

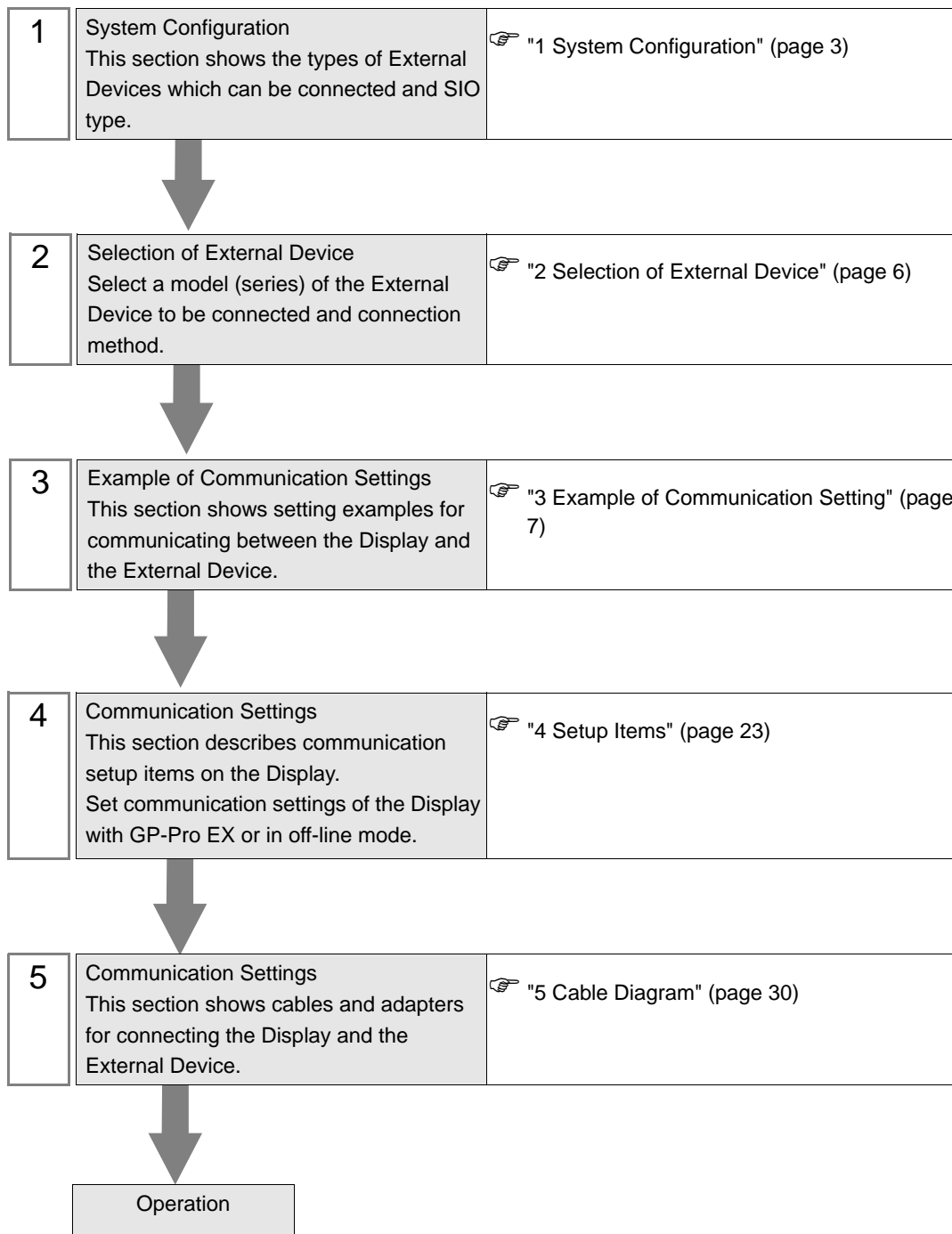
DF1 Driver

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Introduction

This manual describes how to connect the Display and the External Device (target PLC).

In this manual, the connection procedure will be described by following the below sections:



1 System Configuration

The system configuration in the case when the External Device of Rockwell Automation, Inc. and the Display are connected is shown.

Series	CPU Module	Link I/F	SIO Type	Setting Example	Cable Diagram
SLC500	SLC 5/03 SLC 5/04 SLC 5/05	Channel 0	RS232C	Setting Example 1 (page 7)	Cable Diagram 1 (page 30)
		1770-KF3 2760-RB 1775-KA 5130-RM	RS232C		Cable Diagram 2 (page 32)
		1771-KGM	RS232C		Cable Diagram 3 (page 33)
PLC-5	PLC-5/11 PLC-5/20 PLC-5/30 PLC-5/40 PLC-5/40L PLC-5/60 PLC-5/60L	Channel 0	RS232C	Setting Example 2 (page 10)	Cable Diagram 2 (page 32)
			RS422/485 (4wire)	Setting Example 3 (page 13)	Cable Diagram 6 (page 36)
ControlLogix	Logix5550	CPU Direct	RS232C	Setting Example 4 (page 16)	Cable Diagram 1 (page 30)
MicroLogix	MicroLogix 1500 (1764-LRP)	Channel 1	RS232C	Setting Example 5 (page 20)	Cable Diagram 1 (page 30)
	MicroLogix 1000 MicroLogix 1200 MicroLogix 1500 (1764-LSP,1764-LRP)	Channel 0	RS232C		Cable Diagram 4 (page 34)
		AIC + Advanced Interface Converter 1761-NET-AIC	RS232C		Cable Diagram 5 (page 35)
CompactLogix	1769-L20 1769-L30 1769-L31 1769-L32E 1769-L35E	Channel 0	RS232C	Setting Example 4 (page 16)	Cable Diagram 1 (page 30)

■ COM Port of IPC

When connecting IPC with External Device, the COM port which can be used changes with series and SIO type. Please refer to the manual of IPC for details.

Usable port

Series	Usable port		
	RS-232C	RS-422/485(4 wire)	RS-422/485(2 wire)
PS-2000B	COM1 ^{*1} , COM2, COM3 ^{*1} , COM4	-	-
PS-3450A, PS-3451A	COM1, COM2 ^{*1*2}	COM2 ^{*1*2}	COM2 ^{*1*2}
PS-3650A, PS-3651A	COM1 ^{*1}	-	-
PS-3700A (Pentium®4-M) PS-3710A	COM1 ^{*1} , COM2 ^{*1} , COM3 ^{*2} , COM4	COM3 ^{*2}	COM3 ^{*2}
PS-3711A	COM1 ^{*1} , COM2 ^{*2}	COM2 ^{*2}	COM2 ^{*2}
PL-3000B	COM1 ^{*1*2} , COM2 ^{*1} , COM3, COM4	COM1 ^{*1*2}	COM1 ^{*1*2}

*1 The RI/5V can be switched. Please switch with the change switch of IPC.

*2 It is necessary to set up the SIO type with the Dip switch. Please set up as follows according to SIO type to be used.

Dip switch setting: RS-232C

Dip switch	Setting	Description
1	OFF ^{*1}	Reserve (always OFF)
2	OFF	SIO type: RS-232C
3	OFF	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Does not Exist
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Does not Exist
9	OFF	RS (RTS) Auto control mode: Disable
10	OFF	

*1 It is necessary to turn ON the set value, only when using PS-3450A and PS-3451A.

Dip switch setting: RS-422/485 (4 wire)

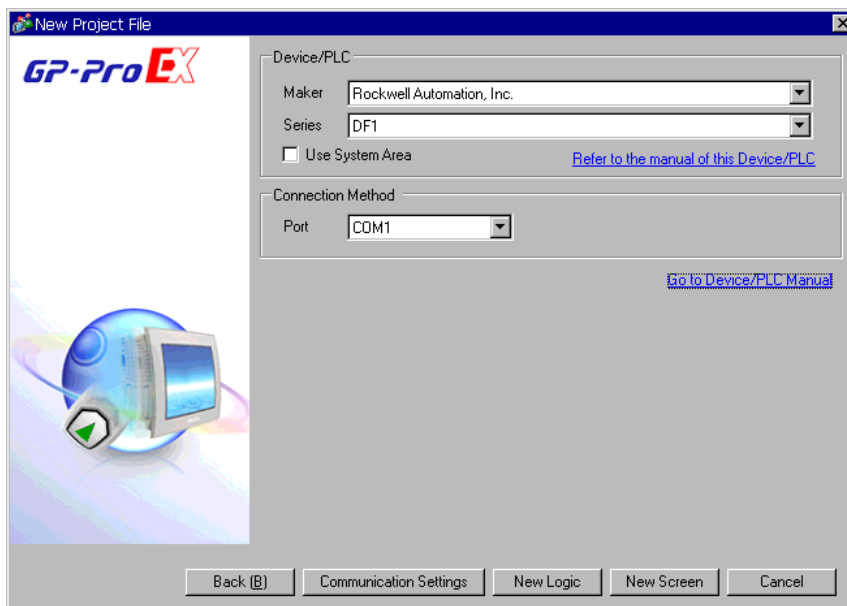
Dip switch	Setting	Description
1	OFF	Reserve (always OFF)
2	ON	SIO type: RS-422/485
3	ON	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Does not Exist
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Does not Exist
9	OFF	RS (RTS) Auto control mode: Disable
10	OFF	

Dip switch setting: RS-422/485 (2 wire)

Dip switch	Setting	Description
1	OFF	Reserve (always OFF)
2	ON	SIO type: RS-422/485
3	ON	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	ON	Short-circuit of SDA (TXA) and RDA (RXA): Exist
8	ON	Short-circuit of SDB (TXB) and RDB (RXB): Exist
9	ON	RS (RTS) Auto control mode: Enable
10	ON	

2 Selection of External Device

Select the External Device to be connected to the Display.



