



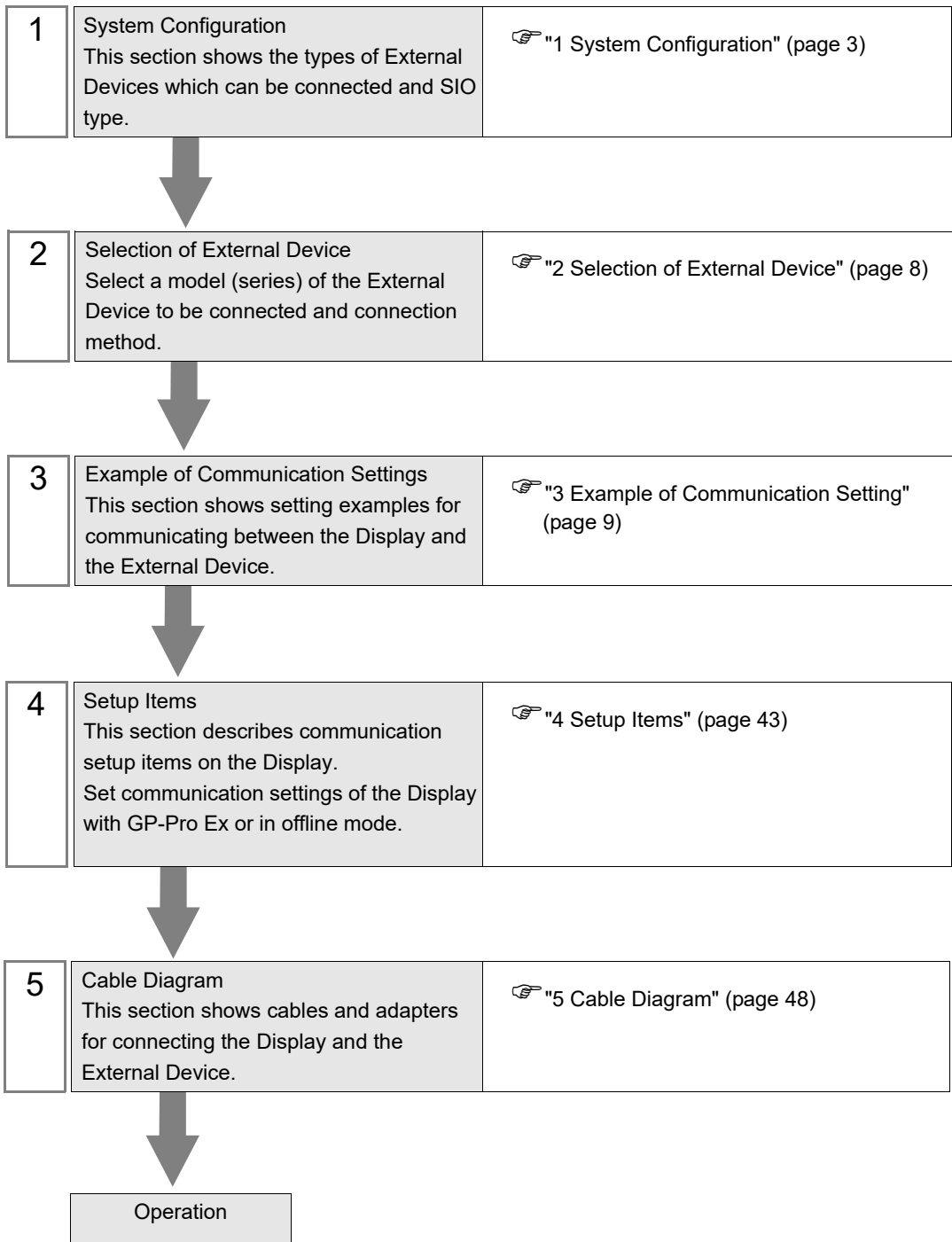
XGT/XGB Series Cnet Driver

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Introduction

This manual describes how to connect the Display and the External Device (target PLC).

In this manual, the connection procedure will be described by following the below sections:



1 System Configuration

The system configuration in the case when the External Device of LS ELECTRIC Co., Ltd. and the Display are connected is shown.

Series	CPU*1	Link I/F	SIO Type	Setting Example	Cable Diagram
XGT	XGK-CPUE XGK-CPUS XGK-CPUA XGK-CPUH XGK-CPUU	CH1 port on XGL-C22A	RS232C	"Setting Example 1" (page 9)	"Cable Diagram 1" (page 48)
		CH2 port on XGL-C22A	RS232C	"Setting Example 2" (page 11)	"Cable Diagram 1" (page 48)
		CH1 port on XGL-C42A	RS422/485 (4 wire)	"Setting Example 3" (page 13)	"Cable Diagram 2" (page 51)
		CH1 port on XGL-C42A	RS422/485 (2 wire)	"Setting Example 5" (page 17)	"Cable Diagram 3" (page 59)
		CH2 port on XGL-C42A	RS422/485 (4 wire)	"Setting Example 4" (page 15)	"Cable Diagram 2" (page 51)
		CH2 port on XGL-C42A	RS422/485 (2 wire)	"Setting Example 6" (page 19)	"Cable Diagram 3" (page 59)
		CH1 port on XGL-CH2A	RS232C	"Setting Example 1" (page 9)	"Cable Diagram 1" (page 48)
		CH2 port on XGL-CH2A	RS422/485 (4 wire)	"Setting Example 4" (page 15)	"Cable Diagram 2" (page 51)
	XGI-CPUU XGI-CPUH XGI-CPUS XGI-CPUE XGI-CPUU/D XGI-CPUUN	CH1 port on XGL-C22A	RS232C	"Setting Example 12" (page 31)	"Cable Diagram 1" (page 48)
		CH2 port on XGL-C22A	RS232C	"Setting Example 13" (page 33)	"Cable Diagram 1" (page 48)
		CH1 port on XGL-C42A	RS422/485 (4 wire)	"Setting Example 14" (page 35)	"Cable Diagram 2" (page 51)
		CH1 port on XGL-C42A	RS422/485 (2 wire)	"Setting Example 16" (page 39)	"Cable Diagram 3" (page 59)
		CH2 port on XGL-C42A	RS422/485 (4 wire)	"Setting Example 15" (page 37)	"Cable Diagram 2" (page 51)
		CH2 port on XGL-C42A	RS422/485 (2 wire)	"Setting Example 17" (page 41)	"Cable Diagram 3" (page 59)
		CH1 port on XGL-CH2A	RS232C	"Setting Example 12" (page 31)	"Cable Diagram 1" (page 48)
		CH2 port on XGL-CH2A	RS422/485 (4 wire)	"Setting Example 15" (page 37)	"Cable Diagram 2" (page 51)
	CH2 port on XGL-CH2A	RS422/485 (2 wire)	"Setting Example 17" (page 41)	"Cable Diagram 3" (page 59)	

Series	CPU*1	Link I/F	SIO Type	Setting Example	Cable Diagram
XGB	XBM-DR**S XBM-DN**S XBC-DR**H XBC-DN**H	CH1 port on CPU	RS232C	"Setting Example 7" (page 21)	"Cable Diagram 4" (page 66)
		CH2 port on CPU	RS422/485 (2 wire)	"Setting Example 8" (page 23)	"Cable Diagram 5" (page 68)
		XBL-C21A	RS232C	"Setting Example 9" (page 25)	"Cable Diagram 1" (page 48)
		XBL-C41A	RS422/485 (4 wire)	"Setting Example 10" (page 27)	"Cable Diagram 2" (page 51)
		XBL-C41A	RS422/485 (2 wire)	"Setting Example 11" (page 29)	"Cable Diagram 3" (page 59)

*1 The CPU must be one of the following versions to use the link I/F module.

XGK: V2.0 or later

XGI: V2.1 or later

XBM: V3.03 or later

XBC H type: V2.02 or later

XBC S type: V1.1 or later

NOTE

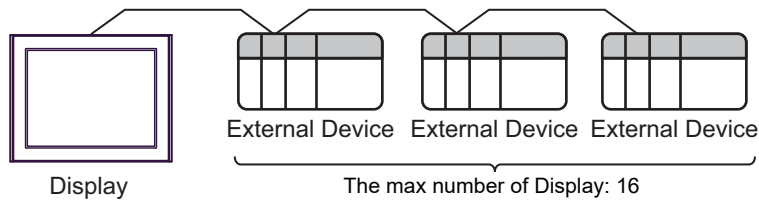
- Check the combination of the CPU version and the link I/F version with the external device manufacturer. When you use versions that are not supported, some features may not work properly. Check the version on the label of the unit or with the manufacturer's software.

■ Connection Configuration

- 1:1 Connection



- 1:n Connection



■ IPC COM Port

When connecting IPC with an External Device, the COM port used depends on the series and SIO type. Please refer to the IPC manual for details.

Usable port

Series	Usable Port		
	RS-232C	RS-422/485(4 wire)	RS-422/485(2 wire)
PS-2000B	COM1 ^{*1} , COM2, COM3 ^{*1} , COM4	-	-
PS-3450A, PS-3451A, PS3000-BA, PS3001-BD	COM1, COM2 ^{*1*2}	COM2 ^{*1*2}	COM2 ^{*1*2}
PS-3650A (T41 model), PS-3651A (T41 model)	COM1 ^{*1}	-	-
PS-3650A (T42 model), PS-3651A (T42 model)	COM1 ^{*1*2} , COM2	COM1 ^{*1*2}	COM1 ^{*1*2}
PS-3700A (Pentium®4-M) PS-3710A	COM1 ^{*1} , COM2 ^{*1} , COM3 ^{*2} , COM4	COM3 ^{*2}	COM3 ^{*2}
PS-3711A	COM1 ^{*1} , COM2 ^{*2}	COM2 ^{*2}	COM2 ^{*2}
PS4000 ^{*3}	COM1, COM2	-	-
PL3000	COM1 ^{*1*2} , COM2 ^{*1} , COM3, COM4	COM1 ^{*1*2}	COM1 ^{*1*2}
PE-4000B Atom N270	COM1, COM2	-	-
PE-4000B Atom N2600	COM1, COM2	COM3 ^{*4} , COM4 ^{*4} , COM5 ^{*4} , COM6 ^{*4}	COM3 ^{*4} , COM4 ^{*4} , COM5 ^{*4} , COM6 ^{*4}
PS5000 (Slim Panel Type Core i3 Model) ^{*5*6}	COM1, COM2 ^{*4}	COM2 ^{*4}	COM2 ^{*4}
PS5000 (Slim Panel Type Atom Model) ^{*5*6}	COM1, COM2 ^{*7}	COM2 ^{*7}	COM2 ^{*7}
PS5000 (Enclosed Panel Type) ^{*8}	COM1	-	-
PS5000 (Modular Type PFXPU/PFXPP) ^{*5*6} PS5000 (Modular Type PFXPL2B5-6)	COM1 ^{*7}	COM1 ^{*7}	COM1 ^{*7}
PS5000 (Modular Type PFXPL2B1-4)	COM1, COM2 ^{*7}	COM2 ^{*7}	COM2 ^{*7}
PS6000 (Advanced Box) PS6000 (Standard Box)	COM1 ^{*9}	*10	*10
PS6000 (Basic Box)	COM1 ^{*9}	COM1 ^{*9}	COM1 ^{*9}

*1 The RI/5V can be switched. Use the IPC's switch to change if necessary.

*2 Set up the SIO type with the DIP Switch. Please set up as follows according to SIO type to be used.

