YASKAWA Electric Corporation

MEMOBUS Ethernet Driver

1 System Configuration 3
2 Selection of External Device 5
3 Example of Communication Setting 6
4 Setup Items 50
5 Supported Device 54
6 Device Code and Address Code 56
7 Error Messages 57

Introduction

This manual describes how to connect the Display and the External Device (target PLC).

In this manual, the connection procedure will be described by following the below sections:

1	System Configuration This section shows the types of External Devices which can be connected and SIO type.	☞ "1 System Configuration" (page 3)
2	Selection of External Device Select a model (series) of the External Device to be connected and connection method.	☞ "2 Selection of External Device" (page 5)
3	Example of Communication Settings This section shows setting examples for communicating between the Display and the External Device.	☞ "3 Example of Communication Setting" (page 6)
4	Setup Items This section describes communication setup items on the Display. Set communication settings of the Display with GP-Pro EX or in off-line mode.	☞ "4 Setup Items" (page 50)

Operation

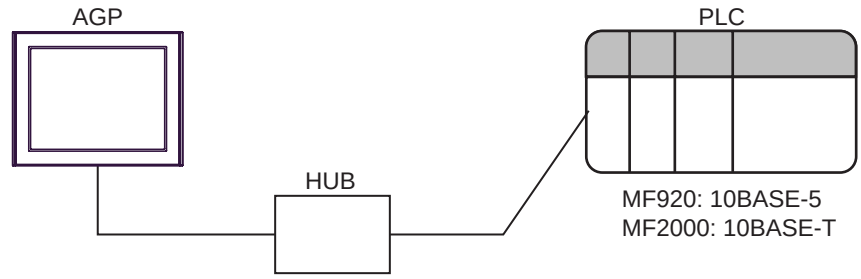
1 System Configuration

The system configuration in the case when the External Device of YASUKAWA Electric Corporation and the Display are connected is shown.

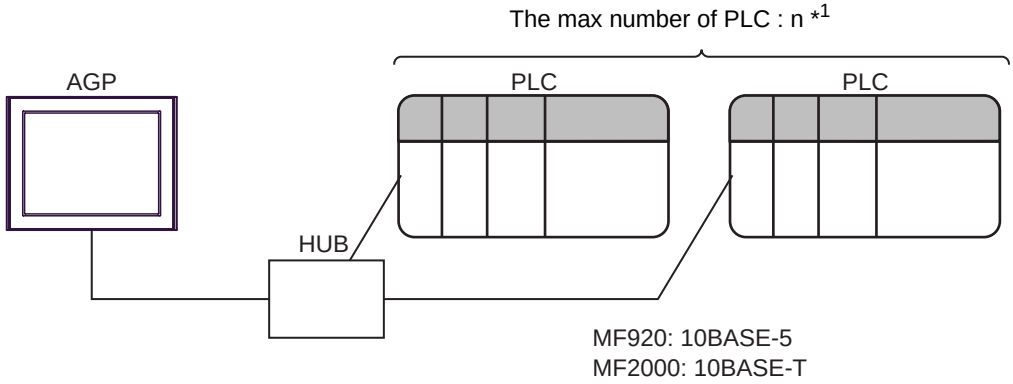
Series	CPU	Link I/F	Interface	Setting Example
MP900	MP920	Ethernet port on 218IF-01 (10BASE-5)	Ethernet (TCP)	Setting Example 1 (page 6)
			Ethernet (UDP)	Setting Example 2 (page 11)
MP2000	MP2300 MP2200	Ethernet port on 218IF-01	Ethernet (TCP)	Setting Example 3 (page 16)
			Ethernet (UDP)	Setting Example 4 (page 21)
		Ethernet port on 218IF-02	Ethernet (TCP)	Setting Example 9 (page 42)
			Ethernet (UDP)	Setting Example 10 (page 46)
	MP2310 MP2300S	Ethernet connector on CPU unit	Ethernet (TCP)	Setting Example 5 (page 26)
			Ethernet (UDP)	Setting Example 6 (page 30)
		Ethernet port on 218IF-01	Ethernet (TCP)	Setting Example 7 (page 34)
			Ethernet (UDP)	Setting Example 8 (page 38)
		Ethernet port on 218IF-02	Ethernet (TCP)	Setting Example 9 (page 42)
			Ethernet (UDP)	Setting Example 10 (page 46)
	MP2400	Ethernet connector on CPU unit	Ethernet (TCP)	Setting Example 5 (page 26)
			Ethernet (UDP)	Setting Example 6 (page 30)

■ Connection Configuration

- 1:1 Connection

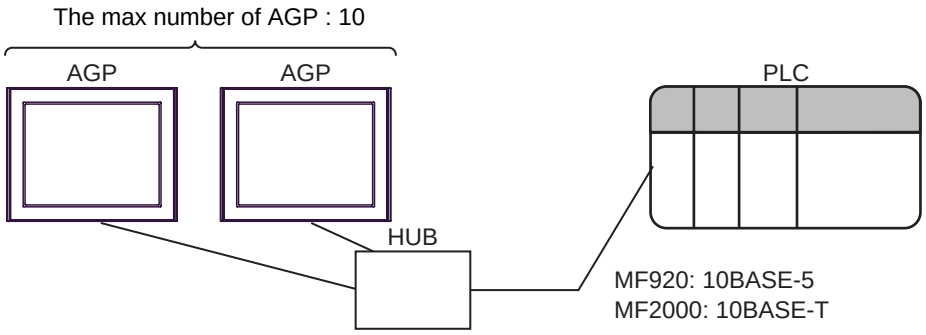


- 1:n Connection



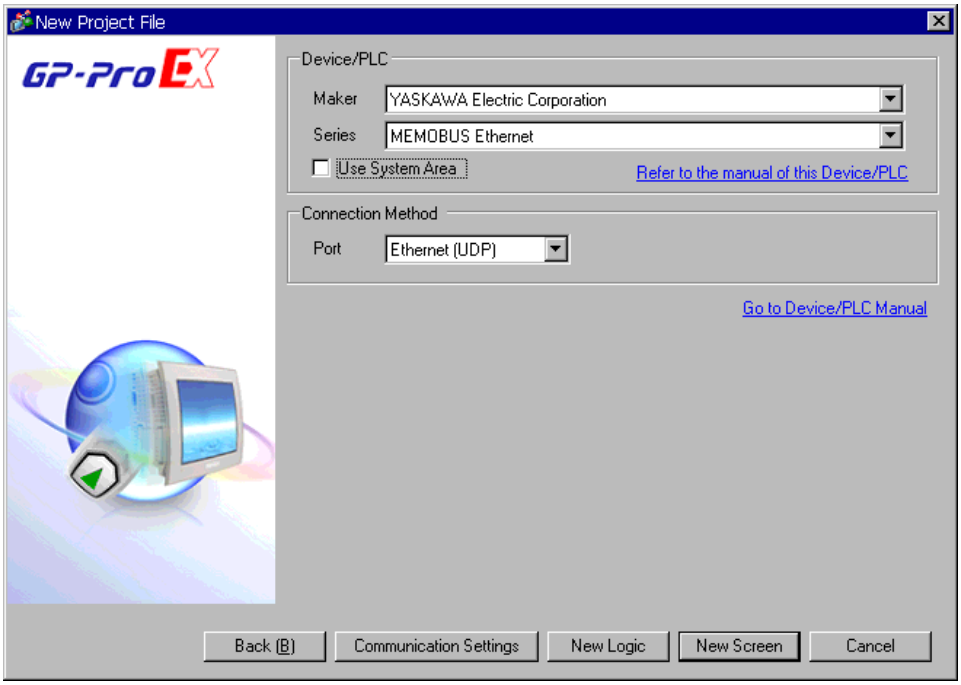
*1 The maximum 32 PLCs connection by UDP connection, the maximum 16 PLCs connection by TCP connection.

- n:1 Connection



2 Selection of External Device

Select the External Device to be connected to the Display.



Setup Items	Setup Description
Maker	Select the maker of the External Device to be connected. Select "YASUKAWA Electric Corporation".
Driver	Select a model (series) of the External Device to be connected and connection method. Select "MEMOBUS Ethernet". Check the External Device which can be connected in "MEMOBUS Ethernet" in system configuration. ☞ "1 System Configuration" (page 3)
Use System Area	Check this option when you synchronize the system data area of Display and the device (memory) of External Device. When synchronized, you can use the ladder program of External Device to switch the display or display the window on the display. Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)" This can also be set with GP-Pro EX or in off-line mode of the Display. Cf. GP-Pro EX Reference Manual " 5.17.6 Setting Guide of [System Setting Window]■[Main Unit Settings] Settings Guide◆System Area Setting" Cf. Maintenance/Troubleshooting "2.15.1 Settings common to all Display models ◆System Area Settings"
Port	Select the Display port to be connected to the External Device.

3 Example of Communication Setting

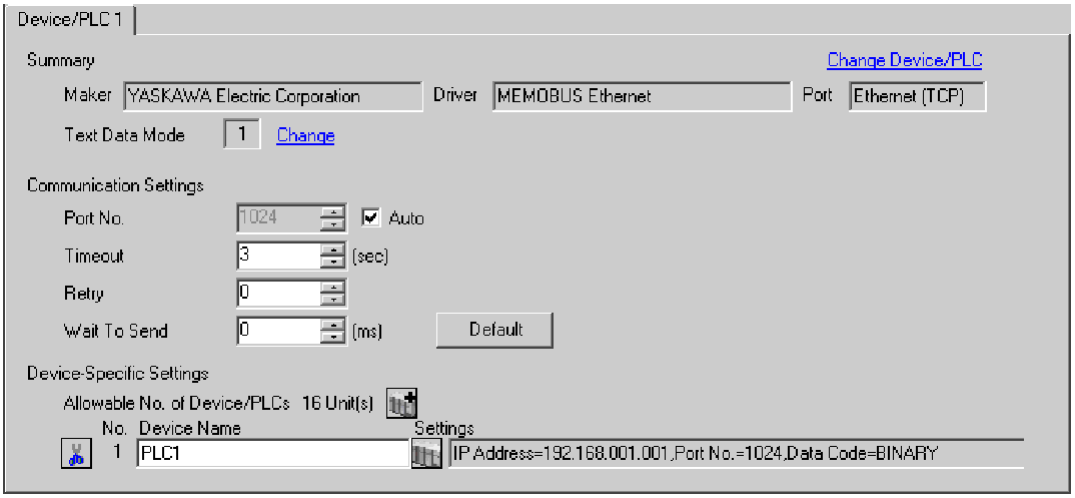
Examples of communication settings of the Display and the External Device, recommended by Pro-face, are shown.

3.1 Setting Example 1

■ Settings of GP-Pro EX

◆ Communication Settings

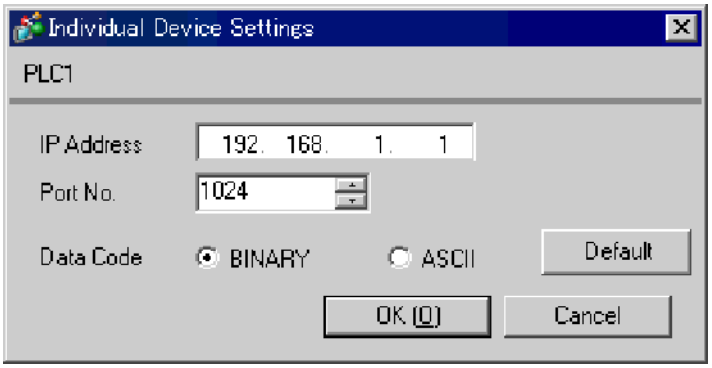
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.



◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Settings of External Device

Communication setting of communication module 218IF by ladder software. (Check the operation in MPE720 Version5.32)

◆ Ladder Software Setting

1 Start ladder software, make an order folder and a PLC folder in a root folder.
Select the connected PLC at the time of PLC folder making.

2 Click the right button of the PLC which select logon in the displayed menu.

NOTE
- Logon after confirming that a check does not begin [online] of a displayed menu.
- Refer to User's Manual of the PLC about a method of logon.

3 Double-click the [Definition folder]-[Module constitution] of the PLC folder, and display [Engineering Manager].

4 Select the rack classification and link I/F, the pull-down menu in [Controller] of [Engineerring Manager].
Set the number corresponding to the slot number that a communication module uses.
Select the communication module, setting contents are displayed to [Module details] of [Enginnering Manager].

