6 Font

This chapter explains basic features of GP-Pro EX's "Font" and basic ways of placing text with each font.

Please start by reading "6.1 Font Types" (page 6-2) and then turn to the corresponding page.

6.1	Font Types	6-2
6.2	Defining Stroke Font and Standard Font	6-3
6.3	Image Font	6-14
6.4	[Font] Settings Guide	6-18
6.5	Restrictions	6-19

6.1 Font Types

Defining Stroke Font and Standard Font	
These fonts are used normally. The stroke font can be freely enlarged without the text appearing pixelated. The standard font displays even small sized characters well. For example, Text in stroke font	Setup Procedure (page 6-11) Introduction (page 6-3)
"Japanese" ストロークフォント	
"English" stroke font "Chinese (Simplified)" unicode标准	
Image Font	
This font is used to draw in Windows fonts and can appear pixelated when enlarged.	 Setup Procedure (page 6-15) Details (page 6-14)
"Arial/Italic" イメージフォント	
"Arial Black" Image Font	
"Helvetica/Bold" Image Font	

6.2 Defining Stroke Font and Standard Font

6.2.1 Introduction

These fonts are used normally.

The stroke font can be freely enlarged without the text appearing pixelated. The standard font displays even small sized characters well.

For example, Text in stroke font

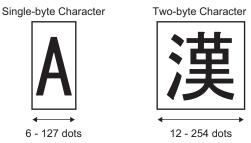


Text Feature

Stroke Font

• Can be freely enlarged and displays well.

This font can be freely enlarged within the range of 6 to 127 dots and displays well. The standard size is a single-byte character. Double-byte characters are fixed with the same size horizontally and vertically. However, with a vector font feature, small- sized text cannot display well.



Can be used for bold/outlines.

Standard Font

- Small sized text can also be displayed well. Small sized text also displays well if placed in full scale (original size), such as "8 X16 dots", "16 X 16 dots", or "32 X 32 dots". However, the scaling factor of enlargement/ reduction should be selected.
- Can be used for bold/shadows.

Font Types

Each display language corresponds to the following fonts. Font Type

Font Type	Display Language	Font Name
Stroke Font	Japanese	Japanese Stroke Font
	ASCII	Roman Character Stroke Font
	Chinese (Simplified)	Chinese (Simplified) Stroke Font
	Chinese (Traditional)	Chinese (Traditional) Stroke Font
	Korean	Korean Stroke Font
	Cyrillic ^{*1}	Cyrillic Stroke Font
	Thai	Thai Stroke Font
Standard Font	Japanese	Japanese Standard Font
	ASCII	Standard Font for languages supported by ASCII character set
	Chinese (Simplified)	Chinese (Simplified) Standard Font
	Chinese (Traditional)	Chinese (Traditional) Standard Font
	Korean	Korean Standard Font

*1 Cyrillic letters are mainly used in Russian, Ukrainian, Bulgarian, Byelorussian, Serbian, Macedonian, Kazakh, Kirgiz, and Mongolian languages.

Add/Delete Font

Stroke font and standard font use the Font Area (4 MB). To use fonts other than Japanese Standard Font, ASCII Standard Font, and English Stroke Font, add and delete fonts. To add/delete fonts, from the [System Settings] menu, select [Font Settings].

System Settings 4 × Display Display Display Unit Logic Programs Video/Movie Eont Font Peripheral Settings Peripheral List Device/PLC Printer Input Equipment Settings Script I/O Settings	Display Unit Series GP3000 Series Model AGP-3500T Orientation Landscape Font Font Used in Project Font Size Font Area Chinese(Traditional) Standard Font Chinese(Traditional) Standard Font Chinese(Trad
<u>I/O Driver</u>	
FTP Server	Error Check
Modem	♥ 葉 ♥ ■
Video Modules	Level Error Numbel Screen-Location Summary
🕅 Syst 🗮 Add 🔛 Col 🔍 Sea 🕅 Sc	

To add Chinese (Simplified) Stroke Font, in the [Font Used in Project] area,

select the [Chinese (Simplified) Stroke Font] check box. The Chinese (Simplified) Stroke Font occupies 427 KB of the 4MB Font Area.

