Mitsubishi Electric Corporation

FX Series Ethernet Driver

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Introduction

This manual describes how to connect the Display and the External Device (target PLC).

In this manual, the connection procedure is described in the sections identified below:



1 System Configuration

The system configuration in the case when the External Device and the Display are connected is shown.

Series	CPU	Link I/F	SIO Type	Protocol Open System	Setting Exsample
	ELSEC-FX $FX3U^{*1}_{FX3UC^{*1*2}}$ FX3U-ENET $FX3S^{*3}$ FX3U-ENET- ADP^{*4} Eth $FX3G^{*5*6}$ FX3U-ENET- ADP Eth $FX3U^{*5*6}$ FX3U-ENET- ADP Eth $FX3U^{*5*6}$ FX3U-ENET- $FX3U^{*5*6}$ Eth $FX3U^{*5*6}$ $FX3U^{*5*6}$ $FX3U^{*5*6}$ $FX3U^{*5*6}$ $FX3U^{*5*6}$		Ethernet (UDP)	UDP	"Setting Example 1" (page 6)
		FX3U-ENET	Ethernet (TCP)	Unpassive	"Setting Example 2" (page 8)
MELSEC-EX			Ethernet (TCP)	Fullpassive	"Setting Example 3" (page 10)
MELOCOTX		Ethernet (UDP)	MC Plotocol	"Setting Example 4" (page 12)	
		Ethernet (UDP)	MC Plotocol	"Setting Example 4" (page 12)	
		Ethernet (TCP)	MC Plotocol	"Setting Example 5" (page 14)	

*1 Use a CPU with a system version 2.21 or later.

*2 To connect FX3UC and FX3U-ENET, it is necessary to use FX2NC-CNV-IF or FX3UC-1PS-5V.

- *3 To connect FX3S and FX3U-ENET-ADP, you also need FX3S-CNV-ADP.
- *4 Use FX3U-ENET-ADP version 1.20 or later.
- *5 To connect FX3G and FX3U-ENET-ADP, you also need FX3G-CNV-ADP.
- *6 Use a CPU with a system version 2.00 or later.

Connection Configuration

• 1:1 Connection



• 1:n Connection

UDP/IP connection: Max. 32 TCP/IP connection: Max. 16



n:1 Connection



2 External Devices Selection

Select the External Device to be connected to the Display.

New Project File		×
62-2co	Device/PLC	
	Maker Mitsubishi Electric Corporation	•
	Series FX Series Ethernet	_
	Use System Area	Refer to the manual of this Device/PLC
	Connection Method	
	Port Ethemet (UDP)	
		Go to Device PLC Manual
Back (B) Communication Settings New L	ogic New Screen Cancel

Setup Items	Setup Description	
Maker	Select the maker of the External Device to be connected. Select "Mitsubishi Electric Corporation".	
Series	Select a model (series) of the External Device to be connected and connection method. Select "FX Series Ethernet". In System configuration, check to make sure the external device to which you are connecting is supported in "FX Series Ethernet". T System Configuration" (page 3)	
Use System Area	 Check this option when you synchronize the system data area of Display and the device (memory) of External Device. When synchronized, you can use the ladder program of External Device to switch the display or display the window on the display. Cf. GP-Pro EX Reference Manual Appendix "LS Area (Direct Access Method Area)" This can also be set in GP-Pro EX or in the Display's offline mode. Cf. GP-Pro EX Reference Manual "Display Unit (System Area) Settings Guide" Cf. Maintenance/Troubleshooting Manual "Main Unit - System Area Settings" 	
Port	Select the port of the Display to be connected to the External Device from "Ethernet (UDP)" and "Ethernet (TCP)".	

3 Communication Settings

Examples of communication settings of the Display and the External Device, recommended by Pro-face, are shown.

3.1 Setting Example 1

- GP Pro-EX Settings
- Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1		
Summary		Change Device/PLC
Manufacturer Mitsubishi Electric Corporation	Series FX Series Ethemet	Port Ethemet (UDP)
Text Data Mode 2 Change		
Communication Settings		
Port No. 1025		
Timeout 3 (sec)		
Retry 2		
Wait To Send 0 (ms)	Default	
Device-Specific Settings		
Allowable Number Add Device		
No. Device Name Settings		Add Indirect Device
1 PLC1 IF Address=192.	168.000.001,Port No.=1025,Communi	.

Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings]

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

🎒 Individual Device Settings 🛛 🗙 🗙				
PLC1				
IP Address 192. 168. 0. 1 Port No. 1025 - Communication data code Binary code ASCII code Bit set in word address operation				
Other bits in this word	 Clear Do not clear 			
Note on when selecting "Do not clear" : If the ladder program writes data to the word address during the read/write process, the resulting data may be incorrect.				
OK (0)	Default			

Notes

- Check with your network administrator about the IP address you want to use.
- Do not duplicate IP addresses on the same network.
- In [Individual Device Settings], set the IP address of the External Device.
- Set the Display's IP address in offline mode.

External Device Settings

Use the configuration tool (FX Configurator-EN) by Mitsubishi Electric Corporation for External Device communication settings. Refer to your External Device manual for details.

Procedure

- 1 Start up the configuration tool.
- 2 From the [Ethernet Module Settings] drop-down menu, select the FX3U-ENET module number to be set.
- **3** Click [Operational settings], and set the setup items as follows.

Setup Items	Setting Value
Communication data code	Binary code
Initial timing	Always wait for OPEN
IP address	192.168.0.1
Send frame setting	Ethernet (V2.0)
TCP Existence Confirmation setting	Arbitrary

4 Click [End].

5 Click [Open settings], and set the setup items as follows.

Setup Items	Setting Value
Protocol	UDP
Fixed buffer	Send
Fixed buffer communication procedure	Procedure exist (MC)
Pairing open	Setting is unnecessary.
Existence confirmation	Arbitrary
Host station Port No.(DEC.)	1025
Transmission target device IP address	192.168.0.2
Transmission target device Port No.(DEC.)	1025

6 Click [End].

This completes the setting of the External Device.

Notes

- Check with your network administrator about the IP address you want to use.
- Do not duplicate IP addresses on the same network.

7

3.2 Setting Example 2

- GP Pro-EX Settings
- Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1	
Summary	Change Device/PLC
Manufacturer Mitsubishi Electric Corporation Series FX Series Ethemet	Port Ethemet (TCP)
Text Data Mode 2 Change	
Communication Settings	
Port No. 1025 🖃 🗹 Auto	
Timeout 3 (sec)	
Retry 0	
Wait To Send 0 (ms) Default	
Device-Specific Settings	
Allowable Number <u>Add Device</u>	
No. Device Name Settings	Add Indirect
I PLC1 III III Plc1 IIII IIII IIIII IIIIIII IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	

Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings]

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings X					
PLC1					
IP Address Port No.	192. 168. 1025 🔹	0.	1		
Communicatio	on data code				
Binary	code 🔿	ASCII co	ode		
Bit set in wor	d address opera	tion			
Other bits	in this word) Clea	ır ıot clear	
Note on when selecting "Do not clear" : If the ladder program writes data to the word address during the read/write process, the resulting data may be incorrect.					
Default					
	OK (0))	Ca	ncel	

- Check with your network administrator about the IP address you want to use.
- Do not duplicate IP addresses on the same network.
- In [Individual Device Settings], set the IP address of the External Device.
- Set the Display's IP address in offline mode.

External Device Settings

Use the configuration tool (FX Configurator-EN) by Mitsubishi Electric Corporation for External Device communication settings. Refer to your External Device manual for details.

Procedure

- 1 Start up the configuration tool.
- 2 From the [Ethernet Module Settings] drop-down menu, select the FX3U-ENET module number to be set.
- $\mathbf{3}$ Click [Operational settings], and set the setup items as follows.

Setup Items	Setting Value
Communication data code	Binary code
Initial timing	Always wait for OPEN
IP address	192.168.0.1
Send frame setting	Ethernet (V2.0)
TCP Existence Confirmation setting	Arbitrary

- 4 Click [End].
- 5 Click [Open settings], and set the setup items as follows.

Setup Items	Setting Value
Protocol	ТСР
Open system	Unpassive
Fixed buffer	Send
Fixed buffer communication procedure	Procedure exist (MC)
Pairing open	Setting is unnecessary.
Existence confirmation	Arbitrary
Host station Port No.(DEC.)	1025

6 Click [End].

This completes the setting of the External Device.

