Mitsubishi Electric Corp.

A Series Ethernet Driver

Introduction

This manual describes how to connect the display (GP3000 series) and the External Device (target PLC).

In this manual, the connection procedure will be described by following the below sections:

| 1 | System Configuration
This section shows the types of External Devices which can be connected and SIO type. | ☞ "1 System Configuration" (page 3) |

| 2 | Selection of External Device
Select a model (series) of the External Device to be connected and connection method. | ☞ "2 Selection of External Device" (page 5) |

| 3 | Example of Communication Settings
This section shows setting examples for communicating between the display and the External Device. | ☞ "3 Example of Communication Setting" (page 6) |

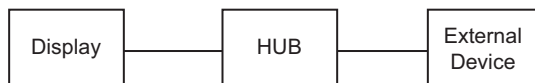| 4 | Setup Items
This section describes communication setup items on the display.
Set communication settings of the display with GP-Pro Ex or in off-line mode. | ☞ "4 Setup Items" (page 19) |

Operation

1 System Configuration

The system configuration in the case when the External Device of Mitsubishi Electric Corp. and the display are connected is shown.
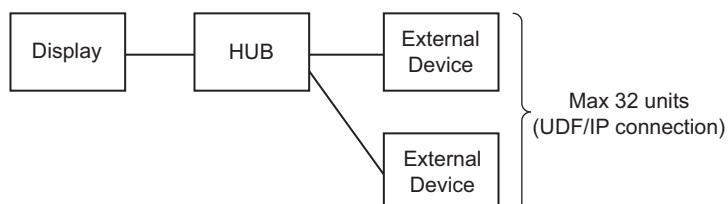
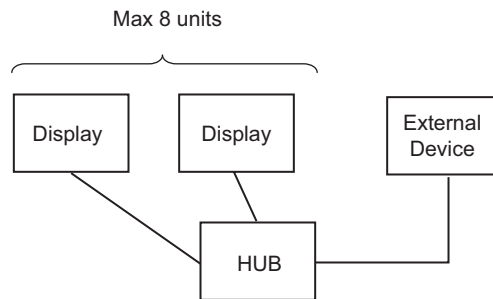| Series	CPU	Link I/F	SIO Type	Setting Example
MELSEC A Series	A0J2H A2A A2A-S1 A3A A2U A2U-S1 A3U A4U A1N A2N	AJ71E71	Ethernet (UDP)	Setting Example 1 (page 6)
			Ethernet (TCP)	Setting Example 2 (page 10)
		AJ71E71-S3	Ethernet (UDP)	Setting Example 1 (page 6)
			Ethernet (TCP)	Setting Example 2 (page 10)
	A2US A2US-S1 A1S A1S-C24 A1SJ A2S A2S-S1	A1SJ71E71-B2	Ethernet (UDP)	Setting Example 3 (page 13)
			Ethernet (TCP)	Setting Example 4 (page 16)
		A1SJ71E71-B5	Ethernet (UDP)	Setting Example 3 (page 13)
			Ethernet (TCP)	Setting Example 4 (page 16)
	A2US A2US-S1 A2USH-S1 A1SJ A2SJH A1SH A2SH A1S A2S	A1SJ71E71-B2-S3	Ethernet (UDP)	Setting Example 3 (page 13)
			Ethernet (TCP)	Setting Example 4 (page 16)
		A1SJ71E71-B5-S3	Ethernet (UDP)	Setting Example 3 (page 13)
			Ethernet (TCP)	Setting Example 4 (page 16)

■ Connection Configuration

• 1:1 Connection

Display — HUB — External Device

• 1:n Connection

Display — HUB — External Device / External Device
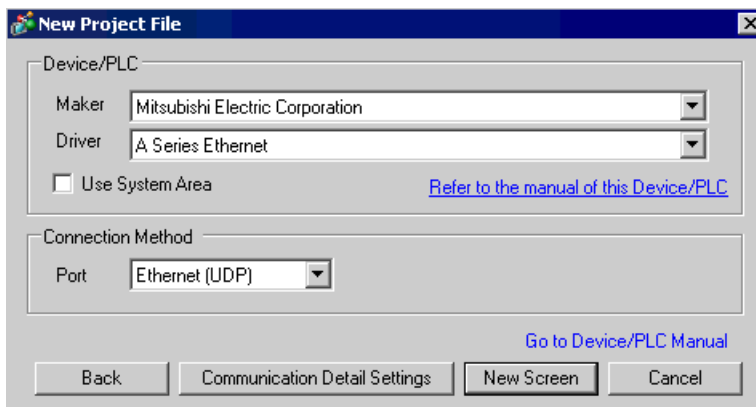
Max 32 units (UDF/IP connection)

• n : 1 Connection

Max 8 units

2 Selection of External Device

Select the External Device to be connected to the display.

