

Saia S-Bus SIO Driver

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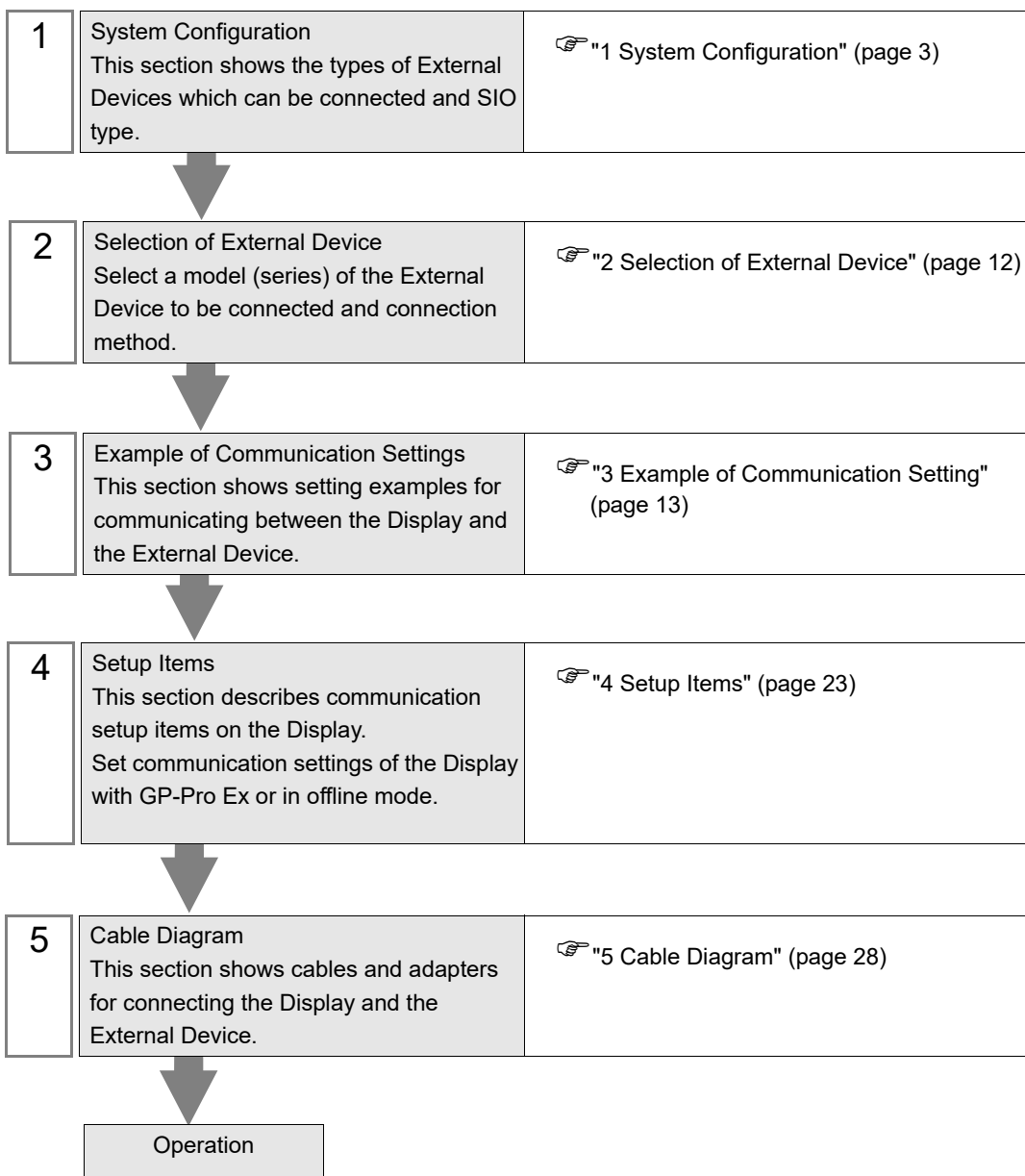
IMPORTANT

- The below Displays are no longer sold nor maintained by Pro-face. To reduce unplanned downtime due to aged hardware and to maximize your cyber security environment we recommend replacing your devices with a new, successor model. For details, please visit our homepage for "Recommended Substitution".
Discontinued from GP-Pro EX 5.00 onwards: GP3000 Series, LT3000 Series, ST3000 Series, GP-4100 Series (Monochrome model), PL Series, PS3000/4000 Series, PE4000 Series.
- For details on the Displays supported by the driver, please check the "Connectable Devices" on our website.
<http://www.pro-face.com/trans/en/manual/1064.html>

Introduction

This manual describes how to connect the Display and the External Device (target PLC).

In this manual, the connection procedure will be described by following the below sections:



1 System Configuration

The system configuration in the case when the External Device of Saia-Burgess Controls Ltd. and the Display are connected is shown.

Series	CPU	Link I/F	SIO Type	Setting Example	Cable Diagram
PCD1	PCD1.M110	PGU (Port 0)	RS232C	Setting Example 1 (page 13)	Cable Diagram 1 (page 28)
		PORT1	RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
	PCD1.M120 PCD1.M130	PGU	RS232C	Setting Example 1 (page 13)	Cable Diagram 1 (page 28)
		PCD7.F110	RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
			RS422/485 (4 wire)	Setting Example 5 (page 21)	Cable Diagram 5 (page 37)
		PCD7.F120	RS232C	Setting Example 2 (page 15)	Cable Diagram 2 (page 30)
		PCD7.F150	RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)

Series	CPU	Link I/F	SIO Type	Setting Example	Cable Diagram
PCD2	PCD2.M110 PCD2.M120 PCD2.M150 PCD2.M170 PCD2.M480	PGU (Port 0)	RS232C	Setting Example 1 (page 13)	Cable Diagram 1 (page 28)
			RS422/485 (2 wire)	Setting Example 3 (page 17)	Cable Diagram 4 (page 34)
		PCD7.F110	RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
			RS422/485 (4 wire)	Setting Example 5 (page 21)	Cable Diagram 5 (page 37)
		PCD7.F120	RS232C	Setting Example 2 (page 15)	Cable Diagram 2 (page 30)
		PCD7.F150	RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
	PCD2.M120 PCD2.M150 PCD2.M170 PCD2.M480	PCD2.F520	RS232C	Setting Example 2 (page 15)	Cable Diagram 3 (page 32)
			RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
			RS422/485 (4 wire)	Setting Example 5 (page 21)	Cable Diagram 6 (page 43)
		PCD2.F522	RS232C	Setting Example 2 (page 15)	Cable Diagram 3 (page 32)
	PCD2.M480	Port 6	RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)

Series	CPU	Link I/F		SIO Type	Setting Example	Cable Diagram
PCD3	PCD3.M3020 PCD3.M3230 PCD3.M3330 PCD3.M5440 PCD3.M5540	PCD3.F110		RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
				RS422/485 (4 wire)	Setting Example 5 (page 21)	Cable Diagram 5 (page 37)
		PCD3.F150		RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
		PCD3.F121		RS232C	Setting Example 2 (page 15)	Cable Diagram 2 (page 30)
		Port 2		RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
	PCD3.M5440 PCD3.M5540	PGU (Port 0)		RS232C	Setting Example 1 (page 13)	Cable Diagram 1 (page 28)
PCD4	PCD4.M110 PCD4.M125 PCD4.M145 PCD4.M170 PCD4.M445	PGU		RS232C	Setting Example 1 (page 13)	Cable Diagram 1 (page 28)
	PCD4.M125 PCD4.M145 PCD4.M170 PCD4.M445	PCD4.C340	PCD7.F110	RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
				RS422/485 (4 wire)	Setting Example 5 (page 21)	Cable Diagram 5 (page 37)
			PCD7.F120	RS232C	Setting Example 2 (page 15)	Cable Diagram 2 (page 30)
			PCD7.F150	RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
	PCD4.M145 PCD4.M445	PCD4.C120 Port 1		RS232C	Setting Example 2 (page 15)	Cable Diagram 2 (page 30)

Series	CPU	Link I/F	SIO Type	Setting Example	Cable Diagram
PCD4	PCD4.M170	PCD2.F520	RS232C	Setting Example 2 (page 15)	Cable Diagram 3 (page 32)
			RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
			RS422/485 (4 wire)	Setting Example 5 (page 21)	Cable Diagram 6 (page 43)
		PCD2.F522	RS232C	Setting Example 2 (page 15)	Cable Diagram 3 (page 32)
PCD6	PCD6.M540	PGU (channel 0)	RS232C	Setting Example 1 (page 13)	Cable Diagram 1 (page 28)
		Channel 1	RS422/485 (4 wire)	Setting Example 5 (page 21)	Cable Diagram 5 (page 37)
		Channel 2	RS232C	Setting Example 2 (page 15)	Cable Diagram 2 (page 30)
	PCD6.M210	Channel 0 - 3	RS232C	Setting Example 2 (page 15)	Cable Diagram 2 (page 30)
	PCD6.M230	Channel 2, 3	RS232C	Setting Example 2 (page 15)	Cable Diagram 2 (page 30)

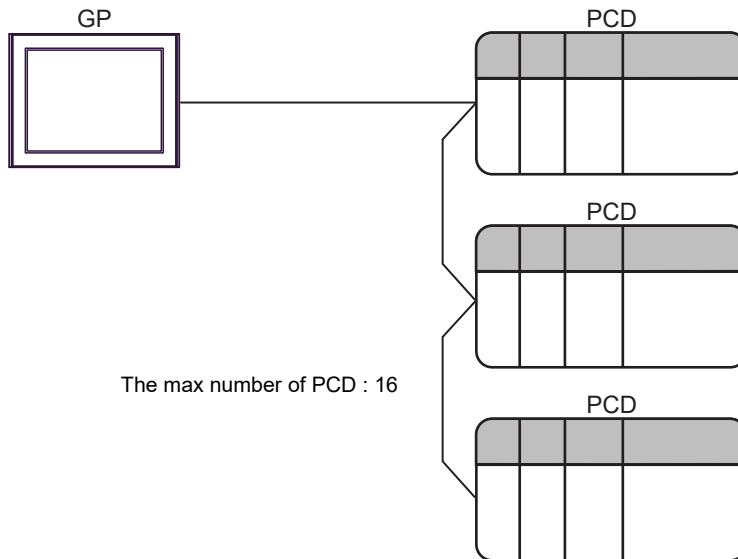
Series	CPU	Link I/F		SIO Type	Setting Example	Cable Diagram
PCD6	PCD6.M220	Channel 2, 3		RS232C	Setting Example 2 (page 15)	Cable Diagram 2 (page 30)
		Channel 0, 1		RS422/485 (4 wire)	Setting Example 5 (page 21)	Cable Diagram 5 (page 37)
	PCD6.M260	Channel 0 - 3		RS422/485 (4 wire)	Setting Example 5 (page 21)	Cable Diagram 5 (page 37)
	PCD6.M300	PGU		RS232C	Setting Example 1 (page 13)	Cable Diagram 1 (page 28)
		Interface no.0-3A	PCD7.F110	RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)
				RS422/485 (4 wire)	Setting Example 5 (page 21)	Cable Diagram 5 (page 37)
			PCD7.F120	RS232C	Setting Example 2 (page 15)	Cable Diagram 2 (page 30)
			PCD7.F150	RS422/485 (2 wire)	Setting Example 4 (page 19)	Cable Diagram 4 (page 34)

■ Connection Configuration

- 1:1 Connection



- 1:n Connection



■ IPC COM Port

When connecting IPC with an External Device, the COM port used depends on the series and SIO type. Please refer to the IPC manual for details.