5 Double-click the number part at No. in [Module details].
Double-click the slot number connecting the ethernet unit.

Setup Items		Setup Description
Transmission parameter	This Station IP address	PLC IP address
Connection parameter	My Port	PLC port No.
	DST. IP Address*1	GP-Pro EX IP address
	DST. Port*1	GP-Pro EX port No.
	Connection type	TCP
	Protocol type	expansion memobus
	Code	BIN

*1 When check the [Auto] of a port number by communication setting of the GP-ProEX, the IP address set "0.0.0.0" and the port number set "00000".

6 Double-click the "No.00", and set serial communication.
Use serial communication setting to forward communication setting and the ladder program to the PLC.

7 Save setting content and finish [Engineering Manager].

8 Make the communication ladder "high speed drawing".
☞" ◆ Ladder Program for Communication" (page 9)

9 DIP switch "INIT" of a communication module is ON and spend a power supply.

10 Forward communication setting and a ladder program to a communication module.

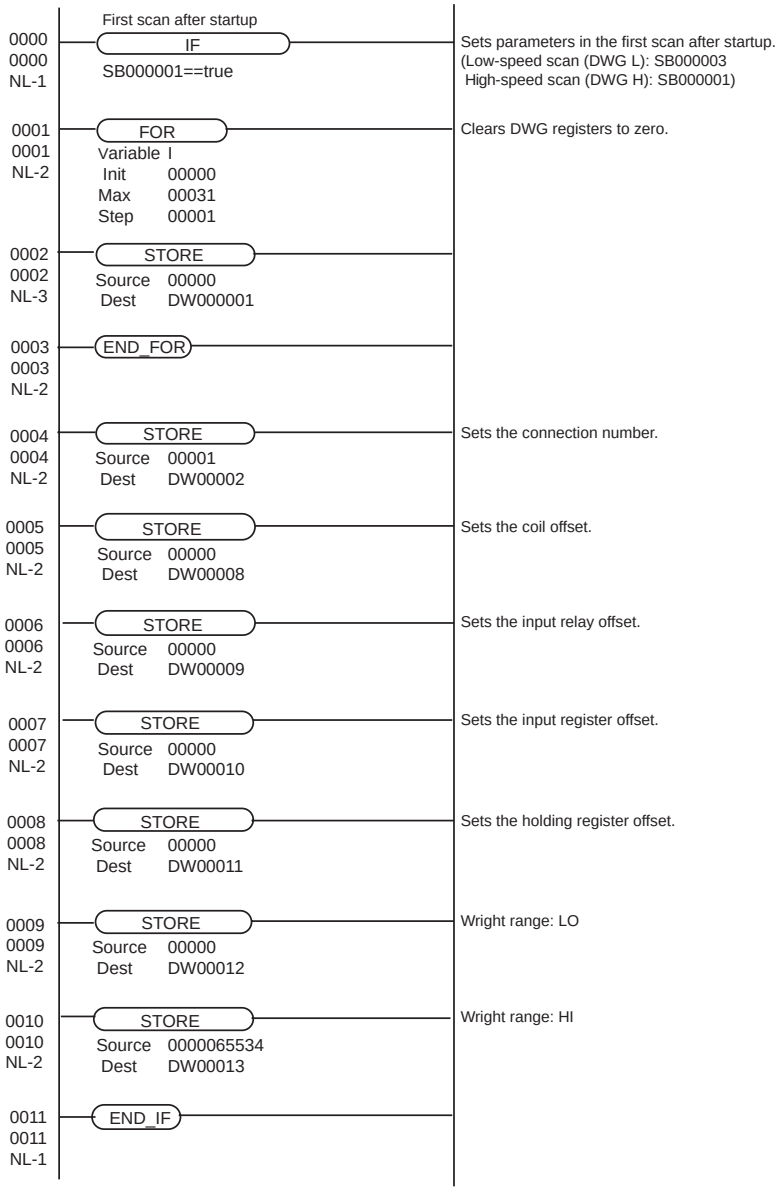
11 Logon the PLC at online and write in the data which transferred at flash memory.

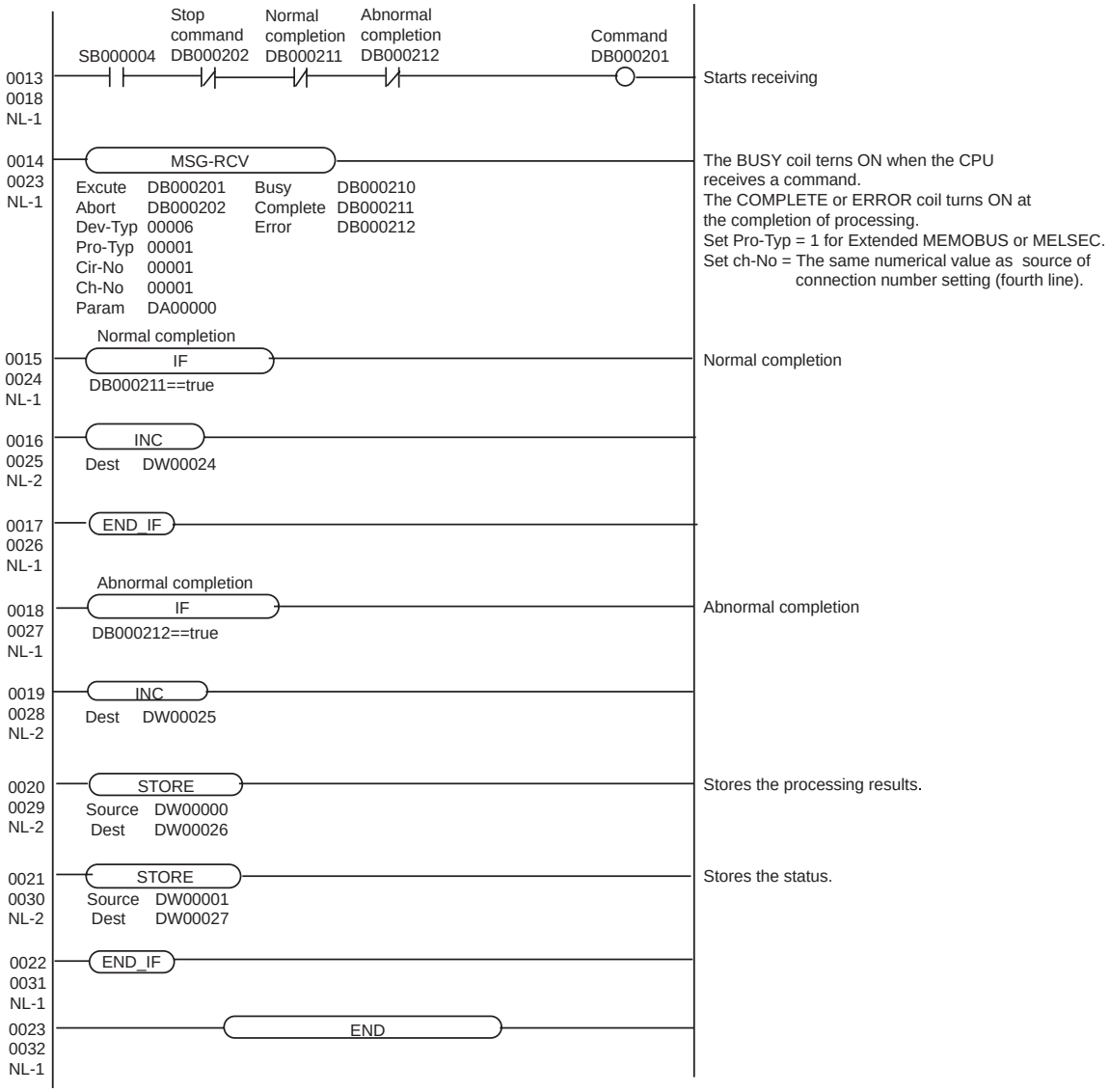
12 Power supply of PLC is OFF and DIP switch of the INIT is OFF, after spend the power supply of PLC.

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Please refer to the manual of the ladder software for more detail.

◆ Ladder Program for Communication



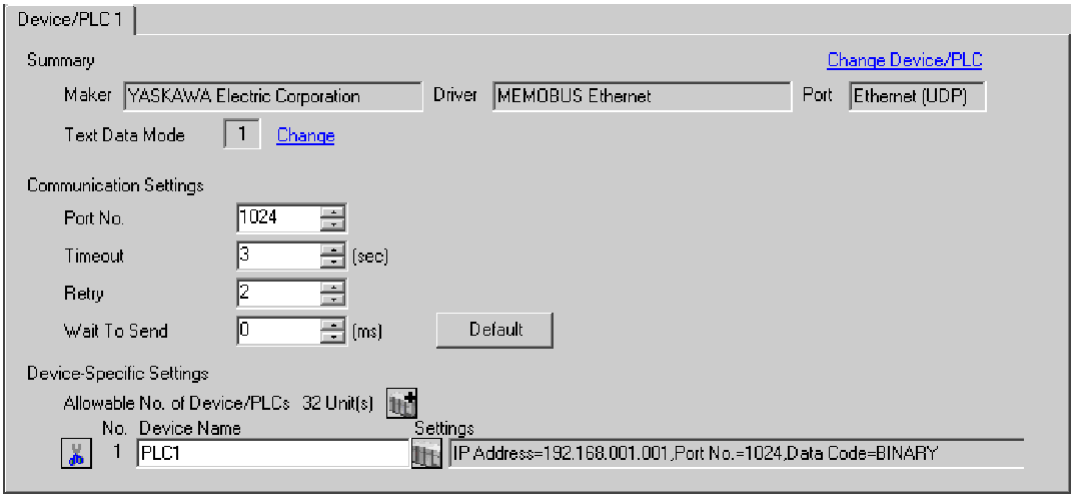

Stop command
Normal completion
Abnormal completion
SB000004
DB000202
DB000211
DB000212
Command
DB000201
0013
0018
NL-1
Starts receiving
0014
0023
NL-1
MSG-RCV
Excute DB000201
Abort DB000202
Dev-Typ 00006
Pro-Typ 00001
Cir-No 00001
Ch-No 00001
Param DA00000
Busy DB000210
Complete DB000211
Error DB000212
The BUSY coil terns ON when the CPU receives a command.
The COMPLETE or ERROR coil turns ON at the completion of processing.
Set Pro-Typ = 1 for Extended MEMOBUS or MELSEC.
Set ch-No = The same numerical value as source of connection number setting (fourth line).
Normal completion
0015
0024
NL-1
IF
DB000211==true
Normal completion
0016
0025
NL-2
INC
Dest DW00024
0017
0026
NL-1
END_IF
Abnormal completion
0018
0027
NL-1
IF
DB000212==true
Abnormal completion
0019
0028
NL-2
INC
Dest DW00025
0020
0029
NL-2
STORE
Source DW00000
Dest DW00026
Stores the processing results.
0021
0030
NL-2
STORE
Source DW00001
Dest DW00027
Stores the status.
0022
0031
NL-1
END_IF
0023
0032
NL-1
END

3.2 Setting Example 2

■ Settings of GP-Pro EX

◆ Communication Settings

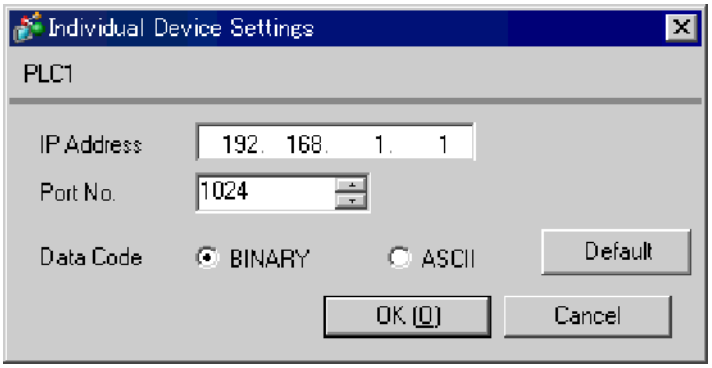
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.



◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Settings of External Device

◆ Ladder Software Setting

1 Start ladder software, make an order folder and a PLC folder in a root folder.
Select the connected PLC at the time of PLC folder making.

2 Click the right button of the PLC which select logon in the displayed menu.

NOTE
- Logon after confirming that a check does not begin [online] of a displayed menu.
- Refer to User's Manual of the PLC about a method of logon.

3 Double-click the [Definition folder]-[Module constitution] of the PLC folder, and display [Engineering Manager].

4 Select the rack classification and link I/F, the pull-down menu in [Controller] of [Engineerring Manager].
Set the number corresponding to the slot number that a communication module uses.
Select the communication module, setting contents are displayed to [Module details] of [Enginnering Manager].

