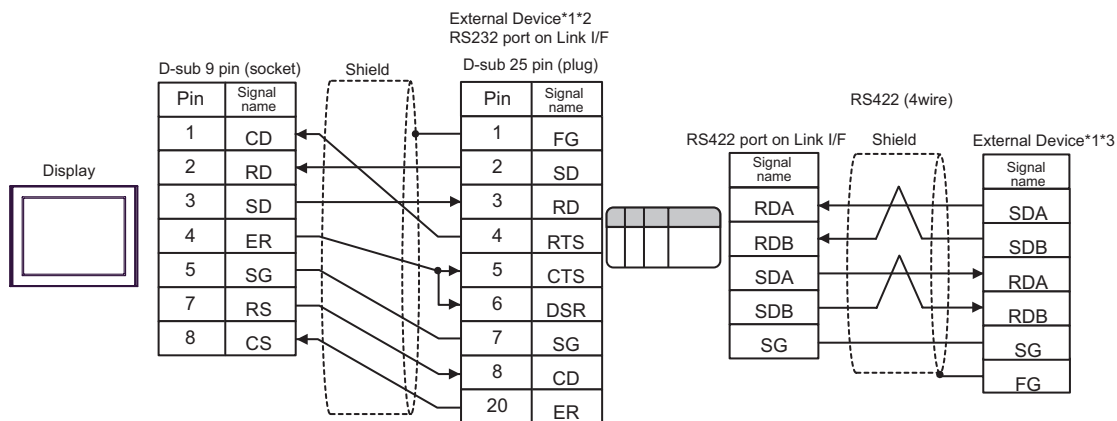
## 1B)

- 1:1 Connection



- \* Set the operation mode on the External Device interface to 1.

- 1:n Connection



- \*1 Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.
- \*2 Set the operation mode on the External Device interface to 2.
- \*3 Set the operation mode on the External Device interface to 3.


Cable Diagram 2

Display (Connection Port)	Cable		Notes
GP3000* <sup>1</sup> (COM1) AGP-3302B (COM2) GP-4*01TM (COM1) ST* <sup>2</sup> (COM2) IPC* <sup>3</sup>	2A	RS422 cable by Pro-face CA3-CBL422/5M-01 (5m)	Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.  Set the operation MODE to 3.
	2B	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	
	2C	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + 422 cable for GP by Pro-face CA3-CBL422-01 (5m)	
	2D	Your own cable	
GP3000* <sup>4</sup> (COM2)	2E	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	
	2F	Online adapter by Pro-face CA4-ADPONL-01 + 422 cable by Pro-face CA3-CBL422-01 (5m)	
	2G	Online adapter by Pro-face CA4-ADPONL-01 + Your own cable	
GP4000* <sup>5</sup> (COM2) GP-4201T (COM1)	2H	RS-422 Terminal Block Conversion Adapter by Pro-face PFXZCBADTM1* <sup>6</sup> + Your own cable	
	2A	RS422 cable by Pro-face CA3-CBL422/5M-01 (5m)	
	2C	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + 422 cable for GP by Pro-face CA3-CBL422-01 (5m)	
	2D	Your own cable	

\*1 All GP models except AGP-3302B

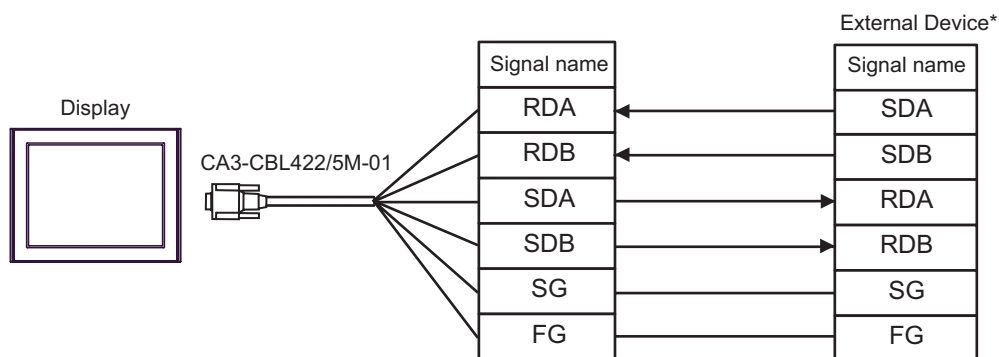
\*2 All ST models except AST-3211A and AST-3302B



- \*3 Only the COM port which can communicate by RS-422/485 (4 wire) can be used.  
 ■ IPC COM Port (page 5)
- \*4 All GP models except GP-3200 series and AGP-3302B
- \*5 All GP4000 models except GP-4100 Series, GP-4\*01TM, GP-4201T and GP-4\*03T
- \*6 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 2B.