Setup Items	Setup Description
Maker	Select the maker of the External Device to be connected. Select "Rockwell Automation, Inc.".
Driver	Select a model (series) of the External Device to be connected and connection method. Select "DF1". Check the External Device which can be connected in "DF1" in system configuration. ☞ "1 System Configuration" (page 3)
Use System Area	Check this option when you synchronize the system data area of the Display and the device (memory) of the External Device. When synchronized, you can use the ladder program of the External Device to switch the display or display the window on the Display. Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)" This can be also set with GP-Pro EX or in off-line mode of the Display. Cf. GP-Pro EX Reference Manual "System Area Setting, 5.17.6 Setting Guide of [System Setting Window]" Cf. Maintenance/Troubleshooting "2.15.1 Settings common to all Display models◆System Area Settings"
Port	Select the Display port to be connected to the External Device.

3 Example of Communication Setting

Examples of communication settings of the Display and the External Device, recommended by Pro-face, are shown.

3.1 Setting Example 1


■ Settings of GP-Pro EX

◆ Communication Settings

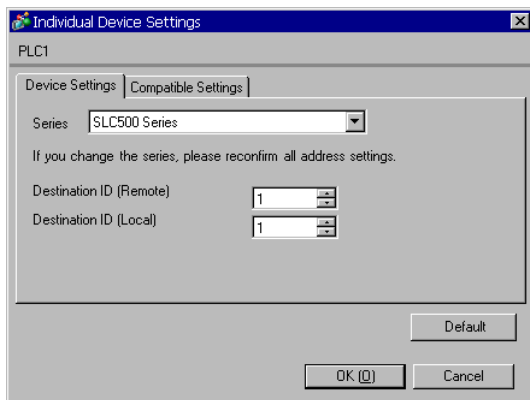
To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

NOTE • For [DF1 Mode], select [Full Duplex] or [Half Duplex Mster] according to your driver.

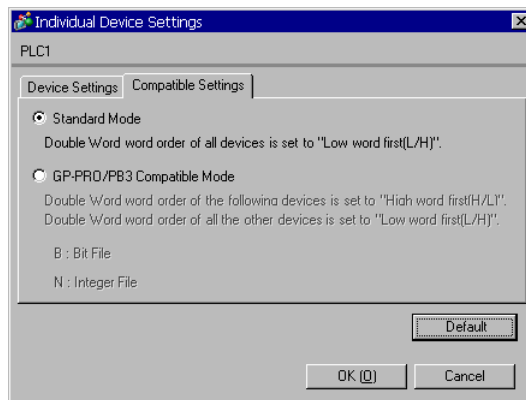
◆ Device Setting

To display the setting screen, click  ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

[Device Settings]



[Compatible Settings]



NOTE

- For Full Duplex, "Destination ID (Local)" is not used.

■ Settings of External Device

Use the ladder software "RSLogix 500" for communication settings.

Open "Channel Configuration" of "RSLogix 500" to perform the settings in the "Chan. 0 - System" tab.

◆ For Full Duplex

Setup Items	Setup Description
Driver	DF1 Full Duplex
Baud	19200
Parity	NONE
Stop Bits	1
Control Line	No Handshaking
Error Detection	CRC
Embedded Responses	Auto-detect
Duplicate Packet Detect	Disabled
ACK Timeout	50
NAK Retries	3
ENQ Retries	3
Source ID	0

◆ For Half Duplex

Setup Items	Setup Description
Driver	DF1 Half Duplex Slave
Baud	19200
Parity	NONE
Stop Bits	1
Control Line	No Handshaking
Error Detection	CRC
EOT Suppression	Disabled
Duplicate Packet Detect	Disabled
Poll Timeout	3000
Message Retries	3
Pre Transmit Delay	0
Node Address	0

◆ Notes

- Please refer to the manual of the ladder software for more detail on other setting description.

3.2 Setting Example 2

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1

Summary [Change Device/PLC](#)

Maker Series Port

Text Data Mode [Change](#)

Communication Settings

SIQ Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)

DF1 Protocol

DF1 Mode

Error Detection

Source ID

RI / VCC RI VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.


Device-Specific Settings

Allowable Number of Devices/PLCs

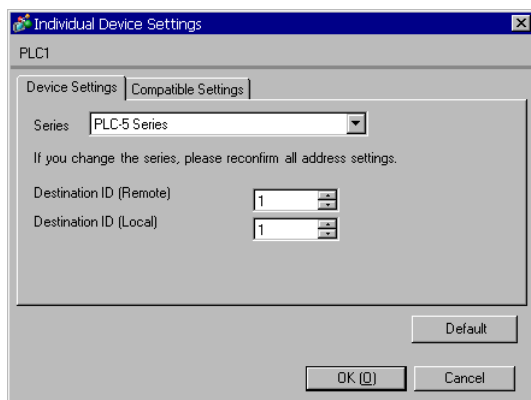
Number	Device Name	Settings
<input type="button" value="1"/>	<input type="text" value="PLC1"/>	<input type="text" value="Series=PLC-5 Series,Compatible Settings=Standard Mode,Destination ID (Remot"/>

NOTE • For [DF1 Mode], select [Full Duplex] or [Half Duplex Master] according to your driver.

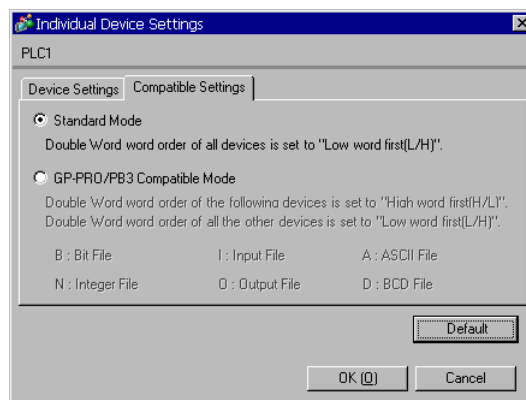
◆ Device Setting

To display the setting screen, click  ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

[Device Settings]



[Compatible Settings]



NOTE

- For Full Duplex, "Destination ID (Local)" is not used.

■ Settings of External Device

Use the ladder software "RSLogix 5" for communication settings.

Open "Channel Configuration" of "RSLogix 5" to perform the settings in the "Chan. 0" tab.

◆ For Full Duplex

Setup Items	Setup Description
Communication Mode	System (Point-To-Point)
Baud Rate	19200
Parity	NONE
Bits per Char	8
Stop Bits	1
Control Line	No Handshaking
Error Detection	CRC
Embedded Responses	Auto-detect
Detect Duplicate Messages	Disabled
ACK Timeout	50
NAK Receive	3
DF1 ENQs	3
MSG Application Timeout	30 seconds
Station Address	0

◆ For Half Duplex

Setup Items	Setup Description
Communication Mode	System (Slave)
Baud Rate	19200
Parity	NONE
Bits per Char	8
Stop Bits	1
Control Line	No Handshaking
Error Detection	CRC
Detect Duplicate Messages	Disabled
RTS Send Delay	0
RTS Off Delay	0
ACK Timeout	50
DF1 Retries	3
MSG Application Timeout	30 seconds
Station Address	0

◆ Notes

- Please refer to the manual of the ladder software for more detail on other setting description.

3.3 Setting Example 3

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1

Summary [Change Device/PLC](#)

Maker Series Port

Text Data Mode [Change](#)

Communication Settings

SIQ Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)

DF1 Protocol

DF1 Mode

Error Detection

Source ID

RI / VCC RI VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.


Device-Specific Settings

Allowable Number of Devices/PLCs

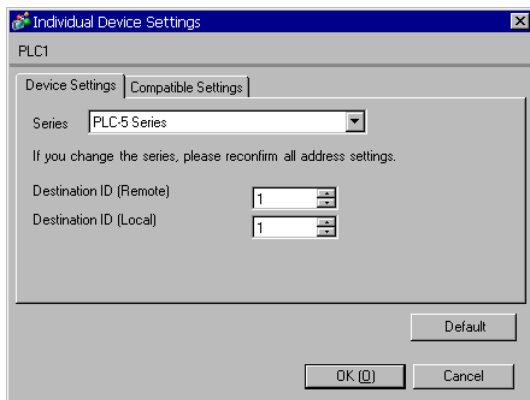
Number	Device Name	Settings
<input type="text" value="1"/>	<input type="text" value="PLC1"/>	<input type="text" value="Series=PLC-5 Series,Compatible Settings=Standard Mode,Destination ID (Remot"/>

NOTE • For [DF1 Mode], select [Full Duplex] or [Half Duplex Mster] according to your driver.