Usable port

Series	Usable Port		
	RS-232C	RS-422/485(4 wire)	RS-422/485(2 wire)
PS-2000B	COM1 ^{*1} , COM2, COM3 ^{*1} , COM4	-	-
PS-3450A, PS-3451A, PS3000-BA, PS3001-BD	COM1, COM2 ^{*1*2}	COM2 ^{*1*2}	COM2 ^{*1*2}
PS-3650A (T41 model), PS-3651A (T41 model)	COM1 ^{*1}	-	-
PS-3650A (T42 model), PS-3651A (T42 model)	COM1 ^{*1*2} , COM2	COM1 ^{*1*2}	COM1 ^{*1*2}
PS-3700A (Pentium®4-M), PS-3710A	COM1 ^{*1} , COM2 ^{*1} , COM3 ^{*2} , COM4	COM3 ^{*2}	COM3 ^{*2}
PS-3711A	COM1 ^{*1} , COM2 ^{*2}	COM2 ^{*2}	COM2 ^{*2}
PS4000 ^{*3}	COM1, COM2	-	-
PL3000	COM1 ^{*1*2} , COM2 ^{*1} , COM3, COM4	COM1 ^{*1*2}	COM1 ^{*1*2}
PE-4000B Atom N270	COM1, COM2	-	-
PE-4000B Atom N2600	COM1, COM2	COM3 ^{*4} , COM4 ^{*4} , COM5 ^{*4} , COM6 ^{*4}	COM3 ^{*4} , COM4 ^{*4} , COM5 ^{*4} , COM6 ^{*4}
PS5000 (Slim Panel Type Core i3 Model) ^{*5 *6}	COM1, COM2 ^{*4}	COM2 ^{*4}	COM2 ^{*4}
PS5000 (Slim Panel Type Atom Model) ^{*5 *6}	COM1, COM2 ^{*7}	COM2 ^{*7}	COM2 ^{*7}
PS5000 (Enclosed Panel Type) ^{*8}	COM1	-	-
PS5000 (Modular Type PFXPU/PFXPP) ^{*5 *6} PS5000 (Modular Type PFXPL2B5-6)	COM1 ^{*7}	COM1 ^{*7}	COM1 ^{*7}
PS5000 (Modular Type PFXPL2B1-4)	COM1, COM2 ^{*7}	COM2 ^{*7}	COM2 ^{*7}
PS6000 (Advanced Box) PS6000 (Standard Box)	COM1 ^{*9}	*10	*10
PS6000 (Basic Box)	COM1 ^{*9}	COM1 ^{*9}	COM1 ^{*9}

*1 The RI/5V can be switched. Use the IPC's switch to change if necessary.

*2 Set up the SIO type with the DIP Switch. Please set up as follows according to SIO type to be used.

- *3 When making communication between an External Device and COM port on the Expansion slot, only RS-232C is supported. However, ER (DTR/CTS) control cannot be executed because of the specification of COM port.
For connection with External Device, use user-created cables and disable Pin Nos. 1, 4, 6 and 9. Please refer to the IPC manual for details of pin layout.
- *4 Set up the SIO type with the BIOS. Please refer to the IPC manual for details of BIOS.
- *5 When setting up communication between an External Device and the RS-232C/422/485 interface module, use the IPC (RS-232C) or PS5000 (RS-422/485) cable diagrams. However, when using PFXZPBMPR42P2 in a RS-422/485 (4-wire) configuration with no flow control, connect 7.RTS+ and 8.CTS+, and connect 6.RTS- and 9.CTS-.
When using RS-422/485 communication with External Devices, you may need to reduce the transmission speed and increase the TX Wait time.
- *6 To use RS-422/485 communication on the RS-232C/422/485 interface module, the DIP Switch setting is required. Please refer to "Knowledge Base" (FAQs) on the support site. (<http://www.pro-face.com/trans/en/manual/1001.html>)

Settings	FAQ ID
PFXZPBMPR42P2, RS422/485 change method	FA263858
PFXZPBMPR42P2 termination resistor setting	FA263974
PFXZPBMPR44P2, RS422/485 change method	FA264087
PFXZPBMPR44P2 termination resistor setting	FA264088

- *7 Set up the SIO type with the DIP Switch. Please refer to the IPC manual for details of DIP Switch. The BOX Atom has not a switch to set the RS-232C, RS-422/485 mode. Use the BIOS for the setting.
- *8 For the connection with the External Device, on the user-created cable read as if the connector on the Display-side is a M12 A-coding 8 pin socket. The pin assignment is the same as described in the cable diagram. For the M12 A-coding connector, use PFXZPSCNM122.
- *9 In addition to COM1, you can also use the COM port on the optional interface.
- *10 Install the optional interface in the expansion slot.

DIP Switch settings (PL3000 / PS3000 Series)

RS-232C

DIP Switch	Setting	Description
1	OFF*1	Reserved (always OFF)
2	OFF	SIO type: RS-232C
3	OFF	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available
9	OFF	RS (RTS) Auto control mode: Disabled
10	OFF	

*1 When using PS-3450A, PS-3451A, PS3000-BA and PS3001-BD, turn ON the set value.

RS-422/485 (4 wire)

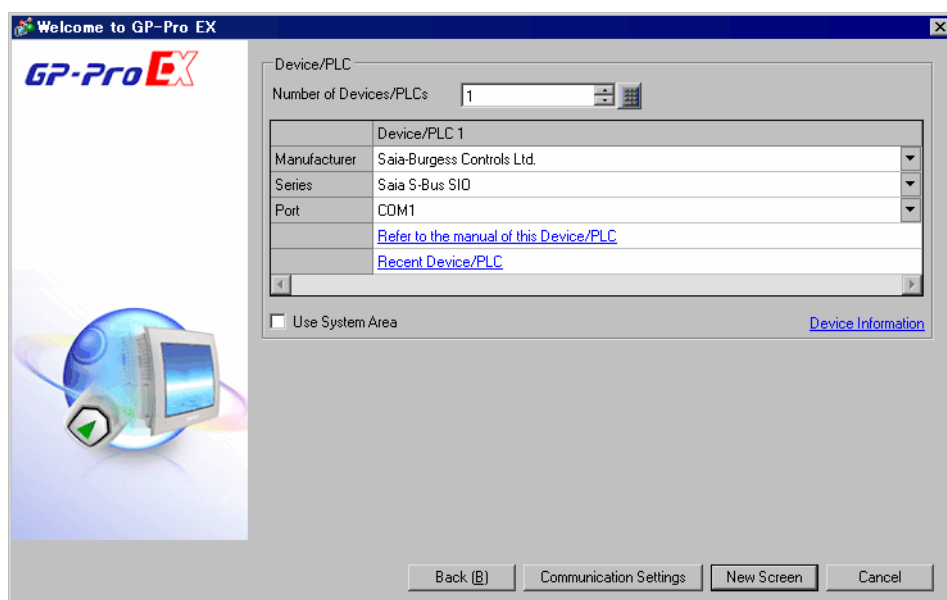
DIP Switch	Setting	Description
1	OFF	Reserved (always OFF)
2	ON	SIO type: RS-422/485
3	ON	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available
9	OFF	RS (RTS) Auto control mode: Disabled
10	OFF	

RS-422/485 (2 wire)

DIP Switch	Setting	Description
1	OFF	Reserved (always OFF)
2	ON	SIO type: RS-422/485
3	ON	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	ON	Short-circuit of SDA (TXA) and RDA (RXA): Available
8	ON	Short-circuit of SDB (TXB) and RDB (RXB): Available
9	ON	RS (RTS) Auto control mode: Enabled
10	ON	

2 Selection of External Device

Select the External Device to be connected to the Display.



Setup Items	Setup Description
Number of Devices/ PLCs	Enter an integer from 1 to 4 to define the number of Devices/PLCs to connect to the display.
Manufacturer	Select the manufacturer of the External Device to connect. Select "Saia-Burgess Controls Ltd.".
Series	Select the External Device model (series) and the connection method. Select "Saia S-Bus SIO". In System configuration, make sure the External Device you are connecting is supported by "Saia S-Bus SIO". ☞ "1 System Configuration" (page 3)
Port	Select the Display port to be connected to the External Device.
Use System Area	Check this option to synchronize the system data area of the Display and the device (memory) of the External Device. When synchronized, you can use the External Device's ladder program to switch the display or display the window on the Display. Cf. GP-Pro EX Reference Manual "LS Area (Direct Access Method Area)" This feature can also be set in GP-Pro EX or in the Display's offline mode. Cf. GP-Pro EX Reference Manual "System Settings [Display Unit] - [System Area] Settings Guide" Cf. Maintenance/Troubleshooting Guide "Main Unit - System Area Settings"

3 Example of Communication Setting

Examples of communication settings of the Display and the External Device, recommended by Pro-face, are shown.

3.1 Setting Example 1


■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

The screenshot shows the 'Device/PLC 1' configuration window. It includes a 'Summary' section with fields for Manufacturer (Saia-Burgess Controls Ltd.), Series (Saia S-Bus SIO), Port (COM1), and Text Data Mode (1). The 'Communication Settings' section contains radio buttons for RS232C, RS422/485(2wire), and RS422/485(4wire), along with dropdowns for Speed (19200), Data Length (8), Parity (NONE), Stop Bit (1), Flow Control (ER(DTR/CTS)), Timeout (3 sec), Retry (2), and Wait To Send (0 ms). There are also radio buttons for RI/VCC and a note about RS232C pin selection. A 'Default' button is present. The 'Device-Specific Settings' section shows 'Allowable Number of Devices/PLCs' as 16 and an 'Add Device' button. Below is a table with columns 'No.', 'Device Name', and 'Settings', containing one entry for 'PLC1' with 'Station No.=0'. An 'Add Indirect Device' button is also visible.

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

The screenshot shows the 'Individual Device Settings' dialog box for 'PLC1'. It has a 'Station No.' dropdown set to 0, a 'Default' button, and 'OK' and 'Cancel' buttons at the bottom.

■ Settings of External Device

Communication setting of external device by ladder soft (Saia PG5 Project Manager).

Please refer to the manual of external device for more detail.

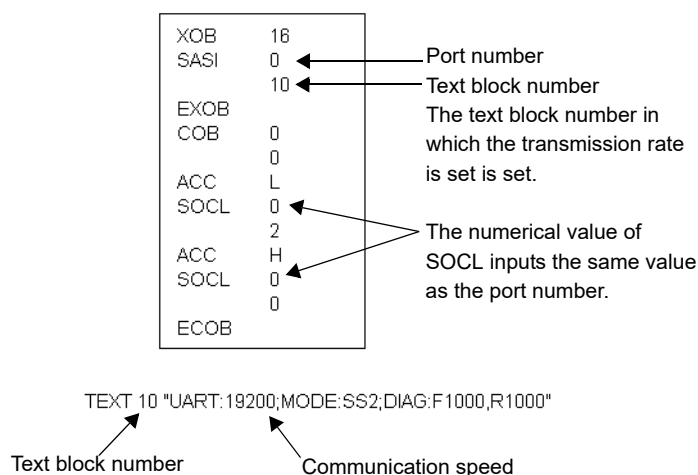
- 1 External device is connected with the personal computer, and the power supply of external device is turned on.
External device starts in the STOP mode.
- 2 The ladder software is started, and [Hardware Settings] is selected from [CPU] menu.
- 3 The [PCD] tab in the [Hardware Settings] dialog box is clicked.
The series of external device is selected from PCD.
- 4 The [S-Bus] tab in the [Hardware Settings] dialog box is clicked.
The check is applied to [S-Bus Support], and the station number of external device is input to [S-Bus Station Number].
- 5 The [Serial] tab in the [Hardware Settings] dialog box is clicked.
The check on [Serial S-Bus Port] is removed.
- 6 The [Password] tab in the [Hardware Settings] dialog box is clicked.
The check on [Password Protection] is removed.
- 7 [Download] of the [Hardware Settings] dialog box is clicked.
The [Download] of the displayed dialog box is clicked.
- 8 The ladder program for the communication setting is made.
The [New] is selected from the menu that right-clicks in [Program Files] of the tree view and is displayed.