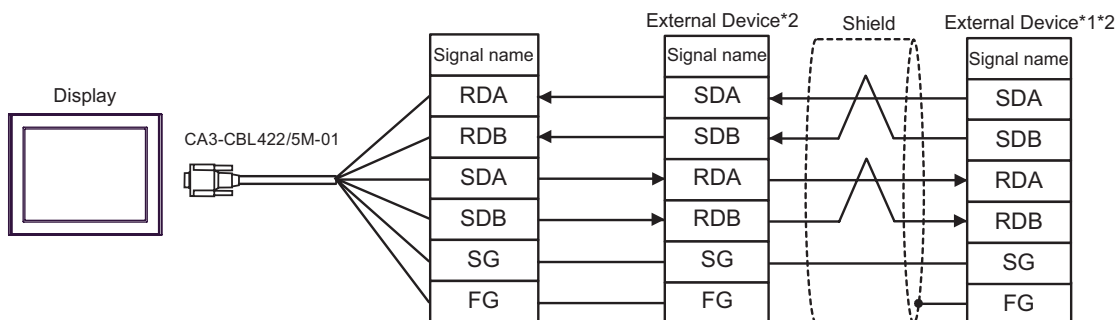
2A)

- 1:1 Connection



\*Turn On the termination resistance switch of the External Device, and set the operation mode to 3.

- 1:n Connection

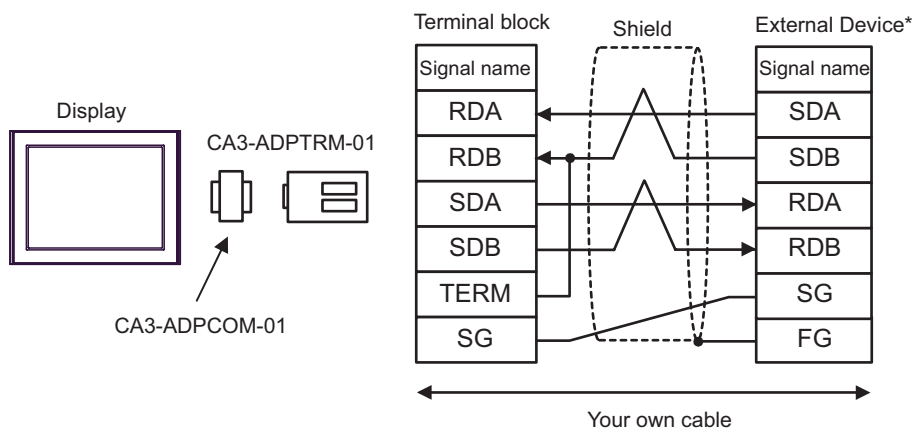


\*1 Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.

\*2 Set the operation mode on the External Device interface to 3.

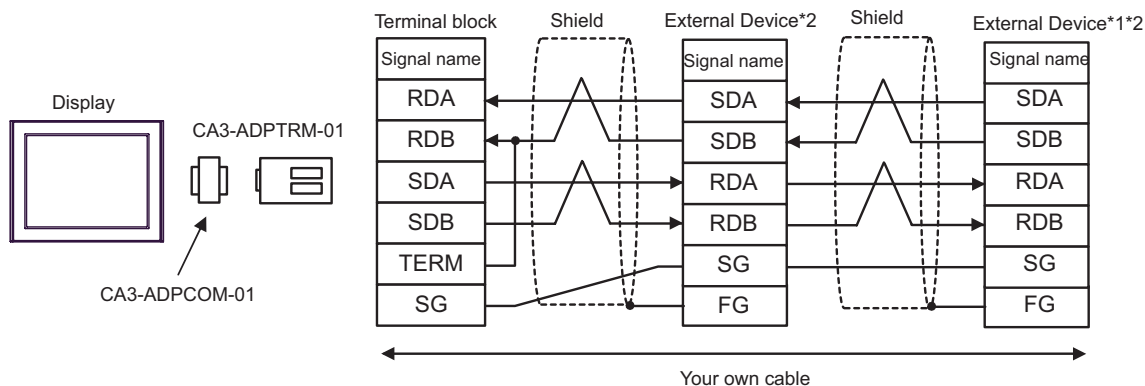
2B)

- 1:1 Connection



- \* Turn On the termination resistance switch of the External Device, and set the operation mode to 3.