- *3 When making communication between an External Device and COM port on the Expansion slot, only RS-232C is supported. However, ER (DTR/CTS) control cannot be executed because of the specification of COM port.
For connection with External Device, use user-created cables and disable Pin Nos. 1, 4, 6 and 9. Please refer to the IPC manual for details of pin layout.
- *4 Set up the SIO type with the BIOS. Please refer to the IPC manual for details of BIOS.
- *5 When setting up communication between an External Device and the RS-232C/422/485 interface module, use the IPC (RS-232C) or PS5000 (RS-422/485) cable diagrams. However, when using PFXZPBMPR42P2 in a RS-422/485 (4-wire) configuration with no flow control, connect 7.RTS+ and 8.CTS+, and connect 6.RTS- and 9.CTS-.
When using RS-422/485 communication with External Devices, you may need to reduce the transmission speed and increase the TX Wait time.
- *6 To use RS-422/485 communication on the RS-232C/422/485 interface module, the DIP Switch setting is required. Please refer to "Knowledge Base" (FAQs) on the support site. (<http://www.pro-face.com/trans/en/manual/1001.html>)

Settings	FAQ ID
PFXZPBMPR42P2, RS422/485 change method	FA263858
PFXZPBMPR42P2 termination resistor setting	FA263974
PFXZPBMPR44P2, RS422/485 change method	FA264087
PFXZPBMPR44P2 termination resistor setting	FA264088

- *7 Set up the SIO type with the DIP Switch. Please refer to the IPC manual for details of DIP Switch. The BOX Atom has not a switch to set the RS-232C, RS-422/485 mode. Use the BIOS for the setting.
- *8 For the connection with the External Device, on the user-created cable read as if the connector on the Display-side is a M12 A-coding 8 pin socket. The pin assignment is the same as described in the cable diagram. For the M12 A-coding connector, use PFXZPSCNM122.
- *9 In addition to COM1, you can also use the COM port on the optional interface.
- *10 Install the optional interface in the expansion slot.

DIP Switch settings (PL3000 / PS3000 Series)

RS-232C

DIP Switch	Setting	Description
1	OFF*1	Reserved (always OFF)
2	OFF	SIO type: RS-232C
3	OFF	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available
9	OFF	RS (RTS) Auto control mode: Disabled
10	OFF	

*1 When using PS-3450A, PS-3451A, PS3000-BA and PS3001-BD, turn ON the set value.

RS-422/485 (4 wire)

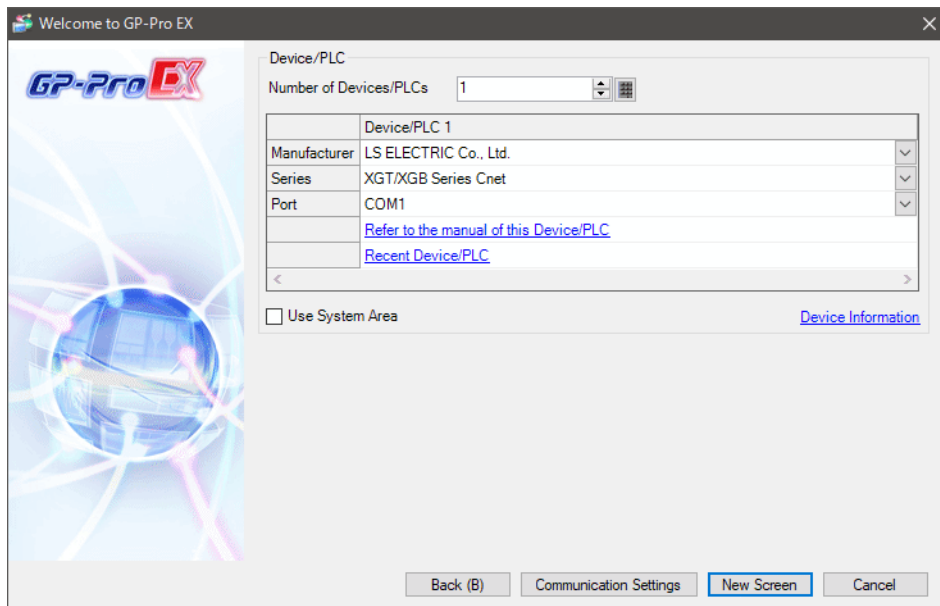
DIP Switch	Setting	Description
1	OFF	Reserved (always OFF)
2	ON	SIO type: RS-422/485
3	ON	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available
9	OFF	RS (RTS) Auto control mode: Disabled
10	OFF	

RS-422/485 (2 wire)

DIP Switch	Setting	Description
1	OFF	Reserved (always OFF)
2	ON	SIO type: RS-422/485
3	ON	
4	OFF	Output mode of SD (TXD) data: Always output
5	OFF	Terminal resistance (220Ω) insertion to SD (TXD): None
6	OFF	Terminal resistance (220Ω) insertion to RD (RXD): None
7	ON	Short-circuit of SDA (TXA) and RDA (RXA): Available
8	ON	Short-circuit of SDB (TXB) and RDB (RXB): Available
9	ON	RS (RTS) Auto control mode: Enabled
10	ON	

2 Selection of External Device

Select the External Device to be connected to the Display.



Setup Items	Setup Description
Number of Devices/PLCs	Enter an integer from 1 to 4 to define the number of Devices/PLCs to connect to the display.
Manufacturer	Select the manufacturer of the External Device to connect. Select "LS ELECTRIC Co., Ltd.".
Series	Select the External Device model (series) and the connection method. Select "XGT/XGB Series Cnet". In System configuration, make sure the External Device you are connecting is supported by "XGT/XGB Series Cnet". ☞ "1 System Configuration" (page 3)
Port	Select the Display port to connect to the External Device.
Use System Area	Check this option to synchronize the system data area of the Display and the device (memory) of the External Device. When synchronized, you can use the External Device's ladder program to switch the display or display the window on the Display. Cf. GP-Pro EX Reference Manual "LS Area (Direct Access Method Area)" This feature can also be set in GP-Pro EX or in the Display's offline mode. Cf. GP-Pro EX Reference Manual "System Settings [Display Unit] - [System Area] Settings Guide" Cf. Maintenance/Troubleshooting Guide "Main Unit - System Area Settings"

3 Example of Communication Setting

The following shows examples of communication settings of the Display and the External Device, which is recommended by Pro-face.

3.1 Setting Example 1

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)


RI / VCC RI VCC
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings	Add Indirect Device
<input type="button" value="1"/>	<input type="text" value="PLC1"/>	<input type="text" value="Series=XGT(XGK),Station No.=0"/>	<input type="button" value="Add Indirect Device"/>

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Series

Station No.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 Select base and slot which using module is connected from [Standard settings] tab in offline, and [Communication Module Settings] dialog box is displayed.
- 3 Select “Cnet” from [Type], and click [OK].
- 4 Select [Connect] from [Online] menu.
- 5 Select [Read IO Information] from the [Online] menu.
- 6 Double click [Cnet] from the [Standard settings] tab, and [Standard Settings-Cnet] dialog box is displayed.
- 7 Set [Channel 1] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS232C
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 8 Select [Write Parameter] from the [Online] menu, and [Write Parameter] dialog box is displayed.
- 9 Select using module, and click [OK].
- 10 Select [Reset] from the [Online] menu.

3.2 Setting Example 2

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)


RI / VCC RI VCC
In the case of RS232C, you can select the 9th pin to RI (Input or VCC (5V Power Supply)). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings	<input type="button" value="Add Indirect Device"/>
1	<input type="text" value="PLC1"/>	<input type="text" value="Series=XGT(XGK), Station No.=0"/>	<input type="button" value="Add Indirect Device"/>

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Series

Station No.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 Select base and slot which using module is connected from [Standard settings] tab in offline, and [Communication Module Settings] dialog box is displayed.
- 3 Select “Cnet” from [Type], and click [OK].
- 4 Select [Connect] from [Online] menu.
- 5 Select [Read IO Information] from the [Online] menu.
- 6 Double click [Cnet] from the [Standard settings] tab, and [Standard Settings-Cnet] dialog box is displayed.
- 7 Set [Channel 2] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS232C
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 8 Select [Write Parameter] from the [Online] menu, and [Write Parameter] dialog box is displayed.
- 9 Select using module, and click [OK].
- 10 Select [Reset] from the [Online] menu.

3.3 Setting Example 3

■ Settings of GP-Pro EX


◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

NOTE

- When the link unit you are using is before O/S version 2.3, you need to set the [Wait To Send] to 1 millisecond or longer.

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 Select base and slot which using module is connected from [Standard settings] tab in offline, and [Communication Module Settings] dialog box is displayed.
- 3 Select “Cnet” from [Type], and click [OK].
- 4 Select [Connect] from [Online] menu.
- 5 Select [Read IO Information] from the [Online] menu.
- 6 Double click [Cnet] from the [Standard settings] tab, and [Standard Settings-Cnet] dialog box is displayed.
- 7 Set [Channel 1] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS485
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 8 Select [Write Parameter] from the [Online] menu, and [Write Parameter] dialog box is displayed.
- 9 Select using module, and click [OK].
- 10 Select [Reset] from the [Online] menu.

3.4 Setting Example 4

■ Settings of GP-Pro EX


◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

NOTE

- When the link unit you are using is before O/S version 2.3, you need to set the [Wait To Send] to 1 millisecond or longer.

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 Select base and slot which using module is connected from [Standard settings] tab in offline, and [Communication Module Settings] dialog box is displayed.
- 3 Select “Cnet” from [Type], and click [OK].
- 4 Select [Connect] from [Online] menu.
- 5 Select [Read IO Information] from the [Online] menu.
- 6 Double click [Cnet] from the [Standard settings] tab, and [Standard Settings-Cnet] dialog box is displayed.
- 7 Set [Channel 2] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS485
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 8 Select [Write Parameter] from the [Online] menu, and [Write Parameter] dialog box is displayed.
- 9 Select using module, and click [OK].
- 10 Select [Reset] from the [Online] menu.

3.5 Setting Example 5

■ Settings of GP-Pro EX


◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

NOTE

- When the link unit you are using is before O/S version 2.3, you need to set the [Wait To Send] to 1 millisecond or longer.

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 Select base and slot which using module is connected from [Standard settings] tab in offline, and [Communication Module Settings] dialog box is displayed.
- 3 Select “Cnet” from [Type], and click [OK].
- 4 Select [Connect] from [Online] menu.
- 5 Select [Read IO Information] from the [Online] menu.
- 6 Double click [Cnet] from the [Standard settings] tab, and [Standard Settings-Cnet] dialog box is displayed.
- 7 Set [Channel 1] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS485
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 8 Select [Write Parameter] from the [Online] menu, and [Write Parameter] dialog box is displayed.
- 9 Select using module, and click [OK].
- 10 Select [Reset] from the [Online] menu.

3.6 Setting Example 6

■ Settings of GP-Pro EX


◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

NOTE

- When the link unit you are using is before O/S version 2.3, you need to set the [Wait To Send] to 1 millisecond or longer.

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 Select base and slot which using module is connected from [Standard settings] tab in offline, and [Communication Module Settings] dialog box is displayed.
- 3 Select “Cnet” from [Type], and click [OK].
- 4 Select [Connect] from [Online] menu.
- 5 Select [Read IO Information] from the [Online] menu.
- 6 Double click [Cnet] from the [Standard settings] tab, and [Standard Settings-Cnet] dialog box is displayed.
- 7 Set [Channel 2] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS485
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 8 Select [Write Parameter] from the [Online] menu, and [Write Parameter] dialog box is displayed.
- 9 Select using module, and click [OK].
- 10 Select [Reset] from the [Online] menu.

3.7 Setting Example 7

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)


RI / VCC RI VCC
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings
<input type="button" value="1"/>	<input type="text" value="PLC1"/>	<input type="text" value="Series=XGB, Station No.=0"/>

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Series

Station No.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [File] menu, select [New File], and create the XGB project.

NOTE

- To read the project from the External Device, select [Open from PLC...].
-

- 3 From the [Online] menu, select [Connect].
- 4 From the [Online] menu, select [Read IO Information].
- 5 In the [Standard settings] tab, double-click [Embedded Cnet] to display the [Standard Settings-Cnet] dialog box.
- 6 Set the [Channel 1] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS232C
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 7 From the [Online] menu, select [Write Parameter] to display the [Write Parameter] dialog box.
- 8 Select the module to use, and click [OK].
- 9 From the [Online] menu, select [Reset].