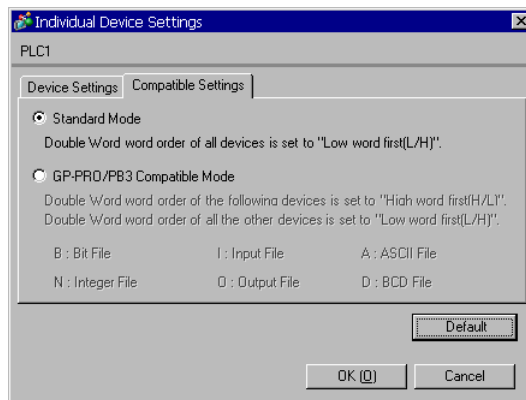
◆ Device Setting

To display the setting screen, click  ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

[Device Settings]



[Compatible Settings]



NOTE

- For Full Duplex, "Destination ID (Local)" is not used.

■ Settings of External Device

Use the ladder software "RSLogix 5" for communication settings.

Open "Channel Configuration" of "RSLogix 5" to perform the settings in the "Chan. 0" tab.

◆ For Full Duplex

Setup Items	Setup Description
Communication Mode	System (Point-To-Point)
Baud Rate	19200
Parity	NONE
Bits per Char	8
Stop Bits	1
Control Line	No Handshaking
Error Detection	CRC
Embedded Responses	Auto-detect
Detect Duplicate Messages	Disabled
ACK Timeout	50
NAK Receive	3
DF1 ENQs	3
MSG Application Timeout	30 seconds
Station Address	0

◆ For Half Duplex

Setup Items	Setup Description
Communication Mode	System (Slave)
Baud Rate	19200
Parity	NONE
Bits per Char	8
Stop Bits	1
Control Line	No Handshaking
Error Detection	CRC
Detect Duplicate Messages	Disabled
RTS Send Delay	0
RTS Off Delay	0
ACK Timeout	50
DF1 Retries	3
MSG Application Timeout	30 seconds
Station Address	0

◆ Notes

- Please refer to the manual of the ladder software for more detail on other setting description.

3.4 Setting Example 4

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1

Summary [Change Device/PLC](#)

Maker: Series: Port:

Text Data Mode: [Change](#)

Communication Settings

SIQ Type: RS232C RS422/485(2wire) RS422/485(4wire)

Speed:

Data Length: 7 8

Parity: NONE EVEN ODD

Stop Bit: 1 2

Flow Control: NONE ER(DTR/CTS) XON/XOFF

Timeout: (sec)

Retry:

Wait To Send: (ms)

DF1 Protocol

DF1 Mode:

Error Detection:

Source ID:

RI / VCC: RI VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.


Device-Specific Settings

Allowable Number of Devices/PLCs: 16

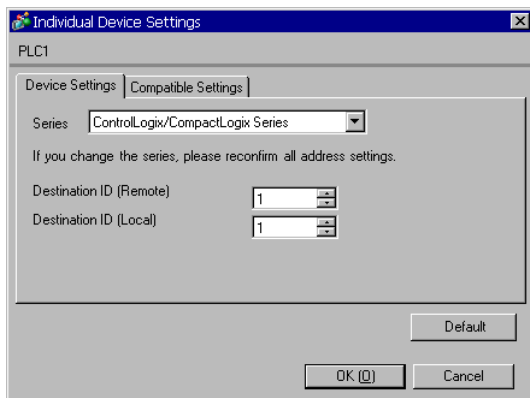
Number	Device Name	Settings
1	PLC1	Series=ControlLogix/CompactLogix Series,Compatible Settings=Standard Mode,I

NOTE • For [DF1 Mode], select [Full Duplex] or [Half Duplex Mster] according to your driver.

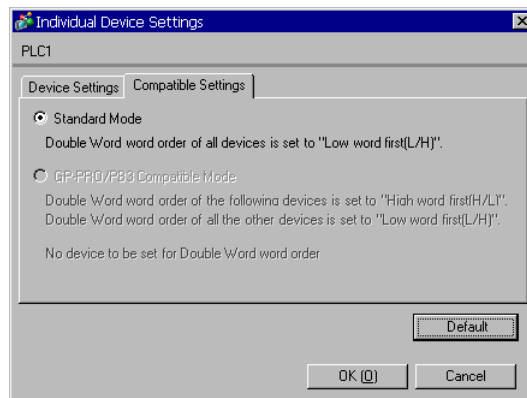
◆ Device Setting

To display the setting screen, click  ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

[Device Settings]



[Compatible Settings]



NOTE

- For Full Duplex, "Destination ID (Local)" is not used.

■ Settings of External Device

Use the ladder software "RSLogix 5000" for communication settings. Please refer to the manual of the External Device for more details.

Open the [Controller Properties] dialog box from the ladder software and set in the [Serial Port] tab, then in the [System Protocol] tab as below.

◆ [Serial Port] tab

- For Full Duplex

Setup Items	Setup Description
Baud Rate	19200
Data Bits	8
Parity	NONE
Stop Bits	1
Control Line	Full Duplex
RTS Send Delay	0
RTS Off Delay	0

- For Half Duplex

Setup Items	Setup Description
Baud Rate	19200
Data Bits	8
Parity	NONE
Stop Bits	1
Control Line	Half Duplex
RTS Send Delay	0
RTS Off Delay	0

◆ [System Protocol] tab

- For Full Duplex

Setup Items	Setup Description
Protocol	DF1 Point to Point
Station Address	0
NAK Receive Limit	3
ENQ Transmit Limit	3
ACK Timeout	50
Embedded Responses	Autodetect
Error Detection	CRC
Enable Duplicate Detection	Disabled

- For Half Duplex

Setup Items	Setup Description
Protocol	DF1 Slave
Station Address	0
Transmit Retries	3
Slave Poll Timeout	3000
EOT Suppression	Disabled
Error Detection	CRC
Enable Duplicate Detection	Disabled

◆ Notes

- Please refer to the manual of the ladder software for more detail on other setting description.

3.5 Setting Example 5

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1

Summary [Change Device/PLC](#)

Maker Series Port

Text Data Mode [Change](#)

Communication Settings

SIQ Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)

DF1 Protocol

DF1 Mode

Error Detection

Source ID

RI / VCC RI VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.


Device-Specific Settings

Allowable Number of Devices/PLCs

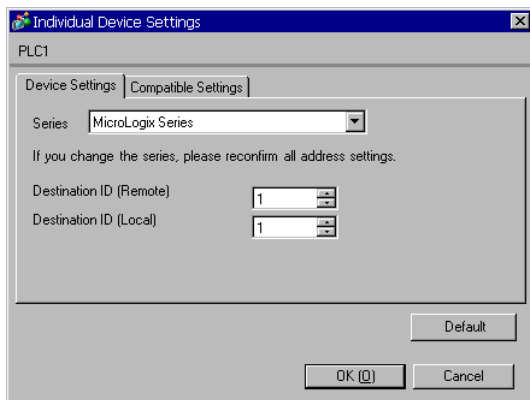
Number	Device Name	Settings
<input type="text" value="1"/>	<input type="text" value="PLC1"/>	<input type="text" value="Series=MicroLogix Series,Compatible Settings=Standard Mode,Destination ID [R"/>

NOTE • For [DF1 Mode], select [Full Duplex] or [Half Duplex Mster] according to your driver.

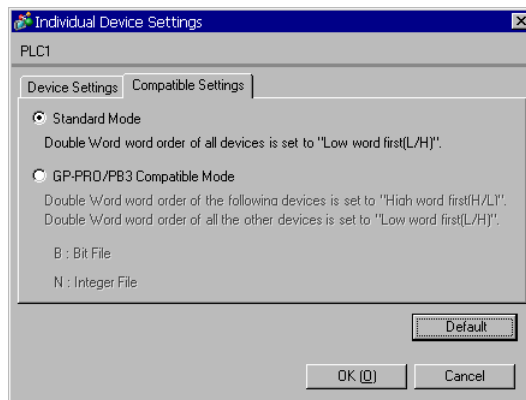
◆ Device Setting

To display the setting screen, click  ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

[Device Settings]



[Compatible Settings]



NOTE

- For Full Duplex, "Destination ID (Local)" is not used.

■ Settings of External Device

Use the ladder software "RSLogix 500" for communication settings.

Open "Channel Configuration" of "RSLogix 500" to perform the settings in the "Chan. 0 - System" tab.