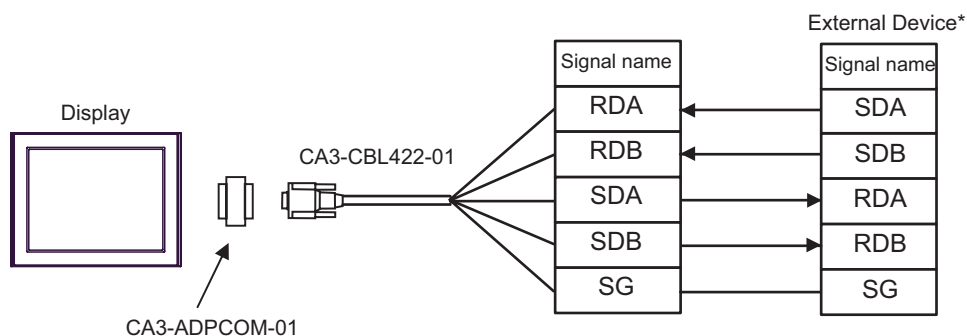
- 1:n Connection



- \*1 Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.
- \*2 Set the operation mode on the External Device interface to 3.

2C)

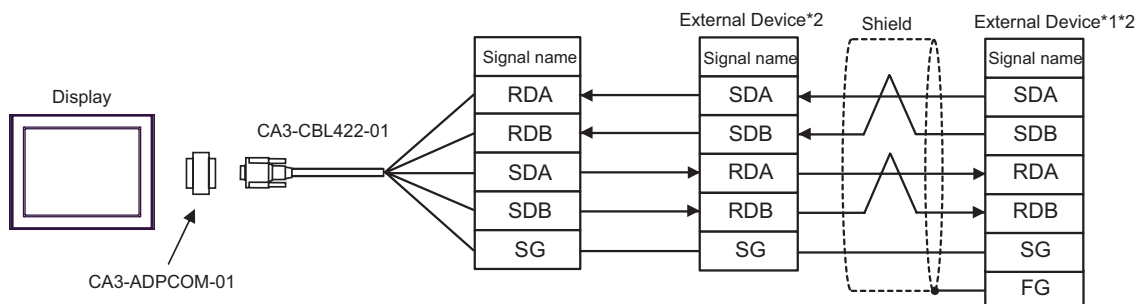
- 1:1 Connection



Do not connect the FG terminal of CA3-CBL422-01 to the External Device.

- \* Turn On the termination resistance switch of the External Device, and set the operation mode to 3.

- 1:n Connection

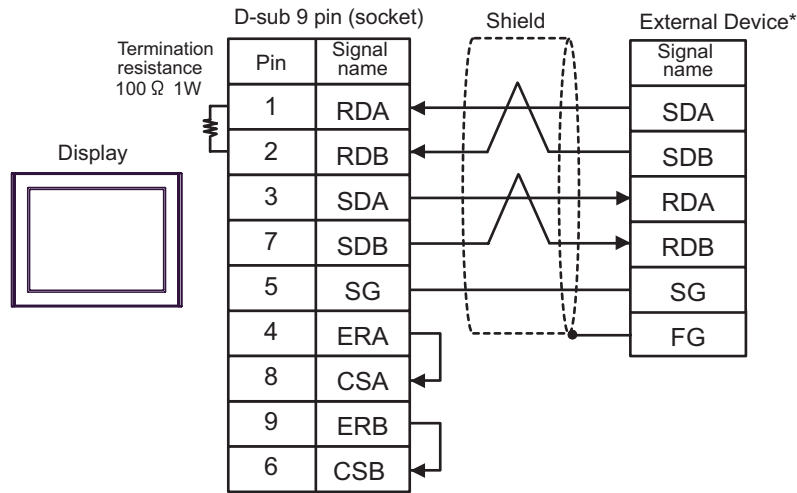


Do not connect the FG terminal of CA3-CBL422-01 to the External Device.

- \*1 Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.
- \*2 Set the operation mode on the External Device interface to 3.