Setup Items	Setup Description
Maker	Select the maker of the External Device to be connected. Select "Mitsubishi Electric Corp.".
Driver	Select a model (series) of the External Device to be connected and connection method. Select "A Series Ethernet". Check the External Device which can be connected in "A Series Ethernet" in system configuration. ☞ "1 System Configuration" (page 3)

Use System Area	Check this option when you synchronize the system data area of Display and the device (memory) of External Device. When synchronized, you can use the ladder program of External Device to switch the display or display the window on the display.
	   Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (only for direct access method)"
	This can be also set with GP-Pro EX or in off-line mode of Display.
	   Cf. GP-Pro EX Reference Manual " 6.13.6 Setting Guide of [System Setting Window]■[Main Unit Settings] Settings Guide◆System Area Setting"
	   Cf. GP3000 Series User Manual "4.3.6 System Area Setting"

Port	Select the display port to be connected to the External Device.

3 Example of Communication Setting

Examples of communication settings of the display and the External Device, recommended by Pro-face, are shown.

When using MELSEC A Series, use GP-Pro EX and the ladder software to set as below.

3.1 Setting Example 1

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1
Summary			Change Device/PLC
Maker Mitsubishi Electric Corporation	Series A Series Ethernet	Port Ethernet (UDP)
Text Data Mode 2 Change

Communication Settings

Port No.	1024
Timeout	3 (sec)
Retry	2
Wait To Send	0 (ms)	Default

Device-Specific Settings

Allowable No. of Device/PLCs 32 Unit(s)

No.	Device Name	Settings
1	PLC1	IP Address=000.000.000.000,Port No.=1024,PC No.=255

◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multipleExternal Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.

Individual Device Settings

PLC1

IP Address	0. 0. 0. 0
Port No.	1024
PC No.	255	Default

OK (O)   Cancel

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.
- Limitations when you use UDP/IP to access the multiple PLCs via network are shown below.
  - When you set the retry frequency to zero, the error message of "Response timed out for initial communication command" is displayed at startup.
  - At startup, you cannot read the device data until timeout time elapses once.

■ Setting of External Device

To communicate MELSEC-A Series (Ethernet Interface Unit) with the display, you need to set the ladder program of the External Device and the DIP switch of the Ethernet Interface Unit. Settings of the sample ladder program and the DIP switch are shown below.

◆ Example of Ladder Program

LD	M9038	
DMOVEP	Hxxxxxxxx D100	: IP address of External Device[1]
MOVP	K0 D102	
MOV	H0100 D116	: Connecting method (UDP)
MOV	K1024 D124	: Port No. of External Device (in case of entering "1024" for example)
MOV	K1024 D127	: Port No. of display (in case of entering "1024" for example)
DMOV	Hxxxxxxxx D125	: IP address of display[1]
DMOV	HFFFFFFFF D128	
MOV	HFFFF D130	
LD	M9036	
TOP	H0000 H0000 D100 K50	
LD	X19	
MOV	K5 D113	
TOP	H0000 K13 D113 K1	
LD	M9036	
OUT	Y0019	
LD	M9036	
OUT	Y0008	
END		

[1] : xxxxxxxx shows IP address (in Hex). Check with a network administrator about IP address. Do not set the duplicate IP address.

IMPORTANT
• Do not repeat the address used for communication settings on the External Device (D100 or higher in case of above) for the system area head address on the display for setting.

◆ Settings of Interface Unit

Mode Setting Switch

Settings	Setup Description
0	On-line

Communication Condition Setting Switch

DIP Switch	Settings	Setup Description
SW1	OFF	Selection of line processing at TCP timeout error
SW2	OFF	Data Code Setting
SW3	OFF	Disable (Fixed to OFF)
SW4	OFF	Disable (Fixed to OFF)
SW5	OFF	Disable (Fixed to OFF)
SW6	OFF	Disable (Fixed to OFF)
SW7	ON	CPU Communication Timing Settings
SW8	OFF	Initial Timing Settings

◆ Notes

• Check with a network administrator about IP address. Do not set the duplicate IP address.