5 Double-click the number part at No. in [Module details].
Double-click the slot number connecting the ethernet unit.

Setup Items		Setup Description
Transmission parameter	This Station IP address	PLC IP address
Connection parameter	My Port	PLC port No.
	DST. IP Address	GP-Pro EX IP address
	DST. Port	GP-Pro EX port No.
	Connection type	UDP
	Protocol type	expansion memobus
	Code	BIN

6 Double-click the "No.00", and set serial communication.
Use serial communication setting to forward communication setting and the ladder program to the PLC.

7 Save setting content and finish [Engineering Manager].

8 Make the communication ladder "high speed drawing".
☞" ◆ Ladder Program for Communication" (page 14)

9 DIP switch "INIT" of a communication module is ON and spend a power supply.

10 Forward communication setting and a ladder program to a communication module.

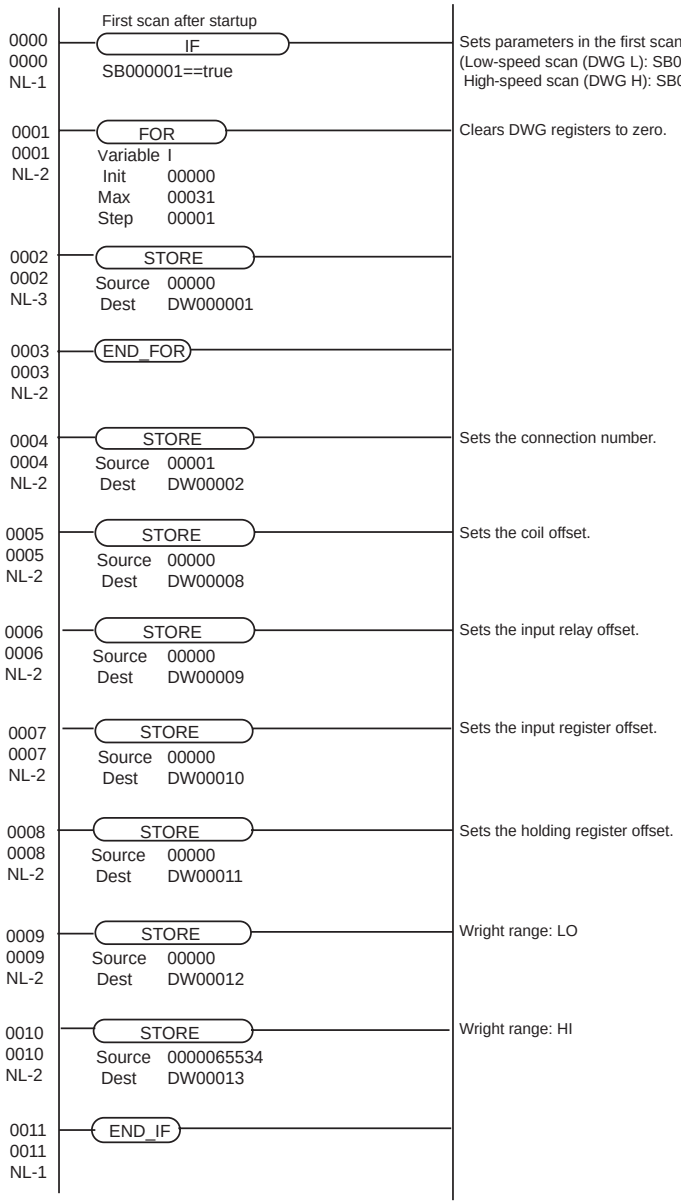
11 Logon the PLC at online and write in the data which transferred at flash memory.

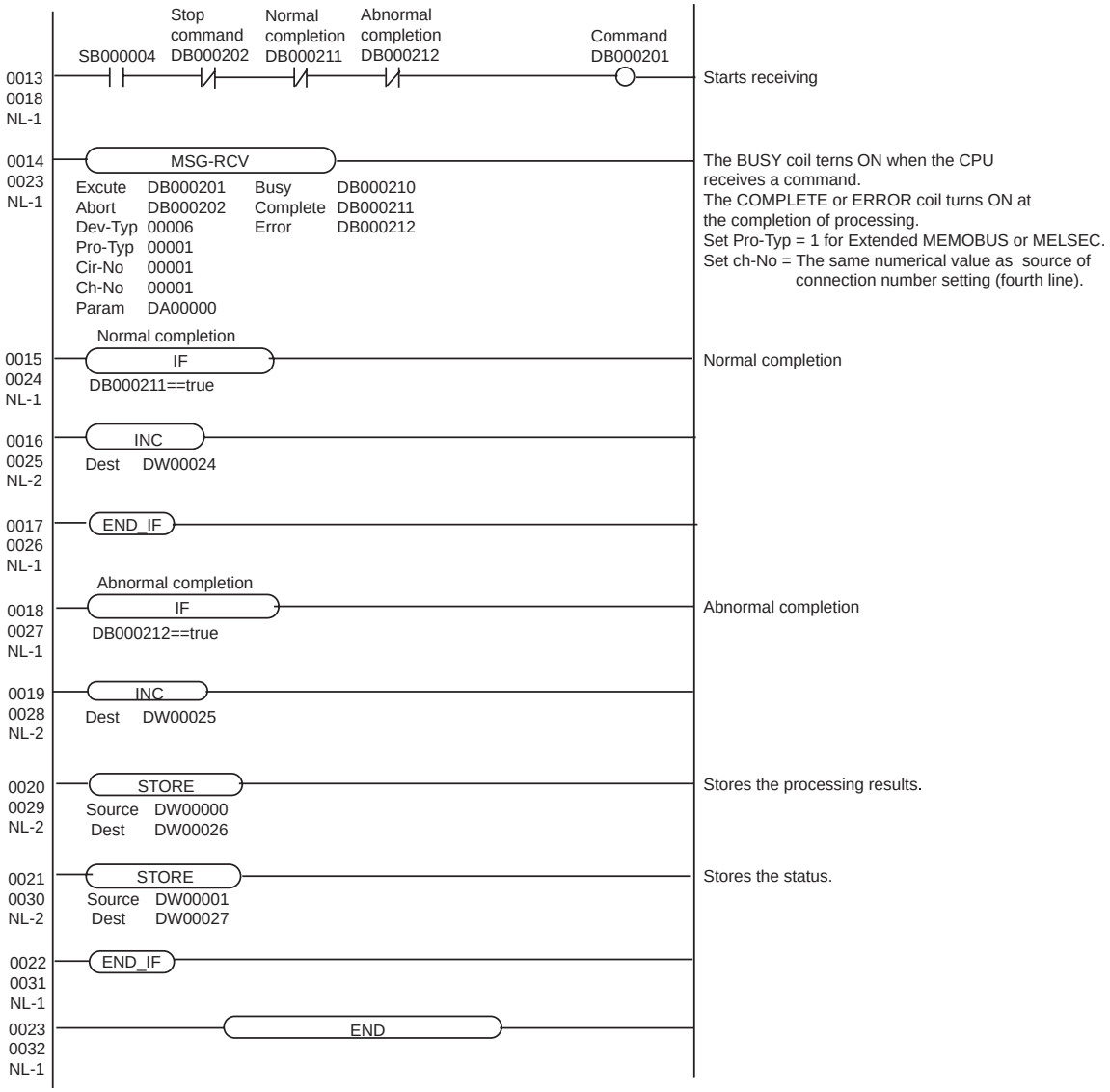
12 Power supply of PLC is OFF and DIP switch of the INIT is OFF, after spend the power supply of PLC.

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Please refer to the manual of the ladder software for more detail.

◆ Ladder Program for Communication



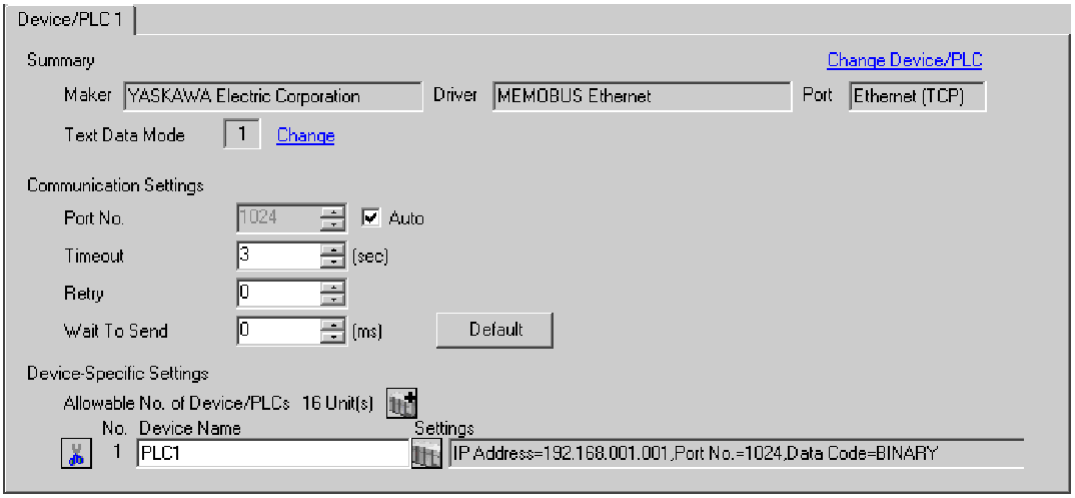

Stop command DB000202
Normal completion DB000211
Abnormal completion DB000212
SB000004
Command DB000201
0013
0018
NL-1
Starts receiving
0014
0023
NL-1
MSG-RCV
Excute DB000201
Abort DB000202
Dev-Typ 00006
Pro-Typ 00001
Cir-No 00001
Ch-No 00001
Param DA00000
Busy DB000210
Complete DB000211
Error DB000212
The BUSY coil terns ON when the CPU receives a command.
The COMPLETE or ERROR coil turns ON at the completion of processing.
Set Pro-Typ = 1 for Extended MEMOBUS or MELSEC.
Set ch-No = The same numerical value as source of connection number setting (fourth line).
Normal completion
0015
0024
NL-1
IF
DB000211==true
Normal completion
0016
0025
NL-2
INC
Dest DW00024
0017
0026
NL-1
END_IF
Abnormal completion
0018
0027
NL-1
IF
DB000212==true
Abnormal completion
0019
0028
NL-2
INC
Dest DW00025
0020
0029
NL-2
STORE
Source DW00000
Dest DW00026
Stores the processing results.
0021
0030
NL-2
STORE
Source DW00001
Dest DW00027
Stores the status.
0022
0031
NL-1
END_IF
0023
0032
NL-1
END

3.3 Setting Example 3

■ Settings of GP-Pro EX

◆ Communication Settings

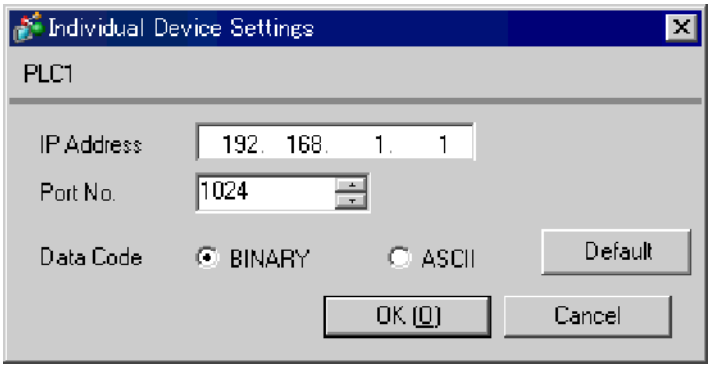
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.



◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Settings of External Device

◆ Ladder Software Setting

1 Start ladder software, make an order folder and a PLC folder in a root folder.
Select the connected PLC at the time of PLC folder making.

2 Click the right button of the PLC which select logon in the displayed menu.

NOTE
- Logon after confirming that a check does not begin [online] of a displayed menu.
- Refer to User's Manual of the PLC about a method of logon.

3 Double-click the [Definition folder]-[Module constitution] of the PLC folder, and display [Engineering Manager].

4 Select the rack classification and link I/F, the pull-down menu in [Controller] of [Engineerring Manager].
Set the number corresponding to the slot number that a communication module uses.
Select the communication module, setting contents are displayed to [Module details] of [Enginnering Manager].

5 Double-click the number part at No. in [Module details].
Double-click the slot number connecting the ethernet unit.

Setup Items		Setup Description
Transmission parameter	This Station IP address	PLC IP address
Connection parameter	My Port	PLC port No.
	DST. IP Address*1	GP-Pro EX IP address
	DST. Port*1	GP-Pro EX port No.
	Connection type	TCP
	Protocol type	expansion memobus
	Code	BIN

*1 When check the [Auto] of a port number by communication setting of the GP-ProEX, the IP address set "0.0.0.0" and the port number set "00000".