3.8 Setting Example 8

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)


RI / VCC RI VCC
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings	<input type="button" value="Add Indirect Device"/>
1	PLC1	Series=XGB, Station No.=0	<input type="button" value="Add Indirect Device"/>

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Series

Station No.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [File] menu, select [New File], and create the XGB project.

NOTE

- To read the project from the External Device, select [Open from PLC...].
-

- 3 From the [Online] menu, select [Connect].
- 4 From the [Online] menu, select [Read IO Information].
- 5 In the [Standard settings] tab, double-click [Embedded Cnet] to display the [Standard Settings-Cnet] dialog box.
- 6 Set the [Channel 2] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS485
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 7 From the [Online] menu, select [Write Parameter] to display the [Write Parameter] dialog box.
- 8 Select the module to use, and click [OK].
- 9 From the [Online] menu, select [Reset].


3.9 Setting Example 9

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [File] menu, select [New File] and create the XGB project.

NOTE

- To read the project from the External Device, select [Open from PLC...].
-

- 3 From the [Online] menu, select [Connect].
- 4 From the [Online] menu, select [Read IO Information].
- 5 In the [Standard settings] tab, double-click [Cnet] to display the [Standard Settings-Cnet] dialog box.
- 6 Set the [Channel 2] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS232C
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 7 From the [Online] menu, select [Write Parameter] to display the [Write Parameter] dialog box.
- 8 Select the module to use, and click [OK].
- 9 From the [Online] menu, select [Reset].

3.10 Setting Example 10

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)


RI / VCC RI VCC
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings	<input type="button" value="Add Indirect Device"/>
1	<input type="text" value="PLC1"/>	<input type="text" value="Series=XGB, Station No.=0"/>	<input type="button" value="Add Indirect Device"/>

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Series

Station No.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [File] menu, select [New File], and create the XGB project.

NOTE

- To read the project from the External Device, select [Open from PLC...].
-

- 3 From the [Online] menu, select [Connect].
- 4 From the [Online] menu, select [Read IO Information].
- 5 In the [Standard settings] tab, double-click [Cnet] to display the [Standard Settings-Cnet] dialog box.
- 6 Set the [Channel 2] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS485
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 7 From the [Online] menu, select [Write Parameter] to display the [Write Parameter] dialog box.
- 8 Select the module to use, and click [OK].
- 9 From the [Online] menu, select [Reset].

3.11 Setting Example 11

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)


RI / VCC RI VCC
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings	<input type="button" value="Add Indirect Device"/>
1	<input type="text" value="PLC1"/>	<input type="text" value="Series=XGB, Station No.=0"/>	<input type="button" value="Add Indirect Device"/>

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Series

Station No.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG-PD Editor) to configure communication settings for the External Device. Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [File] menu, select [New File], and create the XGB project.

NOTE

- To read the project from the External Device, select [Open from PLC...].
-

- 3 From the [Online] menu, select [Connect].
- 4 From the [Online] menu, select [Read IO Information].
- 5 In the [Standard settings] tab, double-click [Cnet] to display the [Standard Settings-Cnet] dialog box.
- 6 Set the [Channel 2] setup items as follows, and click [OK].

Setup Item	Setting Value
Type	RS485
Speed	38400
Data Bit	8
Stop Bit	1
Parity Bit	NONE
Modem Type	Null Modem
Station	0
Active mode	XGT server

- 7 From the [Online] menu, select [Write Parameter] to display the [Write Parameter] dialog box.
- 8 Select the module to use, and click [OK].
- 9 From the [Online] menu, select [Reset].

3.12 Setting Example 12

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)


RI / VCC RI VCC
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings	<input type="button" value="Add Indirect Device"/>
1	<input type="text" value="PLC1"/>	<input type="text" value="Series=XGT(XGI), Station No.=0"/>	<input type="button" value="Add Indirect Device"/>

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Series

Station No.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG5000) to configure communication settings on the External Device.
Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [Project] menu, select [New Project].
- 3 Set "PLC Series" and "CPU type", and click [OK].
- 4 In the tree view, double-click [I/O Parameter].
- 5 Set the link I/F you are using and click [Apply].
- 6 In the tree view, right-click [Network Configuration] and from the shortcut menu select [Add Item]-[Network].
- 7 For the [Network type] select "Cnet", and click [OK].
- 8 Right-click the newly created network and from the shortcut menu select [Add Item]-[Communication Module].
- 9 For the [PLC type] select the newly created PLC, and click [OK].
- 10 From the tree view, in the newly created network double-click PLC to display the [Standard Settings - Cnet] dialog box.
- 11 Set [Channel 1] setup items as follows, and click [OK].

[Standard Settings] tab

Setup Item	Setting Value
Type	RS232C
Speed	38400
Station No.	0
Operation Mode	XGT server

[Advanced Settings] tab

Setup Item	Setting Value
Data Bit	8
Stop Bit	1
Parity Bit	NONE

- 12 From the [Online] menu, select [Write].
- 13 Select the External Device, and click [OK].
- 14 Restart the External Device.

3.13 Setting Example 13

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

Device/PLC 1

Summary [Change Device/PLC](#)

Manufacturer Series Port

Text Data Mode [Change](#)

Communication Settings

SIO Type RS232C RS422/485(2wire) RS422/485(4wire)

Speed

Data Length 7 8

Parity NONE EVEN ODD

Stop Bit 1 2

Flow Control NONE ER(DTR/CTS) XON/XOFF

Timeout (sec)

Retry

Wait To Send (ms)


RI / VCC RI VCC
In the case of RS232C, you can select the 9th pin to RI (Input or VCC (5V Power Supply)). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs [Add Device](#)

No.	Device Name	Settings	<input type="button" value="Add Indirect Device"/>
1	<input type="text" value="PLC1"/>	<input type="text" value="Series=XGT(XGI), Station No.=0"/>	<input type="button" value="Add Indirect Device"/>

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

Individual Device Settings

PLC1

Series

Station No.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG5000) to configure communication settings on the External Device.
Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [Project] menu, select [New Project].
- 3 Set "PLC Series" and "CPU type", and click [OK].
- 4 In the tree view, double-click [I/O Parameter].
- 5 Set the link I/F you are using and click [Apply].
- 6 In the tree view, right-click [Network Configuration] and from the shortcut menu select [Add Item]-[Network].
- 7 For the [Network type] select "Cnet", and click [OK].
- 8 Right-click the newly created network and from the shortcut menu select [Add Item]-[Communication Module].
- 9 For the [PLC type] select the newly created PLC, and click [OK].
- 10 From the tree view, in the newly created network double-click PLC to display the [Standard Settings - Cnet] dialog box.
- 11 Set [Channel 2] setup items as follows, and click [OK].

[Standard Settings] tab

Setup Item	Setting Value
Type	RS232C
Speed	38400
Station No.	0
Operation Mode	XGT server

[Advanced Settings] tab

Setup Item	Setting Value
Data Bit	8
Stop Bit	1
Parity Bit	NONE

- 12 From the [Online] menu, select [Write].
- 13 Select the External Device, and click [OK].
- 14 Restart the External Device.

3.14 Setting Example 14

■ Settings of GP-Pro EX


◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

NOTE

- When the link unit you are using is before O/S version 2.3, you need to set the [Wait To Send] to 1 millisecond or longer.

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG5000) to configure communication settings on the External Device.
Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [Project] menu, select [New Project].
- 3 Set "PLC Series" and "CPU type", and click [OK].
- 4 In the tree view, double-click [I/O Parameter].
- 5 Set the link I/F you are using and click [Apply].
- 6 In the tree view, right-click [Network Configuration] and from the shortcut menu select [Add Item]-[Network].
- 7 For the [Network type] select "Cnet", and click [OK].
- 8 Right-click the newly created network and from the shortcut menu select [Add Item]-[Communication Module].
- 9 For the [PLC type] select the newly created PLC, and click [OK].
- 10 From the tree view, in the newly created network double-click PLC to display the [Standard Settings - Cnet] dialog box.
- 11 Set [Channel 1] setup items as follows, and click [OK].

[Standard Settings] tab

Setup Item	Setting Value
Type	RS485
Speed	38400
Station No.	0
Operation Mode	XGT server

[Advanced Settings] tab

Setup Item	Setting Value
Data Bit	8
Stop Bit	1
Parity Bit	NONE

- 12 From the [Online] menu, select [Write].
- 13 Select the External Device, and click [OK].
- 14 Restart the External Device.

3.15 Setting Example 15

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

The screenshot shows the 'Device/PLC 1' configuration window. It is divided into several sections:

- Summary:** Manufacturer: LS ELECTRIC Co., Ltd.; Series: XGT/XGB Series Cnet; Port: COM1; Text Data Mode: 2.
- Communication Settings:**
 - SIO Type: RS232C, RS422/485(2wire), RS422/485(4wire)
 - Speed: 38400
 - Data Length: 7, 8
 - Parity: NONE, EVEN, ODD
 - Stop Bit: 1, 2
 - Flow Control: NONE, ER(DTR/CTS), XON/XOFF
 - Timeout: 3 (sec)
 - Retry: 2
 - Wait To Send: 0 (ms)
- RI / VCC:** RI, VCC. A note explains that for RS232C, RI is the 9th pin and VCC is for the Digital's RS232C Isolation Unit.
- Device-Specific Settings:** Allowable Number of Devices/PLCs: 16. A table lists device settings:

No.	Device Name	Settings
1	PLC1	Series=XGT(XGI), Station No.=0

NOTE

- When the link unit you are using is before O/S version 2.3, you need to set the [Wait To Send] to 1 millisecond or longer.

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings].

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

The 'Individual Device Settings' dialog box for PLC1 shows the following configuration:

- Series: XGT(XGI)
- Station No.: 0
- Buttons: OK (O), Cancel

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG5000) to configure communication settings on the External Device.
Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [Project] menu, select [New Project].
- 3 Set "PLC Series" and "CPU type", and click [OK].
- 4 In the tree view, double-click [I/O Parameter].
- 5 Set the link I/F you are using and click [Apply].
- 6 In the tree view, right-click [Network Configuration] and from the shortcut menu select [Add Item]-[Network].
- 7 For the [Network Type] select "Cnet", and click [OK].
- 8 Right-click the newly created network and from the shortcut menu select [Add Item]-[Communication Module].
- 9 For the [PLC type] select the newly created PLC, and click [OK].
- 10 From the tree view, in the newly created network double-click PLC to display the [Standard Settings - Cnet] dialog box.
- 11 Set [Channel 2] setup items as follows, and click [OK].

[Standard Settings] tab

Setup Item	Setting Value
Type	RS485
Speed	38400
Station No.	0
Operation Mode	XGT server

[Advanced Settings] tab

Setup Item	Setting Value
Data Bit	8
Stop Bit	1
Parity Bit	NONE

- 12 From the [Online] menu, select [Write].
- 13 Select the External Device, and click [OK].
- 14 Restart the External Device.

3.16 Setting Example 16

■ Settings of GP-Pro EX


◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

NOTE

- When the link unit you are using is before O/S version 2.3, you need to set the [Wait To Send] to 1 millisecond or longer.

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG5000) to configure communication settings on the External Device.
Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [Project] menu, select [New Project].
- 3 Set "PLC Series" and "CPU type", and click [OK].
- 4 In the tree view, double-click [I/O Parameter].
- 5 Set the link I/F you are using and click [Apply].
- 6 In the tree view, right-click [Network Configuration] and from the shortcut menu select [Add Item]-[Network].
- 7 For the [Network type], select "Cnet", and click [OK].
- 8 Right-click the newly created network and from the shortcut menu select [Add Item]-[Communication Module].
- 9 For the [PLC type] select the newly created PLC, and click [OK].
- 10 From the tree view, in the newly created network double-click PLC to display the [Standard Settings - Cnet] dialog box.
- 11 Set [Channel 1] setup items as follows, and click [OK].