◆ Example of Ladder Program

- 9 The [Download Program] is selected from the [Online] menu.
The made ladder program is downloaded to external device.
- 10 External device is made RUN mode.

◆ Example of Ladder Program



3.2 Setting Example 2

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type ☒ RS232C ☐ RS422/485(2wire) ☐ RS422/485(4wire)

Speed

Data Length ☐ 7 ☒ 8

Parity ☒ NONE ☐ EVEN ☐ ODD

Stop Bit ☒ 1 ☐ 2

Flow Control ☐ NONE ☒ ER(DTR/CTS) ☐ XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)

RI / VCC ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

[Default](#)


Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings
<input type="button" value="1"/>	<input type="text" value="PLC1"/>	<input type="button" value="Settings"/> <input type="text" value="Station No.=0"/>

[Add Indirect Device](#)

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Setti...

PLC1

Station No.

[Default](#)

[OK \(O\)](#) [Cancel](#)

■ Settings of External Device

Communication setting of external device by ladder soft (Saia PG5 Project Manager).

Please refer to the manual of external device for more detail.

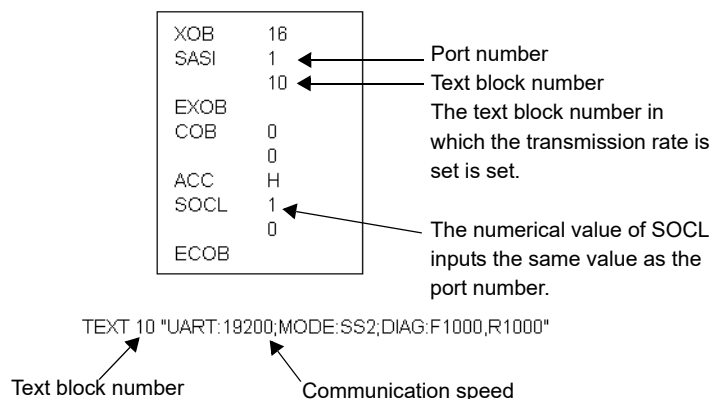
- 1 External device is connected with the personal computer, and the power supply of external device is turned on.
External device starts in the STOP mode.
- 2 The ladder software is started, and [Hardware Settings] is selected from [CPU] menu.
- 3 The [PCD] tab in the [Hardware Settings] dialog box is clicked.
The series of external device is selected from PCD.
- 4 The [S-Bus] tab in the [Hardware Settings] dialog box is clicked.
The check is applied to [S-Bus Support], and the station number of external device is input to [S-Bus Station Number].
- 5 The [Serial] tab in the [Hardware Settings] dialog box is clicked.
The check on [Serial S-Bus Port] is removed.
- 6 The [Password] tab in the [Hardware Settings] dialog box is clicked.
The check on [Password Protection] is removed.
- 7 [Download] of the [Hardware Settings] dialog box is clicked.
The [Download] of the displayed dialog box is clicked.
- 8 The ladder program for the communication setting is made.
The [New] is selected from the menu that right-clicks in [Program Files] of the tree view and is displayed.



◆ Example of Ladder Program

- 9 The [Download Program] is selected from the [Online] menu.
The made ladder program is downloaded to external device.
- 10 External device is made RUN mode.

◆ Example of Ladder Program



3.3 Setting Example 3

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed

Data Length ☐ 7 ☒ 8

Parity ☒ NONE ☐ EVEN ☐ ODD

Stop Bit ☒ 1 ☐ 2

Flow Control ☐ NONE ☒ ER(DTR/CTS) ☐ XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)

RI / VCC ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

[Default](#)


Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings
1	PLC1	Station No.=0

[Add Indirect Device](#)

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Setti...

PLC1

Station No.

[Default](#)

[OK \(O\)](#) [Cancel](#)

■ Settings of External Device

Communication setting of external device by ladder soft (Saia PG5 Project Manager).

Please refer to the manual of external device for more detail.

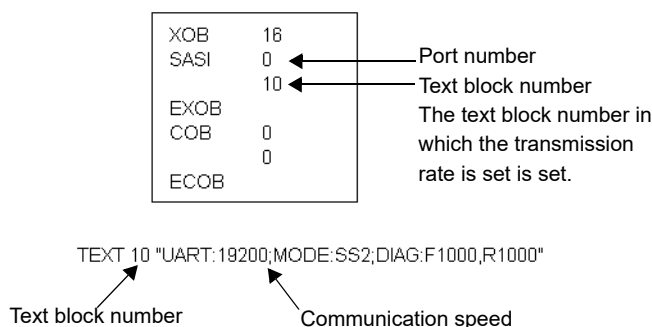
- 1 External device is connected with the personal computer, and the power supply of external device is turned on.
External device starts in the STOP mode.
- 2 The ladder software is started, and [Hardware Settings] is selected from [CPU] menu.
- 3 The [PCD] tab in the [Hardware Settings] dialog box is clicked.
The series of external device is selected from PCD.
- 4 The [S-Bus] tab in the [Hardware Settings] dialog box is clicked.
The check is applied to [S-Bus Support], and the station number of external device is input to [S-Bus Station Number].
- 5 The [Serial] tab in the [Hardware Settings] dialog box is clicked.
The check on [Serial S-Bus Port] is removed.
- 6 The [Password] tab in the [Hardware Settings] dialog box is clicked.
The check on [Password Protection] is removed.
- 7 [Download] of the [Hardware Settings] dialog box is clicked.
The [Download] of the displayed dialog box is clicked.
- 8 The ladder program for the communication setting is made.
The [New] is selected from the menu that right-clicks in [Program Files] of the tree view and is displayed.



◆ Example of Ladder Program

- 9 The [Download Program] is selected from the [Online] menu.
The made ladder program is downloaded to external device.
- 10 External device is made RUN mode.

◆ Example of Ladder Program



3.4 Setting Example 4

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer: Series: Port:

Text Data Mode: [Change](#)

Communication Settings

SIO Type: ☐ RS232C ☒ RS422/485(2wire) ☐ RS422/485(4wire)

Speed:

Data Length: ☐ 7 ☒ 8

Parity: ☒ NONE ☐ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☐ NONE ☒ ER(DTR/CTS) ☐ XON/XOFF

Timeout: (sec)

Retry:

Wait To Send: (ms)


RI / VCC: ☒ RI ☐ VCC
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs: 16 [Add Device](#)

No.	Device Name	Settings
1	PLC1	Station No.=0

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Setti...

PLC1

Station No.

■ Settings of External Device

Communication setting of external device by ladder soft (Saia PG5 Project Manager).

Please refer to the manual of external device for more detail.

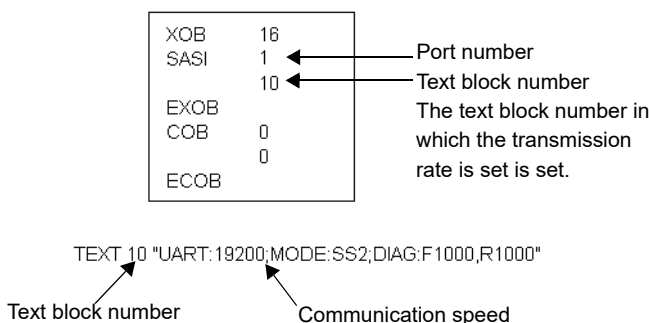
- 1 External device is connected with the personal computer, and the power supply of external device is turned on.
External device starts in the STOP mode.
- 2 The ladder software is started, and [Hardware Settings] is selected from [CPU] menu.
- 3 The [PCD] tab in the [Hardware Settings] dialog box is clicked.
The series of external device is selected from PCD.
- 4 The [S-Bus] tab in the [Hardware Settings] dialog box is clicked.
The check is applied to [S-Bus Support], and the station number of external device is input to [S-Bus Station Number].
- 5 The [Serial] tab in the [Hardware Settings] dialog box is clicked.
The check on [Serial S-Bus Port] is removed.
- 6 The [Password] tab in the [Hardware Settings] dialog box is clicked.
The check on [Password Protection] is removed.
- 7 [Download] of the [Hardware Settings] dialog box is clicked.
The [Download] of the displayed dialog box is clicked.
- 8 The ladder program for the communication setting is made.
The [New] is selected from the menu that right-clicks in [Program Files] of the tree view and is displayed.



◆ Example of Ladder Program

- 9 The [Download Program] is selected from the [Online] menu.
The made ladder program is downloaded to external device.
- 10 External device is made RUN mode.

◆ Example of Ladder Program



3.5 Setting Example 5

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary

Manufacturer: Saia-Burgess Controls Ltd. Series: Saia S-Bus SIO Port: COM1

Text Data Mode: 1 Change

Communication Settings

SIO Type: ☐ RS232C ☐ RS422/485(2wire) ☒ RS422/485(4wire)

Speed: 19200

Data Length: ☐ 7 ☒ 8

Parity: ☒ NONE ☐ EVEN ☐ ODD

Stop Bit: ☒ 1 ☐ 2

Flow Control: ☐ NONE ☒ ER(DTR/CTS) ☐ XON/XOFF

Timeout: 3 (sec)

Retry: 2

Wait To Send: 0 (ms)

RI / VCC: ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Default

Device-Specific Settings

Allowable Number of Devices/PLCs: 16 Add Device

No.	Device Name	Settings
1	PLC1	Station No.=0

Add Indirect Device

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings].

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Setti...

PLC1

Station No.: 0

Default

OK (O) Cancel

■ Settings of External Device

Communication setting of external device by ladder soft (Saia PG5 Project Manager).

Please refer to the manual of external device for more detail.

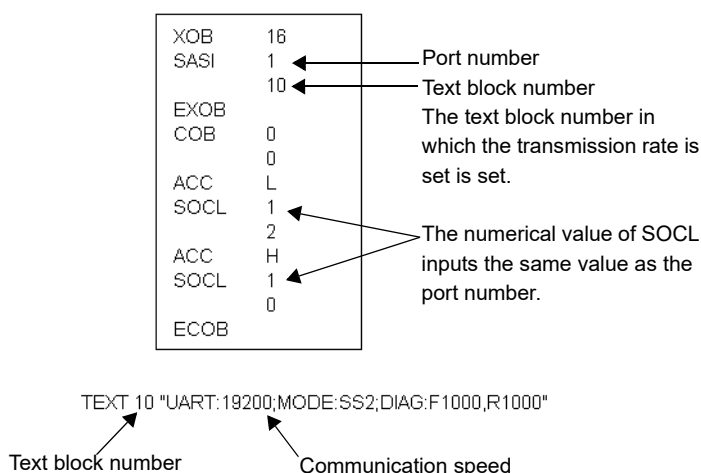
- 1 External device is connected with the personal computer, and the power supply of external device is turned on.
External device starts in the STOP mode.
- 2 The ladder software is started, and [Hardware Settings] is selected from [CPU] menu.
- 3 The [PCD] tab in the [Hardware Settings] dialog box is clicked.
The series of external device is selected from PCD.
- 4 The [S-Bus] tab in the [Hardware Settings] dialog box is clicked.
The check is applied to [S-Bus Support], and the station number of external device is input to [S-Bus Station Number].
- 5 The [Serial] tab in the [Hardware Settings] dialog box is clicked.
The check on [Serial S-Bus Port] is removed.
- 6 The [Password] tab in the [Hardware Settings] dialog box is clicked.
The check on [Password Protection] is removed.
- 7 [Download] of the [Hardware Settings] dialog box is clicked.
The [Download] of the displayed dialog box is clicked.
- 8 The ladder program for the communication setting is made.
The [New] is selected from the menu that right-clicks in [Program Files] of the tree view and is displayed.