6 Double-click the "No.1", and set serial communication.
Use serial communication setting to forward communication setting and the ladder program to the PLC.

7 Save setting content and finish [Engineering Manager].

8 Make the communication ladder "high speed drawing".
☞" ◆ Ladder Program for Communication" (page 19)

9 DIP switch "INIT" of a communication module is ON and spend a power supply.

10 Forward communication setting and a ladder program to a communication module.

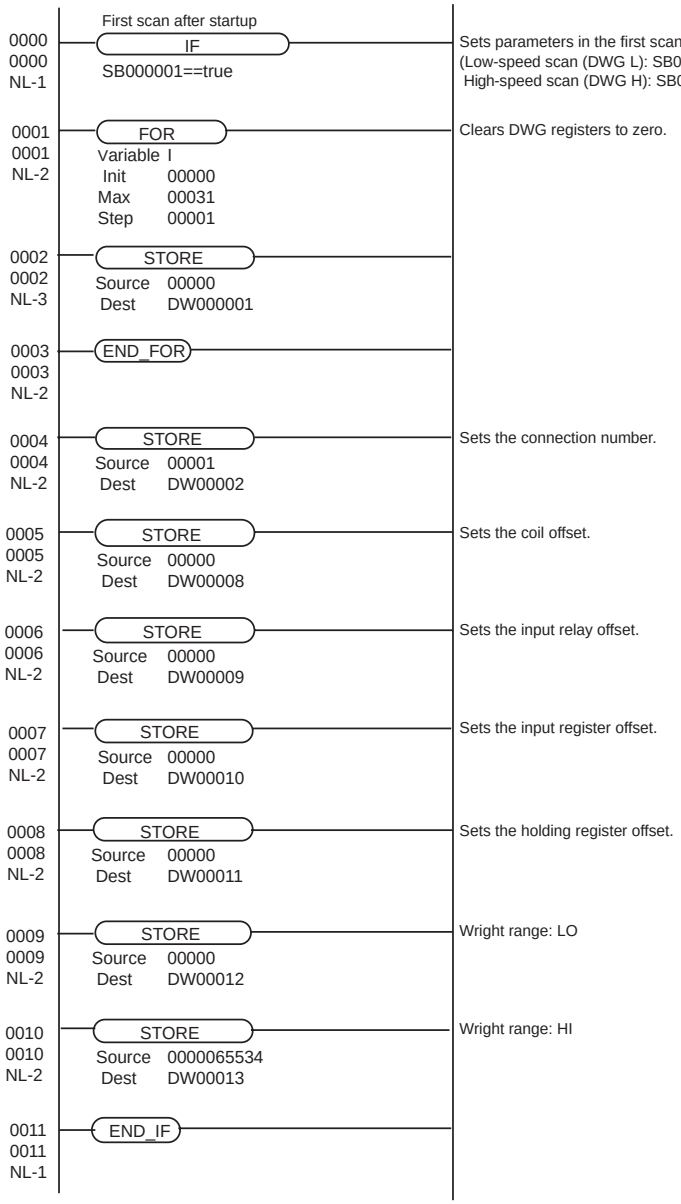
11 Logon the PLC at online and write in the data which transferred at flash memory.

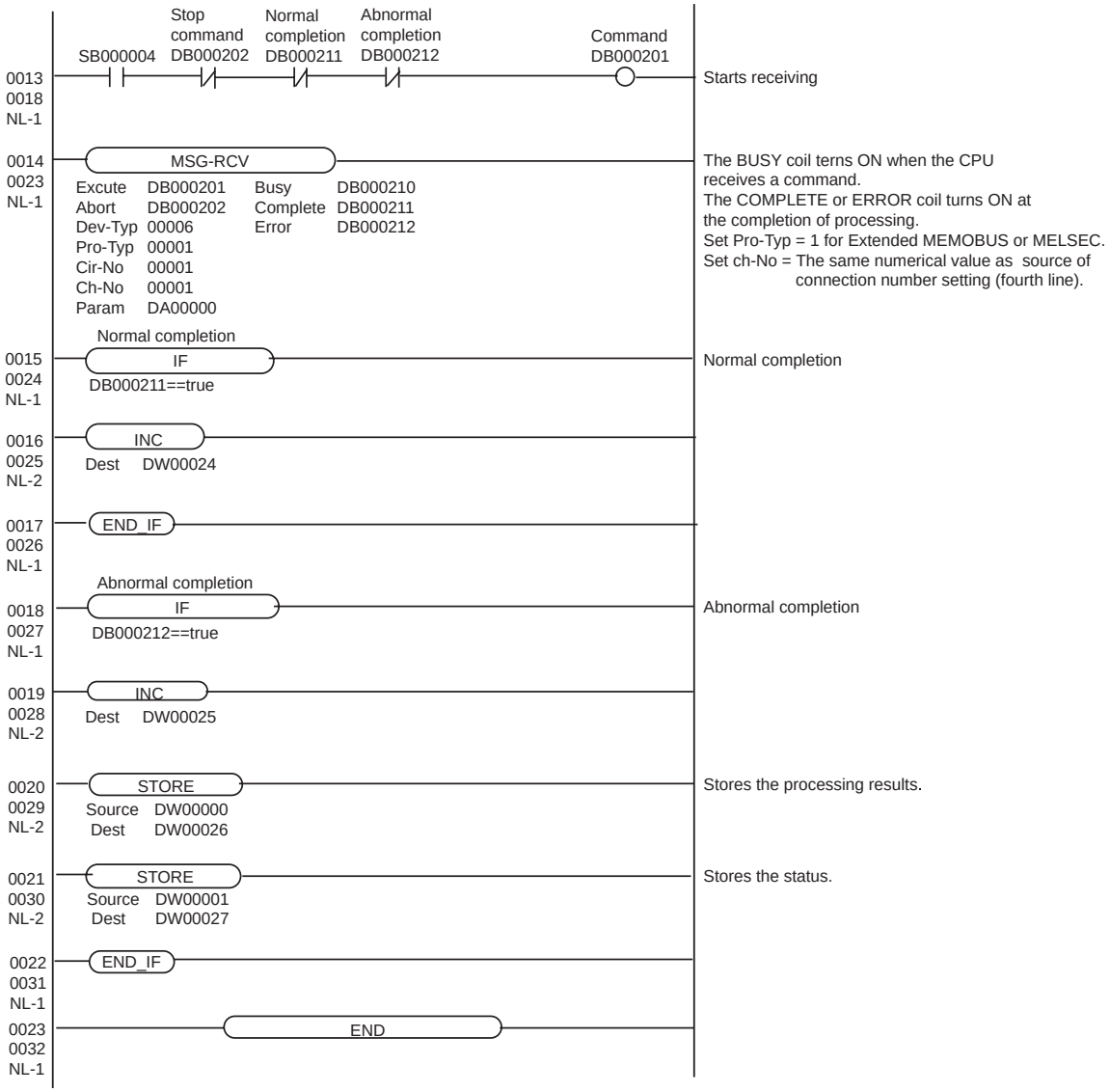
12 Power supply of PLC is OFF and DIP switch of the INIT is OFF, after spend the power supply of PLC.

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Please refer to the manual of the ladder software for more detail.

◆ Ladder Program for Communication



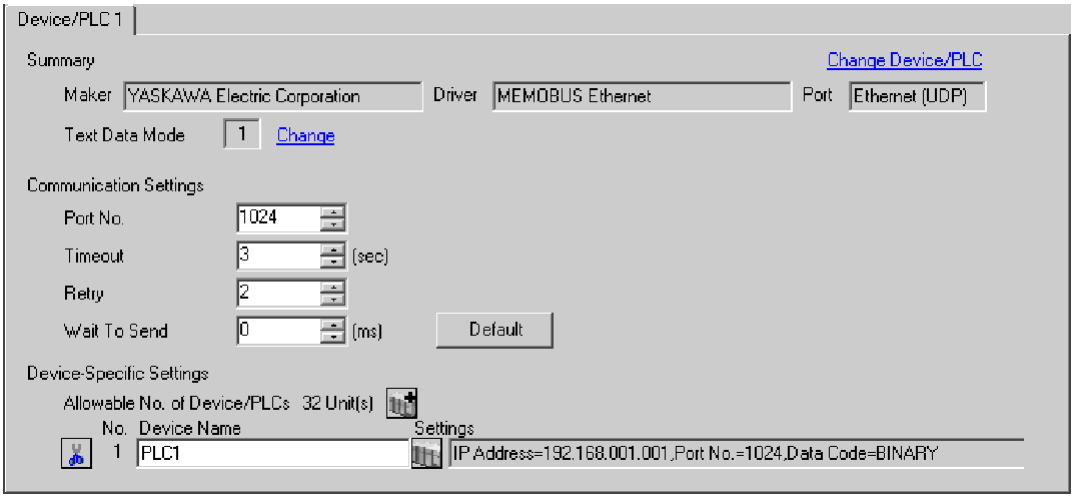

Stop command
Normal completion
Abnormal completion
SB000004
DB000202
DB000211
DB000212
Command
DB000201
0013
0018
NL-1
Starts receiving
0014
0023
NL-1
MSG-RCV
Excute DB000201
Abort DB000202
Dev-Typ 00006
Pro-Typ 00001
Cir-No 00001
Ch-No 00001
Param DA00000
Busy DB000210
Complete DB000211
Error DB000212
The BUSY coil terns ON when the CPU receives a command.
The COMPLETE or ERROR coil turns ON at the completion of processing.
Set Pro-Typ = 1 for Extended MEMOBUS or MELSEC.
Set ch-No = The same numerical value as source of connection number setting (fourth line).
Normal completion
0015
0024
NL-1
IF
DB000211==true
Normal completion
0016
0025
NL-2
INC
Dest DW00024
0017
0026
NL-1
END_IF
Abnormal completion
0018
0027
NL-1
IF
DB000212==true
Abnormal completion
0019
0028
NL-2
INC
Dest DW00025
0020
0029
NL-2
STORE
Source DW00000
Dest DW00026
Stores the processing results.
0021
0030
NL-2
STORE
Source DW00001
Dest DW00027
Stores the status.
0022
0031
NL-1
END_IF
0023
0032
NL-1
END

3.4 Setting Example 4

■ Settings of GP-Pro EX

◆ Communication Settings

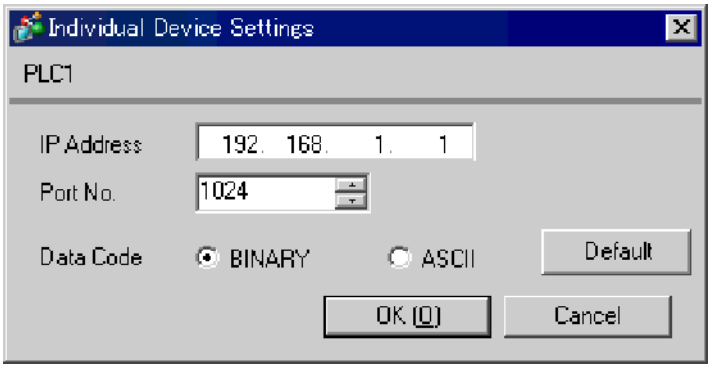
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.



◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Settings of External Device

◆ Ladder Software Setting

1 Start ladder software, make an order folder and a PLC folder in a root folder.
Select the connected PLC at the time of PLC folder making.

2 Click the right button of the PLC which select logon in the displayed menu.

NOTE
- Logon after confirming that a check does not begin [online] of a displayed menu.
- Refer to User's Manual of the PLC about a method of logon.

3 Double-click the [Definition folder]-[Module constitution] of the PLC folder, and display [Engineering Manager].

4 Select the rack classification and link I/F, the pull-down menu in [Controller] of [Engineerring Manager].
Set the number corresponding to the slot number that a communication module uses.
Select the communication module, setting contents are displayed to [Module details] of [Enginnering Manager].

5 Double-click the number part at No. in [Module details].
Double-click the slot number connecting the ethernet unit.

Setup Items		Setup Description
Transmission parameter	This Station IP address	PLC IP address
Connection parameter	My Port	PLC port No.
	DST. IP Address	GP-Pro EX IP address
	DST. Port	GP-Pro EX port No.
	Connection type	UDP
	Protocol type	expansion memobus
	Code	BIN

6 Double-click the "No.1", and set serial communication.
Use serial communication setting to forward communication setting and the ladder program to the PLC.