[Standard Settings] tab

Setup Item	Setting Value
Type	RS485
Speed	38400
Station No.	0
Operation Mode	XGT server

[Advanced Settings] tab

Setup Item	Setting Value
Data Bit	8
Stop Bit	1
Parity Bit	NONE

- 12 From the [Online] menu, select [Write].
- 13 Select the External Device, and click [OK].
- 14 Restart the External Device.

3.17 Setting Example 17

■ Settings of GP-Pro EX

◆ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].

The screenshot shows the 'Device/PLC 1' configuration window. It is divided into several sections:

- Summary:** Manufacturer: LS ELECTRIC Co., Ltd.; Series: XGT/XGB Series Cnet; Port: COM1; Text Data Mode: 2.
- Communication Settings:**
 - SIO Type: RS422/485(2wire)
 - Speed: 38400
 - Data Length: 8
 - Parity: NONE
 - Stop Bit: 1
 - Flow Control: NONE
 - Timeout: 3 (sec)
 - Retry: 2
 - Wait To Send: 0 (ms)
- RI / VCC:** RI
- Device-Specific Settings:** Allowable Number of Devices/PLCs: 16. A table below shows:

No.	Device Name	Settings
1	PLC1	Series=XGT(XGI), Station No.=0

NOTE

- When the link unit you are using is before O/S version 2.3, you need to set the [Wait To Send] to 1 millisecond or longer.

◆ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings].

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.

The 'Individual Device Settings' dialog box for PLC1 shows:

- Series: XGT(XGI)
- Station No.: 0
- Buttons: OK (O), Cancel

■ Settings of External Device

Use the LS ELECTRIC setting tool (XG5000) to configure communication settings on the External Device.

Refer to your External Device manual for details.

- 1 Start up the setting tool.
- 2 From the [Project] menu, select [New Project].
- 3 Set "PLC Series" and "CPU type", and click [OK].
- 4 In the tree view, double-click [I/O Parameter].
- 5 Set the link I/F you are using and click [Apply].
- 6 In the tree view, right-click [Network Configuration] and from the shortcut menu select [Add Item]-[Network].
- 7 For the [Network type] select "Cnet", and click [OK].
- 8 Right-click the newly created network and from the shortcut menu select [Add Item]-[Communication Module].
- 9 For the [PLC type] select the newly created PLC, and click [OK].
- 10 From the tree view, in the newly created network double-click PLC to display the [Standard Settings - Cnet] dialog box.
- 11 Set [Channel 2] setup items as follows, and click [OK].

[Standard Settings] tab

Setup Item	Setting Value
Type	RS485
Speed	38400
Station No.	0
Operation Mode	XGT server

[Advanced Settings] tab


Setup Item	Setting Value
Data Bit	8
Stop Bit	1
Parity Bit	NONE

- 12 From the [Online] menu, select [Write].
- 13 Select the External Device, and click [OK].
- 14 Restart the External Device.

4 Setup Items

Set communication settings of the Display with GP-Pro EX or in offline mode of the Display.

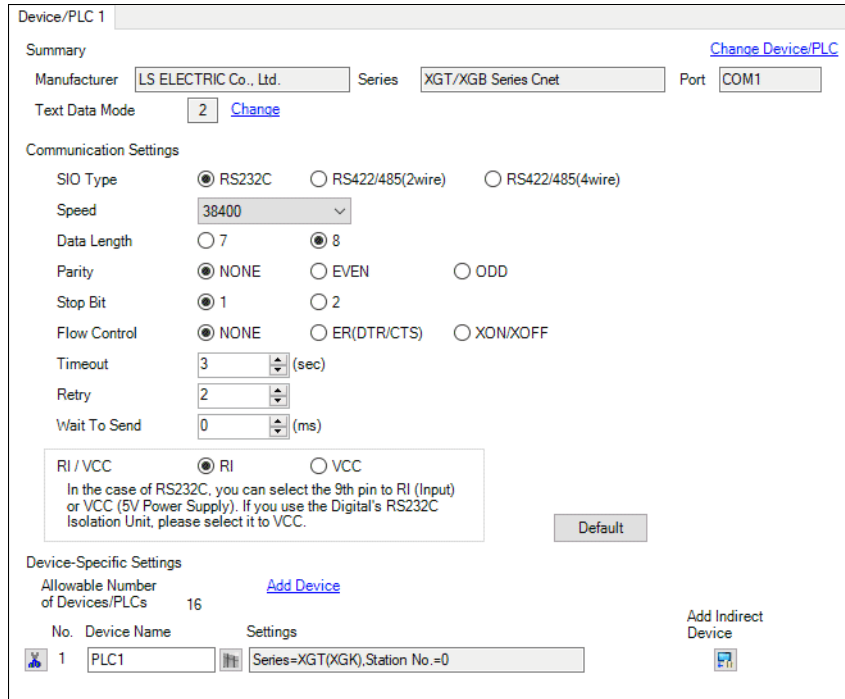
The setting of each parameter must be identical to that of External Device.

 "3 Example of Communication Setting" (page 9)

4.1 Setup Items in GP-Pro EX

■ Communication Settings

To display the setup screen, from the [Project] menu, point to [System Settings] and select [Device/PLC].



Device/PLC 1 [Change Device/PLC](#)

Summary
 Manufacturer Series Port
 Text Data Mode [Change](#)

Communication Settings

SIO Type RS232C RS422/485(2wire) RS422/485(4wire)
 Speed
 Data Length 7 8
 Parity NONE EVEN ODD
 Stop Bit 1 2
 Flow Control NONE ER(DTR/CTS) XON/XOFF
 Timeout (sec)
 Retry
 Wait To Send (ms)

RI / VCC RI VCC
In the case of RS232C, you can select the 9th pin to RI (Input) or VCC (5V Power Supply). If you use the Digital's RS232C Isolation Unit, please select it to VCC.

Device-Specific Settings

Allowable Number of Devices/PLCs 16 [Add Device](#)

No.	Device Name	Settings	Add Indirect Device
1	PLC1	Series=XGT(XGK),Station No.=0	<input type="button" value="Add"/>

Setup Items	Setup Description
SIO Type	Select the SIO type to communicate with the External Device.
Speed	Select speed between the External Device and the Display.
Data Length	Select data length.
Parity	Select how to check parity.
Stop Bit	Select stop bit length.
Flow Control	Select the communication control method to prevent overflow of transmission and reception data.
Timeout	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.


Setup Items	Setup Description
RI/VCC	You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.

NOTE

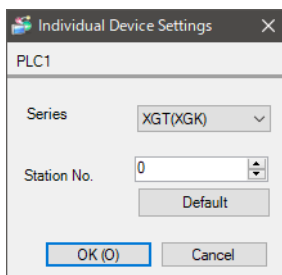
- Refer to the GP-Pro EX Reference Manual for Indirect Device.

Cf. GP-Pro EX Reference Manual "Changing the Device/PLC at Runtime (Indirect Device)"

■ Device Setting

To display the [Individual Device Settings] dialog box, from [Device-Specific Settings] in the [Device/PLC] window, select the external device and click [Settings] .

To connect multiple External Devices, from [Device-Specific Settings] in the [Device/PLC] window, click [Add Device] to add another External Device.



Setup Items	Setup Description
Series	Select the series of the External Device.
Station No.	Use an integer from 0 to 31 to enter the Station No. of the External Device. (Initial value [0])

4.2 Setup Items in Offline Mode

NOTE

- Refer to the Maintenance/Troubleshooting guide for information on how to enter offline mode or about the operation.

Cf. Maintenance/Troubleshooting Guide "Offline Mode"

- The number of the setup items to be displayed for 1 page in the offline mode depends on the Display in use. Please refer to the Reference manual for details.

■ Communication Settings

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings] in offline mode. Touch the External Device you want to set from the displayed list.

Comm.	Device	Option		
XGT/XGB Series Cnet			[COM1]	Page 1/1
SIO Type		RS232C		
Speed		38400		
Data Length		<input type="radio"/> 7 <input checked="" type="radio"/> 8		
Parity		<input checked="" type="radio"/> NONE <input type="radio"/> EVEN <input type="radio"/> ODD		
Stop Bit		<input checked="" type="radio"/> 1 <input type="radio"/> 2		
Flow Control		NONE		
Timeout(s)		3	▼ ▲	
Retry		2	▼ ▲	
Wait To Send(ms)		0	▼ ▲	
	Exit		Back	2017/07/03 10:56:26

Setup Items	Setup Description
SIO Type	<p>Select the SIO type to communicate with the External Device.</p> <p>IMPORTANT</p> <p>To make the communication settings correctly, confirm the serial interface specifications of Display unit for [SIO Type]. We cannot guarantee the operation if a communication type that the serial interface does not support is specified. For details concerning the serial interface specifications, refer to the manual for Display unit.</p>
Speed	Select speed between the External Device and the Display.
Data Length	Select data length.
Parity	Select how to check parity.
Stop Bit	Select stop bit length.
Flow Control	Select the communication control method to prevent overflow of transmission and reception data.

Setup Items	Setup Description
Timeout (s)	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send (ms)	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.

■ Device Setting

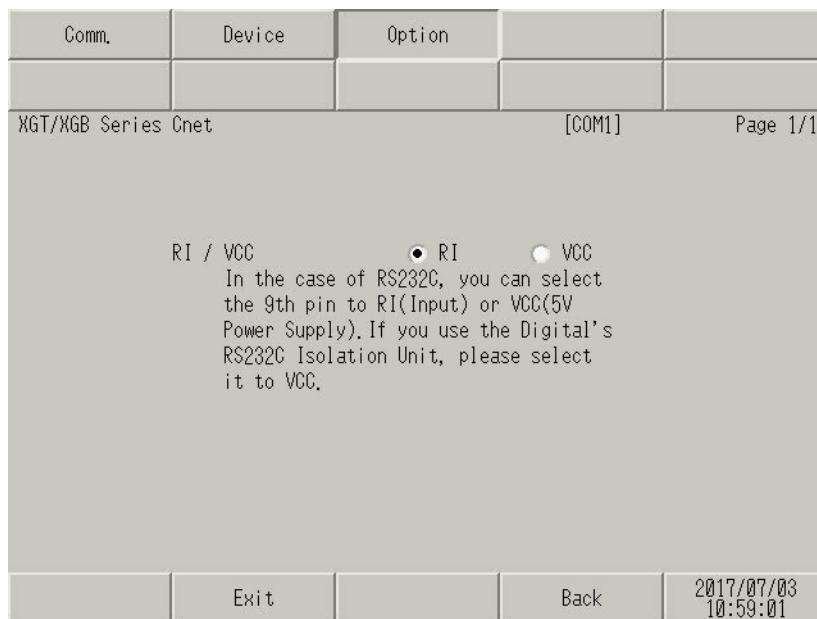
To display the setting screen, touch [Device/PLC Settings] from [Peripheral Equipment Settings]. Touch the External Device you want to set from the displayed list, and touch [Device].

Comm.	Device	Option		
XGT/XGB Series Cnet	[COM1]			Page 1/1
Device/PLC Name	[PLC1]			
Series	XGT(XGK)			
Station No.	[0] ▼ ▲			
	Exit	Back	2017/07/03 10:56:30	

Setup Items	Setup Description
Device/PLC name	Select the External Device to set. The device name is set up in GP-Pro EX. (Initial value [PLC1])
Series	Display the series of the External Device.
Station No.	Use an integer from 0 to 31 to enter the Station No. of the External Device. (Initial value [0])

■ Option

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Equipment Settings]. Touch the External Device you want to set from the displayed list, and touch [Option].



Setup Items	Setup Description
RI/VCC	Switches RI/VCC of the 9th pin. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.

NOTE

- GP-4100 series, GP-4*01TM, GP-Rear Module, LT-4*01TM and LT-Rear Module do not have the [Option] setting in the offline mode.