- Check with your network administrator about the IP address you want to use.
- Do not duplicate IP addresses on the same network.

3.3 Setting Example 3

GP Pro-EX Settings

Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1	
Summary	Change Device/PLC
Manufacturer Mitsubishi Electric Corporation Series FX Series Ethemet	Port Ethemet (TCP)
Text Data Mode 2 Change	
Communication Settings	
Port No. 1025 💼 🗖 Auto	
Timeout 3 (sec)	
Retry 0	
Wait To Send 0 (ms) Default	
Device-Specific Settings	
Allowable Number <u>Add Device</u> of Devices/PLCs 16	
No. Device Name Settings	Add Indirect Device
1 PLC1 IP Address=192.168.000.001,Port No.=1025,Communi	

Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings]

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

🎒 Individual D	evice Settings		×
PLC1			
IP Address Port No. Communicatio	192. 168. 1025 🜩	0. 1	
Binary of Bin	ode 🔾	ASCII code	
Bit set in word	l address operati	on	
Other bits i	n this word	 Clear Do no 	t clear
Note on wh the ladder j address du resulting da	en selecting "Do program writes o ring the read/wr ata may be inco	o not clear" : If data to the word ite process, the rrect.	i e
		Defa	ult
	OK (O)	Can	cel

- Check with your network administrator about the IP address you want to use.
- Do not duplicate IP addresses on the same network.
- In [Individual Device Settings], set the IP address of the External Device.
- Set the Display's IP address in offline mode.

External Device Settings

Use the configuration tool (FX Configurator-EN) by Mitsubishi Electric Corporation for External Device communication settings. Refer to your External Device manual for details.

Procedure

- 1 Start up the configuration tool.
- 2 From the [Ethernet Module Settings] drop-down menu, select the FX3U-ENET module number to be set.
- $\mathbf{3}$ Click [Operational settings], and set the setup items as follows.

Setup Items	Setting Value
Communication data code	Binary code
Initial timing	Always wait for OPEN
IP address	192.168.0.1
Send frame setting	Ethernet(V2.0)
TCP Existence Confirmation setting	Arbitrary

- 4 Click [End].
- **5** Click [Open settings], and set the setup items as follows.

Setup Items	Setting Value
Protocol	ТСР
Open system	Fullpassive
Fixed buffer	Send
Fixed buffer communication procedure	Procedure exist (MC)
Pairing open	Setting is unnecessary.
Existence confirmation	Arbitrary
Host station Port No.(DEC.)	1025
Transmission target device IP address	192.168.0.2
Transmission target device Port No.(DEC.)	1025

6 Click [End].

This completes the setting of the External Device.

- Check with your network administrator about the IP address you want to use.
- Do not duplicate IP addresses on the same network.

3.4 Setting Example 4

- GP Pro-EX Settings
- Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1		
Summary		Change Device/PLC
Manufacturer Mitsubi	ishi Electric Corporation Series FX Series Ethemet	Port Ethemet (UDP)
Text Data Mode	2 Change	
Communication Settings		
Port No.	1025	
Timeout	3 * (sec)	
Retry	2 *	
Wait To Send	0 (ms) Default	
Device-Specific Settings	S	
Allowable Number of Devices/PLCs	Add Device 32	Add Indiana
No. Device Name	Settings	Device
👗 1 PLC1	IP Address=192.168.000.001,Port No.=1025,Communi	F .

Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings]

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

🎒 Individual [Device Settings			×
PLC1				
IP Address Port No. Communicatio ම Binary of	192. 168. 1025 🐳	0. ASCII c	1 ode	
Other bits	in this word	() Cle	ar not clear
Note on whether the ladder address du resulting d	nen selecting "E program writes uring the read/w ata may be inco)o not c data to rite pro prrect.	lear" : the w cess,	If ord the
		[De	fault
	OK (0))	C	ancel

- Check with your network administrator about the IP address you want to use.
- Do not duplicate IP addresses on the same network.
- In [Individual Device Settings], set the IP address of the External Device.
- Set the Display's IP address in offline mode.

External Device Settings

Use the ladder software (GX Works2) by Mitsubishi Electric Corporation for External Device communication settings. Refer to your External Device manual for details.