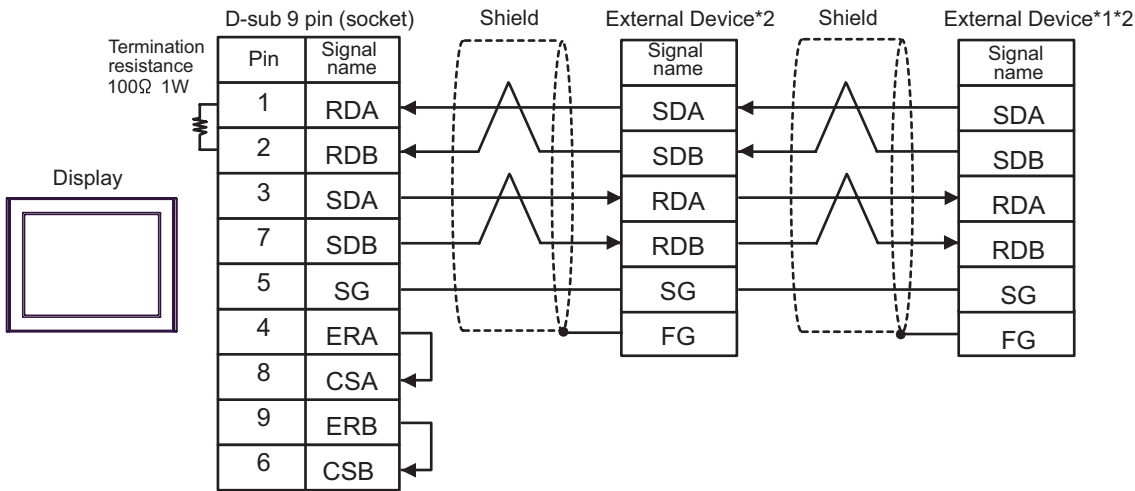
2D)

- 1:1 Connection



\* Turn On the termination resistance switch of the External Device, and set the operation mode to 3.

1:n Connection

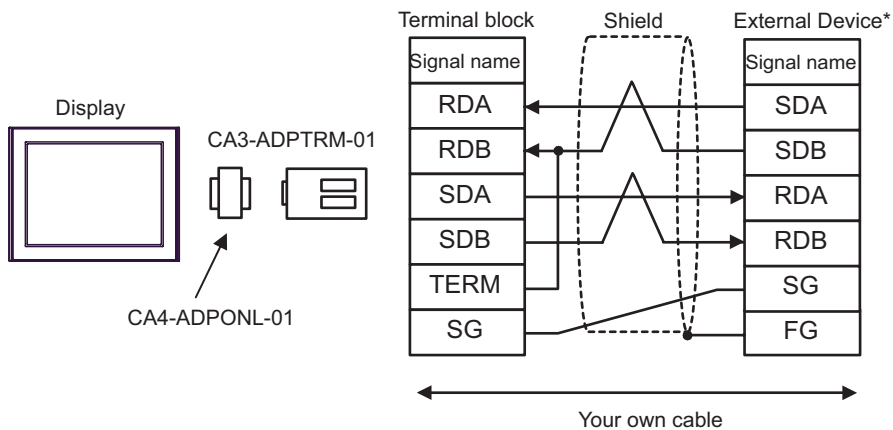


\*1 Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.

\*2 Set the operation mode on the External Device interface to 3.

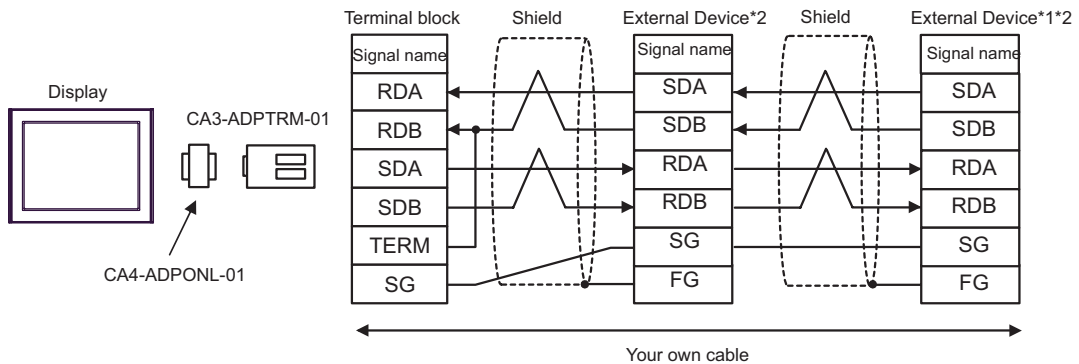
2E)

- 1:1 Connection



- \* Turn On the termination resistance switch of the External Device, and set the operation mode to 3.