5 Cable Diagram

The cable diagram shown below may be different from the cable diagram recommended by LS ELECTRIC Co., Ltd. Please be assured there is no operational problem in applying the cable diagram shown in this manual.

- The FG pin of the External Device body must be D-class grounded. Please refer to the manual of the External Device for more details.
- SG and FG are connected inside the Display. When connecting SG to the External Device, design the system not to form short-circuit loop.
- Connect the isolation unit, when communication is not stabilized under the influence of a noise etc.


Cable Diagram 1

Display (Connection Port)	Cable		Notes
GP3000 (COM1) GP4000 ^{*1} (COM1) SP5000 ^{*2} (COM1/2) SP-5B00 (COM1) ST3000 (COM1) ST6000 (COM1) STM6000 (COM1) STC6000 (COM1) ET6000 (COM1) LT3000 (COM1) IPC ^{*3} PC/AT	1A	User-created cable	Cable length: 15m or less
GP-4105 (COM1) GP-4115T (COM1) GP-4115T3 (COM1)	1B	User-created cable	Cable length: 15m or less
LT-4*01TM (COM1) LT-Rear Module (COM1)	1C	RJ45 RS-232C Cable (5m) by Pro-face PFXZLMCBJR21	Cable length: 5m or less

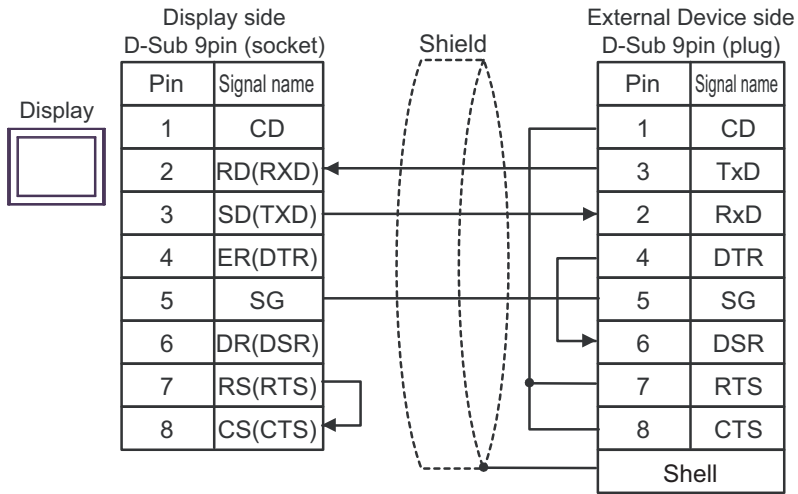
*1 All GP4000 models except GP-4100 Series and GP-4203T

*2 Except SP-5B00

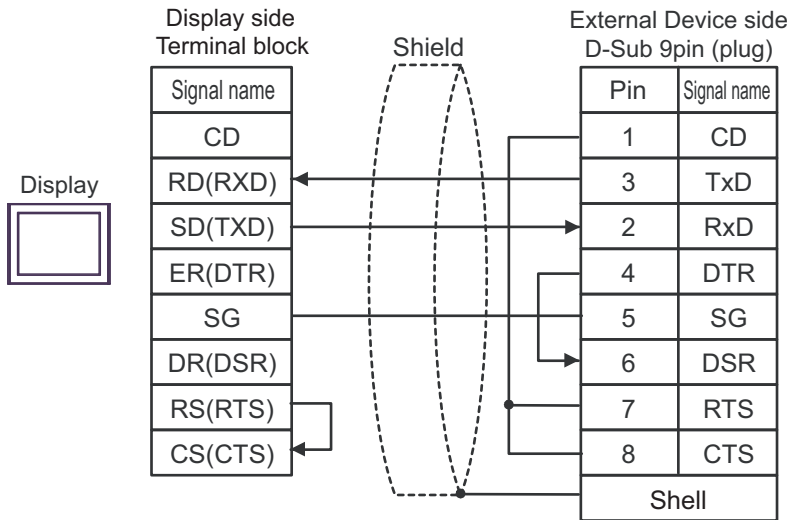
*3 Only the COM port which can communicate by RS-232C can be used.

 "■ IPC COM Port" (page 5)

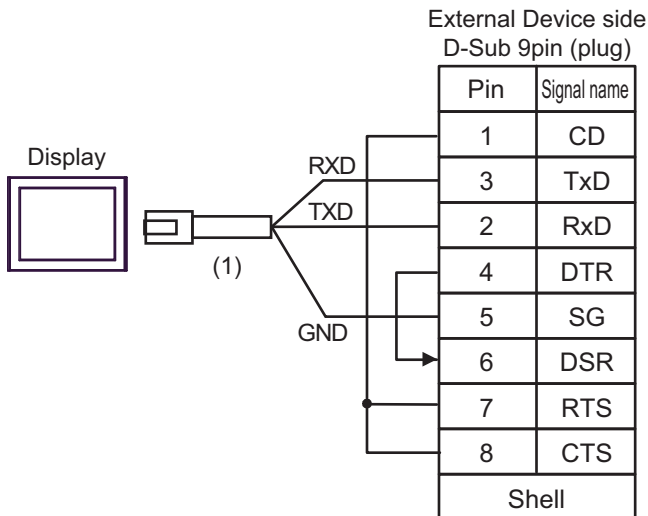
1A)



1B)



1C)



Number	Name	Notes
(1)	RJ45 RS-232C Cable (5m) by Pro-face PFXZLMCBRJR21	

Cable Diagram 2

Display (Connection Port)	Cable		Notes
GP3000* ¹ (COM1) AGP-3302B (COM2) GP-4*01TM (COM1) GP-Rear Module (COM1) ST3000* ² (COM2) LT3000 (COM1) IPC* ³	2A	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	Cable length: 500m or less
	2B	User-created cable	
GP3000* ⁴ (COM2)	2C	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	Cable length: 500m or less
	2D	Online adapter by Pro-face CA4-ADPONL-01 + User-created cable	
GP-4106 (COM1) GP-4116T (COM1)	2E	User-created cable	Cable length: 500m or less
GP4000* ⁵ (COM2) GP-4201T (COM1) SP5000* ⁶ (COM1/2) SP-5B00 (COM2) ST6000* ⁷ (COM2) ST-6200 (COM1) STM6000 (COM1) STC6000 (COM1) ET6000* ⁸ (COM2) PS6000 (Basic Box) (COM1/2)	2F	RS-422 Terminal Block Conversion Adapter by Pro-face PFXZCBADTM1* ⁹ + User-created cable	Cable length: 500m or less
	2B	User-created cable	
PE-4000B* ¹⁰ PS5000* ¹⁰ PS6000 (Optional Interface)* ¹⁰	2G	User-created cable	Cable length: 500m or less

*1 All GP3000 models except AGP-3302B

*2 Except AST-3211A and AST-3302B

*3 Only the COM port which can communicate by RS-422/485 (4 wire) can be used. (Except PE-4000B, PS5000, and PS6000)


 "■ IPC COM Port" (page 5)

*4 All GP3000 models except GP-3200 series and AGP-3302B

*5 All GP4000 models except GP-4100 Series, GP-4*01TM, GP-Rear Module, GP-4201T and GP-4*03T

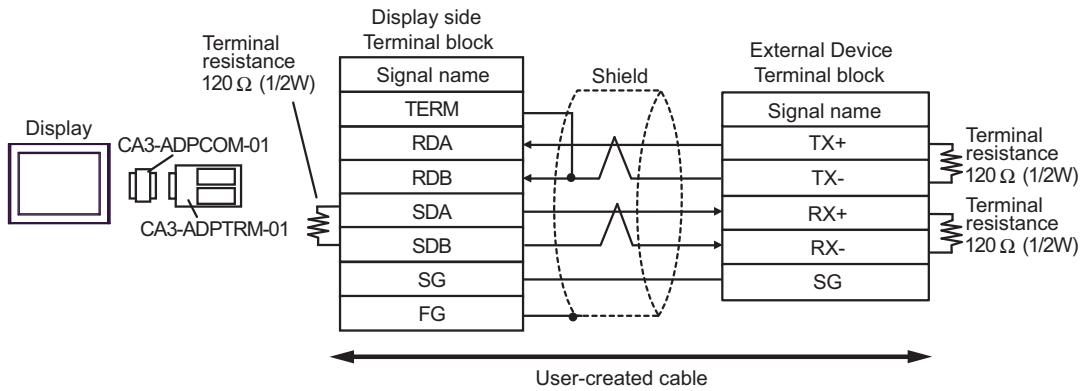
*6 Except SP-5B00

*7 Except ST-6200

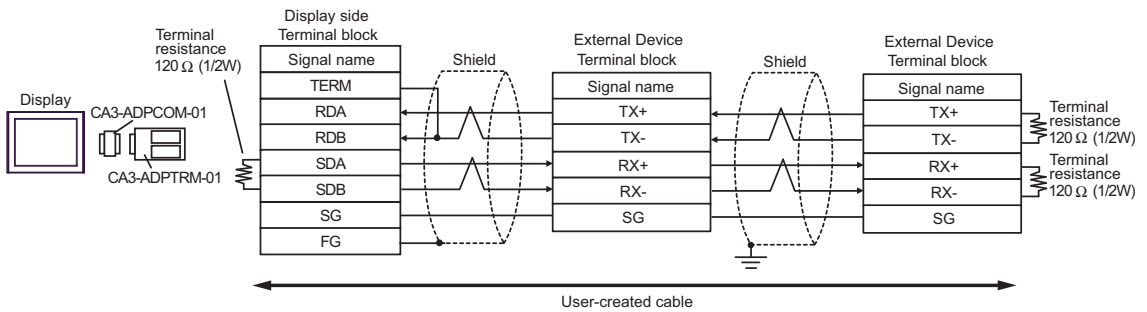
- *8 Due to the COM port specifications, flow control is not possible. Omit wiring the control pins on the Display side of the cable diagram.
- *9 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 2A.
- *10 Only the COM port which can communicate by RS-422/485 (4 wire) can be used.
 "■ IPC COM Port" (page 5)

2A)

- 1:1 Connection

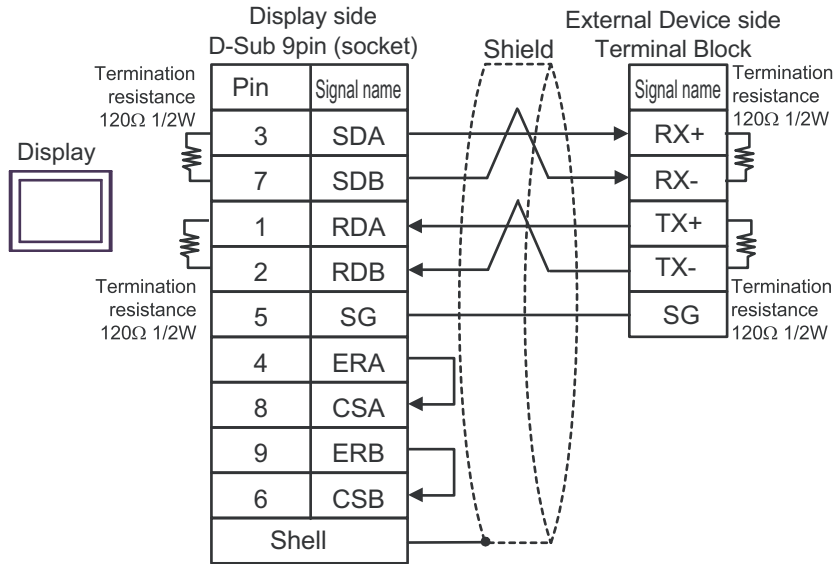


- 1:n Connection

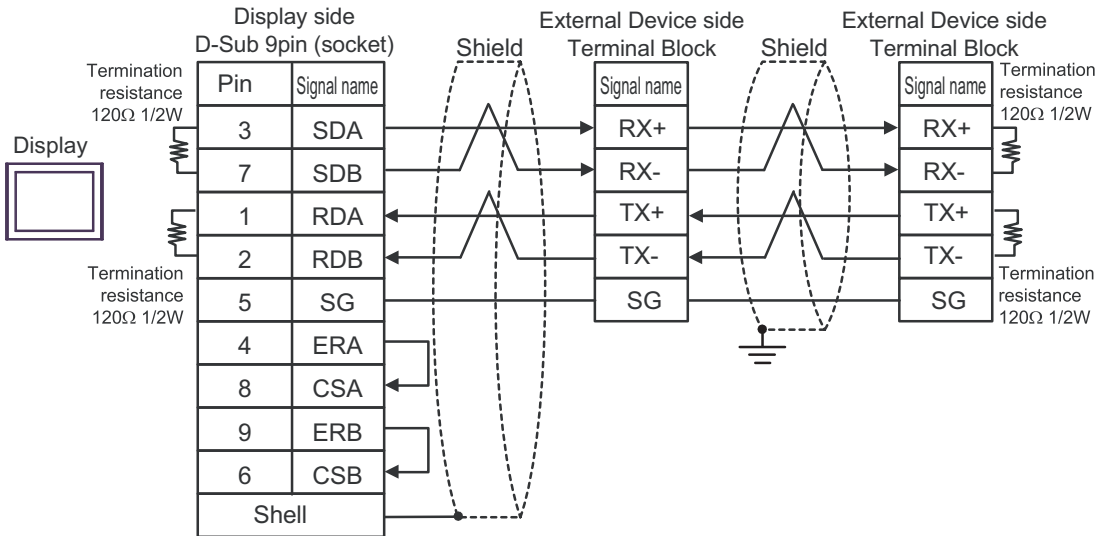


2B)