IMPORTANT	• Add only fonts used in the project. Selecting unnecessary fonts could mean fonts overflow the Font Area. For example, on the GP-3500T, if fonts exceed the Font Area capacity of 8 MB, ^{*1} fonts then also use the User Screen Area,
	reducing the capacity of user applications.

*1 The User Screen Area's capacity depends on the GP model.

- "1.3 List of Supported Functions by Device" (page 1-5)
- **NOTE** Japanese Standard Font, ASCII Standard Font, and English Stroke Font are fixed. These fonts are automatically transferred to the GP with little load on the Font Area (4 MB) and can be used without considering the font size.

Compatible Character Codes

To display characters in the Data Display (Text Display) on the device/PLC, use the following character codes, depending on the display language set for the data display.

Data Display Part's Display Language	Corresponding Text Code	Remarks
Japanese	Shift JIS Code	
ASCII	Code Page 850 Code Page 1250 Code Page 1252 Code Page 1254 Code Page 1257	 IMPORTANT The ASCII Standard Font only corresponds to Code Page 850. Before using the English Stroke Font, be sure to refer to the following text list. Image: "Image: ASCII Stroke Font Dedicated Text List" (page 6-7)
Chinese (Simplified)	GB 2312	
Chinese (Traditional)	BIG5	
Korean	KS C 5601	
Cyrillic	Code Page1251	
Thai	Code Page 874	

ASCII Stroke Font Dedicated Text List

If you are using Stroke Fonts for languages supported by the ASCII character set, only the black letters in the following list can be displayed in the Data Display (Text Display). Under the black letter, the Code Page 850's hexadecimal character code number is displayed.



• The red characters cannot display on a Data Display Part (Text Display).





■ Character List of Stroke Fonts Exclusive to Cyrillic

The following characters are supported as Cyrillic.

The Character Code displays under each letter. The first code is Native code and the second is Unicode.