◆ Example of Ladder Program

- 9 The [Download Program] is selected from the [Online] menu.
The made ladder program is downloaded to external device.
- 10 External device is made RUN mode.

◆ Example of Ladder Program



4 Setup Items

Set communication settings of the Display with GP-Pro EX or in offline mode of the Display.

The setting of each parameter must be identical to that of External Device.

☞ "3 Example of Communication Setting" (page 13)

4.1 Setup Items in GP-Pro EX

■ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type ☒ RS232C ☐ RS422/485(2wire) ☐ RS422/485(4wire)

Speed

Data Length ☐ 7 ☒ 8

Parity ☒ NONE ☐ EVEN ☐ ODD

Stop Bit ☒ 1 ☐ 2

Flow Control ☐ NONE ☒ ER(DTR/CTS) ☐ XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)

RI / VCC ☒ RI ☐ VCC

In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

[Default](#)

Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings
1	PLC1	Station No.=0

[Add Indirect Device](#)

Setup Items	Setup Description
SIO Type	Select the SIO type to communicate with the External Device.
Speed	Select speed between the External Device and the Display.
Data Length	Select data length.
Parity	Select how to check parity.
Stop Bit	Select stop bit length.
Flow Control	Display the communication control method to prevent overflow of transmission and reception data.
Timeout	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.


Setup Items	Setup Description
RI/VCC	You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.

NOTE

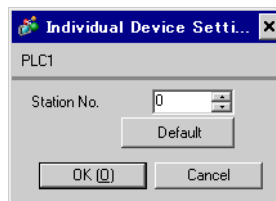
- Refer to the GP-Pro EX Reference Manual for Indirect Device.

Cf. GP-Pro EX Reference Manual "Changing the Device/PLC at Runtime (Indirect Device)"

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.



Setup Items	Setup Description
Station No.	Use an integer from 0 to 253 to enter the Station No. of the External Device. (Initial value [0])

4.2 Setup Items in Offline Mode

NOTE

- Refer to the Maintenance/Troubleshooting guide for information on how to enter offline mode and how to operate offline mode.
Cf. Maintenance/Troubleshooting Guide "Offline Mode"
- The number of the setup items to be displayed for 1 page in the offline mode depends on the Display in use. Please refer to the Reference manual for details.

◆ Communication Settings

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings] in offline mode. Touch the External Device you want to set from the displayed list.

Comm.	Device	Option		
Saia S-Bus SIO			[COM1]	Page 1/1
SIO Type	RS232C			
Speed	19200			
Data Length	8			
Parity	NONE			
Stop Bit	1			
Flow Control	ER(DTR/CTS)			
Timeout(s)	3			
Retry	2			
Wait To Send(ms)	0			
Exit		Back		2006/06/30 22:13:17

Setup Items	Setup Description
SIO Type	<p>Select the SIO type to communicate with the External Device.</p> <p>IMPORTANT</p> <p>To make the communication settings correctly, confirm the serial interface specifications of Display unit for [SIO Type]. We cannot guarantee the operation if a communication type that the serial interface does not support is specified. For details concerning the serial interface specifications, refer to the manual for Display unit.</p>
Speed	Select speed between the External Device and the Display.
Data Length	Select data length.
Parity	Select how to check parity.
Stop Bit	Select stop bit length.
Flow Control	Display the communication control method to prevent overflow of transmission and reception data.
Timeout	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.

Setup Items	Setup Description
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.

■ Device Setting

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings]. Touch the External Device you want to set from the displayed list, and touch [Device].

Comm.	Device	Option		

Saia S-Bus SIO [COM1] Page 1/1

Device/PLC Name

Station No.

Exit Back 2006/06/30 22:13:19

Setup Items	Setup Description
Device/PLC Name	Select the External Device for device setting. Device name is a title of External Device set with GP-Pro EX.(Initial value [PLC1])
Station No.	Use an integer from 0 to 253 to enter the Station No. of the External Device. (Initial value [0])

◆ Option

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings]. Touch the External Device you want to set from the displayed list, and touch [Option].

Comm.	Device	Option		
Saia S-Bus SIO		[COM1]	Page 1/1	
<p>RI / VCC <input checked="" type="radio"/> RI <input type="radio"/> VCC</p> <p>In the case of RS232C, you can select the 9th pin to RI(Input) or VCC(5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.</p>				
	Exit		Back	2006/06/30 22:13:23

Setup Items	Setup Description
RI/VCC	You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.

NOTE

- GP-4100 series, GP-4*01TM, GP-Rear Module, LT-4*01TM and LT-Rear Module do not have the [Option] setting in the offline mode.

5 Cable Diagram

The cable diagram shown below may be different from the cable diagram recommended by Saia-Burgess Controls Ltd.. Please be assured there is no operational problem in applying the cable diagram shown in this manual.

- The FG pin of the External Device body must be D-class grounded. Please refer to the manual of the External Device for more details.
- SG and FG are connected inside the Display. When connecting SG to the External Device, design the system not to form short-circuit loop.
- Connect the isolation unit, when communication is not stabilized under the influence of a noise etc..

Cable Diagram 1

Display (Connection Port)	Cable		Notes
GP3000 (COM1) GP4000* ¹ (COM1) SP5000* ² (COM1/2) SP-5B00 (COM1) ST (COM1) LT3000 (COM1) IPC* ³ PC/AT	1A	Your own cable	
GP-4115T (COM1) GP-4115T3 (COM1)	1B	Your own cable	

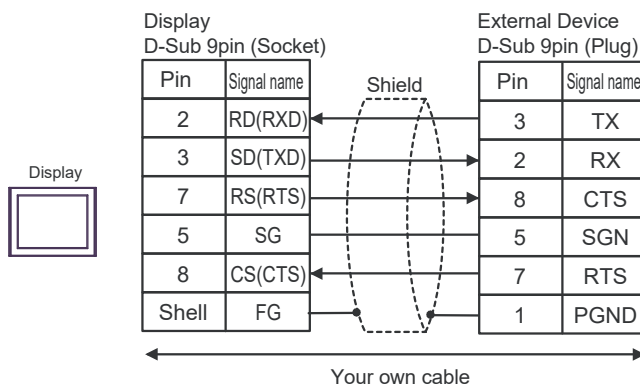
*1 All GP4000 models except GP-4100 Series and GP-4203T

*2 Except SP-5B00

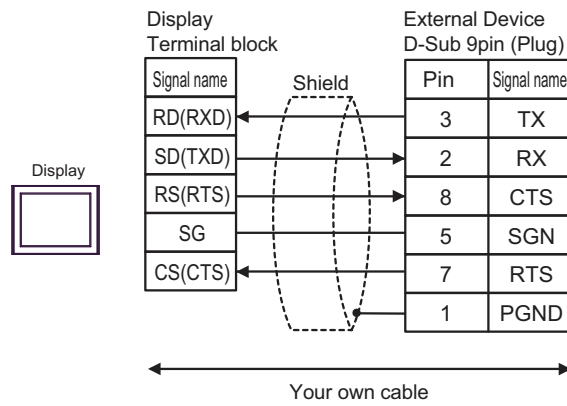
*3 Only the COM port which can communicate by RS-232C can be used.

☞ ■ IPC COM Port (page 9)

1A)



1B)



Cable Diagram 2

Display (Connection Port)	Cable		Notes
GP3000 (COM1) GP4000* ¹ (COM1) SP5000* ² (COM1/2) SP-5B00 (COM1) ST (COM1) LT3000 (COM1) IPC* ³ PC/AT	2A	Your own cable	When connecting PCD7.F120, PCD3.F121, PCD4.C120, PCD6.
GP-4115T (COM1) GP-4115T3 (COM1)	2B	Your own cable	When connecting PCD7.F120, PCD3.F121, PCD4.C120, PCD6.

*1 All GP4000 models except GP-4100 Series and GP-4203T

*2 Except SP-5B00

*3 Only the COM port which can communicate by RS-232C can be used.

☞ ■ IPC COM Port (page 9)

The pin assign in the interface is different according to external device. The pin assign of each series is as follows.

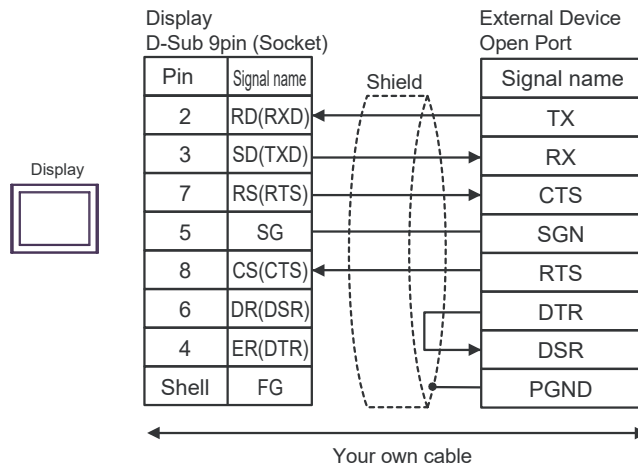
Please refer to the manual of the External Device for more details.

Series	PCD1 PCD2	PCD3	PCD4.Mxxx		PCD6.M540	PCD6.M2xx	PCD6.M300
Link I/F	PCD7.F120	PCD3.F121	C120	C340+ PCD7.F120	---	---	PCD7.F120
Interface	Port#1	Slot 0	Interface #1	Interface #1-3* ¹	Interface #2 D-sub 9pin	Interface #0-3* ² D-sub 25pin	Interface #0-3a D-sub 9pin
TX	11	1	10	x0	3	2	3
RX	12	2	11	x1	2	3	2
CTS	14	4	15	x 3	8	5	8
SGN	15	5	GND	GND	5	7	5
RTS	13	3	14	x 2	7	4	7
DTR	16	6	12	x 4	4	20	4
DSR	17	7	13	x 5	6	6	6
PGND	10	0	---	---	---	---	---

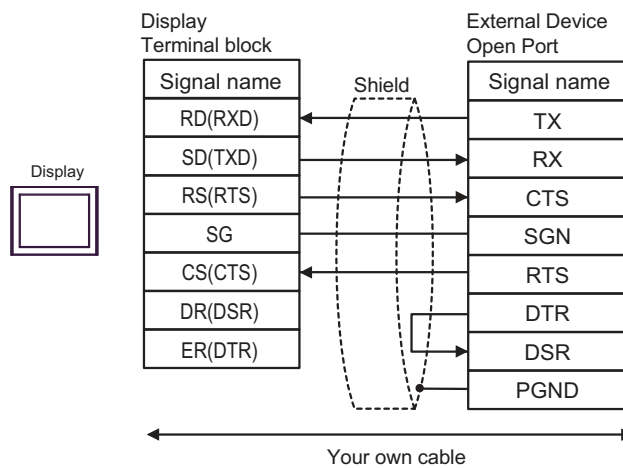
*1 The (x) has to be replaced by the interface number. Ex.) The CTS of interface 2 is "23".

*2 The interface number depends on the CPU type.