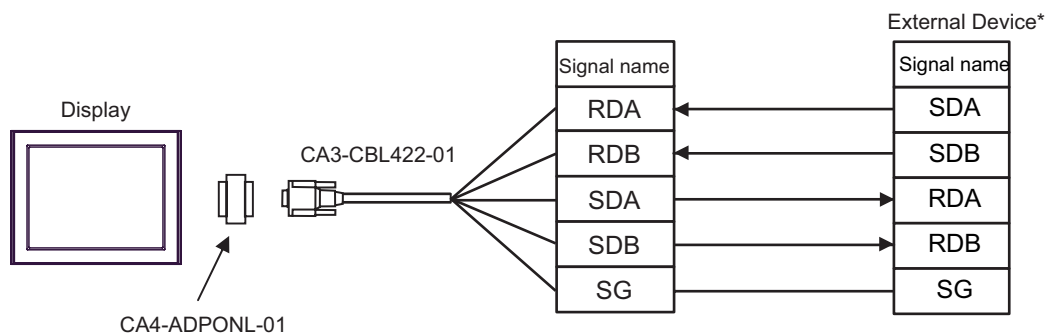
- 1:n Connection



- \*1 Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.
- \*2 Set the operation mode on the External Device interface to 3.

2F)

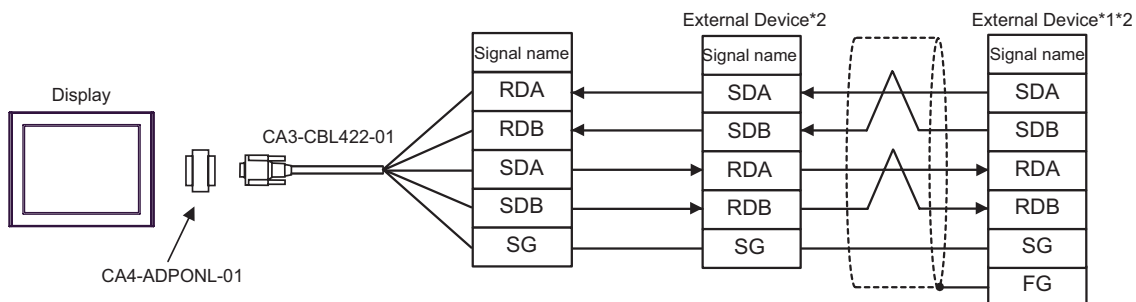
- 1:1 Connection



Do not connect the FG terminal of CA3-CBL422-01 to the External Device.

- \* Turn On the termination resistance switch of the External Device, and set the operation mode to 3.

- 1:n Connection

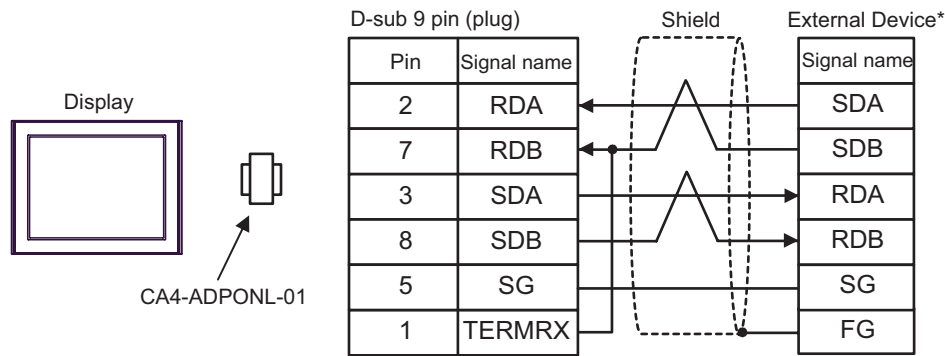


Do not connect the FG terminal of CA3-CBL422-01 to the External Device.

- \*1 Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.
- \*2 Set the operation mode on the External Device interface to 3.

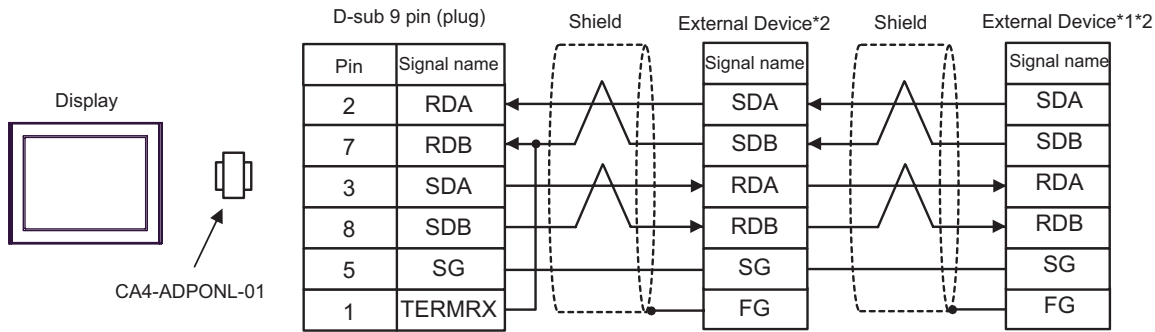
2G)