Procedure

- 1 Start up the ladder software.
- 2 From the [Project] menu select [New project] to display the [New project] dialog box.
- **3** Select the series and type of the External Device in use, then click [OK].
- 4 In the tree view, double-click [PC Parameter] to display the [FX Parameter setting] dialog box.
- 5 In [FX Parameter setting] click the [Ethernet Port setting] tab, and define the setup items as follows.

Setup Items	Setting Value	
СН	CH1	
Input Format	Decimal	
IP address	192.168.0.1	
Subnet Mask pattern	255.255.255.0	
Default Router IP Address	192.168.0.250	
Communication data code	Binary code	

6 Click [Open settings], and define the setup items as follows.

Setup Items	Setting Value
Protocol	UDP
Open system	MC Plotocol (Fixed)
Host station Port No.(DEC.)	1025
Transmission target device IP address (DEC.)	192.168.0.2
Transmission target device Port No.(DEC.)	1025

"Transmission target device" refers to the Display.

7 Click [End].

NOTE

- Check with your network administrator about the IP address you want to use.
- Do not duplicate IP addresses on the same network.

3.5 Setting Example 5

- GP Pro-EX Settings
- Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1	
Summary	Change Device/PLC
Manufacturer Mitsubishi Electric Corporation Series FX Series Ethemet	Port Ethemet (TCP)
Text Data Mode 2 Change	
Communication Settings	
Port No. 1025 🗾 🔽 Auto	
Timeout 3 (sec)	
Retry 0	
Wait To Send 0 (ms) Default	
Device-Specific Settings	
Allowable Number <u>Add Device</u>	
No Device Name Settings	Add Indirect
I PLC1 IP Address=192.168.000.001,Port No.=1025,Communi	

Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings]

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

🎒 Individual 🛙	Device Settings		×
PLC1			
IP Address Port No. Communicatio ම Binary o	192. 168. 1025 🔶 on data code code 🔾 A	0. 1 ASCII code	
Bit set in word	d address operati	ion	
Other bits	in this word	 Clear Do not c 	lear
Note on wh the ladder address du resulting d	en selecting "De program writes o rring the read/wr ata may be inco	o not clear" : If data to the word rite process, the rrect.	
		Default	
	OK (O)	Cance	1

- Check with your network administrator about the IP address you want to use.
- Do not duplicate IP addresses on the same network.
- In [Individual Device Settings], set the IP address of the External Device.
- Set the Display's IP address in offline mode.

External Device Settings

Use the ladder software (GX Works2) by Mitsubishi Electric Corporation for External Device communication settings. Refer to your External Device manual for details.

Procedure

- **1** Start up the ladder software.
- **2** From the [Project] menu select [New project] to display the [New project] dialog box.
- **3** Select the series and type of the External Device in use, then click [OK].
- 4 In the tree view, double-click [PC Parameter] to display the [FX Parameter setting] dialog box.
- 5 In [FX Parameter setting] click the [Ethernet Port setting] tab, and define the setup items as follows.

Setup Items	Setting Value	
СН	CH1	
Input Format	Decimal	
IP address	192.168.0.1	
Subnet Mask pattern	255.255.255.0	
Default Router IP Address	192.168.0.250	
Communication data code	Binary code	

6 Click [Open settings], and define the setup items as follows.

Setup Items	Setting Value
Protocol	ТСР
Open system	MC Plotocol (Fixed)
Host station Port No.(DEC.)	1025

7 Click [End].

- Check with your network administrator about the IP address you want to use.
- Do not duplicate IP addresses on the same network.

4 Setup Items

Set up the Display's communication settings in GP Pro-EX or in the Display's offline mode.

The setting of each parameter must match that of the External Device.

"3 Communication Settings" (page 6)

NOTE

• Set the Display's IP address in offline mode.