- 1:1 Connection

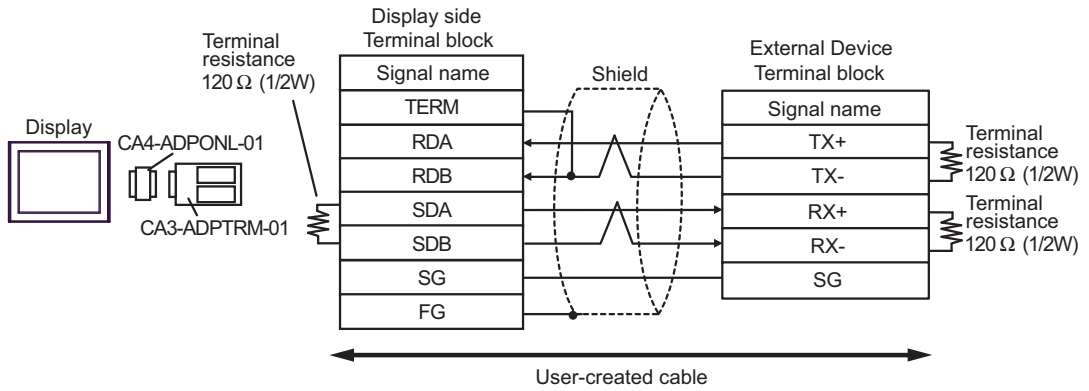


- 1:n Connection

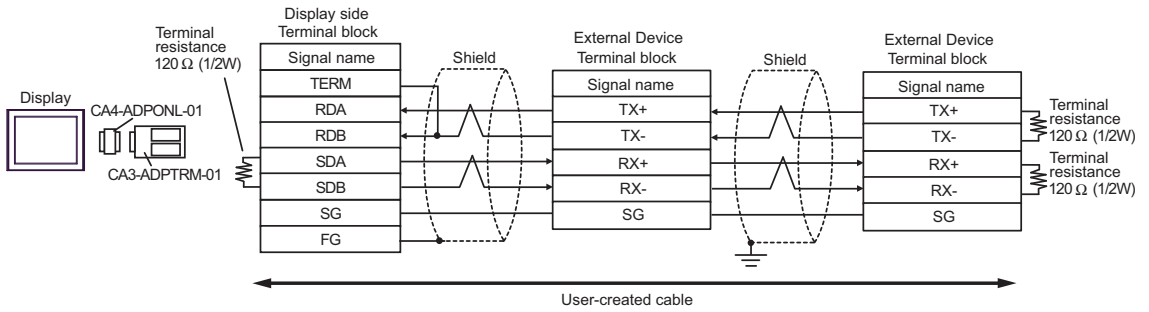


2C)

- 1:1 Connection

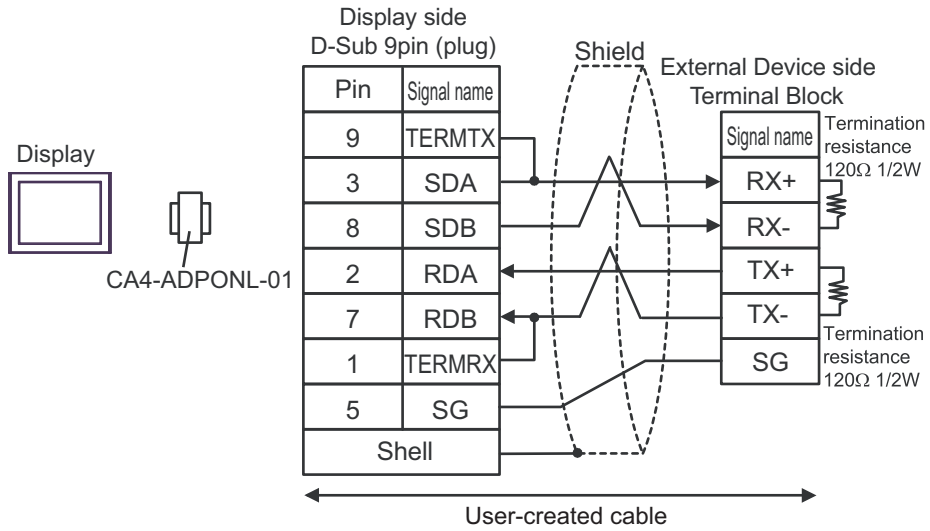


- 1:n Connection

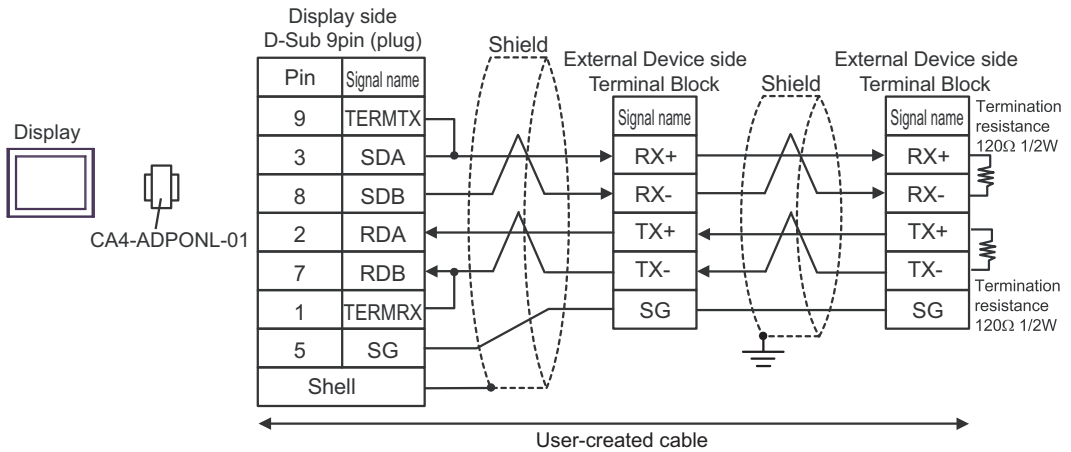


2D)

- 1:1 Connection

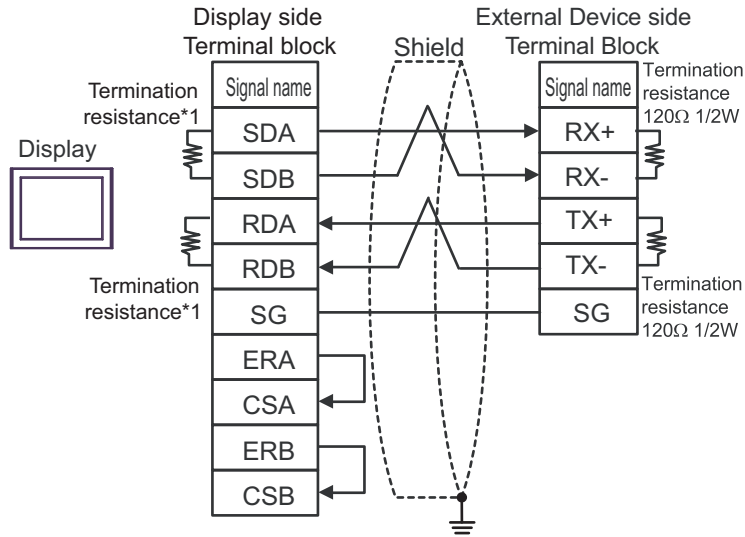


- 1:n Connection

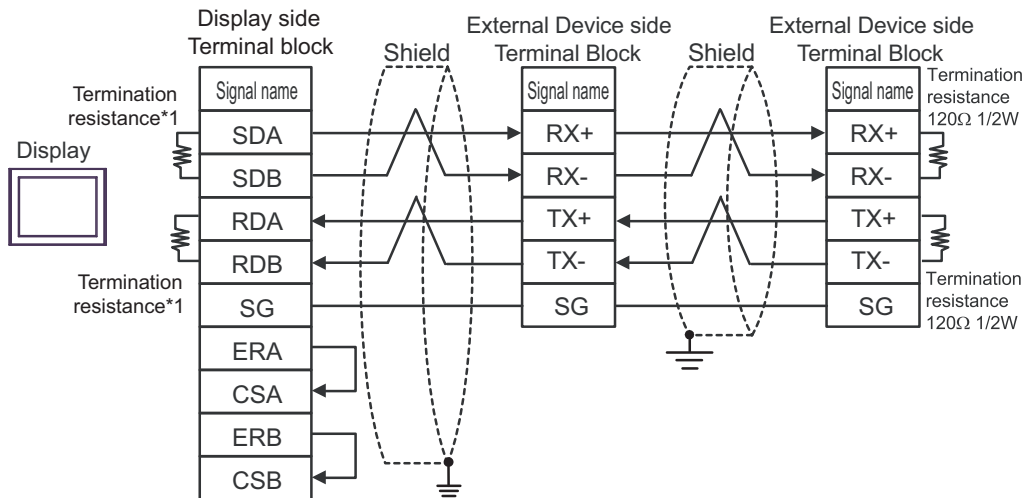


2E)

- 1:1 Connection



- 1:n Connection

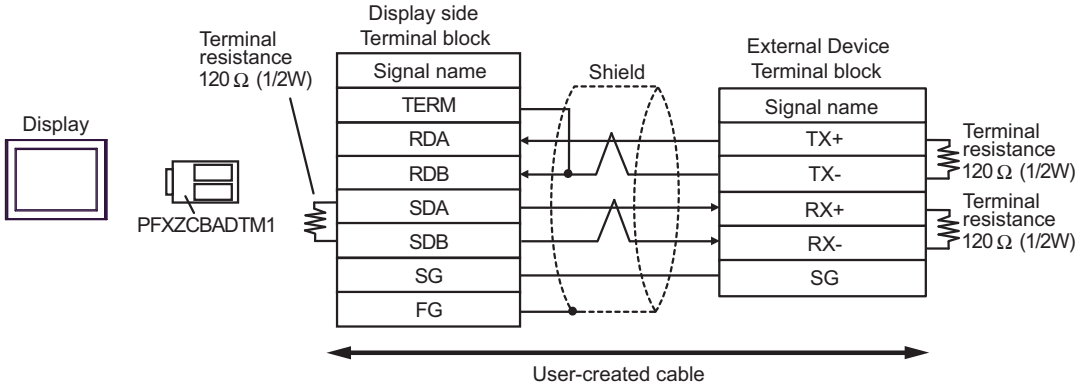


*1 The resistance in the Display is used as the termination resistance. Set the value of the DIP Switch on the rear of the Display as shown in the table below.