◆ For Full Duplex

Setup Items	Setup Description
Primary Protocol	DF1 Full Duplex
Baud	19200
Parity	NONE (Fixed)
Stop Bits	1 (Fixed)
Control Line	No Handshaking (Fixed)
Error Detection	CRC
Embedded Responses	Auto-detect
Enable Duplicate Detection	Disabled
ACK Timeout	50
DLE NAK Retries	3
DLE ENQ Retries	3
Node Address	1

◆ For Half Duplex

Setup Items	Setup Description
Primary Protocol	DF1 Half Duplex Slave
Baud	19200
Parity	NONE (Fixed)
Stop Bits	1 (Fixed)
Control Line	No Handshaking (Fixed)
Error Detection	CRC
EOT Suppression	Disabled
Poll Timeout	3000
RTS On Delay	0
RTS Send Delay	0
Message Retries	3
Pre-Transmit Delay	0
Node Address	1

◆ Notes

- Please refer to the manual of the ladder software for more detail on other setting description.

4 Setup Items

Set communication settings of the Display with GP-Pro EX or in off-line mode of the Display.

The setting of each parameter must be identical to that of External Device.

☞ "3 Example of Communication Setting" (page 7)

4.1 Communication Setting with GP-Pro EX

■ Communication Settings


To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.


Setup Items	Setup Description
SIO Type	Select the SIO type to communicate with the External Device.
Speed	Select speed (bps) between the External Device and the Display.
Data Length	Data length is displayed.
Parity	Select how to check parity.
Stop Bit	Stop bit length is displayed.
Flow Control	Select the communication control method to prevent overflow of transmission and reception data.
Timeout	Enter the number of seconds (sec) before the reception timeout error occurs in the Display when communicating with the External Device, using "an integer from 1 to 127".

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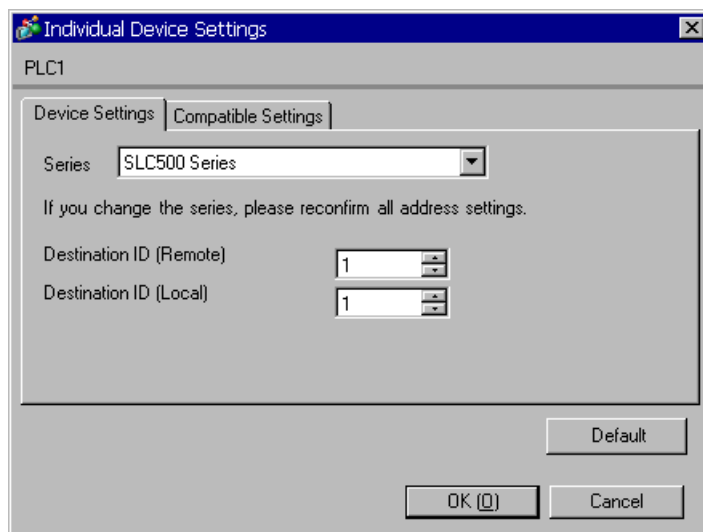
Setup Items	Setup Description
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.
DF1 Mode	Set the type of DF1 protocol. Select either "Full Duplex" or "Half Duplex Master".
Error Detection	Set how to check error. Select either "CRC" or "BCC".
Source ID	Set the Display ID.
RI/VCC	You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.

■ Device Setting

To display the setting screen, click  ([Setting]) of the External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

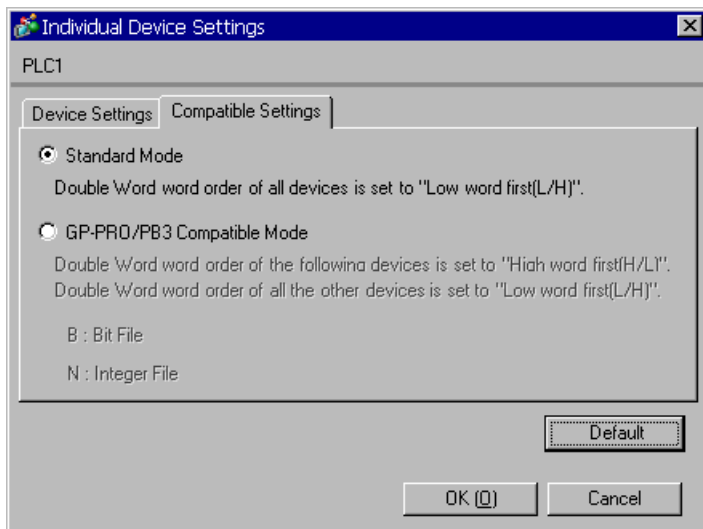
When [Allowable No. of Device/PLCs] is multiple, you can click  from [Device-Specific Settings] of [Device/PLC Settings] to add the External Device which is available to set

◆ [Device Settings] tab



Setup Items	Setup Description
Series	Select any of "SLC500 Series", "PLC-5 Series", "ControlLogix/CompactLogix Series", and "MicroLogix Series" for the driver series name.
Destination ID (Remote)	Use an integer from 0 to 254 to enter the Destination ID.
Destination ID (Local)	Use an integer from 0 to 254 to enter the Destination (local) ID.

◆ [Compatible Settings] tab



Setup Items	Setup Description
Compatible Settings	<p>Select either "Standard Mode" or "GP-PRO/PB3 Compatible Mode".</p> <p>When "Standard Mode" is selected, the Double Word word order of all devices is set to "Low word first [L/H]".</p> <p>When "GP-PRO/PB3 Compatible Mode" is selected, the Double Word word order of some devices is set to "High word first [H/L]".</p> <p>☞ "6 Supported Device" (page 38)</p> <p>NOTE</p> <ul style="list-style-type: none"> • When ControlLogix/CompactLogix is used, "Standard Mode" only can be set.

4.2 Setting on Off-line Screen

NOTE

- Refer to the Maintenance/Troubleshooting manual for information on how to enter off-line mode or about the operation.

Cf. Maintenance/Troubleshooting Manual "2.2 Off-line Mode"

■ Communication Settings

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings] in off-line mode. Touch the External Device you want to set from the displayed list, and touch [Communication Settings].

(Page 1/2)

Comm.	Device	Option		
DF1			[COM1]	Page 1/2
SIO Type		RS232C		
Speed		19200		
Data Length		8		
Parity		<input checked="" type="radio"/> NONE <input type="radio"/> EVEN		
Stop Bit		1		
Flow Control		ER(DTR/CTS)		
Timeout(s)			3	▼ ▲
Retry			2	▼ ▲
Wait To Send(ms)			0	▼ ▲
				➔
Exit		Back		2008/04/07 21:13:59

Setup Items	Setup Description
SIO Type	Select the SIO type to communicate with the External Device. IMPORTANT To make the communication settings correctly, confirm the serial interface specifications of Display unit for [SIO Type]. We cannot guarantee the operation if a communication type that the serial interface does not support is specified. For details concerning the serial interface specifications, refer to the manual for Display unit.
Speed	Select speed (bps) between the External Device and the Display.
Data Length	Data length is displayed.
Parity	Select how to check parity.
Stop Bit	Stop bit length is displayed.
Flow Control	Select the communication control method to prevent overflow of transmission and reception data.
Timeout	Enter the number of seconds (sec) before the reception timeout error occurs in the Display when communicating with the External Device, using "an integer from 1 to 127".
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.

(Page 2/2)

Comm.	Device	Option		
DF1		[COM1]		Page 2/2
DF1 Mode		Full Duplex		
Error Detection		CRC		
Source ID		8		
				←
	Exit		Back	2008/04/07 21:14:04

Setup Items	Setup Description
DF1 Mode	Set the type of DF1 protocol. Select either "Full Duplex" or "Half Duplex Master".
Error Detection	Set how to check error.
Source ID	Set the Display ID.

■ Device Setting

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings]. Touch the External Device you want to set from the displayed list, and touch [Device Settings].

Comm.	Device	Option		
DF1			[COM1]	Page 1/1
Device/PLC Name		PLC1		
Series		SLC500		
Destination ID (Remote)		1		
Destination ID (Local)		1		
Compatible Settings		Standard Mode		
Exit		Back		2008/04/30 18:37:59

Setup Items	Setup Description
Device/PLC Name	Select the External Device for device setting. Device name is a title of External Device set with GP-Pro EX.(Initial value [PLC1])
Series	Displays the selected series name.
Destination ID (Remote)	Use an integer from 0 to 254 to enter the recipient ID.
Destination ID (Local)	Use an integer from 0 to 254 to enter the recipient (local) ID.
Compatible Settings	Compatible Settings are displayed in "Standard Mode" or "GP-PRO/PB3 Compatible Mode".

■ Option

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings].

Touch the External Device you want to set from the displayed list, and touch [Option].

Comm.	Device	Option		
DF1			[COM1]	Page 1/1
RI / VCC <input checked="" type="radio"/> RI <input type="radio"/> VCC In the case of RS232C, you can select the 9th pin to RI(Input) or VCC(5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.				
Exit		Back		2008/04/07 21:14:12

Setup Items	Setup Description
RI/VCC	You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.

5 Cable Diagram


The cable diagram shown below may be different from the cable diagram recommended by Rockwell Automation, Inc. Please be assured there is no operational problem in applying the cable diagram shown in this manual.

- The FG pin of the main body of the External Device must be D-class grounded. Please refer to the manual of the External Device for more details.
- SG and FG are connected inside the Display. When connecting SG to the External Device, design the system not to form short-circuit loop.
- Connect the isolation unit, when communication is not stabilized under the influence of a noise etc..