- 1:1 Connection



\* Turn On the termination resistance switch of the External Device, and set the operation mode to 3.

1:n Connection



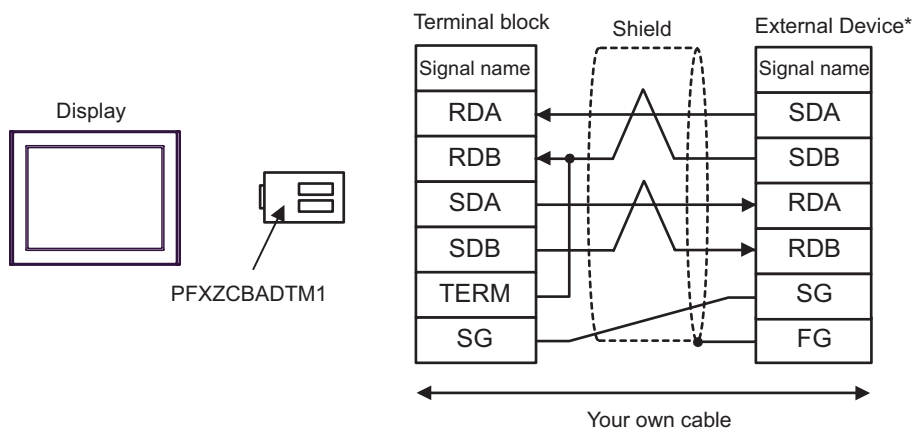
\*1 Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.

\*2 Set the operation mode on the External Device interface to 3.



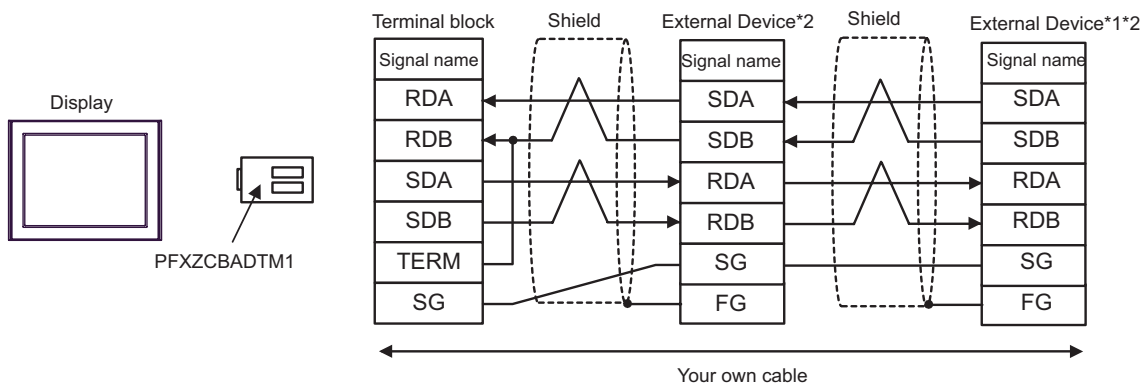
2H)

- 1:1 Connection



- \* Turn On the termination resistance switch of the External Device, and set the operation mode to 3.

- 1:n Connection



- \*1 Turn ON the termination resistance switch on the External Device which terminates the RS422 connection.
- \*2 Set the operation mode on the External Device interface to 3.