• Always turn OFF (binary code) the data code switch of the External Device.

• When you write from the display during operation of the External Device, set to write enable.

3.2 Setting Example 2

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1
Summary					Change Device/PLC
Maker	Mitsubishi Electric Corporation	Series	A Series Ethernet	Port	Ethernet (TCP)
Text Data Mode	2 Change				

Communication Settings
Port No. 1024 ☑ Auto
Timeout 3 (sec)
Retry 0
Wait To Send 0 (ms) Default

Device-Specific Settings
Allowable No. of Device/PLCs 16 Unit(s)

No.	Device Name	Settings
1	PLC1	IP Address=000.000.000.000,Port No.=1024,PC No.=255

◆ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multipleExternal Device, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.

Individual Device Settings

PLC1

IP Address	0. 0. 0. 0
Port No.	1024
PC No.	255

Default
OK (O)   Cancel

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Setting of External Device

To communicate MELSEC-A Series (Ethernet Interface Unit) with the display, you need to set the ladder program of the External Device and the DIP switch of the Ethernet Interface Unit. Settings of the sample ladder program and the DIP switch are shown below.

◆ Example of Ladder Program

LD	M9038	
DMOVEP	Hxxxxxxxx D100	: IP address of External Device[1]
MOVP	K0 D102	
MOV	H8000 D116	: Connecting method (TCP)
MOV	K1024 D124	: Port No. of External Device (in case of entering "1024" for example)
DMOV	Hxxxxxxxx D125	: IP address of display[1]
DMOV	HFFFFFFFF D128	
MOV	HFFFF D130	
LD	M9036	
TOP	H0000 H0000 D100 K50	
LD	X19	
MOV	K5 D113	
TOP	H0000 K13 D113 K1	
LD	M9036	
OUT	Y0019	
LD	M9036	
OUT	Y0008	
END		

*1 : xxxxxxxx shows IP address (in Hex). Check with a network administrator about IP address. Do not set the duplicate IP address.

IMPORTANT
• Do not repeat the address used for communication settings on the External Device (D100 or higher in case of above) for the system area head address on the display for setting.

◆ Settings of Interface Unit

Mode Setting Switch

Settings	Setup Description
0	On-line

Communication Condition Setting Switch

DIP Switch	Settings	Setup Description
SW1	OFF	Selection of line processing at TCP timeout error
SW2	OFF	Data Code Setting
SW3	OFF	Disable (Fixed to OFF)
SW4	OFF	Disable (Fixed to OFF)
SW5	OFF	Disable (Fixed to OFF)
SW6	OFF	Disable (Fixed to OFF)
SW7	ON	CPU Communication Timing Settings
SW8	OFF	Initial Timing Settings

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Always turn OFF (binary code) the data code switch of the External Device.
- When you write from the display during operation of the External Device, set to write enable.

3.3   Setting Example 3

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1

Summary   Change Device/PLC

   Maker |Mitsubishi Electric Corporation| Series |A Series Ethernet| Port |Ethernet (UDP)|

   Text Data Mode |2| Change

Communication Settings

   Port No. |1024|

   Timeout |3| (sec)

   Retry |2|

   Wait To Send |0| (ms)   Default

Device-Specific Settings

   Allowable No. of Device/PLCs 32 Unit(s)

No.	Device Name	Settings
1	PLC1	IP Address=000.000.000.000,Port No.=1024,PC No.=255

◆ Device Setting

To display the setting screen, click   ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multipleExternal Device, click   from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.

🖳 Individual Device Settings	✕

PLC1

   IP Address   0.   0.   0.   0

   Port No. |1024|

   PC No. |255| Default

                OK (O)   Cancel

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.
- Limitations when you use UDP/IP to access the multiple PLCs via network are shown below.
    - When you set the retry frequency to zero, the error message of "Response timed out for initial communication command" is displayed at startup.
    - At startup, you cannot read the device data until timeout time elapses once.