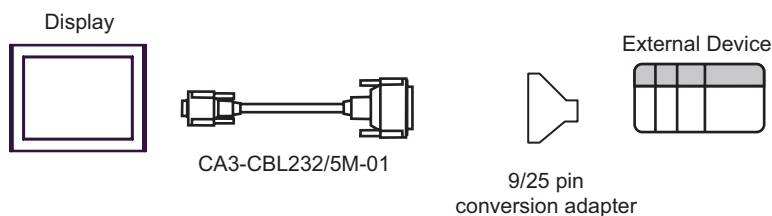
Cable Diagram 1

Display (Connection Port)	Cable		Remarks
GP (COM1) ST (COM1) IPC*1	A	RS232C cable by Pro-face CA3-CBL232/5M-01 (5m)	9/25 pin conversion adapter is required.
PC/AT	B	Your own cable	The cable length must be 15m or less.

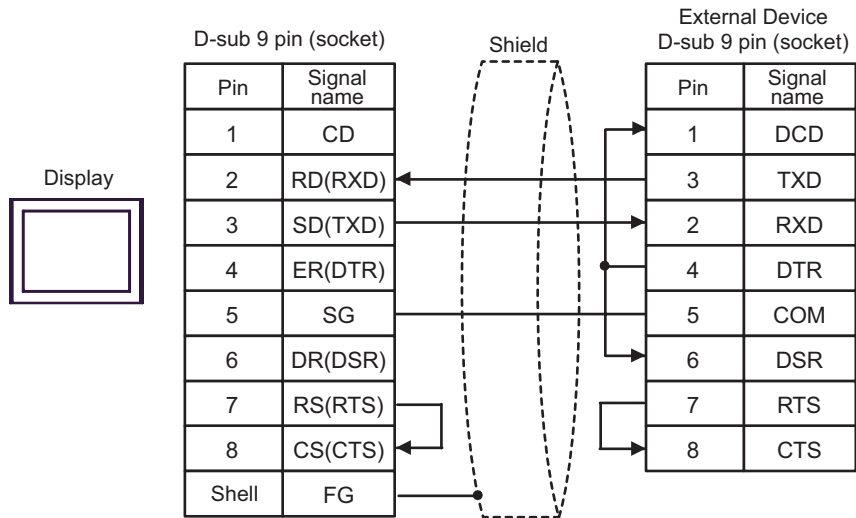
*1 Only the COM port which can communicate by RS-232C can be used.

 ■ COM Port of IPC (page 4)

A) When using the RS232C cable (CA3-CBL232/5M-01) by Pro-face



B) When using your own cable



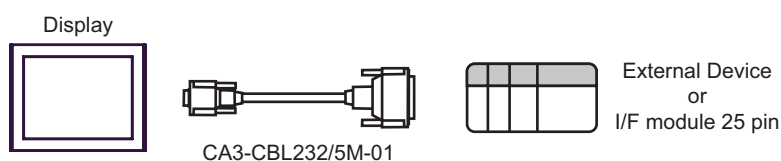
Cable Diagram 2

Display (Connection Port)	Cable		Remarks
GP (COM1) ST (COM1) IPC*1 PC/AT	A	RS232C cable by Pro-face CA3-CBL232/5M-01 (5m)	
	B	Your own cable	The cable length must be 15m or less.

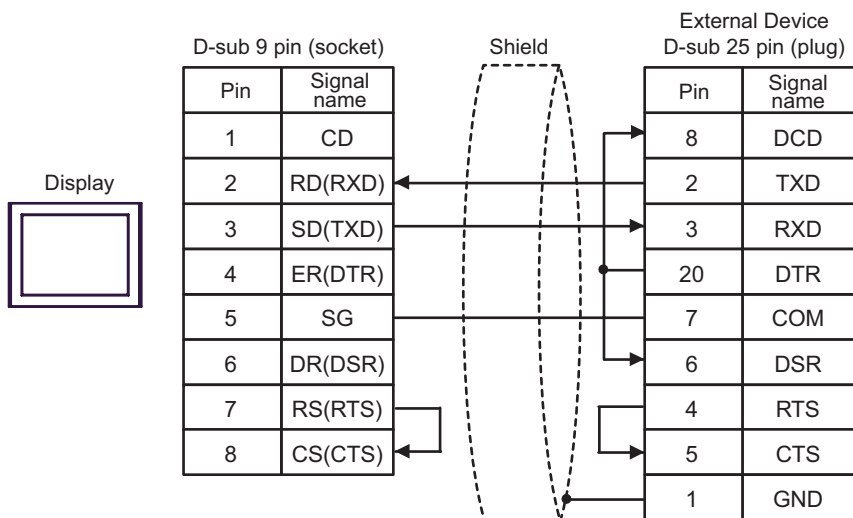
*1 Only the COM port which can communicate by RS-232C can be used.

☞ ■ COM Port of IPC (page 4)

A) When using the RS232C cable (CA3-CBL232/5M-01) by Pro-face



B) When using your own cable

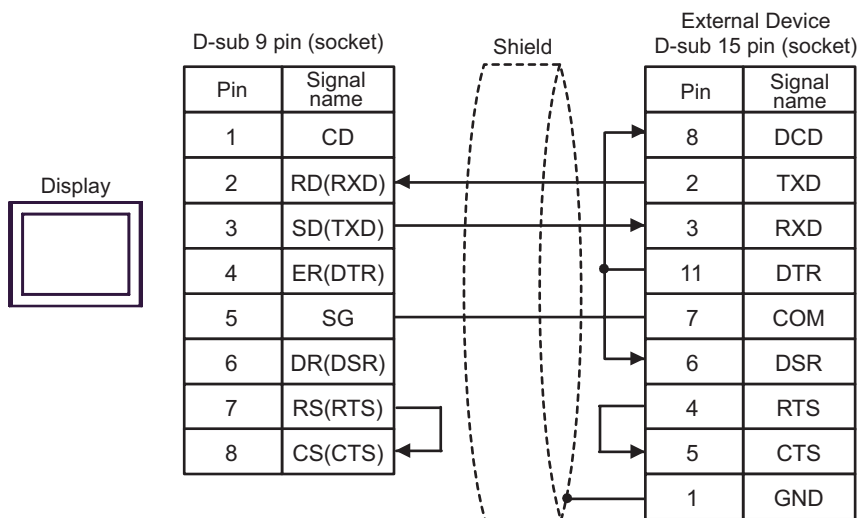


Cable Diagram 3

Display (Connection Port)	Cable	Remarks
GP (COM1) ST (COM1) IPC*1 PC/AT	Your own cable	The cable length must be 15m or less.

*1 Only the COM port which can communicate by RS-232C can be used.


☞ ■ COM Port of IPC (page 4)

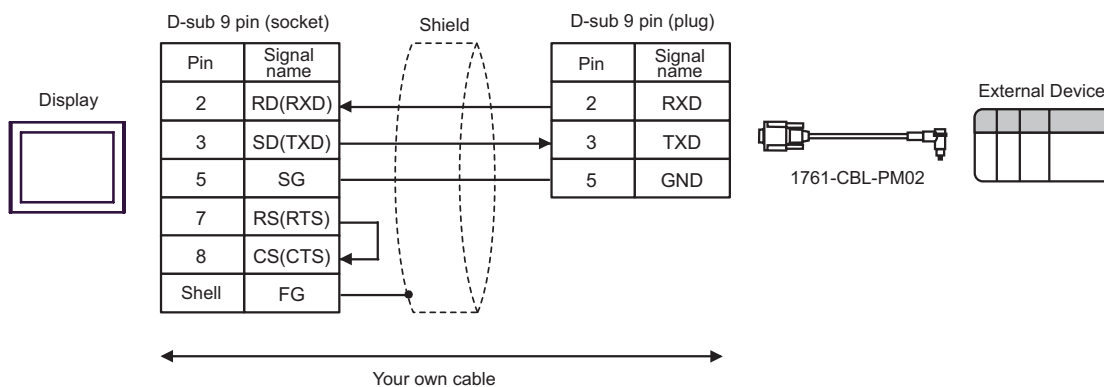


Cable Diagram 4

Display (Connection Port)	Cable	Remarks
GP (COM1) ST (COM1) IPC*1 PC/AT	Your own cable + RS232C cable by Rockwell Automation 1761-CBL-PM02	The cable length must be 15m or less.

*1 Only the COM port which can communicate by RS-232C can be used.