Cable Diagram 3

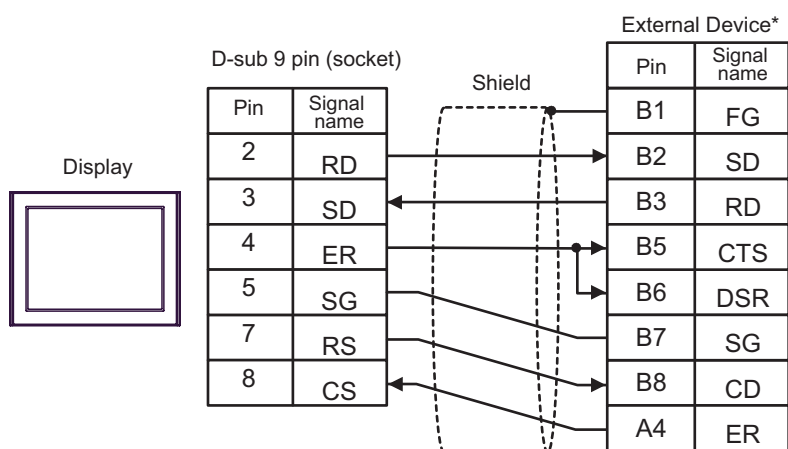
Display (Connection Port)	Cable		Notes
GP3000 (COM1) GP4000 <sup>*1</sup> (COM1) ST (COM1) IPC <sup>*2</sup> PC/AT	3A	Your own cable	

\*1 All GP4000 models except GP-4100 Series and GP-4203T

\*2 Only the COM port which can communicate by RS-232C can be used.

☞ ■ IPC COM Port (page 5)

3A)



\* Set the operation mode on the External Device interface to 1.

Cable Diagram 4

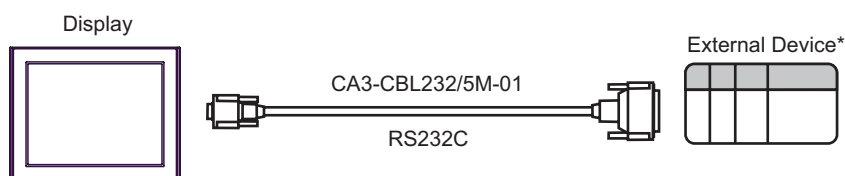
Display (Connection Port)	Cable		Notes
GP3000 (COM1) GP4000 <sup>*1</sup> (COM1) ST (COM1) IPC <sup>*2</sup> PC/AT	4A	RS232C cable by Pro-face CA3-CBL232/5M-01 (5m)	Set the operation mode on the interface to 1.
	4B	Your own cable	

\*1 All GP4000 models except GP-4100 Series and GP-4203T

\*2 Only the COM port which can communicate by RS-232C can be used.

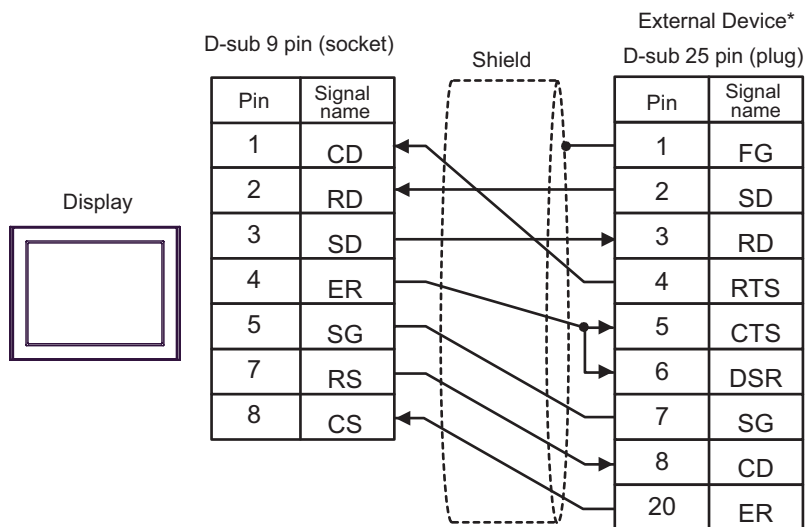
☞ ■ IPC COM Port (page 5)

4A)



\* Set the operation mode on the External Device interface to 1.

4B)



\* Set the operation mode on the External Device interface to 1.

## 6 Supported Device

Range of supported device address is shown in the table below. Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your connecting equipment.

     This address can be specified as system data area.