2A)



2B)




Cable Diagram 3

Display (Connection Port)	Cable		Notes
GP3000 (COM1) GP4000* ¹ (COM1) SP5000* ² (COM1/2) SP-5B00 (COM1) ST (COM1) LT3000 (COM1) IPC* ³ PC/AT	3A	Your own cable	When connecting it with series other than PCD7.F120, PCD3.F121, PCD4.C120, PCD6.
GP-4115T (COM1) GP-4115T3 (COM1)	3B	Your own cable	When connecting it with series other than PCD7.F120, PCD3.F121, PCD4.C120, PCD6.

*1 All GP4000 models except GP-4100 Series and GP-4203T

*2 Except SP-5B00

*3 Only the COM port which can communicate by RS-232C can be used.

 ■ IPC COM Port (page 9)

The pin assign in the interface is different according to external device. The pin assign of each series is as follows.

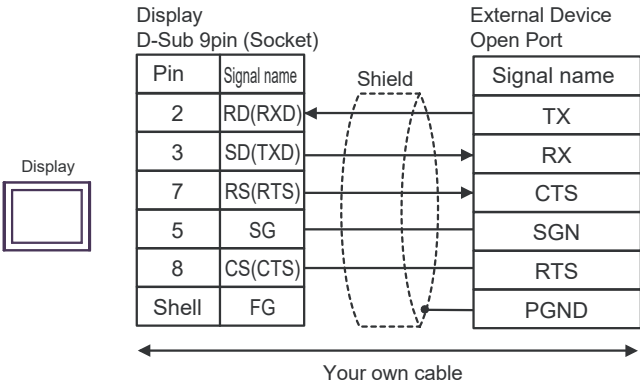
Please refer to the manual of the External Device for more details.

Series	PCD2 (Port #4,5 are M170/480 only)					
Link I/F	PCD2.F520/522* ¹		PCD2.F522* ¹			
Interface	Port#2 (screw terminal)	Port#4 (screw terminal)	Port #3 (screw terminal)	Port #3 (D-Sub 9 pin)	Port#5 (screw terminal)	Port#5 (D-Sub 9 pin)
TX	31	41	36	8	46	8
RX	32	42	37	3	47	3
CTS	34	44	39	5	49	5
SGN	30	40	35	1	45	1
RTS	33	43	38	6	48	6

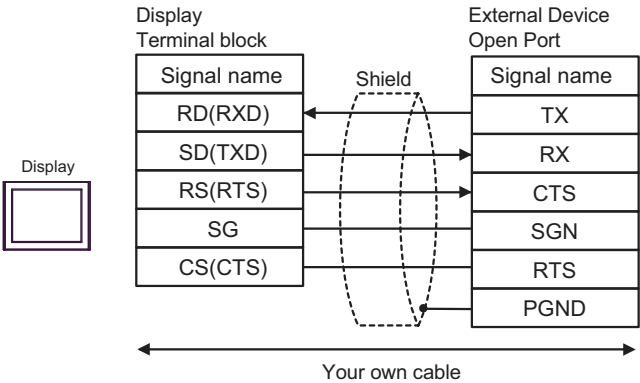
Series	PCD4.M170		
Link I/F	PCD2.F520/522* ¹	PCD2.F522* ¹	
Interface	Port#4	Port#5	Port#3
TX	41	46	8
RX	42	47	3
CTS	44	49	6
SGN	40	45	1
RTS	43	48	5

*1 RS232c full mode should not be used.

3A)



3B)



Cable Diagram 4

Display (Connection Port)	Cable		Notes
GP3000*1 (COM2)	4A	Online adapter by Pro-face CA4-ADPONL-01 + Your own cable	The cable length must be 1000m or less.
LT-4*01TM (COM1) LT-Rear Module (COM1)	4B	RJ45 RS-485 Cable (5m) by Pro-face PFXZLMCBJR81	The cable length must be 200m or less.

*1 All GP3000 models except GP-3200 series and AGP-3302B

NOTE

- The use of RS485 isolation unit (CA3-ISO485-01) is recommended.

The pin assign in the interface is different according to external device. The pin assign of each series is as follows.
Please refer to the manual of the External Device for more details.

Series	PCD1.M110	PCD2.M1x0	PCD2.M480	PCD1.MxxxPCD2.Mxxx	
Link I/F	---	---	---	PCD7.F110	PCD7.F150*2
Interface	Port#1*1	Port#0 *1	Port#6*1	Port#1*1	Port#1
RX-TX	11	29	29	11	11
/RX-/TX	12	28	28	12	12
PGND	10	---	---	10	Isolated

Series	PCD2.Mxxx				PCD3		
Link I/F	PCD2.F520*1 (Port#5 is M170/480 only)				PCD3.F110*1	PCD3.F150+ PCD7.F150	---
Interface	Port #3 (screw terminal)	Port #3 (D- Sub 9 pin)	Port#5 (screw terminal)	Port #5 (D- Sub 9 pin)	Port#1	Port#1	Port#2
RX-TX	36	8	46	8	1	1	1
/RX-/TX	37	3	47	3	2	2	2
PGND	35	1	45	1	0	Isolated	---

Series	PCD4.Mxxx		PCD4.M170		PCD6.M300	
Link I/F	C340+PCD7. F110*1	C340+PCD7. F150	PCD2.F520		PCD7.F110	PCD7.F150
Interface	Interface #1- 3*3	Interface #1- 3*3	Port#5 (screw terminal)	Port#5 D-sub 9pin	D-sub 9pin	D-sub 9pin
RX-TX	x0	x0	46	8	3	3
/RX-/TX	x1	x1	47	3	2	2
PGND	GND	Isolated	45	1	5	Isolated

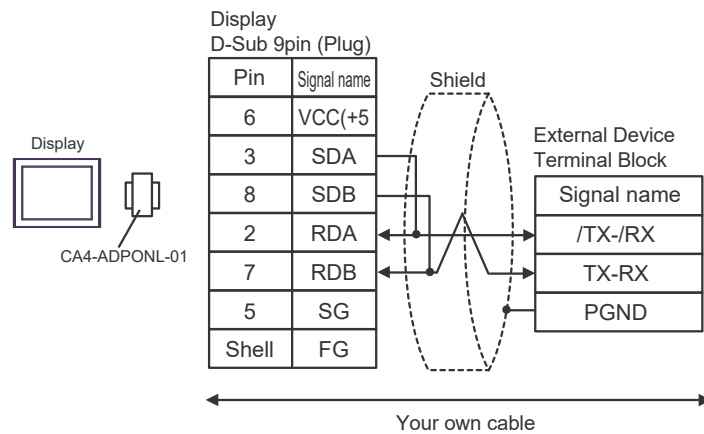
*1 At the first and last stations, the jumper must be set to the "CLOSED" position.
At all other stations, the jumper must be set to "OPEN" (factory setting).

*2 Except PCD1.M110.

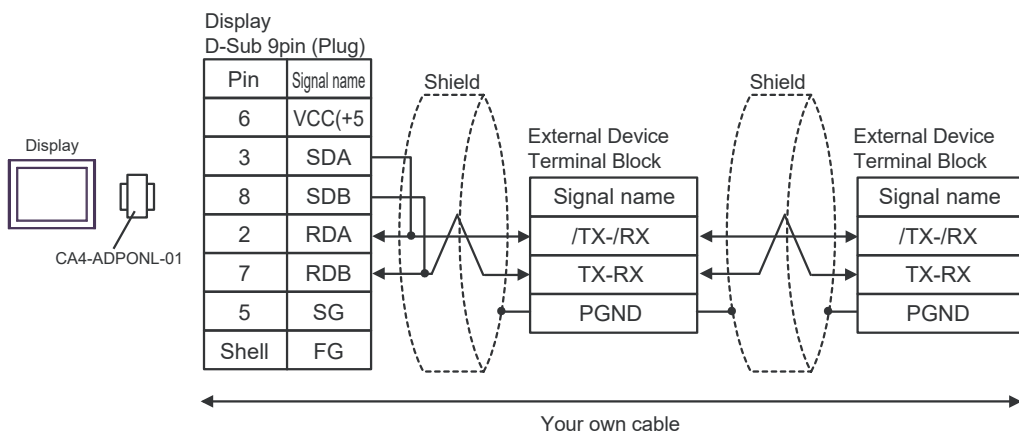
*3 The (x) has to be replaced by the interface number. Ex.) The RX-TX of interface 3 is "30".

4A)

- 1:1 Connection

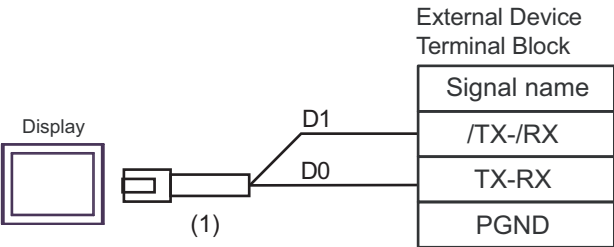


- 1:n Connection

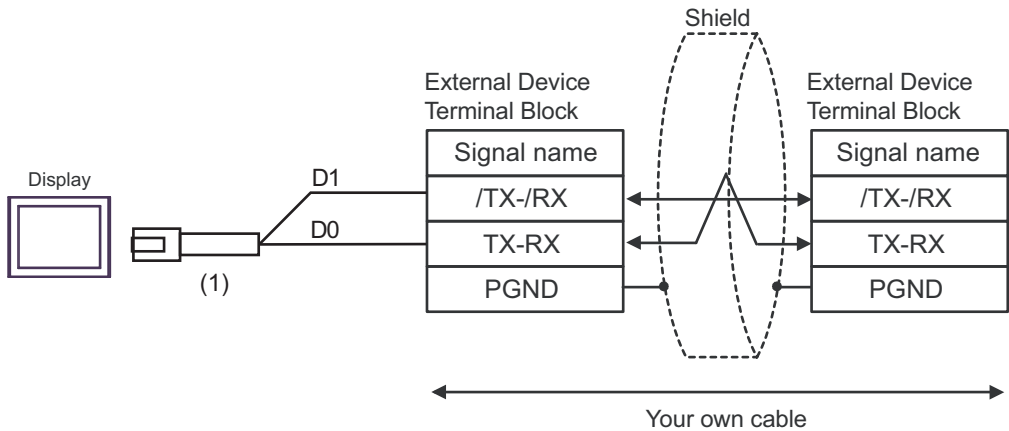


4B)

- 1:1 Connection



1:n Connection



Legend	Name	Notes
(1)	RJ45 RS-485 Cable (5m) by Pro-face PFXZLMCBJR81	

Cable Diagram 5

Display (Connection Port)	Cable		Notes
GP3000* ¹ (COM1) AGP-3302B (COM2) GP-4*01TM (COM1) GP-Rear Module (COM1) ST* ² (COM2) LT3000 (COM1) IPC* ³	5A	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	
	5B	Your own cable	
GP3000* ⁴ (COM2)	5C	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	
	5D	Online adapter by Pro-face CA4-ADPONL-01 + Your own cable	
GP-4116T (COM1)	5G	Your own cable	
GP4000* ⁵ (COM2) GP-4201T (COM1) SP5000* ⁶ (COM1/2) SP-5B00 (COM2) PS6000 (Basic Box) (COM1/2)	5E	RS-422 Terminal Block Conversion Adapter by Pro-face PFXZCBADTM1* ⁷ + Your own cable	
	5B	Your own cable	
PE-4000B* ⁸ PS5000* ⁸ PS6000 (Optional Interface)* ⁸	5F	Your own cable	

*1 All GP3000 models except AGP-3302B

*2 All ST models except AST-3211A and AST-3302B

*3 Only the COM port which can communicate by RS-422/485 (4 wire) can be used. (Except PE-4000B, PS5000, and PS6000)

 ■ IPC COM Port (page 9)

*4 All GP3000 models except GP-3200 series and AGP-3302B

*5 All GP4000 models except GP-4100 Series, GP-4*01TM, GP-Rear Module, GP-4201T and GP-4*03T

*6 Except SP-5B00

*7 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 5A.