7 Save setting content and finish [Engineering Manager].

8 Make the communication ladder "high speed drawing".
☞" ◆ Ladder Program for Communication" (page 24)

9 DIP switch "INIT" of a communication module is ON and spend a power supply.

10 Forward communication setting and a ladder program to a communication module.

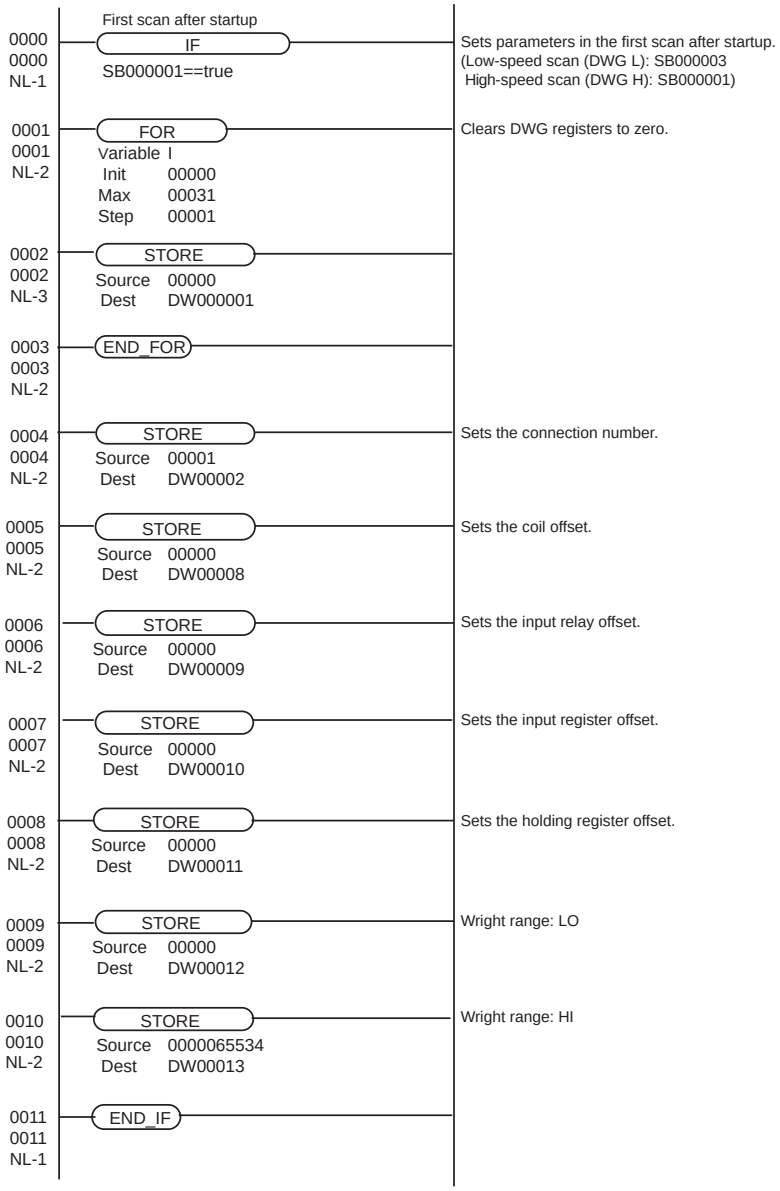
11 Logon the PLC at online and write in the data which transferred at flash memory.

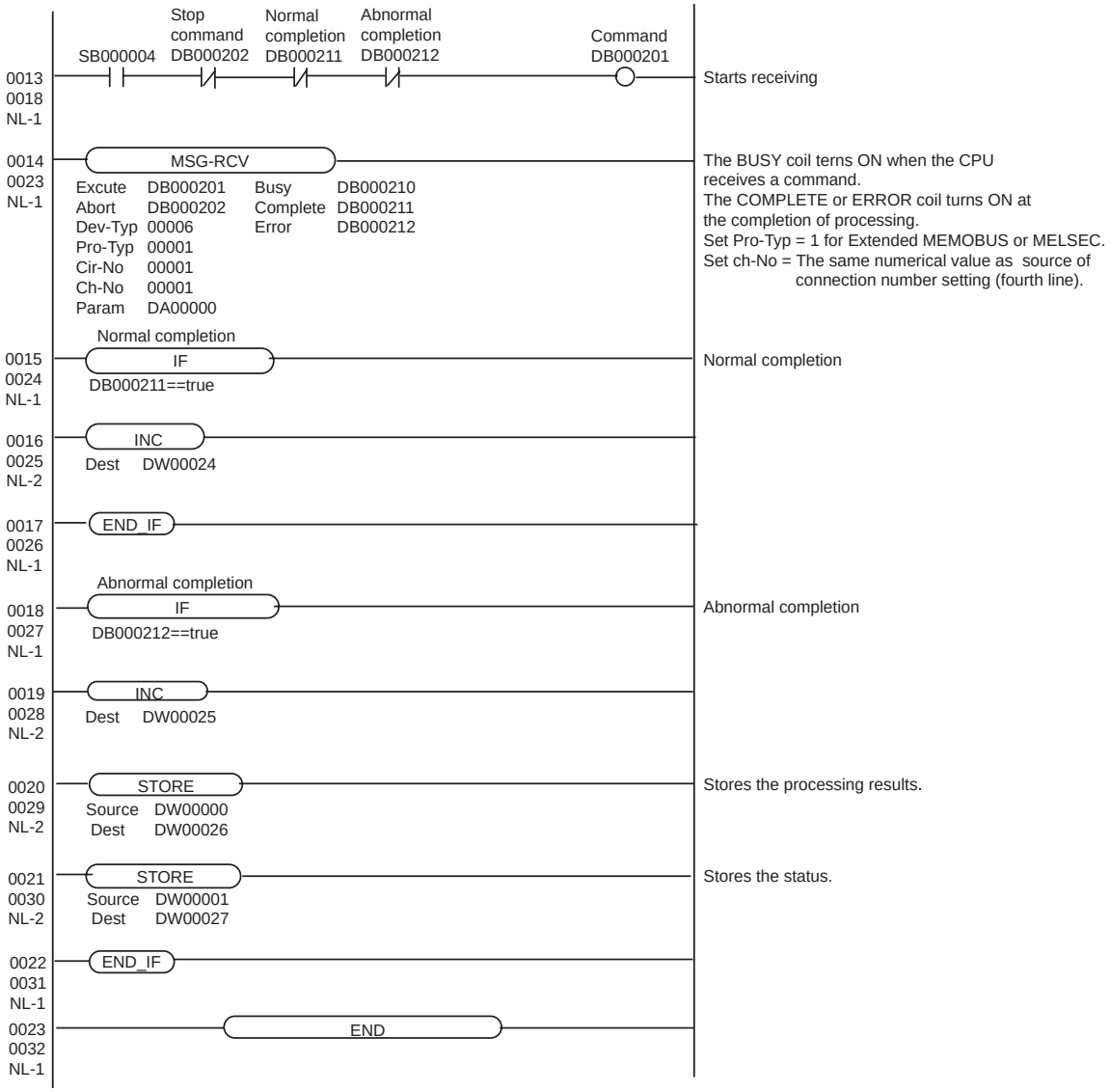
12 Power supply of PLC is OFF and DIP switch of the INIT is OFF, after spend the power supply of PLC.

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Please refer to the manual of the ladder software for more detail.

◆ Ladder Program for Communication



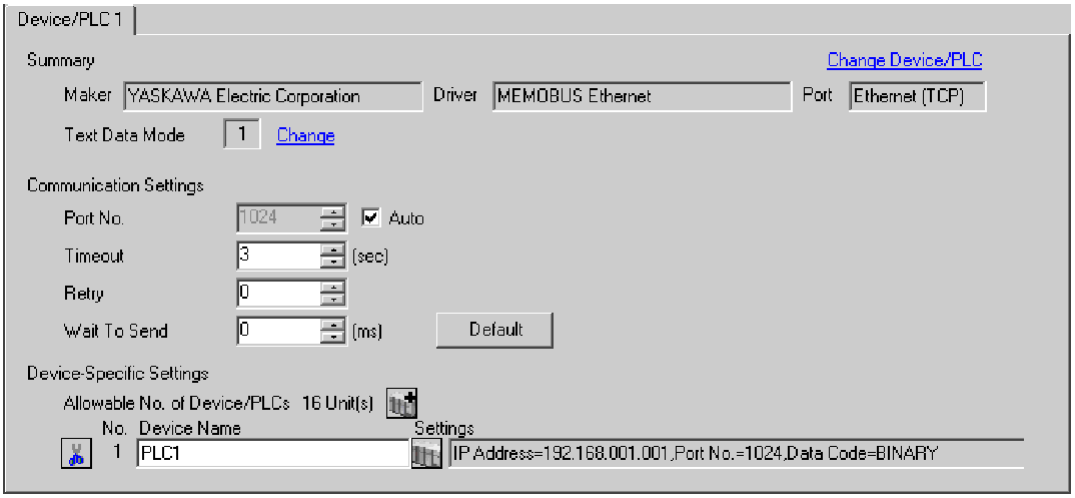

Stop command
Normal completion
Abnormal completion
SB000004
DB000202
DB000211
DB000212
Command
DB000201
0013
0018
NL-1
Starts receiving
0014
0023
NL-1
MSG-RCV
Excute DB000201
Abort DB000202
Dev-Typ 00006
Pro-Typ 00001
Cir-No 00001
Ch-No 00001
Param DA00000
Busy DB000210
Complete DB000211
Error DB000212
The BUSY coil terns ON when the CPU receives a command.
The COMPLETE or ERROR coil turns ON at the completion of processing.
Set Pro-Typ = 1 for Extended MEMOBUS or MELSEC.
Set ch-No = The same numerical value as source of connection number setting (fourth line).
Normal completion
0015
0024
NL-1
IF
DB000211==true
Normal completion
0016
0025
NL-2
INC
Dest DW00024
0017
0026
NL-1
END_IF
Abnormal completion
0018
0027
NL-1
IF
DB000212==true
Abnormal completion
0019
0028
NL-2
INC
Dest DW00025
0020
0029
NL-2
STORE
Source DW00000
Dest DW00026
Stores the processing results.
0021
0030
NL-2
STORE
Source DW00001
Dest DW00027
Stores the status.
0022
0031
NL-1
END_IF
0023
0032
NL-1
END

3.5 Setting Example 5

■ Settings of GP-Pro EX

◆ Communication Settings

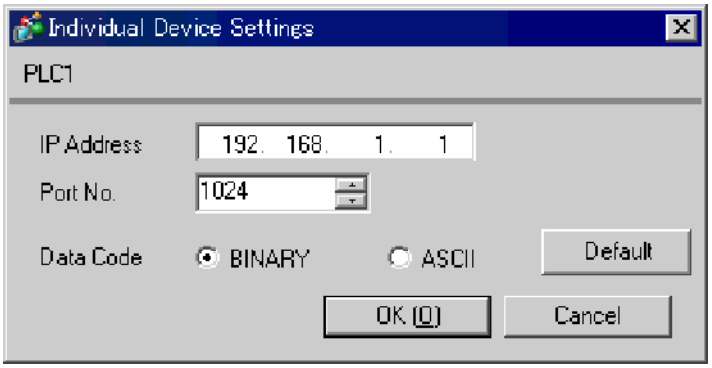
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.



◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Settings of External Device

Communication setting of communication module CPU unit by ladder software. (Check the operation in MPE720 Ver.6)

◆ Ladder Software Setting

1 Start ladder software, make an order folder and a PLC folder in a root folder.
Select the connected PLC at the time of PLC folder making.

2 Click the right button of the PLC which select logon in the displayed menu.

NOTE
- Logon after confirming that a check does not begin [online] of a displayed menu.
- Refer to User's Manual of the PLC about a method of logon.

3 Double-click the [Definition folder]-[Module constitution] of the PLC folder, and display [Engineering Manager].

4 Select the rack classification and link I/F, the pull-down menu in [Controller] of [Engineerring Manager].
Set the number corresponding to the slot number that a communication module uses.
Select the communication module, setting contents are displayed to [Module details] of [Enginnering Manager].

5 Double-click the number part at No. in [Module details].
Double-click the slot number connecting the ethernet unit.

6 Select [Transmission Parameters] tab, and set the setup items as follows.

Setup Items	Setting Value
IP Address	192.168.1.2
Subnet Mask	255.255.255.0

7 Click [Easy Setting] in [Transmission Parameters] tab to display [Message Communication Easy Setting] dialog box.

8 Set the setup items as follows, and click [OK].

Setup Items	Setting Value
MP Series Port No.	1024
Communication protocol Type	Extended MEMOBUS
Connect Type	TCP
Code	BIN
Node Port IP Address*1	192.168.1.1
Other Device Port No.*1	1024

*1 Set the IP address and the port number of the Display.
When check the [Auto] of a port number by communication setting of the GP-ProEX, the IP address set "0.0.0.0" and the port number set "00000".