■ Setting of External Device

To communicate MELSEC-A Series (Ethernet Interface Unit) with the display, you need to set the ladder program of the External Device and the DIP switch of the Ethernet Interface Unit. Settings of the sample ladder program and the DIP switch are shown below.

◆ Example of Ladder Program

LD	M9038	
DMOVEP	Hxxxxxxxx D100	: IP address of External Device[1]
MOVP	K0 D102	
MOV	H0100 D116	: Connecting method (UDP)
MOV	K1024 D124	: Port No. of External Device (in case of entering "1024" for example)
MOV	K1024 D127	: Port No. of display (in case of entering "1024" for example)
DMOV	Hxxxxxxxx D125	: IP address of display[1]
DMOV	HFFFFFFFF D128	
MOV	HFFFF D130	
LD	M9036	
TOP	H0000 H0000 D100 K50	
LD	X19	
MOV	K5 D113	
TOP	H0000 K13 D113 K1	
LD	M9036	
OUT	Y0019	
LD	M9036	
OUT	Y0008	
END		

*1 : xxxxxxxx shows IP address (in Hex). Check with a network administrator about IP address. Do not set the duplicate IP address.

IMPORTANT • Do not repeat the address used for communication settings on the External Device (D100 or higher in case of above) for the system area head address on the display for setting.

◆ Settings of Interface Unit

Mode Setting Switch

Settings	Setup Description
0	On-line

Communication Condition Setting Switch

DIP Switch	Settings	Setup Description
SW1	OFF	Selection of line processing at TCP timeout error
SW2	OFF	Data Code Setting
SW3	ON	CPU Communication Timing Settings
SW4	OFF	Initial Timing Settings

◆ Notes

• Check with a network administrator about IP address. Do not set the duplicate IP address.
• Always turn OFF (binary code) the data code switch of the External Device.
• When you write from the display during operation of the External Device, set to write enable.

3.4 Setting Example 4

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1		

Summary   Change Device/PLC

Maker | Mitsubishi Electric Corporation   Series | A Series Ethernet   Port | Ethernet (TCP)

Text Data Mode   2   Change

Communication Settings

Port No.   1024   ☑ Auto

Timeout   3   (sec)

Retry   0

Wait To Send   0   (ms)   Default

Device-Specific Settings

Allowable No. of Device/PLCs 16 Unit(s)
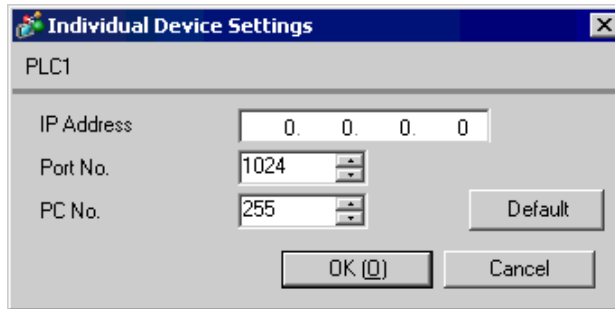
No. Device Name   Settings

1 | PLC1   IP Address=000.000.000.000,Port No.=1024,PC No.=255

◆ Device Setting

To display the setting screen, click ▦ ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When you connect multipleExternal Device, click ▦ from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.

Individual Device Settings

PLC1

IP Address	0. 0. 0. 0
Port No.	1024
PC No.	255 Default

OK (O)   Cancel

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Set IP address on the External Device for IP address in Device-specific settings.
- You need to set IP address on the display in the off-line mode of the display.

■ Setting of External Device

To communicate MELSEC-A Series (Ethernet Interface Unit) with the display, you need to set the ladder program of the External Device and the DIP switch of the Ethernet Interface Unit. Settings of the sample ladder program and the DIP switch are shown below.

◆ Example of Ladder Program

LD	M9038	
DMOVEP	Hxxxxxxxx D100	: IP address of External Device[1]
MOVP	K0 D102	
MOV	H8000 D116	: Connecting method (TCP)
MOV	K1024 D124	: Port No. of External Device (in case of entering "1024" for example)
DMOV	Hxxxxxxxx D125	: IP address of display[1]
DMOV	HFFFFFFFF D128	
MOV	HFFFF D130	
LD	M9036	
TOP	H0000 H0000 D100 K50	
LD	X19	
MOV	K5 D113	
TOP	H0000 K13 D113 K1	
LD	M9036	
OUT	Y0019	
LD	M9036	
OUT	Y0008	
END		

*1 : xxxxxxxx shows IP address (in Hex). Check with a network administrator about IP address. Do not set the duplicate IP address.