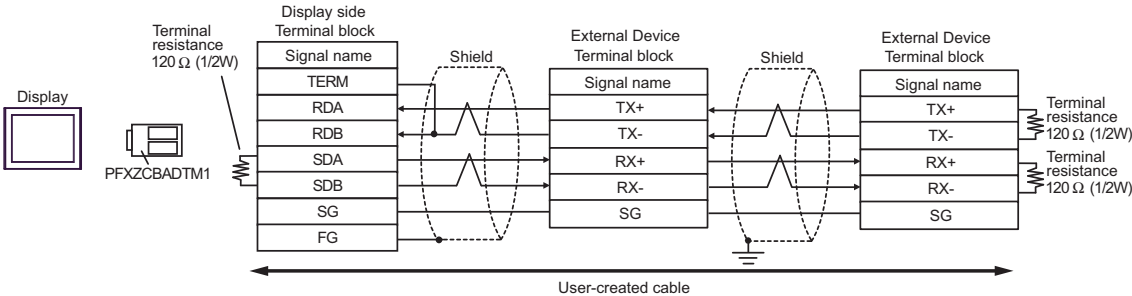
DIP Switch No.	Set Value
1	ON
2	ON
3	ON
4	ON

2F)

- 1:1 Connection

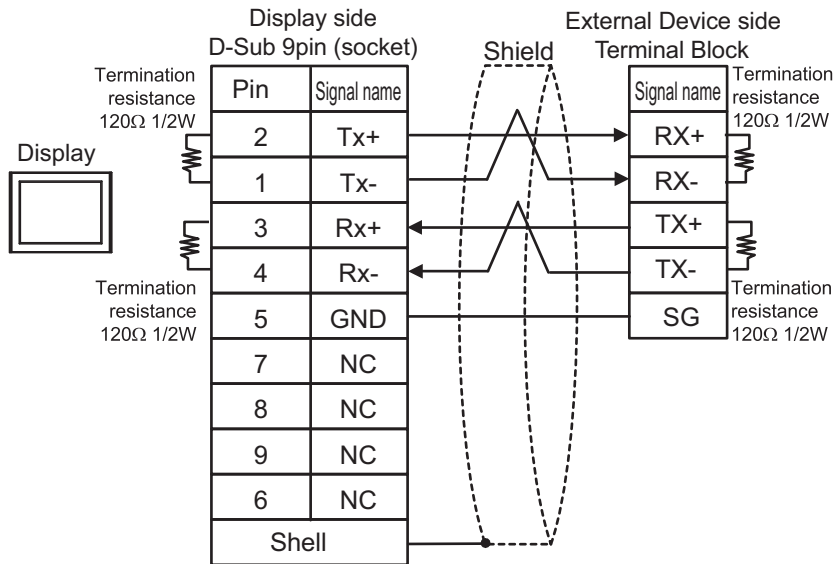


- 1:n Connection

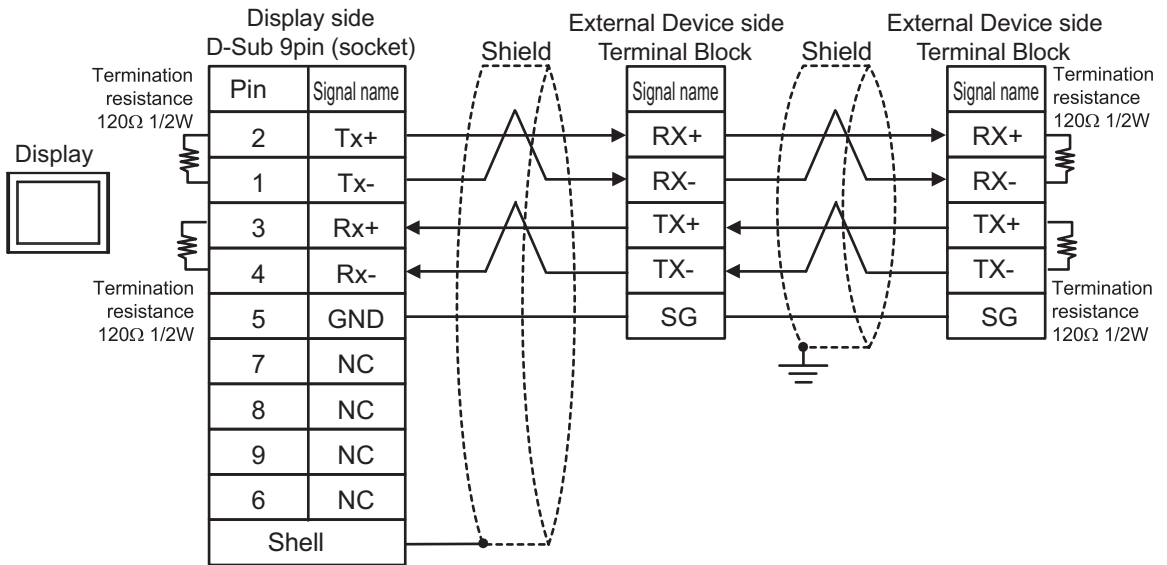


2G)

- 1:1 Connection



- 1:n Connection



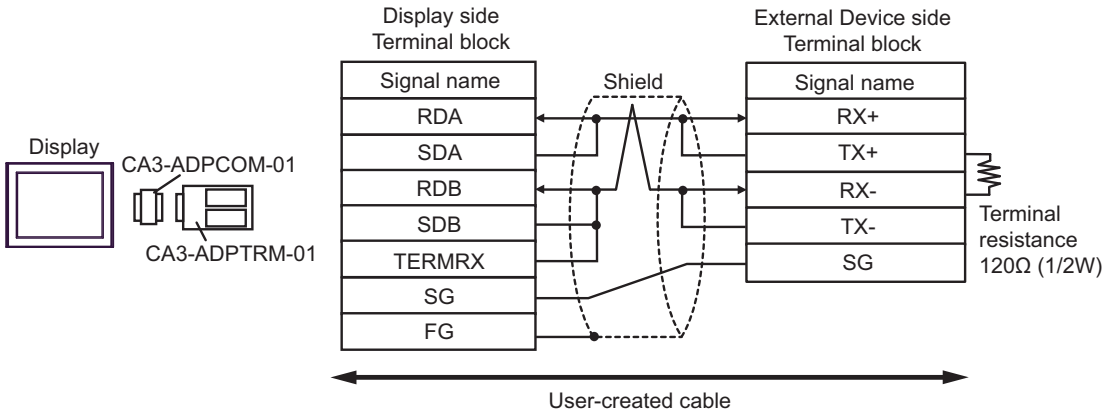
Cable Diagram 3

Display (Connection Port)	Cable		Notes
GP3000* ¹ (COM1) AGP-3302B (COM2) GP-4*01TM (COM1) GP-Rear Module (COM1) ST3000* ² (COM2) LT3000 (COM1)	3A	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	The cable length must be 500m or less.
	3B	User-created cable	
GP3000* ³ (COM2)	3C	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	The cable length must be 500m or less.
	3D	Online adapter by Pro-face CA4-ADPONL-01 + User-created cable	
IPC* ⁴	3E	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	The cable length must be 500m or less.
	3F	User-created cable	
GP-4106 (COM1) GP-4116T (COM1)	3G	User-created cable	The cable length must be 500m or less.
GP-4107 (COM1) GP-4*03T* ⁵ (COM2) GP-4203T (COM1)	3H	User-created cable	The cable length must be 500m or less.
GP4000* ⁶ (COM2) GP-4201T (COM1) SP5000* ⁷ (COM1/2) SP-5B00 (COM2) ST6000* ⁸ (COM2) ST-6200 (COM1) STM6000 (COM1) STC6000 (COM1) ET6000* ⁹ (COM2) PS6000 (Basic Box) (COM1/2)	3I	RS-422 terminal block conversion adapter by Pro-face PFXZCBADTM1* ¹⁰ + User-created cable	The cable length must be 500m or less.
	3B	User-created cable	
LT-4*01TM (COM1) LT-Rear Module (COM1)	3J	RJ45 RS-485 Cable (5m) by Pro-face PFXZLMCBJR81	The cable length must be 5m or less.

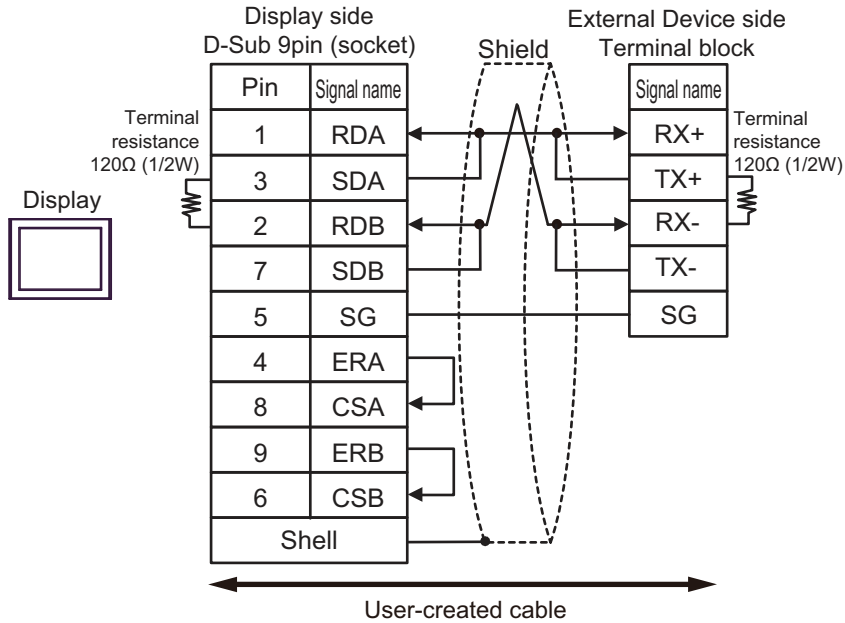
Display (Connection Port)	Cable		Notes
PE-4000B* ¹¹ PS5000* ¹¹ PS6000 (Optional Interface)* ¹¹	3K	User-created cable	The cable length must be 500m or less.