	Ι	"	#	\$	%	&		(*	+		_		
0x20	• 0x21	0x22	0x23	Ψ 0x24	0x25	0x26	0x27	0x28	/ 0x29	0x2A	0x2B	, 0x2C	0x2D	• 0x2E	/ 0x2F
0x20															0x2F
0	1	2	3	4	5	6	7	8	9	:	:	<	Ξ	>	?
0x30	0x31	0x32	0x33	0x34	0x35	0x36	0x37	0x38	0x39	0x3A	, 0x3B	0x3C	0x3D	0x3E	0x3F
0x0030	0x0031	0x0032	0x0033	0x0034	0x0035	0x0036		0x0038		0x003A		0x003C	0x003D	0x003E	0x003F
@	Α	В	С	D	Е	F	G	Н	Ι	J	Κ	L	Μ	Ν	0
0x40	0x41	0x42	0x43	0x44	0x45	0x46	0x47	0x48	0x49	0x4A	0x4B	0x4C	0x4D	0x4E	0x4F
0x0040	0x0041	0x0042	0x0043	0x0044	0x0045	0x0046	0x0047	0x0048	0x0049	0x004A	0x004B	0x004C	0x004D	0x004E	0x004F
Ρ	Q	R	S	Т	U	V	W	Х	Y	Ζ	[¥]	^	_
0x50	0x51	0x52	0x53	0x54	0x55	0x56	0x57	0x58	0x59	0x5A	0x5B	0x5C	0x5D	0x5E	0x5F
0x0050	0x0051	0x0052	0x0053	0x0054	0x0055	0x0056	0x0057	0x0058	0x0059	0x005A	0x005B	0x005C	0x005D	0x005E	0x005F
	а	b	С	d	е	f	g	h	i	j	k		m	n	0
0x60	0x61	0x62	0x63	0x64	0x65	0x66	0x67	0x68	0x69	0x6A	0x6B	0x6C	0x6D	0x6E	0x6F
0x0060	0x0061	0x0062	0x0063		0x0065	0x0066	0x0067	0x0068	0x0069	0x006A	0x006B	0x006C	0x006D	0x006E	0x006F
р	q	r	S	t	u	V	W	Х	V	Z			}		
0x70	0x71	0x72	0x73	0x74	0x75	0x76	0x77	0x78	0×79	0x7A	0x7B	0x7C	0x7D	0x7E	0x7F
0x0070	0x0071	0x0072	0x0073	0x0074	0x0075	0x0076	0x0077	0x0078	0x0079	0x007A	0x007B	0x007C	0x007D	0x007E	0x007F
Ъ	ŕ	7	ŕ	"	•••	+	+		‰	Jb	<	Њ	Ŕ	ħ	Ų
0x80	0x81	0x82	0x83	0x84	0x85	0x86	0x87	0x88	0x89	0x8A	0x8B	0x8C	0x8D	0x8E	0x8F
	0x0403				0x2026	0x2020	0x2021	0x20AC		0x0409	0x2039	0x040A			0x040F
ħ		,	"	"	•	_		0.00	ТМ	ЈЬ	>	њ	Ŕ	<u>ħ</u>	Ļ
0x90 0x0452	0x91	0x92	0x93	0x94	0x95	0x96	0x97	0x98	0x99	0x9A 0x0459	0x9B	0x9C	0x9D	0x9E	0x9F
0x0452	~		0x2010		0x2022	0x2013		<u> </u>				0x045A		0x0456	0x045F
0xA0	<u>Ў</u> 0хА1	<u> </u>	J 0xA3	0xA4	0xA5	0xA6	§ 0xA7	Ë _{0xA8}	© 0xA9	3 0xAA	≪ 0xAB		® 0xAD	0xAE	0xAF
										0xAA 0x0404					
0	_	0.045	•			a	0,000,7					•			
	<u>+</u>		I	Г	μ	1	•	ë	No.	3	>>	J	S	S	Ϊ
0xB0	0xB1	0xB2	0xB3	0xB4	0xB5	0xB6	0xB7	0xB8	0xB9	0xBA	0xBB	0xBC	0xBD	0xBE	0xBF
0x00B0	0x00B1	0x0406	0x0456	0x0491	0x00B5	0x00B6	0x00B7	0x0451	0x2116	0x0454	0x00BB	0x0458	0x0405	0x0455	0x0457
Α	Б	B	Γ	Д	E	Ж	3	И	Й	К	Л	Μ	Η	0	Π
0xC0	0xC1	0xC2	0xC3	0xC4	0xC5	0xC6	0xC7	0xC8	0xC9	0xCA	0xCB	0xCC	0xCD	0xCE	0xCF
0x0410	0x0411	0x0412				UXU416	0x0417	0x0418	0x0419	0x041A	0x041B	0x041C			0x041F
P	C		У	Φ	X	Ц	Ч	Ш	Щ	Ь	Ы	Ь	Э	<u> </u>	Я
0xD0 0x0420	0xD1	0xD2	0xD3	0xD4	0xD5	0xD6	0xD7	0xD8	0xD9	0xDA	0xDB	0xDC	0xDD	0xDE	0xDF 0x042F
0x0420	-	0x0422	0x0423	0x0424				UXU420	~	0x042A	0X042D	0X0420	0X042D	UXU42E	UXU42F
a _{0xE0}	6 0xE1	B 0xE2	Г 0xE3	Д 0xE4	e 0xE5	Ж _{0xE6}	3 0xE7	И 0хЕ8	И 0xE9	K 0xEA	Л _{0xEB}	M 0xEC	H 0xED	O 0xEE	□ OxEF
															0xEF 0x043F
D	C	T	V	<u>охо434</u>	X	<u>0х0430</u>	u	Ш		Ъ	Ы	<u>ь</u>	<u>охо43D</u> Э	Ю	0х043 Г
0×F0	0xF1	0xF2	0×F3	0xF4	0xF5	0xF6	0xF7	0xF8	0xF9	0xFA	0xFB	0xFC	0xFD	0xFE	0xFF

■ Character List of Stroke Fonts Exclusive to Thai

The following characters are supported as Thai.