*8 Only the COM port which can communicate by RS-422/485 (4 wire) can be used.

 ■ IPC COM Port (page 9)

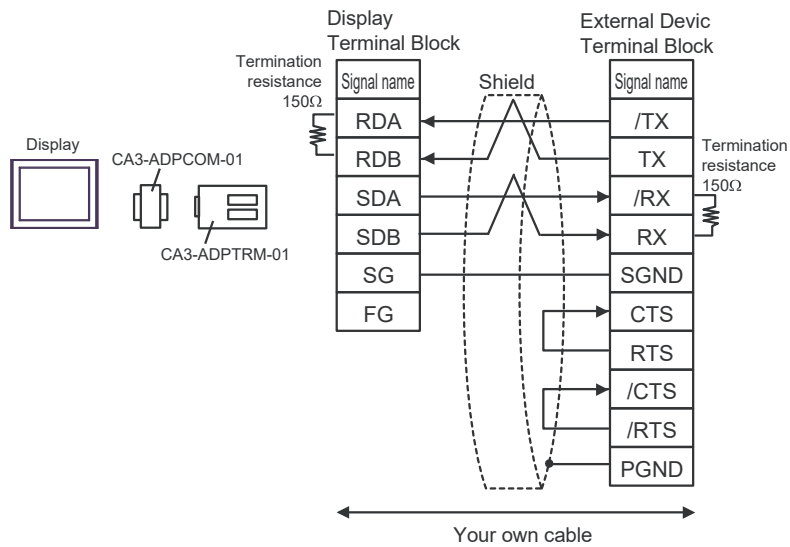
The pin assign in the interface is different according to external device. The pin assign of each series is as follows.
Please refer to the manual of the External Device for more details.

Series	PCD1PCD2	PCD3	PCD4	PCD6.M540	PCD6.M100/ M2x0	PCD6.M300
Link I/F	PCD7.F110	PCD3.F110	C340+ PCD7.F110 ^{*1}	---	PCD7.F110 ^{*1}	PCD7.F110 ^{*1}
Interface	Port#1 ^{*1}	Port#1 ^{*1}	Interface #1-3 ^{*2}	Interface #1	Interface #0-3 D-sub 25 pin	Interface #0-3a D-sub 9 pin
Tx	11	1	x 0	3	2	3
/Tx	12	2	x 1	4	9	2
Rx	13	3	x 2	2	4	7
/Rx	14	4	x 3	1	11	8
SGND	15	5	GND	5	13	5
CTS	18	8	x 6	8	5	9
RTS	16	6	x 4	7	3	4
/CTS	19	9	x 7	6	12	1
/RTS	17	7	x 5	9	10	6
PGND	Shell	0	---	---	1	---

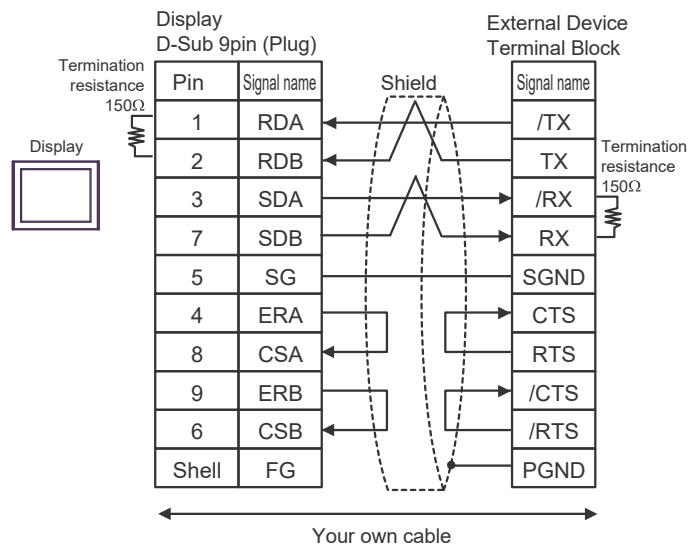
*1 For RS 422, each pair of receive lines is terminated with a 150 Ω line termination resistor. Jumper J1 must be left in the "OPEN" position (factory setting). The jumper is on the connection side of the module.

*2 The (x) has to be replaced by the interface number. Ex.) The Tx of interface 3 is "30".

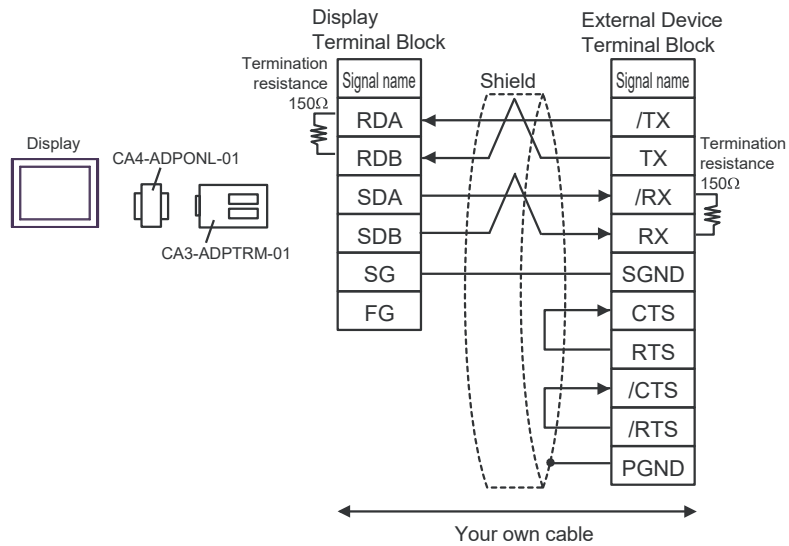
5A)



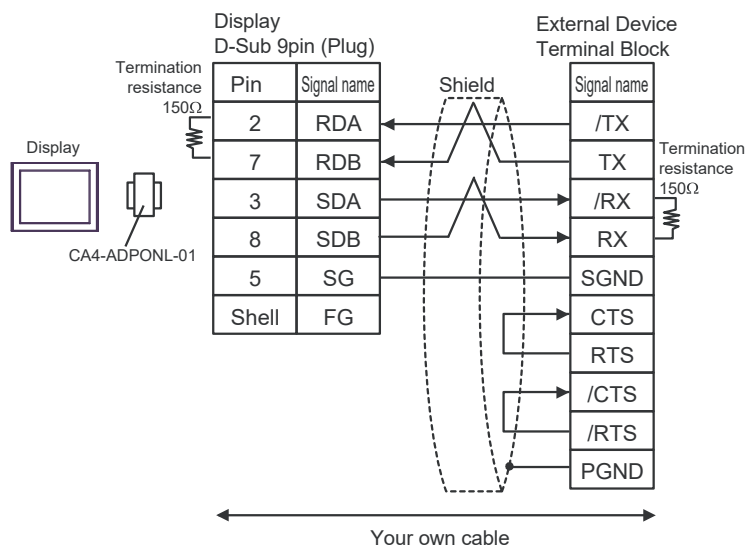
5B)



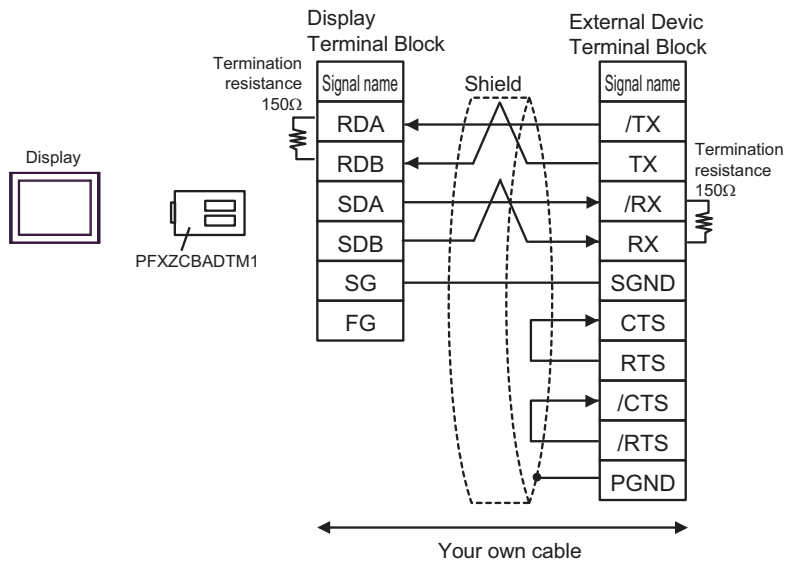
5C)



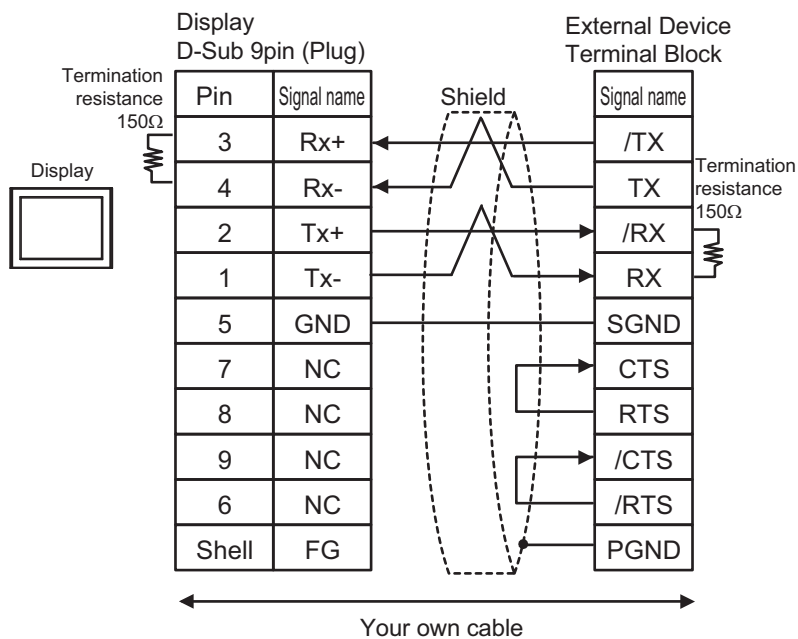
5D)



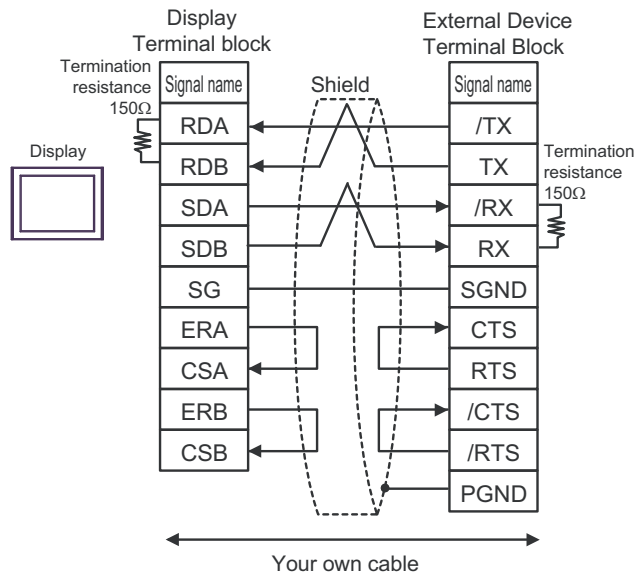
5E)



5F)



5G)



Cable Diagram 6

Display (Connection Port)	Cable		Notes
GP3000* ¹ (COM1) AGP-3302B (COM2) GP-4*01TM (COM1) GP-Rear Module (COM1) ST* ² (COM2) LT3000 (COM1) IPC* ³	6A	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	
	6B	Your own cable	
GP3000* ⁴ (COM2)	6C	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	
	6D	Online adapter by Pro-face CA4-ADPONL-01 + Your own cable	
GP-4116T (COM1)	6G	Your own cable	
GP4000* ⁵ (COM2) GP-4201T (COM1) SP5000* ⁶ (COM1/2) SP-5B00 (COM2) PS6000 (Basic Box) (COM1/2)	6E	RS-422 Terminal Block Conversion Adapter by Pro-face PFXZCBADTM1* ⁷ + Your own cable	
	6B	Your own cable	
PE-4000B* ⁸ PS5000* ⁸ PS6000 (Optional Interface)* ⁸	6F	Your own cable	

*1 All GP3000 models except AGP-3302B

*2 All ST models except AST-3211A and AST-3302B

*3 Only the COM port which can communicate by RS-422/485 (4 wire) can be used. (Except PE-4000B, PS5000, and PS6000)

 ■ IPC COM Port (page 9)

*4 All GP3000 models except GP-3200 series and AGP-3302B

*5 All GP4000 models except GP-4100 Series, GP-4*01TM, GP-Rear Module, GP-4201T and GP-4*03T

*6 Except SP-5B00

*7 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 6A.