Cf. Maintenance/Troubleshooting Guide "Ethernet Settings"

4.1 Setup Items in GP Pro-EX

Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1		
Summary		Change Device/PLC
Manufacturer Mitsubishi Electric Corporation	Series FX Series Ethemet	Port Ethemet (UDP)
Text Data Mode 2 Change		
Communication Settings		
Port No. 1025		
Timeout 3 🔹 (sec)		
Retry 2		
Wait To Send 0 (ms)	Default	
Device-Specific Settings		
Allowable Number Add Device		
No. Device Name Settings		Add Indirect
I PLC1 IF Address=192	.168.000.001,Port No.=1025,Communi	

Setup Items	Setup Description
	Use an integer from 1024 to 65535 to enter the port number of the Display. If you check [Auto], the port number will be automatically set.
Port No.	 • [Auto] option is available to set only when you select [Ethernet (TCP)] in [Connecting Method].
Timeout	Enter the time(s) for which the Display waits for the response from the External Device, from 1 to 127.
Retry	If there is no response from the External Device, enter how many times the Display retransmits the command, from 0 to 255
Wait To Send	Enter the standby time (ms) from when the Display receives packets until it transmits the next command, from 0 to 255.
NOTE • R	tefer to the GP-Pro EX Reference Manual for Indirect Device.
Cf.	GP-Pro EX Reference Manual "Changing the Device/PLC at Runtime (Indirect

Device)"

Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings]

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

🎒 Individual 🛙	evice Se	ettings			×	
PLC1						
IP Address Port No. Communicatio I Binary of Bit set in word	192. 1025 on data co code d address	168. ode OA	0. SCII c	1 ode		
Other bits	in this wo	ord	0	Cle	ar not clear	
Note on when selecting "Do not clear" : If the ladder program writes data to the word address during the read/write process, the resulting data may be incorrect.						
		OK (O)		De	fault ancel	

Setup Items	Setup Description
IP Address	 Set the IP address of the External Device. NOTE Check with your network administrator about the IP address you want to use. Do not duplicate IP addresses on the same network.
Port No.	Use an integer from 1024 to 65535 to enter the port number of the External Device.
Communication data code	Select data code of communication data.
Other bits in this word	Select "Clear" or "Do not clear" for the handling of other bit data in the same word when a bit operation is performed to a bit specified word address.

4.2 Setup Items in Offline Mode

NOTE

• Refer to the Maintenance/Troubleshooting guide for information on how to enter offline mode or about the operation.

Cf. Maintenance/Troubleshooting Guide "Offline Mode"

Communication Settings

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Equipment Settings] in offline mode. Touch the External Device you want to set from the displayed list.

Comm.	Device			
FX Series Ether	net		[UDP]	Page 1/1
	Port No.	● Fixed	Auto 1025 _▼ ▲	_
	Timeout(s) Retry		3 V A 2 V A	
	Wait To Send(ms)		0 🔻 🔺	
	Exit		Back	2022/12/02 16:13:51

Setup Items	Setup Description
Port No.	Set the port number of the Display. In UDP connection, the entered port number will be assigned regardless of whether you select [Fixed] or [Auto]. In TCP connection, select either of [Fixed] or [Auto]. When you select [Fixed], use an integer from 1024 to 65535 to enter the port number of the Display. When you select [Auto], the port number will be automatically assigned regardless of the entered value.
Timeout(s)	Enter the time(s) for which the Display waits for the response from the External Device, from 1 to 127.
Retry	If there is no response from the External Device, enter how many times the Display retransmits the command, from 0 to 255.
Wait To Send (ms)	Enter the standby time (ms) from when the Display receives packets until it transmits the next command, from 0 to 255.

Device Setting

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Equipment Settings]. Touch the External Device you want to set from the displayed list, and touch [Device].

Comm.	Device			
FX Series Ether	net		[UDP]	Page 1/1
Devic	e/PLC Name PL	01		•
	IP Address Port No. Data Code	192 168 ● Binary	0 1 1025 ▼ ▲	J
	Bit set in word Other bits	address operatio Clear	'n	
	Exit		Back	2022/12/02 16:14:25

Setup Items	Setup Description
Device/PLC Name	Select the External Device to set. Device/PLC Name is the title of the External Device set with GP Pro-EX. (Initial value [PLC1])
	Set the IP address of the External Device.
IP Address	 NOTE Check with your network administrator about the IP address you want to use. Do not duplicate IP addresses on the same network.
Port No.	Use an integer from 1024 to 65535 to enter the port number of the External Device.
Communication data code	Select data code of communication data.
Bit set in word address operation	Displays "Clear" or "Do not clear" for the handling of other bit data in the same word when a bit operation is performed to a bit specified word address. (Cannot be set in offline mode.)