The Character Code is displayed under each letter. The first code is Native code and the second is Unicode.

• The red characters cannot display on a Data Display Part (Text Display).

	!	"	#	\$	%	&		()	*	+	,	_		/
0x20	0x21	0x22	0x23	0x24	0x25	0x26	0x27	0x28	0x29	0x2A	0x2B	0x2C	0x2D	0x2E	0x2F
0x0020	0x0021			0x0024		0x0026	0x0027			0x002A	0x002B	0x002C	0x002D	0x002E	0x002F
0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
0x30 0x0030	0x31 0x0031	0x32 0x0032	0x33 0x0033	0x34 0x0034	0x35 0x0035	0x36 0x0036	0x37 0x0037	0x38 0x0038	0x39 0x0039	0x3A 0x003A	0x3B 0x003B	0x3C 0x003C	0x3D 0x003D	0x3E 0x003E	0x3F 0x003F
(a)	A	В	С	D	Е	F	G	Н	Ι	J	K	L	Μ	Ν	0
0x40	0x41	0x42	0x43	0x44	0x45	0x46	0x47	0x48	0x49	0x4A	0x4B	0x4C	0x4D	0x4E	0x4F
0x0040	0x0041	0x0042	0×0043	0×0044	0x0045	0×0046	0x0047	0x0048	0×0049	0x004A	0x004B	0x004C	0x004D	0×004E	0×004F
Ρ	Q	R	S	Т	U	V	W	Х	Y	Z		¥]		_
0x50	0x51	0x52	0x53	0x54	0x55	0x56	0x57	0x58	0x59	0x5A	0x5B	0x5C	0x5D	0x5E	0x5F
0x0050	0x0051	0x0052	0×0053	0x0054	0x0055		0x0057	0x0058	0x0059	0x005A	0x005B	0x005C	0x005D	0x005E	0x005F
` <u>`</u>	а	b	С	d	е	f	g	h	i	j	k		m	n	0
0x60	0x61 0x0061	0x62	0x63	0x64	0x65	0x66	0x67	0x68	0x69	0x6A 0x006A	0x6B	0x6C	0x6D	0x6E	0x6F
0x0060	0x0001	0x0002	0x0003		0x0005	0x0000	0x0007	0x0008	0x0069	00000A	0x000B	0x0080	0x000D	~	UXUUOF
p _{0x70}	Q 0x71	r	S	t	U 0x75	V 0x76	W 0x77	X 0x78	y 0x79	Z 0x7A	{ 0x7B	0x7C	} 0x7D	0x7E	0x7F
	0x71									0x7A					
	UXUUT I	UNUUTE	UNCOTO	UXUUT I		0,0070	exectit	excere	UXUUTU					UXUU7E	UXUU II
0x80	0x81	0x82	0x83	0x84	0x85	0x86	0x87	0x88	0x89	0x8A	0x8B	0x8C	0x8D	0x8E	0x8F
0x20AC					0x2026										
	-	,		"		_									
0x90	0x91	0x92	0x93	0x94	0x95	0x96	0x97	0x98	0x99	0x9A	0x9B	0x9C	0x9D	0x9E	0x9F
	0x2018	0x2019	0x201C	0x201D	0x2022	0x2013	0x2014								
	ก	ข	ฃ	ନ	ମ	ฆ	7	จ	ฉ	ช	ช	ณ	រារូ	ฎ	ฏ
0xA0	0xA1	0xA2	0xA3	0xA4	0xA5	0xA6	0xA7	0xA8	0xA9	0xAA	0xAB	0xAC	0xAD	0xAE	0xAF
0x00A0	0x0E01	0x0E02	0x0E03	0x0E04	0x0E05	0x0E06	0x0E07	0x0E08	0×0E09	0x0E0A	0x0E0B	0x0E0C	0x0E0D	0x0E0E	0x0E0F
จิ	ฑ	ଜ୍ୟ	ณ	୭	ଡା	ຄ	ท	อี	น	บ	ป	ผ	ฝ	พ	ฟ
0xB0	0xB1 0x0E11	0xB2	0xB3	0xB4	0xB5	0xB6	0xB7	0xB8	0xB9	0xBA 0x0E1A	0xBB	0xBC		0xBE	0xBF
<u>งงะเง</u> ภ	ม	<u>د ا ا المرا</u>	_{0x0L13}	រ	_{0x0L13}	ภ	<u>גרדמאס</u>	୶	14	ត្ត	ห	ฬ	้อ	ฮ	9 9
0xC0	0xC1	0xC2	0xC3	°I 0xC4	0xC5	°1 0xC6	0xC7	0xC8	0xC9	0×CA	0xCB	0×CC	0xCD	0xCE	0xCF
	0x0E21		0x0E23												
66		า	ຳ					•	v						₿
0xD0 0x0E30	0xD1 0x0E31	0xD2 0x0E32	0xD3 0x0E33	0xD4 0x0E34	0xD5 0x0E35	0xD6 0x0E36		0xD8 0x0E38		0xDA 0x0E3A	0xDB	0xDC	0xDD	0xDE	0xDF 0x0E3F
ſ	ιι	ົໂ	ູ	٦	ງ	ຳ	ß	I	v	ຄາ	+	6	٥	ε	o
0xE0	0xE1	0xE2	0xE3	0xE4	0xE5	0xE6	0xE7	0xE8	0xE9	0xEA	0xEB	0xEC	0xED	0xEE	0xEF
0x0E40	0x0E41	0x0E42	0x0E43	0x0E44	0x0E45	0x0E46	0x0E47	0x0E48	0x0E49	0x0E4A	0x0E4B	0x0E4C	0x0E4D	0x0E4E	0x0E4F
				Ι.						-					
0	୍ତ	ല	្រតា	ل ط	æ	e	ຄ	ಷ	ଙ	ป	<u></u>				
0xF0	ග 0xF1 0x0E51	0xF2	0xF3	0xF4	0xF5	0xF6	0xF7	0xF8	0xF9	0xFA	0xFB	0xFC	0xFD	0xFE	0xFF