9 Double-click [Setting] to display [Automatically Reception Setting] dialog box.

10 Select "Enable" of [Automatically Reception], and click [OK].

11 DIP switch "INIT" of a communication module is ON and spend a power supply.

12 Forward communication setting and a ladder program to a communication module.

13 Logon the PLC at online and write in the data which transferred at flash memory.

14 Power supply of PLC is OFF and DIP switch of the INIT is OFF, after spend the power supply of PLC.

◆ Notes

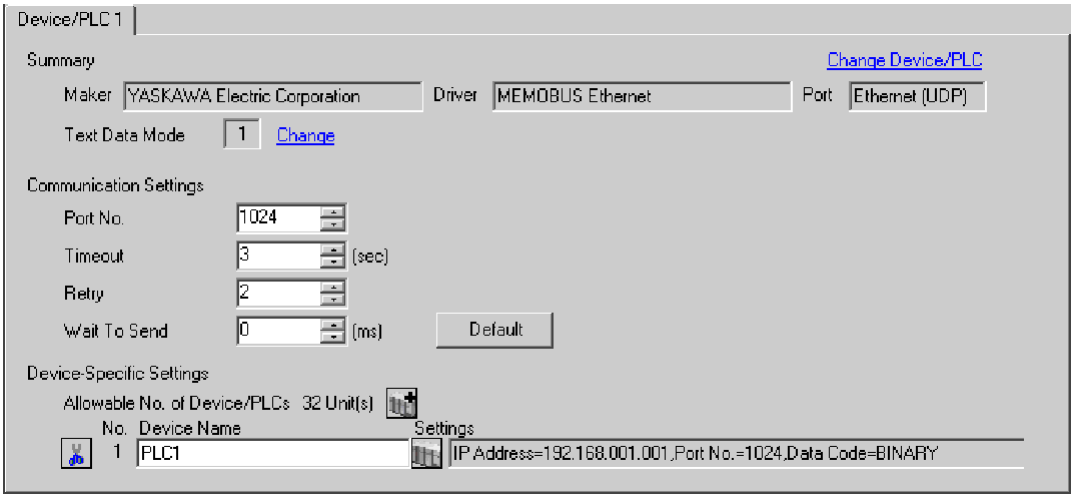
- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Please refer to the manual of the ladder software for more detail.

3.6 Setting Example 6

■ Settings of GP-Pro EX

◆ Communication Settings

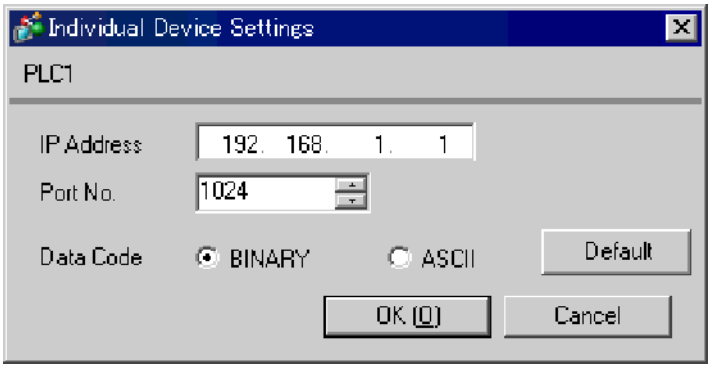
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.



◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Settings of External Device

Communication setting of communication module CPU unit by ladder software. (Check the operation in MPE720 Ver.6)

◆ Ladder Software Setting

1 Start ladder software, make an order folder and a PLC folder in a root folder.
Select the connected PLC at the time of PLC folder making.

2 Click the right button of the PLC which select logon in the displayed menu.

NOTE
- Logon after confirming that a check does not begin [online] of a displayed menu.
- Refer to User's Manual of the PLC about a method of logon.

3 Double-click the [Definition folder]-[Module constitution] of the PLC folder, and display [Engineering Manager].

4 Select the rack classification and link I/F, the pull-down menu in [Controller] of [Engineerring Manager].
Set the number corresponding to the slot number that a communication module uses.
Select the communication module, setting contents are displayed to [Module details] of [Enginnering Manager].

5 Double-click the number part at No. in [Module details].
Double-click the slot number connecting the ethernet unit.

6 Select [Transmission Parameters] tab, and set the setup items as follows.

Setup Items	Setting Value
IP Address	192.168.1.2
Subnet Mask	255.255.255.0

7 Click [Easy Setting] in [Transmission Parameters] tab to display [Message Communication Easy Setting] dialog box.

8 Set the setup items as follows, and click [OK].

Setup Items	Setting Value
MP Series Port No.	1024
Communication protocol Type	Extended MEMOBUS
Connect Type	UDP
Code	BIN
Node Port IP Address*1	192.168.1.1
Other Device Port No.*1	1024

*1 Set the IP address and the port number of the Display.

9 Double-click [Setting] to display [Automatically Reception Setting] dialog box.

10 Select "Enable" of [Automatically Reception], and click [OK].

11 DIP switch "INIT" of a communication module is ON and spend a power supply.

12 Forward communication setting and a ladder program to a communication module.

13 Logon the PLC at online and write in the data which transferred at flash memory.

14 Power supply of PLC is OFF and DIP switch of the INIT is OFF, after spend the power supply of PLC.

◆ Notes

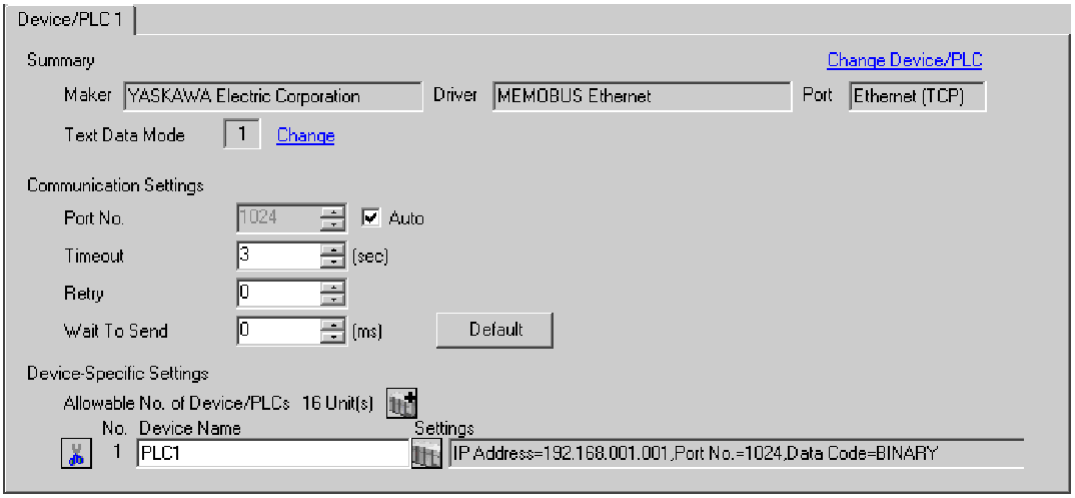
- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Please refer to the manual of the ladder software for more detail.

3.7 Setting Example 7

■ Settings of GP-Pro EX

◆ Communication Settings

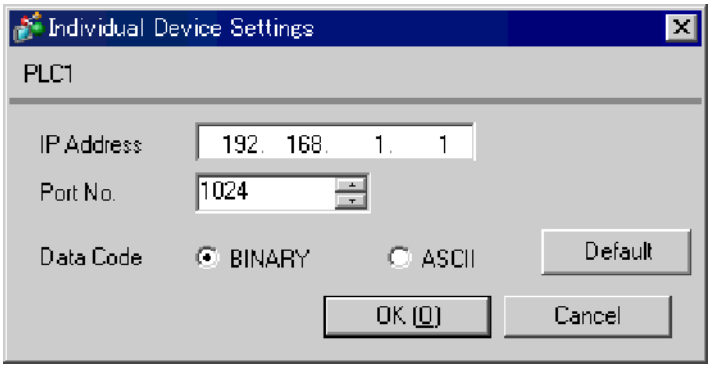
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.



◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Settings of External Device

Communication setting of communication module 218IF-01 by ladder software. (Check the operation in MPE720 Ver.6)

◆ Ladder Software Setting

1 Start ladder software, make an order folder and a PLC folder in a root folder.
Select the connected PLC at the time of PLC folder making.

2 Click the right button of the PLC which select logon in the displayed menu.

NOTE
- Logon after confirming that a check does not begin [online] of a displayed menu.
- Refer to User's Manual of the PLC about a method of logon.

3 Double-click the [Definition folder]-[Module constitution] of the PLC folder, and display [Engineering Manager].

4 Select the rack classification and link I/F, the pull-down menu in [Controller] of [Engineerring Manager].
Set the number corresponding to the slot number that a communication module uses.
Select the communication module, setting contents are displayed to [Module details] of [Enginnering Manager].

5 Double-click the number part at No. in [Module details].
Double-click the slot number connecting the ethernet unit.

6 Select [Transmission Parameters] tab, and set the setup items as follows.

Setup Items	Setting Value
IP Address	192.168.1.2
Subnet Mask	255.255.255.0

7 Click [Easy Setting] in [Transmission Parameters] tab to display [Message Communication Easy Setting] dialog box.

8 Set the setup items as follows, and click [OK].

Setup Items	Setting Value
MP Series Port No.	1024
Communication protocol Type	Extended MEMOBUS
Connect Type	TCP
Code	BIN
Node Port IP Address*1	192.168.1.1
Other Device Port No.*1	1024

*1 Set the IP address and the port number of the Display.
When check the [Auto] of a port number by communication setting of the GP-ProEX, the IP address set "0.0.0.0" and the port number set "00000".

9 Double-click [Setting] to display [Automatically Reception Setting] dialog box.

10 Select "Enable" of [Automatically Reception], and click [OK].

11 DIP switch "INIT" of a communication module is ON and spend a power supply.

12 Forward communication setting and a ladder program to a communication module.

13 Logon the PLC at online and write in the data which transferred at flash memory.

14 Power supply of PLC is OFF and DIP switch of the INIT is OFF, after spend the power supply of PLC.

◆ Notes

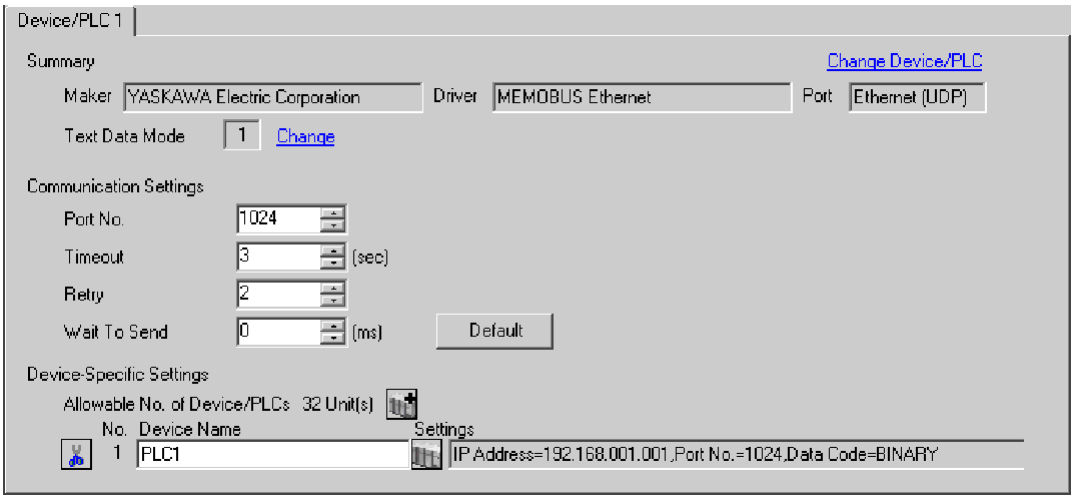
- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Please refer to the manual of the ladder software for more detail.

3.8 Setting Example 8

■ Settings of GP-Pro EX

◆ Communication Settings

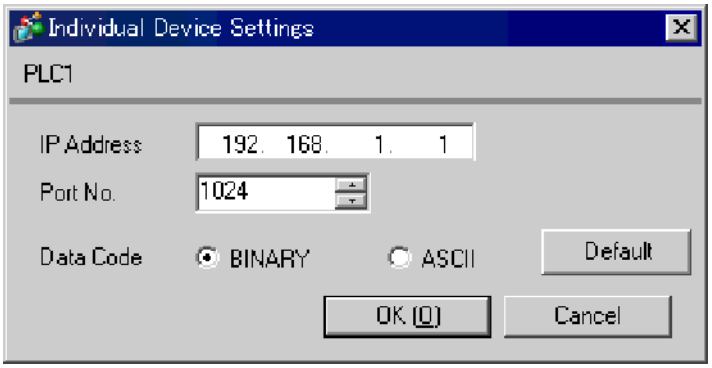
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.



◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Settings of External Device

Communication setting of communication module 218IF-01 by ladder software. (Check the operation in MPE720 Ver.6)

◆ Ladder Software Setting

1 Start ladder software, make an order folder and a PLC folder in a root folder.
Select the connected PLC at the time of PLC folder making.

2 Click the right button of the PLC which select logon in the displayed menu.

NOTE
- Logon after confirming that a check does not begin [online] of a displayed menu.
- Refer to User's Manual of the PLC about a method of logon.

3 Double-click the [Definition folder]-[Module constitution] of the PLC folder, and display [Engineering Manager].

4 Select the rack classification and link I/F, the pull-down menu in [Controller] of [Engineerring Manager].
Set the number corresponding to the slot number that a communication module uses.
Select the communication module, setting contents are displayed to [Module details] of [Enginnering Manager].

5 Double-click the number part at No. in [Module details].
Double-click the slot number connecting the ethernet unit.

6 Select [Transmission Parameters] tab, and set the setup items as follows.

Setup Items	Setting Value
IP Address	192.168.1.2
Subnet Mask	255.255.255.0

7 Click [Easy Setting] in [Transmission Parameters] tab to display [Message Communication Easy Setting] dialog box.

8 Set the setup items as follows, and click [OK].

Setup Items	Setting Value
MP Series Port No.	1024
Communication protocol Type	Extended MEMOBUS
Connect Type	UDP
Code	BIN
Node Port IP Address*1	192.168.1.1
Other Device Port No.*1	1024

*1 Set the IP address and the port number of the Display.

9 Double-click [Setting] to display [Automatically Reception Setting] dialog box.

10 Select "Enable" of [Automatically Reception], and click [OK].

11 DIP switch "INIT" of a communication module is ON and spend a power supply.

12 Forward communication setting and a ladder program to a communication module.

13 Logon the PLC at online and write in the data which transferred at flash memory.

14 Power supply of PLC is OFF and DIP switch of the INIT is OFF, after spend the power supply of PLC.

◆ Notes

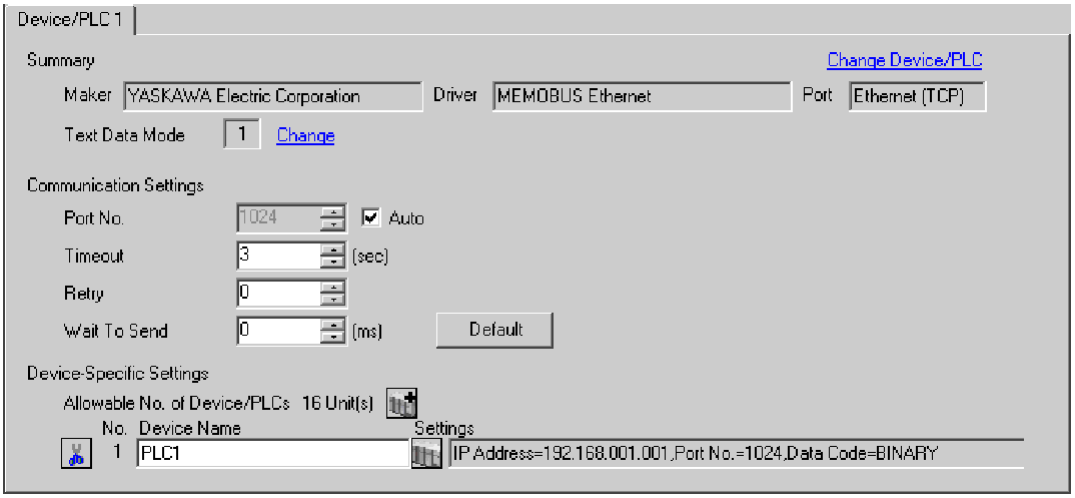
- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Please refer to the manual of the ladder software for more detail.

3.9 Setting Example 9

■ Settings of GP-Pro EX

◆ Communication Settings

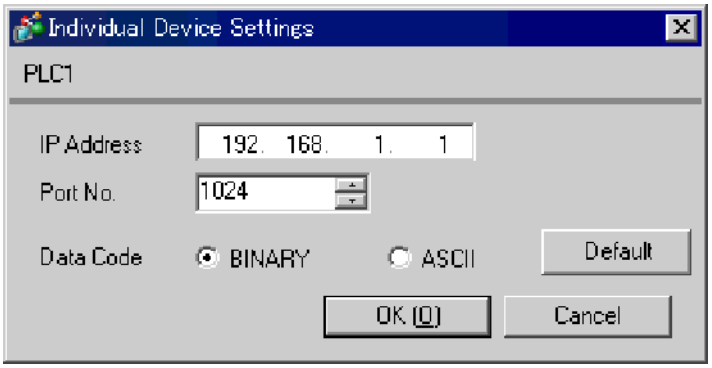
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.



◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Settings of External Device

Communication setting of communication module 218IF-02 by ladder software. (Check the operation in MPE720 Ver.6)

◆ Ladder Software Setting

1 Start ladder software, make an order folder and a PLC folder in a root folder.
Select the connected PLC at the time of PLC folder making.

2 Click the right button of the PLC which select logon in the displayed menu.

NOTE
- Logon after confirming that a check does not begin [online] of a displayed menu.
- Refer to User's Manual of the PLC about a method of logon.

3 Double-click the [Definition folder]-[Module constitution] of the PLC folder, and display [Engineering Manager].

4 Select the rack classification and link I/F, the pull-down menu in [Controller] of [Engineerring Manager].
Set the number corresponding to the slot number that a communication module uses.
Select the communication module, setting contents are displayed to [Module details] of [Enginnering Manager].

5 Double-click the number part at No. in [Module details].
Double-click the slot number connecting the ethernet unit.

6 Select [Transmission Parameters] tab, and set the setup items as follows.

Setup Items	Setting Value
IP Address	192.168.1.2
Subnet Mask	255.255.255.0

7 Click [Easy Setting] in [Transmission Parameters] tab to display [Message Communication Easy Setting] dialog box.

8 Set the setup items as follows, and click [OK].

Setup Items	Setting Value
MP Series Port No.	1024
Communication protocol Type	Extended MEMOBUS
Connect Type	TCP
Code	BIN
Node Port IP Address*1	192.168.1.1
Other Device Port No.*1	1024

*1 Set the IP address and the port number of the Display.
When check the [Auto] of a port number by communication setting of the GP-ProEX, the IP address set "0.0.0.0" and the port number set "00000".

9 Double-click [Setting] to display [Automatically Reception Setting] dialog box.

10 Select "Enable" of [Automatically Reception], and click [OK].

11 DIP switch "INIT" of a communication module is ON and spend a power supply.

12 Forward communication setting and a ladder program to a communication module.

13 Logon the PLC at online and write in the data which transferred at flash memory.

14 Power supply of PLC is OFF and DIP switch of the INIT is OFF, after spend the power supply of PLC.

◆ Notes

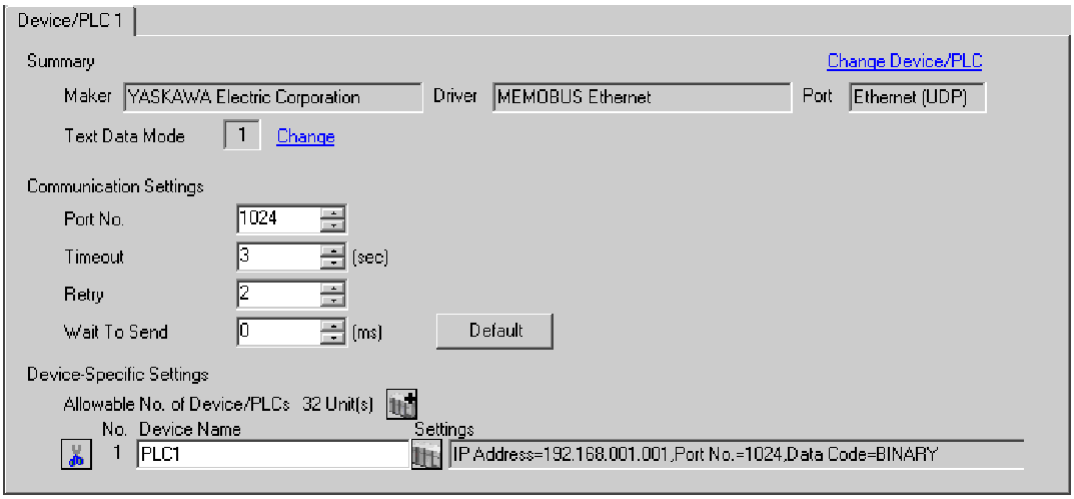
- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Please refer to the manual of the ladder software for more detail.

3.10 Setting Example 10

■ Settings of GP-Pro EX

◆ Communication Settings

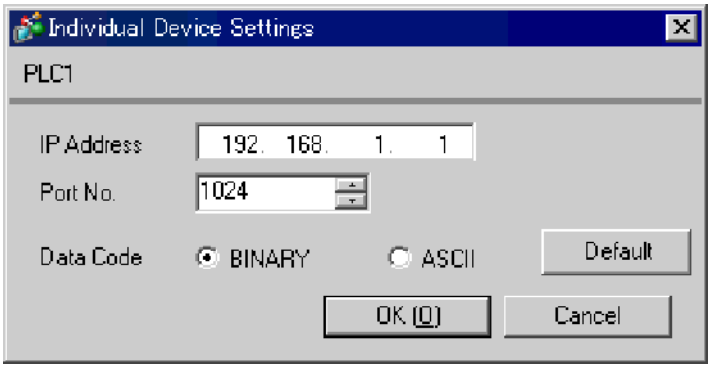
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.



◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Settings of External Device

Communication setting of communication module 218IF-02 by ladder software. (Check the operation in MPE720 Ver.6)

◆ Ladder Software Setting

1 Start ladder software, make an order folder and a PLC folder in a root folder.
Select the connected PLC at the time of PLC folder making.

2 Click the right button of the PLC which select logon in the displayed menu.

NOTE
- Logon after confirming that a check does not begin [online] of a displayed menu.
- Refer to User's Manual of the PLC about a method of logon.

3 Double-click the [Definition folder]-[Module constitution] of the PLC folder, and display [Engineering Manager].

4 Select the rack classification and link I/F, the pull-down menu in [Controller] of [Engineerring Manager].
Set the number corresponding to the slot number that a communication module uses.
Select the communication module, setting contents are displayed to [Module details] of [Enginnering Manager].

5 Double-click the number part at No. in [Module details].
Double-click the slot number connecting the ethernet unit.

6 Select [Transmission Parameters] tab, and set the setup items as follows.

Setup Items	Setting Value
IP Address	192.168.1.2
Subnet Mask	255.255.255.0

7 Click [Easy Setting] in [Transmission Parameters] tab to display [Message Communication Easy Setting] dialog box.

8 Set the setup items as follows, and click [OK].

Setup Items	Setting Value
MP Series Port No.	1024
Communication protocol Type	Extended MEMOBUS
Connect Type	UDP
Code	BIN
Node Port IP Address*1	192.168.1.1
Other Device Port No.*1	1024

*1 Set the IP address and the port number of the Display.

9 Double-click [Setting] to display [Automatically Reception Setting] dialog box.

10 Select "Enable" of [Automatically Reception], and click [OK].

11 DIP switch "INIT" of a communication module is ON and spend a power supply.

12 Forward communication setting and a ladder program to a communication module.

13 Logon the PLC at online and write in the data which transferred at flash memory.

14 Power supply of PLC is OFF and DIP switch of the INIT is OFF, after spend the power supply of PLC.

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Please refer to the manual of the ladder software for more detail.

4 Setup Items

Set communication settings of the Display with GP-Pro EX or in off-line mode of the Display.

The setting of each parameter must be identical to that of External Device.