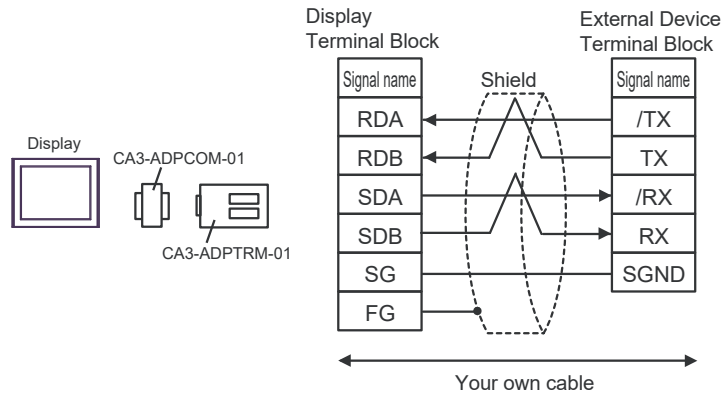
*8 Only the COM port which can communicate by RS-422/485 (4 wire) can be used.

 ■ IPC COM Port (page 9)

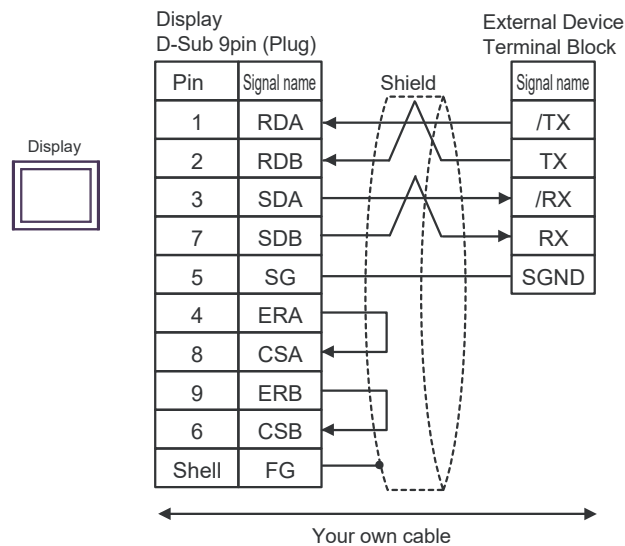
The pin assign in the interface is different according to external device. The pin assign of each series is as follows.
Please refer to the manual of the External Device for more details.

Series	PCD2				PCD4.M170	
Link I/F	PCD2.F520				PCD2.F520	
Interface	Port#3 (screw terminal)	Port#3 D-Sub 9pin	Port#5 (screw terminal)	Port#5 D-Sub 9pin	Port#5 (screw terminal)	Port#5 D-sub 9pin
Tx	36	8	46	8	46	8
/Tx	37	3	47	3	47	3
Rx	38	6	48	6	48	6
/Rx	39	5	49	5	49	5
SGND	35	1	45	1	45	1

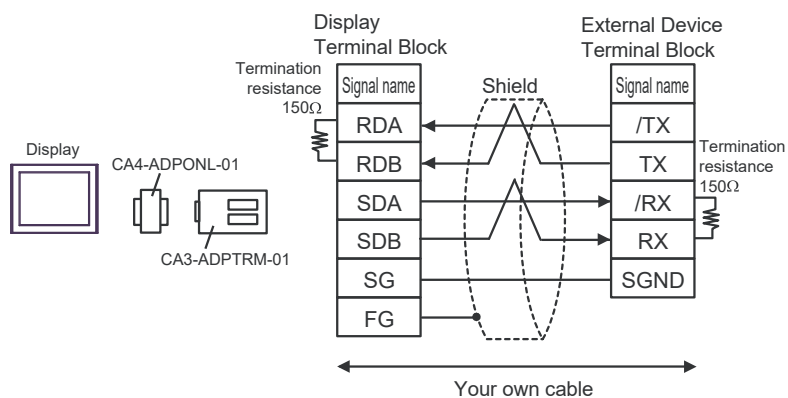
6A)



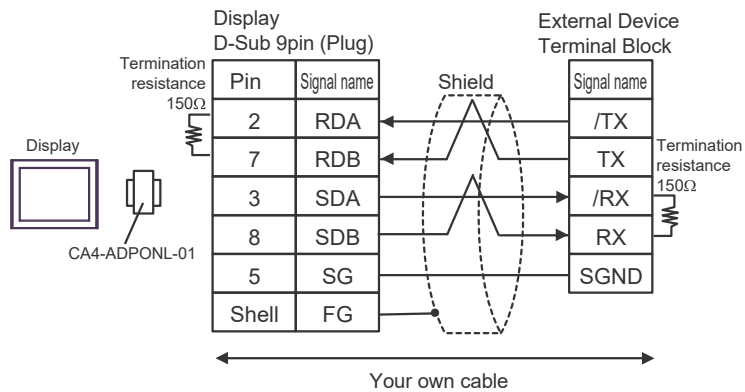
6B)



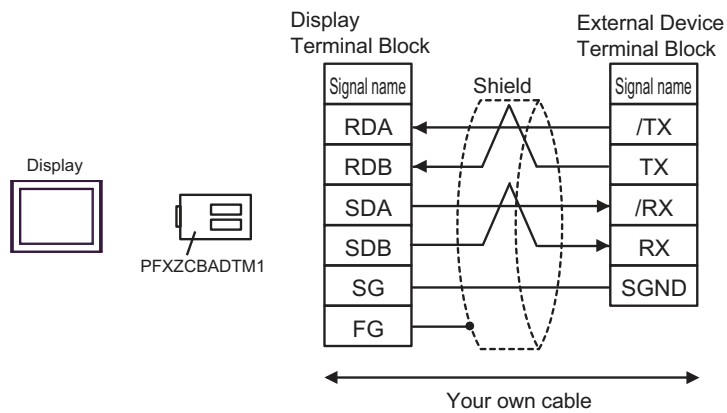
6C)



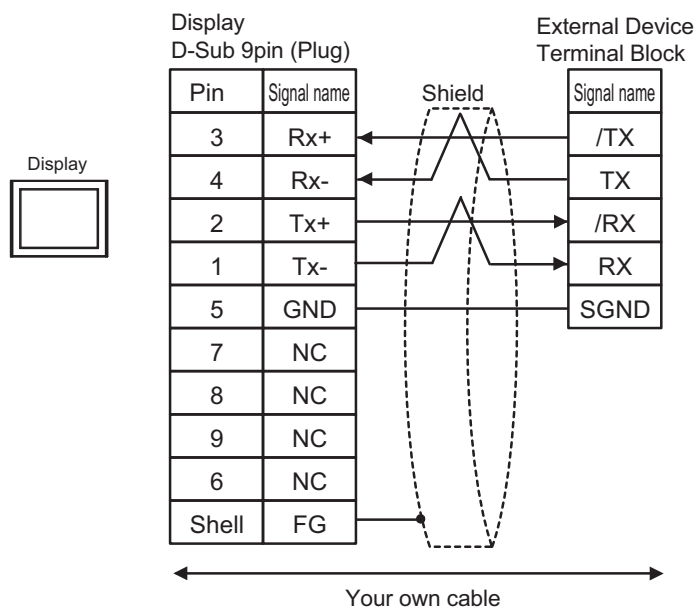
6D)



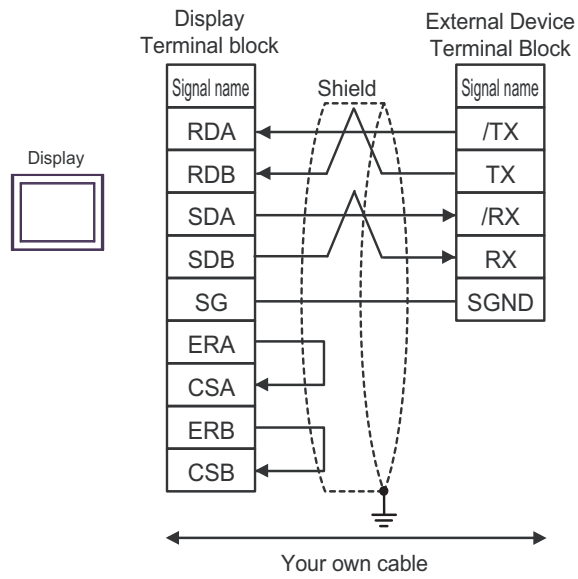
6E)



6F)




6G)










6 Supported Device

Range of supported device address is shown in the table below. Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your connecting equipment.

6.1 PCD1 Series


 This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Internal Bit	F00000 ~ F08191	F00000 ~ F08176		 *1
Input Bit	I00000 ~ I00063	I00000 ~ I00048		 *2
Output Bit	O00000 ~ O00063	O00000 ~ O00048		 *1
Register Dword	RDX00000.00 ~ RDX04095.31	RDW00000 ~ RDW04095	---	 *1
Timer Word	---	T00000 ~ T01599		
Counter Word	---	C00000 ~ C01599		
Data Block (0 ~ 3999)	DB00000.W00000.00 ~ DB03999.W00382.31	DB00000.W00000 ~ DB03999.W00382		 *1
Data Block (4000 ~ 4099)	DB04000.W00000.00 ~ DB04099.W16383.31	DB04000.W00000 ~ DB04099.W16383		 *1


*1 This is a discrete device but it can be written by only word data. When it is used for bit set or reset, AGP will write the word data that is modified from the read data before write. It has a possibility to happen the confliction between AGP and the PLC ladder program.





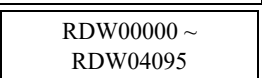

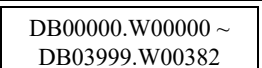

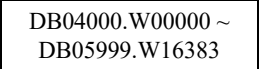

*2 Write disable

NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Ls area (DIRECT Access method Area)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

6.2 PCD2 .M110


 This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Internal Bit	F00000 ~ F08191	F00000 ~ F08176		 *1
Input Bit(*1)	I00000 ~ I00127	I00000 ~ I00112		 *2
Output Bit(*1)	O00000 ~ O00127	O00000 ~ O00112		 *1
Register Dword	RDX00000.00 ~ RDX04095.31	 RDW00000 ~ RDW04095	---	 *1
Timer Word	---	T00000 ~ T01599		
Counter Word	---	C00000 ~ C01599		
Data Block (0 ~ 3999)	DB00000.W00000.00 ~ DB03999.W00382.31	 DB00000.W00000 ~ DB03999.W00382		 *1
Data Block (4000 ~ 5999)	DB04000.W00000.00 ~ DB05999.W16383.31	 DB04000.W00000 ~ DB05999.W16383		 *1


*1 This is a discrete device but it can be written by only word data. When it is used for bit set or reset, AGP will write the word data that is modified from the read data before write. It has a possibility to happen the confliction between AGP and the PLC ladder program.