6.2.2 Setup Procedure

-	
NOTE	 Japanese Standard Font, ASCII Standard Font, and English Stroke Font are fixed. You do not have to add or delete these fonts as in steps 1-4 below. Please refer to the Settings Guide for details. ** "8.12.1 Text Settings Guide" (page 8-97)
	• For more information about text, please refer to "8.3 Writing Text" (page 8-26).

These fonts are used normally.

The stroke font can be freely enlarged without the text appearing pixelated. The standard font displays even small sized characters well.

For example, Text in stroke font

"Chinese (Simplified)" 设定输入画面

1 From the [System Settings] menu, select [Font]. The following dialog box appears.

System Settings 7 🗶 Display Display	Display Unit Series GP3000 Series Model AGP-3500T Orientation Landscape
Display Unit Loaic Programs Video/Movie Ford Peripheral Settings Peripheral Settings Device/PLC Printer Indu Equipment Settings Script //D Settings	Font Font Used in Project Font Used in Project Font Size Font Size Font Size Font Size Font Size Font Size Font Area 3959 / 4080KB User Screen Area The selected font will be transferred to the main unit
LO Driver ETP Server Modern Video Modules	Error Check 4 x

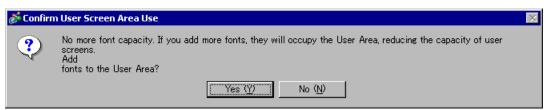


• If the [System Settings] tab is not displayed, from the [View (V)] menu, point to [Work Space (W)] and select [System Settings (S)].

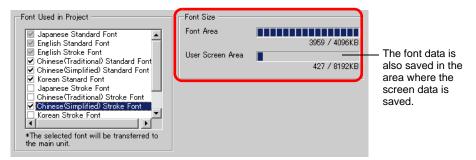
2 From [Font Used in Project], select the [Chinese (Simplified) Stroke Font] check box.



3 The following message appears.



Click [Yes]. You can confirm that the User Screen Area is also used.