☞"3 Example of Communication Setting" (page 6)

NOTE

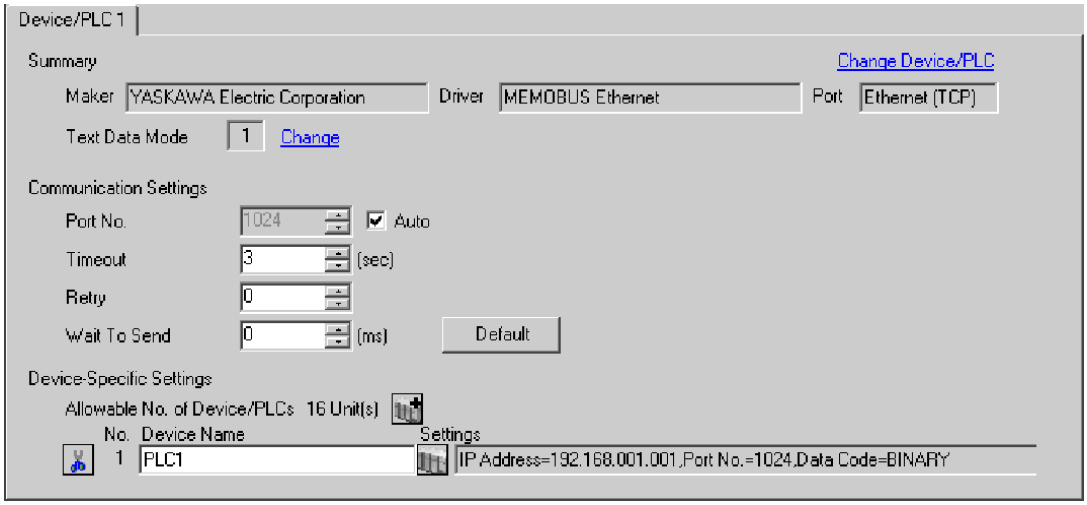
- Set the Display's IP address in off-line mode.

  Cf. Maintenance/Troubleshooting Manual "2.5 Ethernet Settings"

4.1 Setup Items in GP-Pro EX

■ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

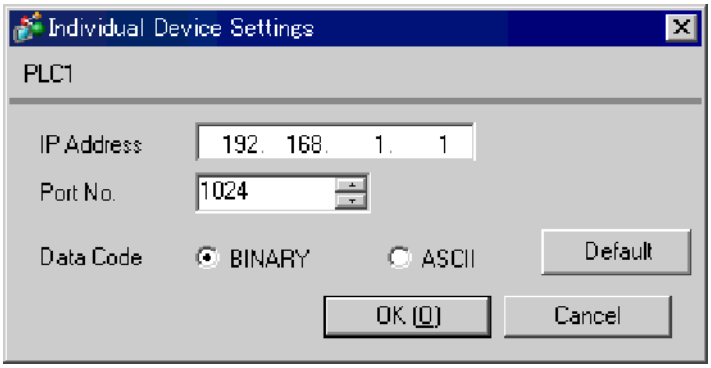


Setup Items	Setup Description
Port No.	Enter a port number of the External Device, using 1024 to 65535. Check into [Auto], and a port number is set automatically. **NOTE** Set the [Auto], when select the [Ethernet (TCP)] in [Connection Method] only.
Timeout	Use an integer from 1 to 127 to enter the time (s) for which Display waits for the response from External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.

◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multiple External Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.



Setup Items	Setup Description
IP Address	Set IP address of the External Device. **NOTE** • Check with a network administrator about IP address. Do not set the duplicate IP address.
Port No.	Enter a port number of the External Device, using 256 to 65534.
Data Code	Select the data format in communication with the PLC.

4.2 Setup Items in Off-Line Mode

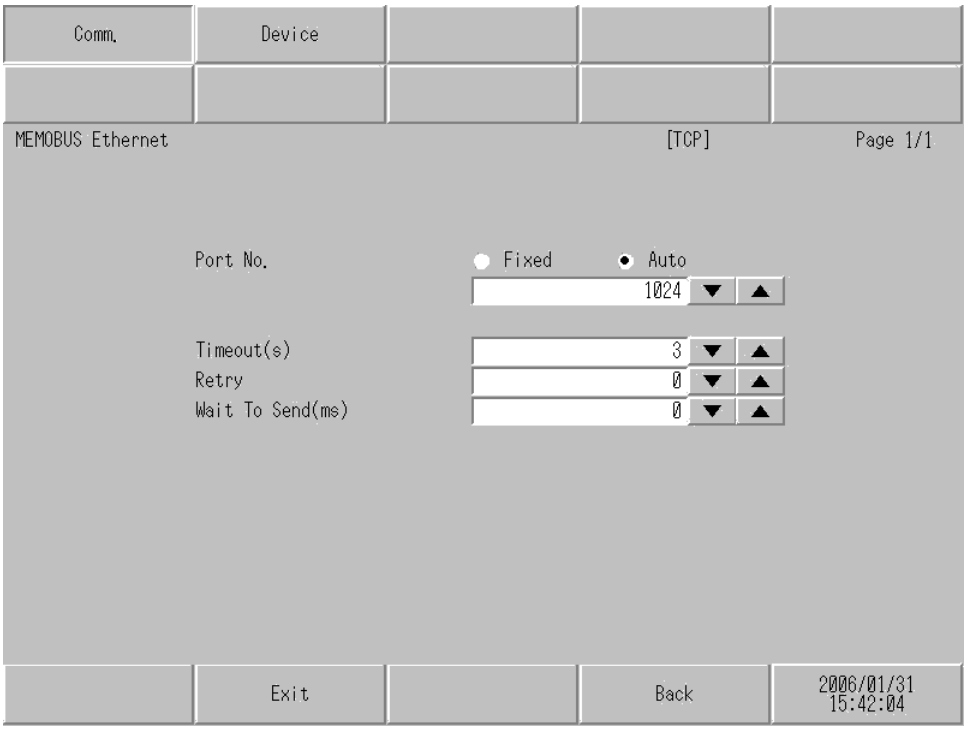
NOTE

- Refer to the Maintenance/Troubleshooting manual for information on how to enter off-line mode or about the operation.

  Cf. Maintenance/Troubleshooting Manual "2.2 Off-line Mode"

◆ Communication Settings

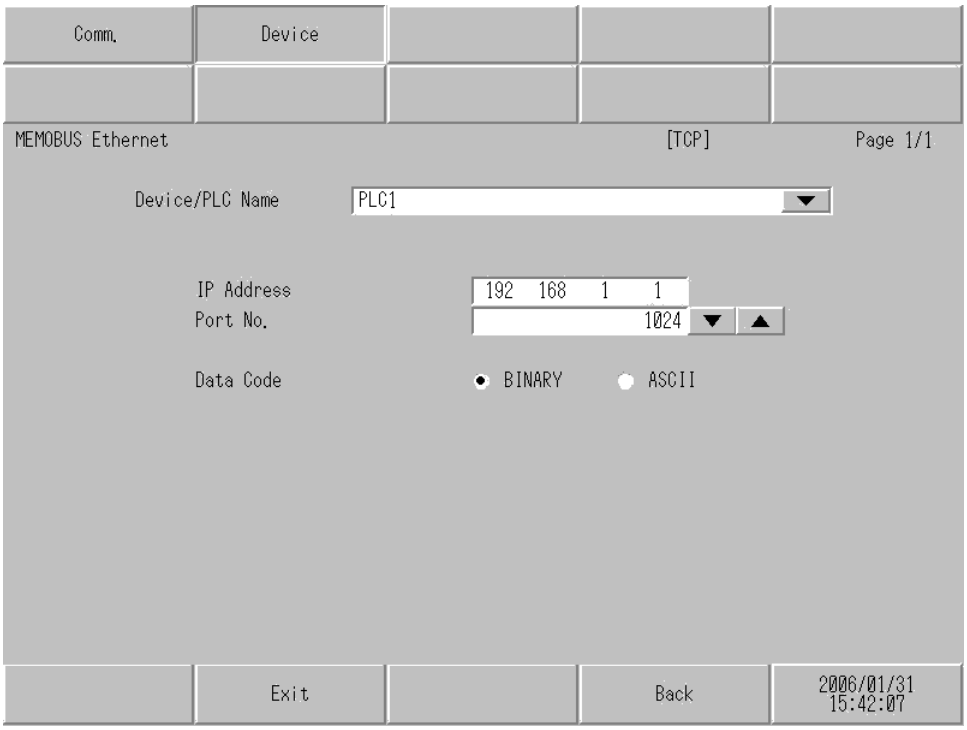
To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings] in off-line mode. Touch the External Device you want to set from the displayed list.



Setup Items	Setup Description
Port No.	Enter a port number of the GP-Pro EX. The port number that input is assigned without being concerned with select of "Fixed" "Auto" by UDP connection. Select either of "Fixed" "Auto" by TCP connection. Enter a port number of the GP-Pro EX with "1024-65535", when select "Fixed". Assign automatically without affecting the input value, when select "Auto".
Timeout	Use an integer from 1 to 127 to enter the time (s) for which Display waits for the response from External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.

■ Device Setting

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings]. Touch the External Device you want to set from the displayed list, and touch [Device].



Setup Items	Setup Description
Device/PLC Name	Select the External Device for device setting. Device name is a title of External Device set with GP-Pro EX.(Initial value [PLC1])
IP Address	Set IP address of the External Device. **NOTE** • Check with a network administrator about IP address. Do not set the duplicate IP address.
Port No.	Enter a port number of the External Device, using 256 to 65534.
Data Code	Select the data format in communication with the PLC.

5 Supported Device

Range of supported device address is shown in the table below. Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your External Device.

This address can be specified as system data area.

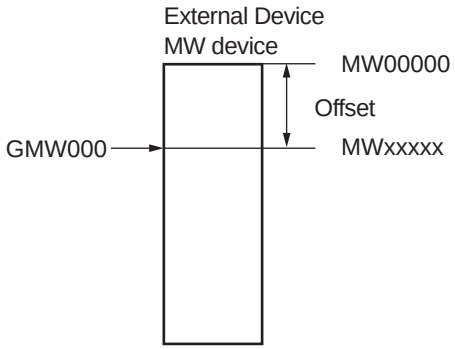
Device	Bit address	Word address	32 bits	Remarks
Coil	GMB00000 - GMB4095F	GMB0000 - GMB4095	L/H	
Input Relay	GIB00000 - GIB0FFFF	GIB0000 - GIB0FFF		*1
Input Register	-----	GIW0000 - GIW7FFF		Bit F *1
Holding Register	-----	GMW00000 - GMW65534		Bit F

*1 Write disable

The address of GP becomes the address which added an offset to the real address of the PLC.
Address relations of GP and PLC are as follows.

Device	Display on GP-Pro EX	Display on PLC
Coil (Bit device)	GMB00000 - GMB4095F	MB00000+Offset - MB4095F+Offset
Coil (Word device)	GMB0000 - GMB4095	MB0000+Offset - MB4095+Offset
Input Relay (Bit device)	GIB00000 - GIB0FFFF	IB00000+Offset - IB0FFFF+Offset
Input Relay (Word device)	GIB0000 - GIB0FFF	IB0000+Offset - IB0FFF+Offset
Input Register	GIW0000 - GIW7FFF	IW0000+Offset - IW7FFF+Offset
Holding Register	GMW00000 - GMW65534	MW00000+Offset - MW65534+Offset

e.g) When you specify "GMW00000" in GP-Pro EX, the address of "MW00000" to which offset value is added, is specified as the actual address in the External Device. Offset value is described as "Head REG" in the ladder software.



NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
  Cf. GP-Pro EXReference Manual "Appendix 1.4 LS Area (Direct Access Method)"
- Please refer to the precautions on manual notation for icons in the table.
  ☞ "Manual Symbols and Terminology"

6 Device Code and Address Code

Use device code and address code when you select "Device Type & Address" for the address type in data displays.

Device	Device Name	Device Code (HEX)	Address Code
Coil	GMB	0080	Word Address
Input Relay	GIB	0081	Word Address
Input Register	GIW	0001	Word Address
Holding Register	GMW	0000	Word Address

7 Error Messages

Error messages are displayed on the screen of Display as follows: "No. : Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

Item	Description
No.	Error No.
Device Name	Name of External Device where error occurs. Device name is a title of External Device set with GP-Pro EX.((Initial value [PLC1])
Error Message	Displays messages related to the error which occurs.
Error Occurrence Area	Displays IP address or device address of External Device where error occurs, or error codes received from External Device. **NOTE** • IP address is displayed such as "IP address (Decimal): MAC address (Hex)". • Device address is displayed such as "Address: Device address". • Received error codes are displayed such as "Decimal [Hex]".

Display Examples of Error Messages

"RHAA035: PLC1: Error has been responded for device write command (Error Code: 2 [02H])"

NOTE

- Refer to your External Device manual for details on received error codes.
- Refer to "When an error is displayed (Error Code List)" in "Maintenance/Troubleshooting Manual" for details on the error messages common to the driver.

■ Error Code Peculiar to PLC

The error code peculiar to PLC is as follows.

Error	Code cause
01	Function code error
02	Address error for coil, input relay and register
03	Number error for coil, input relay and register