5 Supported Devices

Range of supported device address is shown in the table below. Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your External Device.

5.1 FX3U, FX3UC



This address can be specified as system data area.

Device	Bit Address	Word Address	32bits	Notes
Input Relay	X000 - X377	X000 - X360		<u>ост</u> 8] *1 *2
Output Relay	Y000 - Y377	Y000 - Y360		oct 8] ^{*1}
Auxiliary Relay	M0000 - M7679	M0000 - M7664		÷16)
Special Auxiliary Relay	M8000 - M8511	M8000 - M8496		÷16) *3
State	S0000 - S4095	S0000 - S4080		÷16)
Timer (Contact)	TS000 - TS511	-		
Counter (Contact)	CS000 - CS255	-	<u>[L/H</u>]	
Timer (Current Value)	-	TN000 - TN511		
Counter (Current Value) 1	-	CN000 - CN199		*4
Counter (Current Value) 2	-	CN200 - CN255		*5
Data Register	-	D0000 - D7999		Bit F *6 *7
Special Data Register	-	D8000 - D8511		B i t F] *3 *7
Extension Register	-	R00000 - R32767		<u>віt</u> F) *7

*1 Figures divisible by 20 (octal number) can be assigned to the word address. For example, X0, X20, X40 ... X360

*2 Writing cannot be made to the address, where Input Terminals are allocated on External Device, from Display.

- *3 Write protected addresses or unusable addresses (system usage) exist. If these addresses are written, the External Device may not function properly.
- *4 Word addresses for Counter (Current Value) 1 and Counter (Current Value) 2 are not consecutive. Do not set word addresses to overlap Counter (Current Value) 1 and Counter (Current Value) 2. For example, if 2 words or more are written from CN199, an error occurs.
- *5 Data length of CN200 to CN255 is 32 bit.
- *6 Word addresses for Data Register and Special Data Register are not consecutive. Do not set word addresses to overlap Data Register and Special Data Register. For example, if 2 words or more written from D7999, an error occurs.
- *7 The access method when specifying bits is different depending on the setting of "Other bits in this word" in "Individual Device Settings".

[Clear] Bit

[Do not clear]..... When bits are written, the Display reads the corresponding word address from the External Device, sets particular bits of that word address to ON, and then returns the resulting address to the External Device. Note that the data may not be written correctly if you write to the word address using the ladder program while the Display is reading data from, and writing data to, the External Device.

NOTE	Refer to the GP Pro-EX Reference Manual for system data area.
	Cf. GP Pro-EX Reference Manual "LS Area (Direct Access Method Area)"Please refer to the precautions on manual notation for icons in the table.
	Provide and Terminology"

This address can be specified as system data area.

5.2 FX3S

Device	Bit Address	Word Address	32bits	Notes
Input Relay	X000 - X017	X000 - X000		<u>○ □ ⊤ 8</u> *1 *2
Output Relay	Y000 - Y015	-		oct 8 *1
Auxiliary Relay	M0000 - M1535	M0000 - M1520		÷16)
Special Auxiliary Relay	M8000 - M8511	M8000 - M8496		÷16) *3
State	S0000 - S0255	S0000 - S0240		÷16)
Timer (Contact)	TS000 - TS137	-		
Counter (Contact)	CS000 - CS031 CS200 - CS255	-	<u>[[] / H</u>]	
Timer (Current Value)	-	TN000 - TN137		
Counter (Current Value) 1	-	CN000 - CN031		
Counter (Current Value) 2	-	CN200 - CN255		*4
Data Register	-	D0000 - D2999		B i t F *5
Special Data Register	-	D8000 - D8511	,	<u>ві</u> т F] *3 *5

*1 Figures divisible by 20 (octal number) can be assigned to the word address. For example, X0, X20, X40 ... X360

- *2 Writing cannot be made to the address, where Input Terminals are allocated on External Device, from Display.
- *3 Write protected addresses or unusable addresses (system usage) exist. If these addresses are written, the External Device may not function properly.
- *4 Data length of CN200 to CN255 is 32 bit.
- *5 The access method when specifying bits is different depending on the setting of "Other bits in this word" in "Individual Device Settings".