Click [No]. The font addition is canceled.

4 Clear the check box for the fonts you are not using. This allows more free space in the Font Area.

Font		
Font Used in Project	Font Size	
 ✓ Japanese Standard Font ✓ English Standard Font ✓ English Stroke Font 	Font Area	427 / 4096KB
Chinese Graditional Standard Font Chinese Graditional Standard Font Gapases Stroke Font Chinese (Traditional) Stroke Font Chinese Graditional) Stroke Font Korean Stroke Font		0 / 6144KB

5 As an example, add text in Simplified Chinese to a screen. This example assumes you have enabled the Chinese (Simplified) font in your operating system. See the Appendix for more information. Place text in the drawing area then double-click to open the [Text] dialog box. In

[Font Type], select [Stroke Font]. In [Display Language], select [Chinese (Simplified)]. In the text box, enter the text using pin yin. Then click [OK] to close the dialog box.

		(Setting Exampl	e)	
· · · · · · · · · · · · · · · · · · ·	≧输入画面.	★ Text Abc 王 王 王 Line Spacing 設定輸入面	C Direct Text Font Font Type Display Language Direction Color Text Color Background Color	Text Table Stroke Font Size B Chinese(Simplified) Text Attribute Normal Text Horizontal Aforment Transparent Blink None B Transparent Blink None C Chinese(D) Cancel
NOTE	Language], the follo font type since a sw Confirm Font Type Selected font Add the select	owing dialog bo itch has been se Add type is not set up it ted font type? SQP No ()	x may app t before a	
	If you click [No], add	ing the font is c	anceled. 7	The entered text cannot be

properly displayed on the GP.

6.3 Image Font

6.3.1 Introduction

This font is used to draw with a Windows font and can appear pixelated when enlarged. You can use bold and italics as well as the standard style.



• You can select this font only when [Direct Text] is set in the part's label/text.

Text Feature

IMPORTANT

• You can display characters with various Windows fonts. Displays a Windows font as a bitmap.

For: "Arial/Italic"

• Text displays well regardless of enlargement/reduction or the text size. For example, if the placement size is enlarged by increasing the number of characters in the text, the text is displayed with the set font and text size.

- Can be used for bold/italics.
- Using too much of this font restricts the User Screen Area capacity. The image font uses the User Screen Area.

Taking a lot of memory by using larger character sizes or more characters may cause restrictions to create a screen. From the [Project (F)] menu, verify [Information (I)] - [Project Information (I)] - [Send Data] - [Send Size] to make sure not use too many Image Fonts.

NOTE

• The User Screen Area's capacity depends on the GP model. ** "1.3 List of Supported Functions by Device" (page 1-5)

6.3.2 Setup Procedure

NOTE

Please refer to the Settings Guide for details.
 ** "8.12.1 Text Settings Guide" (page 8-97)

Use the "Image Font". You can use bold and italics as well as the standard style. "Arial/Italic"



1 From the [Draw (D)] menu, select [Text (S)] or click A from the toolbar. Click on the base screen and drag to the desired size. Right-click to release the draw mode.

-		
	·	

2 Double-click the new text. The following dialog box appears.

💕 Text					×
	Direct Text	C Text Table	9		
	Font				
	Font Type	Standard Font	•	Text Size	16 x 56 Pixel
ABC	Display Language	ASCI	•	Text Attribute	Normal 💌
1 20 4	Direction	Horizontal	•	🗖 Alignment	
	-Color				
	Text Color	7	¥	Blink Non	e 🔻
	Background Color	Transparent	•	Blink Non	e 🔻
Line Spacing	Shadow Color	1	Ŧ	Blink Non	e 🔻
Text					
					_
				OK (<u>O</u>)	Cancel

3 In [Font Type], select [Image Font].

💰 Text				×
	• Direct Text	C Text Table		
	-Font			
	Font Type	Image Font 💽		
ABC	Select Font	Microsoft San••••		
	Compress		🗖 Alignment	
	Color			
	Text Color	7	Blink None	•
	Background Color	Transparent 🗨	Blink None	V
Line Spacing				
Text	1			
			OK (<u>O</u>)	Cancel