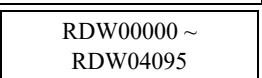

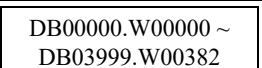

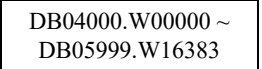

*2 Write disable

NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Ls area (DIRECT Access method Area)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

6.3 PCD2 .M120/M150


 This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Internal Bit	F00000 ~ F08191	F00000 ~ F08176		 *1
Input Bit(*1)	I00000 ~ I00255	I00000 ~ I00240		 *2
Output Bit(*1)	O00000 ~ O00255	O00000 ~ O00240		 *1
Register Dword	RDX00000.00 ~ RDX04095.31	 RDW00000 ~ RDW04095	---	 *1
Timer Word	---	T00000 ~ T01599		
Counter Word	---	C00000 ~ C01599		
Data Block (0 ~ 3999)	DB00000.W00000.00 ~ DB03999.W00382.31	 DB00000.W00000 ~ DB03999.W00382		 *1
Data Block (4000 ~ 5999)	DB04000.W00000.00 ~ DB05999.W16383.31	 DB04000.W00000 ~ DB05999.W16383		 *1


*1 This is a discrete device but it can be written by only word data. When it is used for bit set or reset, AGP will write the word data that is modified from the read data before write. It has a possibility to happen the confliction between AGP and the PLC ladder program.








*2 Write disable

NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Ls area (DIRECT Access method Area)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

6.4 PCD2 .M170


 This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Internal Bit	F00000 ~ F08191	F00000 ~ F08176		 *1
Input Bit	I00000 ~ I00255	I00000 ~ I00240		 *2
Output Bit	O00000 ~ O00255	O00000 ~ O00240		 *1
Register Dword	RDX00000.00 ~ RDX04095.31	RDW00000 ~ RDW04095	---	 *1
Timer Word	---	T00000 ~ T01599		
Counter Word	---	C00000 ~ C01599		
Data Block (0 ~ 3999)	DB00000.W00000.00 ~ DB03999.W00382.31	DB00000.W00000 ~ DB03999.W00382		 *1
Data Block (4000 ~ 7999)	DB04000.W00000.00 ~ DB07999.W16383.31	DB04000.W00000 ~ DB07999.W16383		 *1


*1 This is a discrete device but it can be written by only word data. When it is used for bit set or reset, AGP will write the word data that is modified from the read data before write. It has a possibility to happen the confliction between AGP and the PLC ladder program.








*2 Write disable

NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Ls area (DIRECT Access method Area)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

6.5 PCD2 .M480


 This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Internal Bit	F00000 ~ F08191	F00000 ~ F08176		 *1
Input Bit	I00000 ~ I00255	I00000 ~ I00240		 *2
Output Bit	O00000 ~ O00255	O00000 ~ O00240		 *1
Register Dword	RDX00000.00 ~ RDX16383.31	RDW00000 ~ RDW16383	---	 *1
Timer Word	---	T00000 ~ T01599		
Counter Word	---	C00000 ~ C01599		
Data Block (0 ~ 3999)	DB00000.W00000.00 ~ DB03999.W00382.31	DB00000.W00000 ~ DB03999.W00382		 *1
Data Block (4000 ~ 8190)	DB04000.W00000.00 ~ DB08190.W16383.31	DB04000.W00000 ~ DB08190.W16383		 *1


*1 This is a discrete device but it can be written by only word data. When it is used for bit set or reset, AGP will write the word data that is modified from the read data before write. It has a possibility to happen the confliction between AGP and the PLC ladder program.





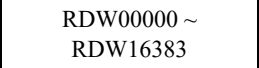

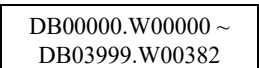

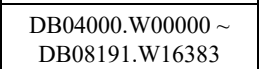

*2 Write disable

NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Ls area (DIRECT Access method Area)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

6.6 PCD3 .M3020


 This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Internal Bit	F00000 ~ F08191	F00000 ~ F08176		 *1
Input Bit	I00000 ~ I00063	I00000 ~ I00048		 *2
Output Bit	O00000 ~ O00063	O00000 ~ O00048		 *1
Register Dword	RDX00000.00 ~ RDX16383.31	 RDW00000 ~ RDW16383	---	 *1
Timer Word	---	T00000 ~ T01599		
Counter Word	---	C00000 ~ C01599		
Data Block (0 ~ 3999)	DB00000.W00000.00 ~ DB03999.W00382.31	 DB00000.W00000 ~ DB03999.W00382		 *1
Data Block (4000 ~ 8191)	DB04000.W00000.00 ~ DB08191.W16383.31	 DB04000.W00000 ~ DB08191.W16383		 *1


*1 This is a discrete device but it can be written by only word data. When it is used for bit set or reset, AGP will write the word data that is modified from the read data before write. It has a possibility to happen the confliction between AGP and the PLC ladder program.





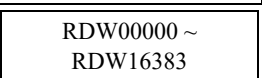

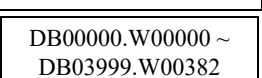

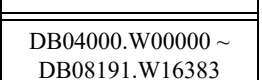

*2 Write disable

NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Ls area (DIRECT Access method Area)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

6.7 PCD3 .M3230/3330/5440/5540


 This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Internal Bit	F00000 ~ F08191	F00000 ~ F08176		 *1
Input Bit	I00000 ~ I01023	I00000 ~ I01008		 *2
Output Bit	O00000 ~ O01023	O00000 ~ O01008		 *1
Register Dword	RDX00000.00 ~ RDX16383.31	 RDW00000 ~ RDW16383	---	 *1
Timer Word	---	T00000 ~ T01599		
Counter Word	---	C00000 ~ C01599		
Data Block (0 ~ 3999)	DB00000.W00000.00 ~ DB03999.W00382.31	 DB00000.W00000 ~ DB03999.W00382		 *1
Data Block (4000 ~ 8191)	DB04000.W00000.00 ~ DB08191.W16383.31	 DB04000.W00000 ~ DB08191.W16383		 *1


*1 This is a discrete device but it can be written by only word data. When it is used for bit set or reset, AGP will write the word data that is modified from the read data before write. It has a possibility to happen the confliction between AGP and the PLC ladder program.





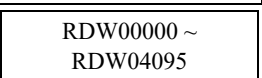

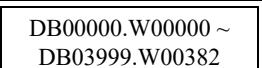

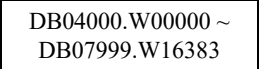

*2 Write disable

NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Ls area (DIRECT Access method Area)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

6.8 PCD4


 This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Internal Bit	F00000 ~ F08191	F00000 ~ F08176		 *1
Input Bit	I00000 ~ I00511	I00000 ~ I00496		 *2
Output Bit	O00000 ~ O00511	O00000 ~ O00496		 *1
Register Dword	RDX00000.00 ~ RDX04095.31	 RDW00000 ~ RDW04095	---	 *1
Timer Word	---	T00000 ~ T01599		
Counter Word	---	C00000 ~ C01599		
Data Block (0 ~ 3999)	DB00000.W00000.00 ~ DB03999.W00382.31	 DB00000.W00000 ~ DB03999.W00382		 *1
Data Block (4000 ~ 7999)	DB04000.W00000.00 ~ DB07999.W16383.31	 DB04000.W00000 ~ DB07999.W16383		 *1


*1 This is a discrete device but it can be written by only word data. When it is used for bit set or reset, AGP will write the word data that is modified from the read data before write. It has a possibility to happen the confliction between AGP and the PLC ladder program.





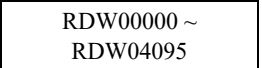

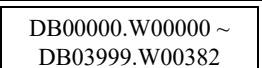

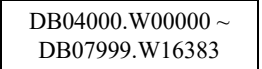

*2 Write disable

NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Ls area (DIRECT Access method Area)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

6.9 PCD6


 This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Internal Bit	F00000 ~ F08191	F00000 ~ F08176		 *1
Input Bit	I00000 ~ I005119	I00000 ~ I005104		 *2
Output Bit	O00000 ~ O005119	O00000 ~ O005104		 *1
Register Dword	RDX00000.00 ~ RDX04095.31	 RDW00000 ~ RDW04095	---	 *1
Timer Word	---	T00000 ~ T01599		
Counter Word	---	C00000 ~ C01599		
Data Block (0 ~ 3999)	DB00000.W00000.00 ~ DB03999.W00382.31	 DB00000.W00000 ~ DB03999.W00382		 *1
Data Block (4000 ~ 7999)	DB04000.W00000.00 ~ DB07999.W16383.31	 DB04000.W00000 ~ DB07999.W16383		 *1

*1 This is a discrete device but it can be written by only word data. When it is used for bit set or reset, AGP will write the word data that is modified from the read data before write. It has a possibility to happen the confliction between AGP and the PLC ladder program.

*2 Write disable

NOTE

- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "Ls area (DIRECT Access method Area)"
- Please refer to the precautions on manual notation for icons in the table.
 "Manual Symbols and Terminology"

7 Device Code and Address Code

Use device code and address code when you select "Device Type & Address" for the address type in data displays.

Device	Device Name	Device Code (HEX)	Address Code
Input Relay	I	80	Word Address/16
Output Relay	O	81	Word Address/16
Internal Bit	F	82	Word Address/16
Timer Word	T	60	Word Address
Counter Word	C	61	Word Address
Data Block	DB	00	(Data Block Number x 0x10000) + Word Address
Register DWord	RD	01	Word Address

8 Error Messages

Error messages are displayed on the screen of Display as follows: "No. : Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

Item	Description
No.	Error No.
Device Name	Name of External Device where error occurs. Device name is a title of External Device set with GP-Pro EX. (Initial value [PLC1])
Error Message	Displays messages related to the error which occurs.
Error Occurrence Area	<p>Displays IP address or device address of External Device where error occurs, or error codes received from External Device.</p> <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">NOTE</div> <ul style="list-style-type: none"> • IP address is displayed such as "IP address (Decimal); MAC address (Hex)". • Device address is displayed such as "Address: Device address". • Received error codes are displayed such as "Decimal [Hex]".

Display Examples of Error Messages

"RHAA035:PLC1: Error has been responded for device write command (Error Code: 2 [02H])"

NOTE

- Refer to your External Device manual for details on received error codes.
- Refer to "Display-related errors" in "Maintenance/Troubleshooting Guide" for details on the error messages common to the driver.

■ Error Code Peculiar to External Device

The error code peculiar to External Device is as follows.

Error Code	Description	Comment
0x01	NAK	If a command from Display is not acceptable for PCD because of such reasons as exceeding its address range, unconfigured DB, this will be returned. No more information will be provided from PCDs.
0x02	NAK because of password	The PCD is locked against data communication. It must be first unlocked by the programming software.
0x03	NAK because the port is configured with the reduced protocol	This error code will be issued only when the programming software tries to access PCD while it is communicating in the data communication mode.
0x04	NAK because the port is occupied for programming	The port is not configured for data mode. The External Device has to be re-configured with the ladder application.