[Clear] $\mathbb{B} i t \mathbf{F}$]

[Do not clear]..... When bits are written, the Display reads the corresponding word address from the External Device, sets particular bits of that word address to ON, and then returns the resulting address to the External Device. Note that the data may not be written correctly if you write to the word address using the ladder program while the Display is reading data from, and writing data to, the External Device.

NOTE

• Refer to the GP Pro-EX Reference Manual for system data area.

- Cf. GP Pro-EX Reference Manual "LS Area (Direct Access Method Area)"
- Please refer to the precautions on manual notation for icons in the table.

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This address can be specified as system data area.

5.3 FX3G

Device	Bit Address	Word Address	32bits	Notes
Input Relay	X000 - X177	X000 - X160		*1 *2 *3
Output Relay	Y000 - Y177	Y000 - Y160		*2
Auxiliary Relay	M0000 - M7679	M0000 - M7664		
Special Auxiliary Relay	M8000 - M8511	M8000 - M8496		*4
State	S0000 - S4095	S0000 - S4080		
Timer (Contact)	TS000 - TS319	-		
Counter (Contact)	CS000 - CS255	-	<u>[[] H</u> j	
Timer (Current Value)	-	TN000 - TN319		
Counter (Current Value) 1	-	CN000 - CN199		
Counter (Current Value) 2	-	CN200 - CN255	_	*5
Data Register	-	D0000 - D7999		*6
Special Data Register	-	D8000 - D8511	- 	*4
Extension Register	-	R00000 - R23999		*4

*1 X000 to X027 is write disabled.

*2 Figures divisible by 20 (octal number) can be assigned to the word address. For example, X0, X20, X40 ... X160

*3 Writing cannot be made to the address, where Input Terminals are allocated on External Device, from Display.

- *4 Write protected addresses or unusable addresses (system usage) exist. If these addresses are written, the External Device may not function properly.
- *5 32 bit device
- *6 Word addresses for Data Register and Special Data Register are not consecutive. Do not set word addresses to overlap Data Register and Special Data Register. For example, if 2 words or more written from D7999, an error occurs.

NOTE

• Refer to the GP Pro-EX Reference Manual for system data area.

Cf. GP Pro-EX Reference Manual "LS Area (Direct Access Method Area)"

• Please refer to the precautions on manual notation for icons in the table.

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6 Device Code and Address Code

Use device code and address code when you set "Device Type & Address" for the address type of the data display or other devices.

Device	Device Name	Device Code (HEX)	Address Code
Input Relay	Х	0080	Value of word address divided by 20 (octal number)
Output Relay	Y	0081	Value of word address divided by 20 (octal number)
Auxiliary Relay	М	0082	Value of word address divided by 16
Special Auxiliary Relay	М	0083	Value of word address divided by 16
State	S	0087	Value of word address divided by 16
Timer (Current Value)	TN	0060	Word Address
Counter (Current Value) 1	CN	0061	Word Address
Counter (Current Value) 2	CN	0064	Word Address
Data Register	D	0000	Word Address
Special Data Register	D	0001	Word Address
Extension Register	R	000F	Word Address

7 Error Messages

Error messages are displayed on the Display screen as follows: "No. : Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

Item	Description		
No.	Error number		
Device Name	Name of the External Device where an error has occurred. Device/PLC name is the title of the External Device set with GP Pro-EX. (Initial value [PLC1])		
Error Message	Displays messages related to an error that has occurred.		
Error Occurrence Area	 Displays the IP address or device address of the External Device where an error has occurred, or error codes received from the External Device. NOTE IP address is displayed as "IP address (Decimal): MAC address (Hex)". Device address is displayed as "Address: Device address". Received error codes are displayed as "Decimal [Hex]". 		

Display Examples of Error Messages

"RHAA035:PLC1: Error has been responded for device write command (Error Code: 2 [02H])"

NOTE
Refer to your External Device manual for details on received error codes.
Refer to "Display-related errors" in "Maintenance/Troubleshooting Guide" for details on the error messages common to the driver.

■ Error Codes Unique to External Device

Error Code	Description	
0x57	Exceeds the maximum number of Device to be connected.	
0x58	Device range is not correct.	
0x5B	 Following communications are not authorized. PC number stored in the packet is not 0xFF. Communication between PLC and Ethernet module is not authorized. PLC status is CPU ERROR or PROG ERROR. 	