4 Click the [Select Font] button to display the setting dialog box.

Select Font	Microsoft San••	Click here

5 Set the [Font], [Font Style] and [Size], then click [OK].

Font			? ×	
Eont:	Font style:	<u>S</u> ize:		
Arial	Italic	14	ОК	
Arial Arial Black Arial Narrow O Bold Italic Art O Book Antiqua O Bookman Old Style	Regular Italic Bold Bold Italic	14 16 18 20 22 24 26 ▼	Cancel	
0 Bookshelf Symbol 7 💌	Sample AaBbYy			
	Sojipt: Western	•		
If you use vertical example, @MS G			or vertical	text (beginning with @ "Fe

6 Select the [Compress] check box. The font file size is compressed to about half the size, depending on characters.

💰 Text				×
	 Direct Text 	C Text Table		
	Font			
	Font Type	Image Font 💌		
ABC	Select Font	Microsoft Sans		
	Compress	1	🗖 Alignment	
	-Color			
	Text Color	7	Blink None 💌	
EEE	Background Color	Transparent 🗨	Blink None 🔽	
Line Spacing 🛛 🚍 🏨				
Text				
,				
			OK (Q) Cancel	

• [Compress] is recommended for reducing the project file volume.

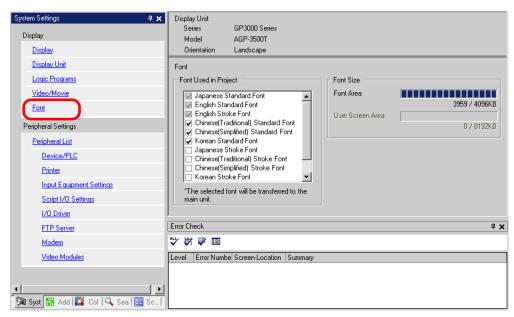
7 Select the colors you want and input text in the Input Text border.

토토토토 Line Spacing P 프 #	Color Text Color Background Color	Transparent ▼	Blink Blink	None 🔽	
Image Font	<u> </u>				

8 Click [OK] and the setting are completed.



6.4 [Font] Settings Guide



Setting	Description
Font	Configure font settings.
Font Used in Project	 Select the fonts used in project files. NOTE Japanese Standard Font, ASCII Standard Font, and English Stroke Font are fixed.
Font Size	Displays the memory size of the font.
Font Area	 Displays the memory size in the font area from 0/4096 KB to 4096/4096 KB. When the font size exceeds the font area, it uses the user screen area. NOTE GP-32**Series cannot be used in the font area. When using a font other than [Japanese Standard Font], [ACSII Standard Font] and [English Stroke Font], it uses the user screen area.
User Screen Area	Displays the memory size of the font used in the user screen area. The capacity of the user screen varies among GP models. "" "1.3 List of Supported Functions by Device" (page 1-5)

6.5 Restrictions

6.5.1 Restrictions for Standard Font

- When [ASCII] is selected for the [Standard Font] [Display Language], select a text size from the three fixed sizes [6 x 10 dot], [8 x 13 dot], and [13 x 23 dot].
- When the [Character Size] is [6 x 10 dot] fixed size, you cannot select [Bold] from the [Text Attribute].
- When you display the text registered in a text table on a part with a [Fixed Size], refer to the ASCII text table and select or add the part's text. Text on a table without ASCII language settings cannot be properly displayed on the GP.
- If you change the font type to [Standard Font] after the text has been entered as a [Stroke Font], the text may not be displayed on the GP.
- GP-32** Series cannot use the Font Area. Any font, other than [Japanese Standard Font], [English Standard Font] and [English Stroke Font], occupy the User Screen Area.
- If using several types of fonts, the user screen area is used for the font area excess. Therefore, the screen data capacity is decreased.

6.5.2 Restrictions for Image Font

• [Image Font] is a bitmap image. You cannot set the [Display Language], [Text Type], or Vertical Text (where the [Direction] is [Vertical].).