IMPORTANT   • Do not repeat the address used for communication settings on the External Device (D100 or higher in case of above) for the system area head address on the display for setting.

◆ Settings of Interface Unit

Mode Setting Switch

Settings	Setup Description
0	On-line

Communication Condition Setting Switch

DIP Switch	Settings	Setup Description
SW1	OFF	Selection of line processing at TCP timeout error
SW2	OFF	Data Code Setting
SW3	ON	CPU Communication Timing Settings
SW4	OFF	Initial Timing Settings

◆ Notes

- Check with a network administrator about IP address. Do not set the duplicate IP address.
- Always turn OFF (binary code) the data code switch of the External Device.
- When you write from the display during operation of the External Device, set to write enable.

4 Setup Items

Set communication settings of the display with GP-Pro Ex or in off-line mode of the display.

The setting of each parameter must be identical to that of External Device.

☞ "3 Example of Communication Setting" (page 6)

IMPORTANT
- You need to set IP address on the display in the off-line mode of the display.
  Cf. GP3000 Series User Manual "4.3.7 Ethernet Settings"

4.1 Setup Items in GP-Pro EX

■ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1

Summary   Change Device/PLC

Maker | Mitsubishi Electric Corporation   Series | A Series Ethernet   Port | Ethernet (UDP)

Text Data Mode   2   Change

Communication Settings

Port No.   1024

Timeout   3   (sec)

Retry   2

Wait To Send   0   (ms)   Default

Device-Specific Settings

Allowable No. of Device/PLCs 32 Unit(s)

No. | Device Name   Settings

1 | PLC1   IP Address=000.000.000.000,Port No.=1024,PC No.=255

Setup Items	Setup Description
Port No.	Use an integer from 1024 to 65535 to enter the port No. of the display. When you check the option of [Auto Assign], the port No. will be automatically set. **NOTE** • [Auto Assign] option is available to set only when you select "Ethernet (TCP)" in [Connecting Method].
Timeout	Use an integer from 1 to 127 to enter the time (s) for which the display waits for the response from the External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the display from receiving packets to transmitting next commands.

■ Device Setting

To display the setting screen, click ([Setting]) of External Device you want to set from [Device-Specific Settings] of [Device/PLC Settings].

When [Allowable No. of Device/PLCs] is multiple, click from [Device-Specific Settings] of [Device/PLC Settings] to add another External Device.

Setup Items	Setup Description
IP Address	Set IP address of the External Device. **NOTE** • Check with a network administrator about IP address. Do not set the duplicate IP address.
Port No.	Use an integer from 1024 to 65535 to enter the port No. of the External Device.
PC No.	Set PC No. when you communicate via network. Use an integer from 0 to 64 to enter PC No. of the External Device to communicate. If you do not communicate via network, enter 255.

4.2　　　Setup Items in Off-Line Mode

NOTE
• Please refer to GP3000 Series User Manual for more information on how to enter off-line mode or about operation.

Cf.　GP3000 Series User Manual "Chapter 4 Settings"

■ Communication Settings

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings] in off-line mode. Touch the External Device you want to set from the displayed list.

| Setup Items	Setup Description
Port No.	Set the Port No. of the display. In UDP connection, entered port No. will be assigned regardless of whether you select [Fixed] or [Auto]. In TCP connection, select either of [Fixed] or [Auto]. When you select [Fixed], use an integer from 1024 to 65535 to enter the port No. of the display. When you select [Auto], the port No. will be automatically assigned regardless of the entered value.
Timeout (s)	Use an integer from 1 to 127 to enter the time (s) for which the display waits for the response from the External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the display retransmits the command.
Wait To Send (ms)	Use an integer from 0 to 255 to enter standby time (ms) for the display from receiving packets to transmitting next commands.

■ Device Setting

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings]. Touch the External Device you want to set from the displayed list, and touch [Device].