Device	Bit Address	Word Address	32bits	Notes
Input Relay	B00000 - B0511F	WB0000 - WB0511	<div style="display: flex; align-items: center; justify-content: center;">H/L</div>	*1
Direct I/O	---	W24.0000 - W24.0159		<span style="border: 1px solid black; padding: 2px;">Bit 15</span>
Auxiliary Relay	M00000 - M0511F	WM0000 - WM0511		*1
Keep Relay	K00000 - K0063F	WK0000 - WK0063		*1
Differential Relay	D00000 - D0063F	WD0000 - WD0063		*1*2
Link Relay	L00000 - L0511F	WL0000 - WL0511		*1
Special Relay	F00000 - F4095F	WF0000 - WF4095		*1*2
Announce Relay	A00000 - A4095F	WA0000 - WA4095		*1*2
Timer 0.01 sec.	T0000 - T0511	---		
Timer 0.1 sec.	T0512 - T1023	---		
Counter	C0000 - C0255	---		
Timer 0.01 sec. (Current Value)	---	TR0000 - TR0511		
Timer 0.01 sec. (Setting Value)	---	TS0000 - TS0511		
Timer 0.1 sec. (Current Value)	---	W9.0000 - W9.0511		
Counter (Current Value)	---	CR0000 - CR0255		
Counter (Setting Value)	---	CS0000 - CS0255		
Data Memory	---	BD0000 - BD4095		<span style="border: 1px solid black; padding: 2px;">Bit 31</span>
	---	DI0000 - DI4095		<span style="border: 1px solid black; padding: 2px;">Bit 31</span>
	---	SI0000 - SI4095		<span style="border: 1px solid black; padding: 2px;">Bit 15</span>
File Memory	---	W30.0000 - W30.4094		<span style="border: 1px solid black; padding: 2px;">Bit 15</span> *3
	---	W31.0000 - W31.4094		<span style="border: 1px solid black; padding: 2px;">Bit 15</span> *3
	---	W32.0000 - W32.4094		<span style="border: 1px solid black; padding: 2px;">Bit 15</span> *3
	---	W33.0000 - W33.4094		<span style="border: 1px solid black; padding: 2px;">Bit 31</span> *4
	---	W34.0000 - W34.4094		<span style="border: 1px solid black; padding: 2px;">Bit 31</span> *4

- \*1 The highest bit in the word device corresponds to the bit 0 in the bit device. The lowest bit in the word device corresponds to the bit F in the bit device.


<Example> When writing Hex data "0001" in the address WB0002 (word device)

B002* (bit device)	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
WB0002 (word device)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1

- \*2 Write disable
- \*3 Always use in 16-bit data by user definition.
- \*4 Always use in 32-bit data by user definition.

---

**NOTE**

- Please refer to the GP-Pro EX Reference Manual for system data area.  
Cf. "GP-Pro EX Reference Manual "LS Area (Direct Access Method Area)"
  - Please refer to the precautions on manual notation for icons in the table.  
 "Manual Symbols and Terminology"
-

## 7 Device Code and Address Code

Use device code and address code when you select "Device Type & Address" for the address type in data displays.

Device	Device Name	Device Code (HEX)	Address Code
Input Relay	B	0080	Word Address
Direct I/O	W24.	0015	Word Address
Auxiliary Relay	M	0081	Word Address
Keep Relay	K	0084	Word Address
Differential Relay	D	0083	Word Address
Link Relay	L	0088	Word Address
Special Relay	F	0082	Word Address
Announce Relay	A	0085	Word Address
Timer 0.01 sec. (Current Value)	TR	0062	Word Address
Timer 0.01 sec. (Setting Value)	TS	0065	Word Address
Timer 0.1 sec. (Current Value)	W9.	0063	Word Address
Counter (Current Value)	CR	0061	Word Address
Counter (Setting Value)	CS	0064	Word Address
Data Memory	BD	0000	Word Address
	DI	0001	Word Address
	SI	0002	Word Address
File Memory	W30.	0010	Word Address
	W31.	0011	Word Address
	W32.	0012	Word Address
	W33.	0013	Word Address
	W34.	0014	Word Address

## 8 Error Messages

Error messages are displayed on the screen of Display as follows: "No. : Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

Item	Description
No.	Error No.
Device Name	Name of External Device where error occurs. Device name is a title of External Device set with GP-Pro EX. (Initial value [PLC1])
Error Message	Displays messages related to the error which occurs.
Error Occurrence Area	<p>Displays IP address or device address of External Device where error occurs, or error codes received from External Device.</p> <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;"><b>NOTE</b></div> <ul style="list-style-type: none"> <li>• IP address is displayed such as "IP address(Decimal): MAC address( Hex)".</li> <li>• Device address is displayed such as "Address: Device address".</li> <li>• Received error codes are displayed such as "Decimal[Hex]".</li> </ul>

Display Examples of Error Messages

"RHAA035: PLC1: Error has been responded for device write command (Error Code: 2 [02H])"

**NOTE**

- Refer to your External Device manual for details on received error codes.
- Refer to "Display-related errors" in "Maintenance/Troubleshooting Guide" for details on the error messages common to the driver.