 ■ COM Port of IPC (page 4)

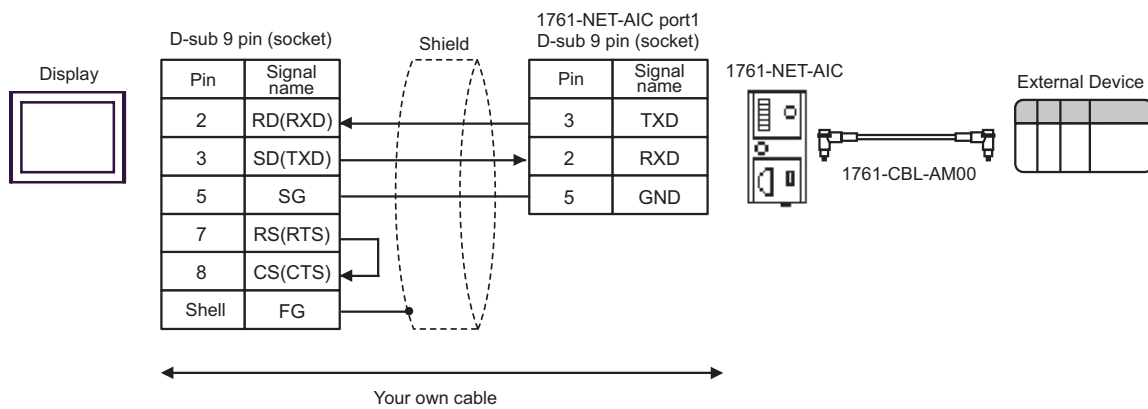


Cable Diagram 5

Display (Connection Port)	Cable	Remarks
GP (COM1) ST (COM1) IPC*1 PC/AT	Your own cable	The cable length must be 15m or less.

*1 Only the COM port which can communicate by RS-232C can be used.

 ■ COM Port of IPC (page 4)



Cable Diagram 6

Display (Connection Port)	Cable		Remarks
GP ^{*1} (COM1) AGP-3302B (COM2) ST ^{*2} (COM2) IPC ^{*3}	A	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	The cable length must be 61m or less.
	B	Your own cable	
GP ^{*4} (COM2)	C	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	
	D	Online adapter by Pro-face CA4-ADPONL-01 + Your own cable	

*1 All GP models except AGP-3302B

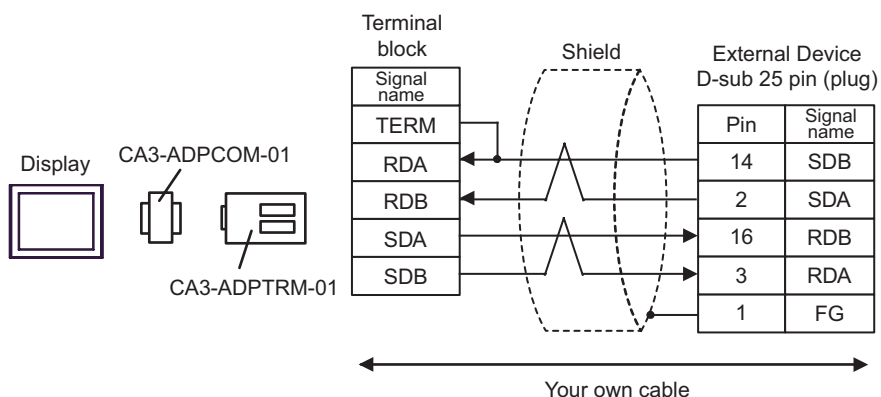
*2 All ST models except AST-3211A

*3 Only the COM port which can communicate by RS-422/485 (4 wire) can be used.

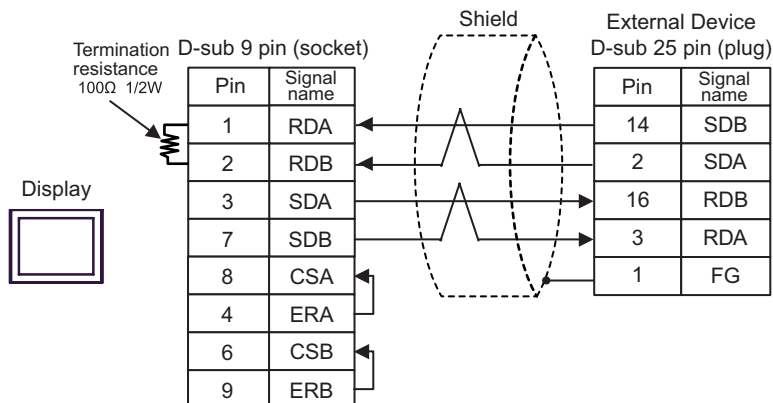
☞ ■ COM Port of IPC (page 4)

*4 All GP models except GP-3200 series and AGP-3302B

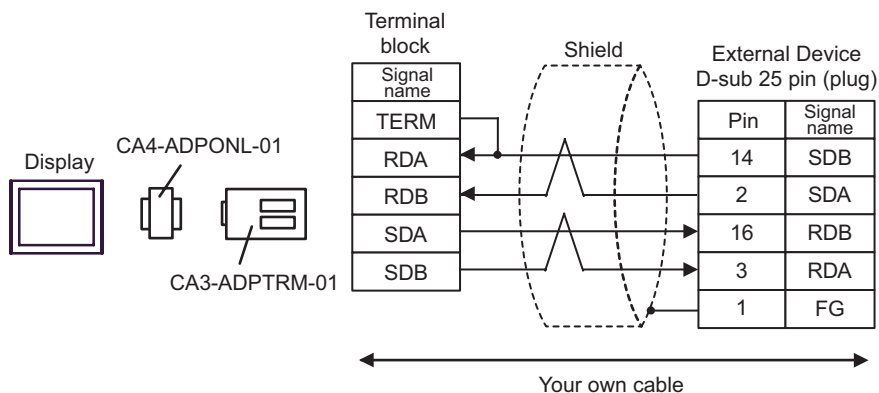
A) When using the COM port conversion adapter (CA3-ADPCOM-01), the terminal block conversion adapter (CA3-ADPTRM-01) by Pro-face and your own cable



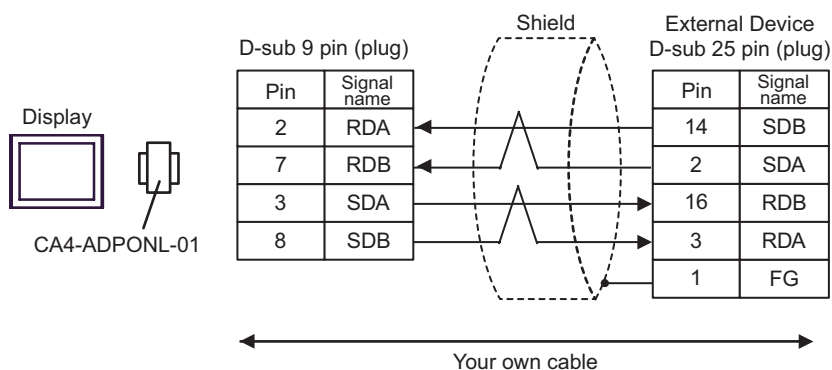
B) When using your own cable



C) When using the online adapter (CA4-ADPONL-01), the terminal block conversion adapter (CA3-ADPTRM-01) by Pro-face and your own cable




D) When using your own cable








6 Supported Device

Range of supported device address is shown in the table below. Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your External Device.

6.1 SLC500 Series

 This address can be specified as system data area.

Device		Bit Address ^{*1}		Word Address		32bits	Remarks
Input File		I:00.000/00 - I:63.255/15		I:00.000 - I63.255			
Output File		O:00.000/00 - O:63.255/15		O:00.000 - O:63.255			
Status File		S:0/0 - S:163/15		S:0 - S:163			
Bit File		B3:0/0 - B3:255/15 B9:0/0 - B255:255/15		B3:0 - B3:255 B9:0 - B255:255		 or  *2	
Timer File	Enable	T4:0/ - T4:255/ T9:0/ - T255:255/	EN	T4:0. - T4:255. T9:0. - T255:255.	-		
	Timing		TT		-		
	Done		DN		-		
	Preset		-		PRE		
	Accumulated		-		ACC		
Counter File	Up Enable	C5:0/ - C5:255/ C9:0/ - C255:255/	CU	C5:0. - C5:255. C9:0. - C255:255.	-		
	Down Enable		CD		-		
	Done		DN		-		
	Overflow		OV		-		
	Underflow		UN		-		
	Update Acc		UA		-		
	Preset		-		PRE		
	Accumulated		-		ACC		

continued to next page

Device		Bit Address*1		Word Address		32bits	Remarks
Control File	Enable	R6:0/ - R6:255/ R9:0/ - R255:255/	EN	R6:0. - R6:255. R9:0. - R255:255.	-	[L/H]	
	Enable Unload		EU		-		
	Done		DN		-		
	Empty		EM		-		
	Error		ER		-		
	Unload		UL		-		
	Inhibit Comp.		IN		-		
	Found		FD		-		
	Length		-		LEN		
	Position		-		POS		
Integer File		N7:0/0 - N7:255/15 N9:0/0 - N255:255/15		N7:0 - N7:255 N9:0 - N255:255		[L/H] or [H/L] *2	
Floating Point File		-----		F8:0 - F8:255 F9:0 - F255:255		[H/L]	32-bit address only
String File		-----		ST9:0 - ST255:255		[L/H]	*3
ASCII File		A9:0/0 - A255:255/15		A9:0 - A255:255			

*1 When you write the bit address, the Display reads the word address corresponding to that of the External Device first. Change only the target bit address among the word data once read, and write the word data to the External Device.