Setup Items	Setup Description
Device/PLC Name	Select the External Device for device setting. Device name is a title of External Device set with GP-Pro EX.(Initial value [PLC1])
IP Address	Set IP address of the External Device. **NOTE** • Check with a network administrator about IP address. Do not set the duplicate IP address.
Port No.	Use an integer from 1024 to 65535 to enter the port No. of the External Device.
PC No.	Set PC No. when you communicate via network. Use an integer from 0 to 64 to enter PC No. of the External Device to communicate. If you do not communicate via network, enter 255.

5   Supported Device

Range of supported device address is shown in the table below. Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your External Device.

☐▬☐ This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Input	X0000 - X07FF	X0000 - X07F0		⟦***0⟧
Output	Y0000 - Y07FF	Y0000 - Y07F0		⟦***0⟧
Internal Relay	M0000 - M8191	M0000 - M8176		⟦÷16⟧
Special Relay	M9000 - M9255	M9000 - M9240		⟦÷16⟧
Latch Relay	L0000 - L8191	L0000 - L8176		⟦÷16⟧
Step Relay	S0000 - S8191	S0000 - S8176		⟦÷16⟧
Annunciator	F0000 - F2047	F0000 - F2032		⟦÷16⟧
Link Relay	B0000 - B0FFF	B0000 - B0FF0		⟦***0⟧
Timer (Contact)	TS0000 - TS2047	------		
Timer (Coil)	TC0000 - TC2047	------		
Counter (Contact)	CS0000 - CS1023	------		
Counter (Coil)	CC0000 - CC1023	------		
Timer (Current Value)	------	TN0000 - TN2047	⟦L/H⟧	
Counter (Current Value)	------	CN0000 - CN1023		
Data Register	------	D0000 - D6143		⟦Bit15⟧
Special Register	------	D9000 - D9255		⟦Bit15⟧
Link Register	------	W0000 - W0FFF		⟦BitF⟧
File Register	------	R0000 - R8191		⟦Bit15⟧
Extension File Register (0R - 64R)	------	0R0000 - 0R8191		⟦Bit15⟧
	------	1R0000 - 1R8191		⟦Bit15⟧
	------	2R0000 - 2R8191		⟦Bit15⟧
	:	:		:
	------	63R0000 - 63R8191		⟦Bit15⟧
	------	64R0000 - 64R8191		⟦Bit15⟧

NOTE

• Please refer to the GP-Pro EX Reference Manual for system data area.

   Cf.   GP-Pro EX Reference Manual "Appendix 1.4 LS Area (only for direct access method)"

• Please refer to the precautions on manual notation for icons in the table.

   ☞ "Manual Symbols and Terminology"

6   Device Code and Address Code

Use device code and address code when you select "Device Type & Address" for the address type in data displays.

Device	Device Name	Device Code (HEX)	Address Code
Input	X	0080	Value of word address divided by 0x10
Output	Y	0081	Value of word address divided by 0x10
Internal Relay	M (0000-8999)	0082	Value of word address divided by 16
Special Relay	M (9000-9999)	0083	Value of (word address - 9000) divided by 16
Latch Relay	L	0084	Value of word address divided by 16
Step Relay	S	0087	Value of word address divided by 16
Annunciator	F	0085	Value of word address divided by 16
Link Relay	B	0088	Value of word address divided by 0x10
Timer (Current Value)	TN	0060	Word Address
Counter (Current Value)	CN	0061	Word Address
Data Register	D	0000	Word Address
Special Register			
Link Register	W	0002	Word Address
File Register	R	000F	Word Address
Extension File Register (0R - 64R)	0R	0010	Word Address
	1R	0011	Word Address
	2R	0012	Word Address
	:	:	:
	63R	004F	Word Address
	64R	0050	

7 Error Messages

Error messages are displayed on the screen of Display as follows: "No. : Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

Item	Description
No.	Error No.
Device Name	Name of External Device where error occurs. Device name is a title of External Device set with GP-Pro EX.(Initial value [PLC1])
Error Message	Displays messages related to the error which occurs.
Error Occurrence Area	Displays IP address or device address of External Device where error occurs, or error codes received from External Device. **NOTE** • Received error codes are displayed such as "Decimal [Hex]". • IP address is displayed such as "IP address (Decimal): MAC address (Hex)".

Display Examples of Error Messages

"RHAA035: PLC1: Error has been responded for device write command (Error Code: 2 [02])"

NOTE • Please refer to the manual of External Device for more detail of received error codes.