Note that the correct data may not be written if you change the word address value in the ladder program while the Display reads the data of the External Device and writes it to the External Device.

*2 High and low relationship of the stored data is specified by the [Compatible Settings] setting of [Device Setting].

 ■ Device Setting (page 24)

*3 String File device is not compatible with the device monitor.

NOTE

- If the bit address of the Timer File, Counter File, and Control File device are read by the device monitor, writing speed on the base monitor may be delayed.


- Please refer to the GP-Pro EX Reference Manual for system data area.

Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)"

- Please refer to the precautions on manual notation for icons in the table.

 "Manual Symbols and Terminology"


6.2 PLC-5 Series

 This address can be specified as system data area.

Device		Bit Address		Word Address		32bits	Remarks	
Input File		I:0/0 - I:377/17		I:0 - I:377		<div style="border: 1px solid black; padding: 2px;">L/H</div> or <div style="border: 1px solid black; padding: 2px;">H/L</div> *1	<div style="border: 1px solid black; padding: 2px;">OCT 8</div>	
Output File		O:0/0 - I:377/17		O:0 - I:377				
Status File		S:0/0 - S:163/15		S:0 - S:163		<div style="border: 1px solid black; padding: 2px;">L/H</div>		
Bit File		B3:0/0 - B999:999/15		B3:0 - B999:999		<div style="border: 1px solid black; padding: 2px;">L/H</div> or <div style="border: 1px solid black; padding: 2px;">H/L</div> *1		
Timer File	Enable	T3:0/ - T999:999/	EN	T3:0. - T999:999.	-	<div style="border: 1px solid black; padding: 2px;">L/H</div>		
	Timing		TT		-			
	Done		DN		-			
	Preset		-		PRE			
	Accumulated		-		ACC			
Counter File	Up Enable	C3:0/ - C999:999/	CU	C3:0. - C999:999.	-		<div style="border: 1px solid black; padding: 2px;">L/H</div>	
	Down Enable		CD		-			
	Done		DN		-			
	Overflow		OV		-			
	Underflow		UN		-			
	Update Acc		UA		-			
	Preset		-		PRE			
	Accumulated		-		ACC			

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Device		Bit Address		Word Address		32bits	Remarks
Control File	Enable	R3:0/ - R999:999/	EN	R3:0. - R999:999.	-	[L/H]	
	Enable Unload		EU		-		
	Done		DN		-		
	Empty		EM		-		
	Error		ER		-		
	Unload		UL		-		
	Inhibit Comp.		IN		-		
	Found		FD		-		
	Length		-		LEN		
	Position		-		POS		
Integer File		N3:0/0 - N999:999/15		N3:0 - N999:999		[L/H] or [H/L] *1	
Floating Point File		-----		F3:0 - F999:999		[H/L]	32-bit address only
String File		-----		ST3:0 - ST999:999		[L/H]	*2
ASCII File		A3:0/0 - A999:999/15		A3:0 - A999:999		[L/H]	
BCD File		D3:0/0 - D999:999/15		D3:0 - D999:999		[H/L] or [L/H] *1	

*1 High and low relationship of the stored data is specified by the [Compatible Settings] setting of [Device Setting].
 ■ Device Setting (page 24)


*2 String File device is not compatible with the device monitor.






NOTE

- If the bit address of the Timer File, Counter File, and Control File device are read by the device monitor, writing speed on the base monitor may be delayed.
- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)"
- Please refer to the precautions on manual notation for icons in the table.

 "Manual Symbols and Terminology"

6.3 MicroLogix Series

 This address can be specified as system data area.

Device		Bit Address ^{*1}		Word Address		32bits	Remarks		
Input File		I:00.000/00 - I:08.255/15		I:00.000 - I08.255					
Output File		O:00.000/00 - O:08.255/15		O:00.000 - O:08.255					
Status File		S:0/0 - S:163/15		S:0 - S:163					
Bit File		B3:0/0 - B3:255/15 B9:0/0 - B255:255/15		B3:0 - B3:255 B9:0 - B255:255		 or  *2			
Timer File	Enable	T4:0/ - T4:255/ T9:0/ - T255:255/	EN	T4:0. - T4:255. T9:0. - T255:255.	-				
	Timing		TT		-				
	Done		DN		-				
	Preset		-		PRE				
	Accumulated		-		ACC				
Counter File	Up Enable	C5:0/ - C5:255/ C9:0/ - C255:255/	CU	C5:0. - C5:255. C9:0. - C255:255.	-				
	Down Enable		CD		-				
	Done		DN		-				
	Overflow		OV		-				
	Underflow		UN		-				
	Update Acc		UA		-				
	Preset		-		PRE				
	Accumulated		-		ACC				

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Device		Bit Address* ¹		Word Address		32bits	Remarks
Control File	Enable	R6:0/ - R6:255/ R9:0/ - R255:255/	EN	R6:0. - R6:255. R9:0. - R255:255.	-	[L/H]	
	Enable Unload		EU		-		
	Done		DN		-		
	Empty		EM		-		
	Error		ER		-		
	Unload		UL		-		
	Inhibit Comp.		IN		-		
	Found		FD		-		
	Length		-		LEN		
	Position		-		POS		
Integer File		N7:0/0 - N7:255/15 N9:0/0 - N255:255/15		N7:0 - N7:255 N9:0 - N255:255		[L/H] or [H/L] * ²	
Floating Point File		-----		F8:0 - F8:255 F9:0 - F255:255		[H/L]	32-bit address only
String File		-----		ST9:0 - ST255:255		[L/H]	* ³
Long Word File		L9:0/0 - A255:255/31		L9:0 - L255:255			

*¹ When you write the bit address, the Display reads the word address corresponding to that of the External Device first. Change only the target bit address among the word data once read, and write the word data to the External Device.

Note that the correct data may not be written if you change the word address value in the ladder program while the Display reads the data of the External Device and writes it to the External Device.

*² High and low relationship of the stored data is specified by the [Compatible Settings] setting of [Device Setting].

 ■ Device Setting (page 24)


*³ String File device is not compatible with the device monitor.





NOTE

- If the bit address of the Timer File, Counter File, and Control File device are read by the device monitor, writing speed on the base monitor may be delayed.
- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)"
- Please refer to the precautions on manual notation for icons in the table.

 "Manual Symbols and Terminology"

6.4 ControlLogix/CompactLogix Series

 This address can be specified as system data area.

Device	Bit Address ^{*1}	Word Address	32bits	Remarks
BOOL	BOOL0:0/0 - BOOL999:999/31	BOOL0:000 - BOOL999:999		*2
INT	INT0:0/0 - INT999:999/15	 INT0:000 - INT999:999		*2
REAL	-----	REAL0:000 - REAL999:999		*2
DINT	DINT0:0/0 - DINT999:999/31	DINT0:000 - DINT999:999		*2
SINT	SINT0:0/0 - SINT999:999/7	SINT0:000 - SINT999:998		  *2

*1 When you write the bit address, the Display reads the word address corresponding to that of the External Device first. Change only the target bit address among the word data once read, and write the word data to the External Device.

Note that the correct data may not be written if you change the word address value in the ladder program while the Display reads the data of the External Device and writes it to the External Device.

*2 To access those addresses and use them in the program of the External Device, you need to set the External Device first.

The following procedure shows how to assign the device in the RSLogix5000 software and specify the address in GP-Pro EX.

1) Tag setting of External Device

Create the Tag Name in the RSLogix5000 software, and set the Type. Map the created Tag Name to a File Number.

Tag Name	:Set optionally.
Type	:Select the data type among below to set the Element. Match the device name of GP-Pro EX BOOT(32bit data type) INT(word data type) DINT(dword data type) SINT(byte data type) REAL(float data type)

Set the range used in GP-Pro EX for the Element. Maximum Element GP-Pro EX can access is 999.

When you do not define the Element, only one item is available to use.

(Example) Tag Name: N8, Type: When INT is set, only one word of N8 can be used.

<Example 1>

Tag Name	Type
N7	INT[200]
DINT1	DINT[100]
DATA2	SINT[50]

1st line: Tag Name "N7" is INT data type with Element 200

2nd line: Tag Name "DINT1" is DINT data type with Element 100

3rd line: Tag Name "DATA2" is SINT data type with Element 50

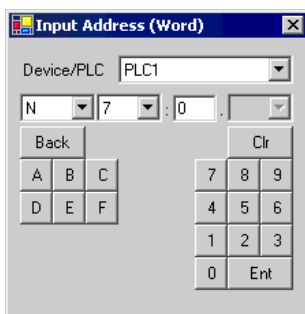
File Number	: Assign the Tag Name created by RSLogix5000 to the optional File Number. You can not assign different Tag Names to the same File Number.
-------------	--

<Example2>

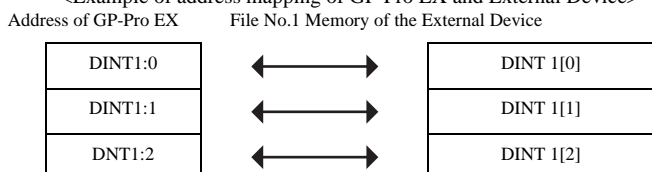
File Number	Name
2	DATA2
1	DINT1
7	N7

2) Address Specification in GP-Pro EX


When you access the External Device from GP-Pro EX, specify Type, File Number and Element.



<Example of address mapping of GP-Pro EX and External Device>



NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

7 Device Code and Address Code

Use device code and address code when you select "Device Type & Address" for the address type in data displays.

7.1 SLC500 Series

Device	Device Name	Device Code (HEX)	Address Code	
Integer File	N	0000	(FileNumber x 0x10000) + Word Address	
Floating Point File	F	0001	(FileNumber x 0x10000) + Word Address	
String File	ST	0002	(FileNumber x 0x10000) + (Word Address x 0x40)	
ASCII File	A	0003	(FileNumber x 0x10000) + Word Address	
Input File	I	0080	0x10000 + (Slot Number x 0x100) + Word Address	
Output File	O	0081	(SlotNumber x 0x100) + Word Address	
Bit File	B	0082	(FileNumber x 0x10000) + Word Address	
Status File	S	0083	0x20000 + Word Address	
Timer File	T	EN	00E0	(FileNumber x 0x10000) + Word Address
		TT	00E1	(FileNumber x 0x10000) + Word Address
		DN	00E2	(FileNumber x 0x10000) + Word Address
		PRE	0060	(FileNumber x 0x10000) + Word Address
		ACC	0061	(FileNumber x 0x10000) + Word Address
Counter File	C	CU	00E3	(FileNumber x 0x10000) + Word Address
		CD	00E4	(FileNumber x 0x10000) + Word Address
		DN	00E5	(FileNumber x 0x10000) + Word Address
		OV	00E6	(FileNumber x 0x10000) + Word Address
		UN	00E7	(FileNumber x 0x10000) + Word Address
		UA	00E8	(FileNumber x 0x10000) + Word Address
		PRE	0062	(FileNumber x 0x10000) + Word Address
		ACC	0063	(FileNumber x 0x10000) + Word Address

Device	Device Name	Device Code (HEX)	Address Code	
Control File	R	EN	00F0	(FileNumber x 0x10000) + Word Address
		EU	00F1	(FileNumber x 0x10000) + Word Address
		DN	00F2	(FileNumber x 0x10000) + Word Address
		EM	00F3	(FileNumber x 0x10000) + Word Address
		ER	00F4	(FileNumber x 0x10000) + Word Address
		UL	00F5	(FileNumber x 0x10000) + Word Address
		IN	00F6	(FileNumber x 0x10000) + Word Address
		FD	00F7	(FileNumber x 0x10000) + Word Address
		LEN	0064	(FileNumber x 0x10000) + Word Address
		POS	0065	(FileNumber x 0x10000) + Word Address

7.2 PLC-5 Series

Device	Device Name	Device Code (HEX)	Address Code	
Integer File	N	0000	(FileNumber x 0x10000) + Word Address	
Floating Point File	F	0001	(FileNumber x 0x10000) + Word Address	
String File	ST	0002	(FileNumber x 0x10000) + (Word Address x 0x40)	
ASCII File	A	0003	(FileNumber x 0x10000) + Word Address	
BCD File	D	0004	(FileNumber x 0x10000) + Word Address	
Input File	I	0080	0x10000 + (Slot Number x 0x100) + Word Address	
Output File	O	0081	(SlotNumber x 0x100) + Word Address	
Bit File	B	0082	(FileNumber x 0x10000) + Word Address	
Status File	S	0083	0x20000 + Word Address	
Timer File	T	EN	00E0	(FileNumber x 0x10000) + Word Address
		TT	00E1	(FileNumber x 0x10000) + Word Address
		DN	00E2	(FileNumber x 0x10000) + Word Address
		PRE	0060	(FileNumber x 0x10000) + Word Address
		ACC	0061	(FileNumber x 0x10000) + Word Address
Counter File	C	CU	00E3	(FileNumber x 0x10000) + Word Address
		CD	00E4	(FileNumber x 0x10000) + Word Address
		DN	00E5	(FileNumber x 0x10000) + Word Address
		OV	00E6	(FileNumber x 0x10000) + Word Address
		UN	00E7	(FileNumber x 0x10000) + Word Address
		UA	00E8	(FileNumber x 0x10000) + Word Address
		PRE	0062	(FileNumber x 0x10000) + Word Address
		ACC	0063	(FileNumber x 0x10000) + Word Address

Device	Device Name	Device Code (HEX)	Address Code	
Control File	R	EN	00F0	(FileNumber x 0x10000) + Word Address
		EU	00F1	(FileNumber x 0x10000) + Word Address
		DN	00F2	(FileNumber x 0x10000) + Word Address
		EM	00F3	(FileNumber x 0x10000) + Word Address
		ER	00F4	(FileNumber x 0x10000) + Word Address
		UL	00F5	(FileNumber x 0x10000) + Word Address
		IN	00F6	(FileNumber x 0x10000) + Word Address
		FD	00F7	(FileNumber x 0x10000) + Word Address
		LEN	0064	(FileNumber x 0x10000) + Word Address
		POS	0065	(FileNumber x 0x10000) + Word Address

7.3 MicroLogix Series

Device	Device Name	Device Code (HEX)	Address Code	
Integer File	N	0000	(FileNumber x 0x10000) + Word Address	
Floating Point File	F	0001	(FileNumber x 0x10000) + Word Address	
String File	ST	0002	(FileNumber x 0x10000) + (Word Address x 0x40)	
Long Word File	L	0005	(FileNumber x 0x10000) + Word Address	
Input File	I	0080	0x10000 + (Slot Number x 0x100) + Word Address	
Output File	O	0081	(SlotNumber x 0x100) + Word Address	
Bit File	B	0082	(FileNumber x 0x10000) + Word Address	
Status File	S	0083	0x20000 + Word Address	
Timer File	T	EN	00E0	(FileNumber x 0x10000) + Word Address
		TT	00E1	(FileNumber x 0x10000) + Word Address
		DN	00E2	(FileNumber x 0x10000) + Word Address
		PRE	0060	(FileNumber x 0x10000) + Word Address
		ACC	0061	(FileNumber x 0x10000) + Word Address
Counter File	C	CU	00E3	(FileNumber x 0x10000) + Word Address
		CD	00E4	(FileNumber x 0x10000) + Word Address
		DN	00E5	(FileNumber x 0x10000) + Word Address
		OV	00E6	(FileNumber x 0x10000) + Word Address
		UN	00E7	(FileNumber x 0x10000) + Word Address
		UA	00E8	(FileNumber x 0x10000) + Word Address
		PRE	0062	(FileNumber x 0x10000) + Word Address
		ACC	0063	(FileNumber x 0x10000) + Word Address

Device	Device Name	Device Code (HEX)	Address Code	
Control File	R	EN	00F0	(FileNumber x 0x10000) + Word Address
		EU	00F1	(FileNumber x 0x10000) + Word Address
		DN	00F2	(FileNumber x 0x10000) + Word Address
		EM	00F3	(FileNumber x 0x10000) + Word Address
		ER	00F4	(FileNumber x 0x10000) + Word Address
		UL	00F5	(FileNumber x 0x10000) + Word Address
		IN	00F6	(FileNumber x 0x10000) + Word Address
		FD	00F7	(FileNumber x 0x10000) + Word Address
		LEN	0064	(FileNumber x 0x10000) + Word Address
		POS	0065	(FileNumber x 0x10000) + Word Address

7.4 ControlLogix/CompactLogix Series

Device	Device Name	Device Code (HEX)	Address Code
INT	INT	0010	(FileNumber x 0x10000) + Word Address
REAL	REAL	0011	(FileNumber x 0x10000) + Word Address
DINT	DINT	0012	(FileNumber x 0x10000) + Word Address
SINT	SINT	0013	(FileNumber x 0x10000) + (Address divided by 2)
BOOL	BOOL	0090	(FileNumber x 0x10000) + Word Address

8 Error Messages

Error messages are displayed on the Display screen as follows: "No.: Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

Item	Description
No.	Error No.
Device Name	Name of the External Device where error occurs. Device name is a title of the External Device set with GP-Pro EX. (Initial value [PLC1])
Error Message	Displays messages related to the error which occurs.
Error Occurrence Area	<p>Displays IP address or device address of the External Device where error occurs, or error codes received from the External Device.</p> <p>NOTE</p> <ul style="list-style-type: none"> • IP address is displayed such as "IP address(Decimal): MAC address(Hex)". • Device address is displayed such as "Address: Device address". • Received error codes are displayed such as "Decimal[Hex]".

Display Examples of Error Messages

"RHAA035: PLC1: Error has been responded for device write command (Error Code: 2 [02H])"

NOTE

- Refer to your External Device manual for details on received error codes.
- Refer to "When an error is displayed (Error Code List)" in "Maintenance/Troubleshooting Manual" for details on the error messages common to the driver.