- *1 All GP3000 models except AGP-3302B
- *2 Except AST-3211A and AST-3302B
- *3 All GP3000 models except GP-3200 series and AGP-3302B
- *4 Only the COM port which can communicate by RS-422/485 (2 wire) can be used. (Except PE-4000B, PS5000, and PS6000)
☞ "■ IPC COM Port" (page 5)
- *5 Except GP-4203T
- *6 All GP4000 models except GP-4100 series, GP-4*01TM, GP-Rear Module, GP-4201T and GP-4*03T
- *7 Except SP-5B00
- *8 Except ST-6200
- *9 Due to the COM port specifications, flow control is not possible. Omit wiring the control pins on the Display side of the cable diagram.
- *10 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 3A.
- *11 Only the COM port which can communicate by RS-422/485 (2 wire) can be used.
☞ "■ IPC COM Port" (page 5)

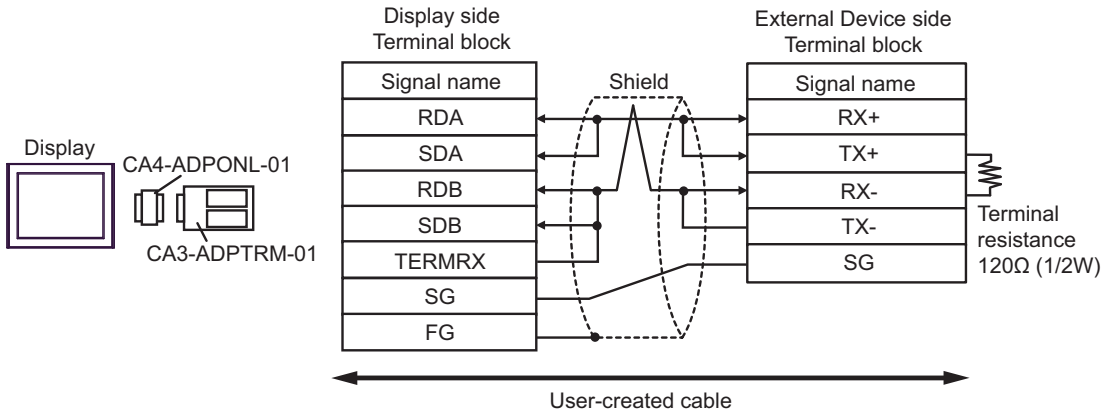
3A)



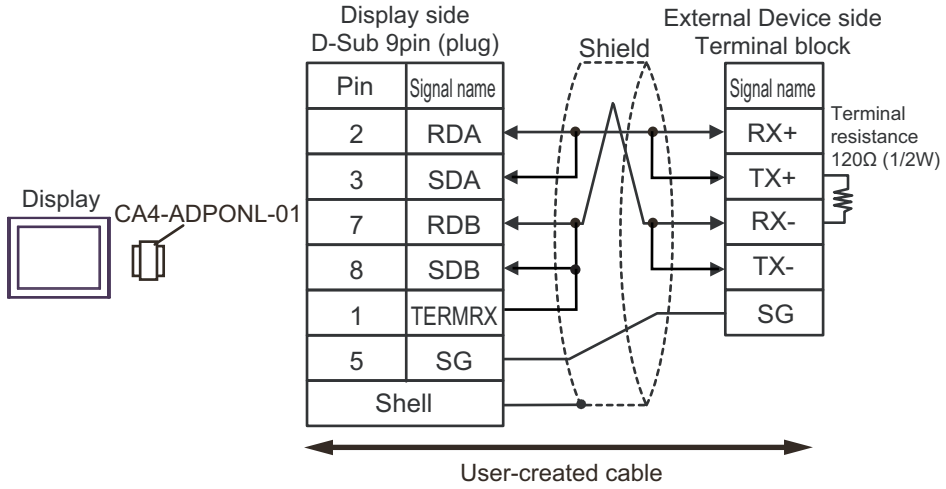
3B)



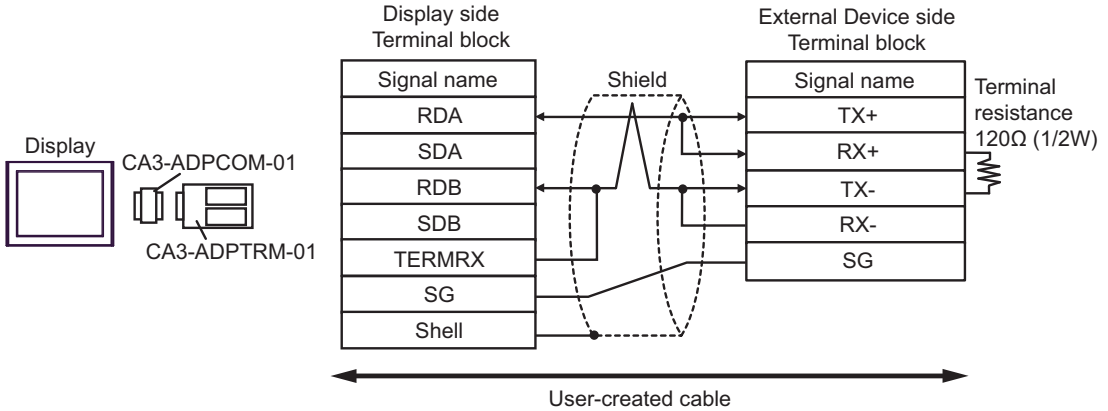
3C)



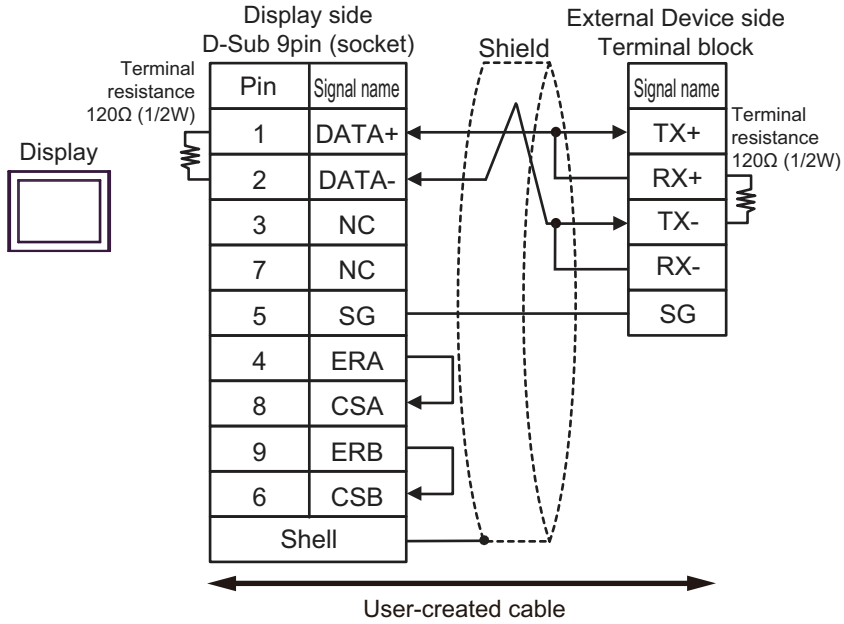
3D)



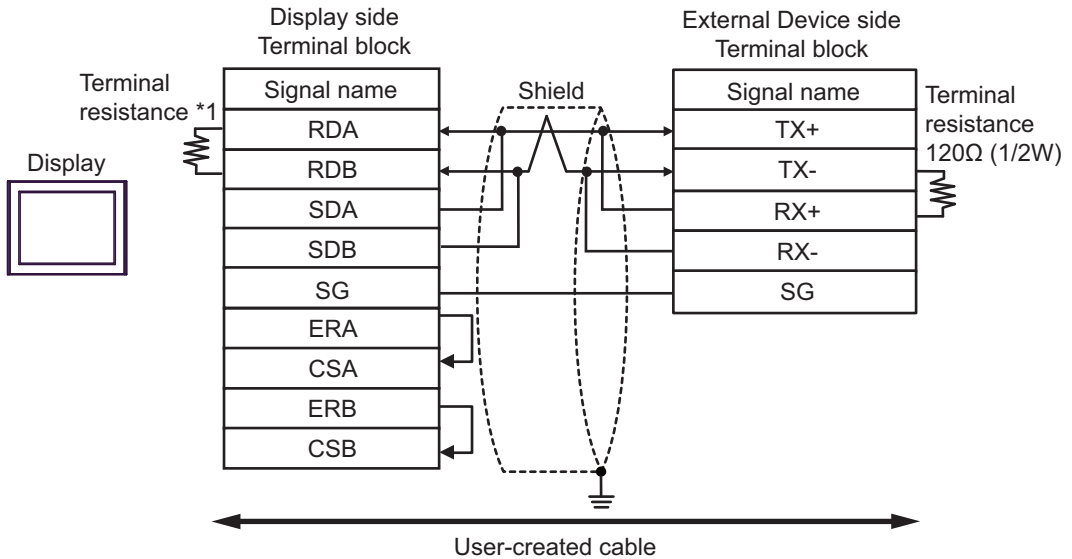
3E)



3F)



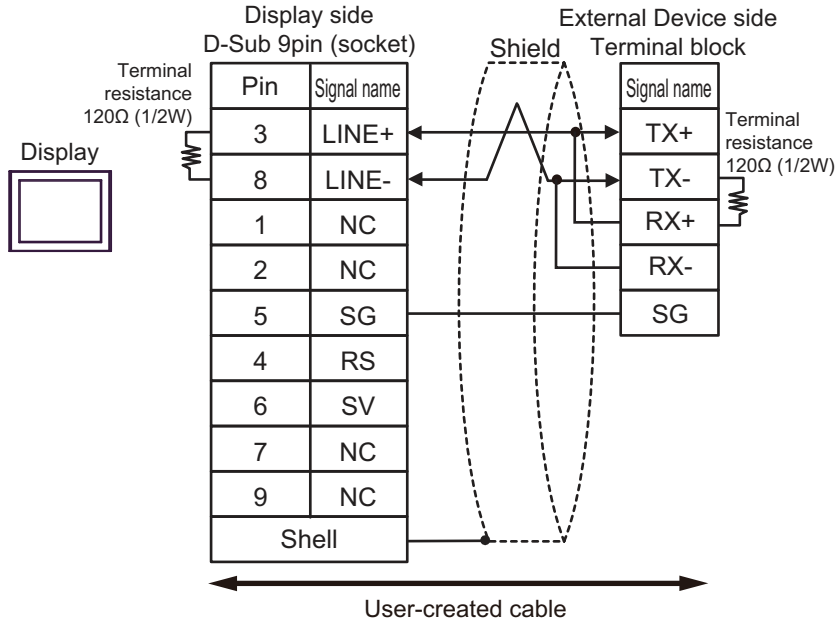
3G)



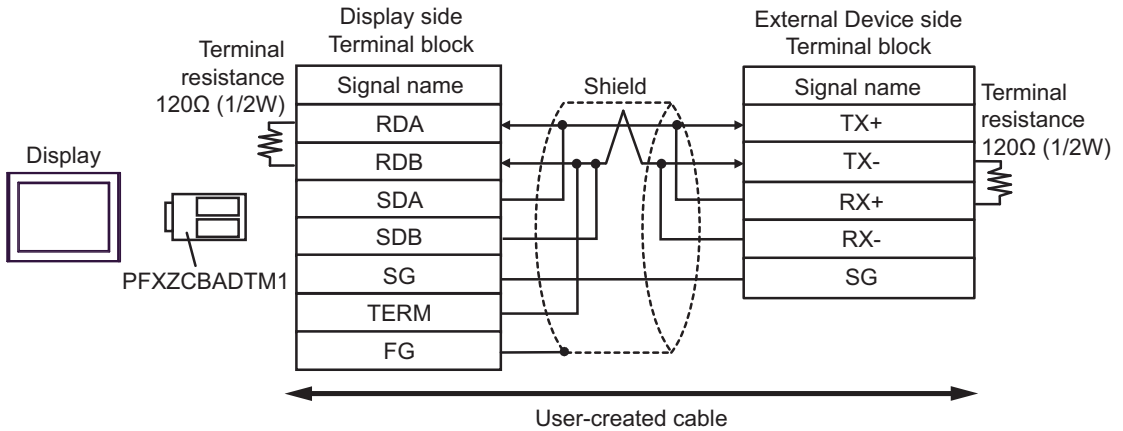
*1 The resistance in the Display is used as the termination resistance. Set the value of the DIP Switch on the rear of the Display as shown in the table below.

DIP Switch No.	Set Value
1	OFF
2	OFF
3	ON
4	ON

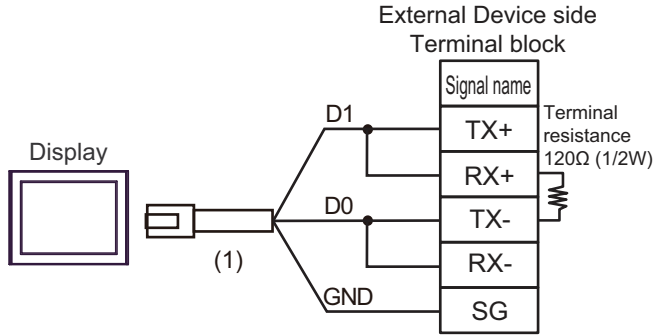
3H)



3I)

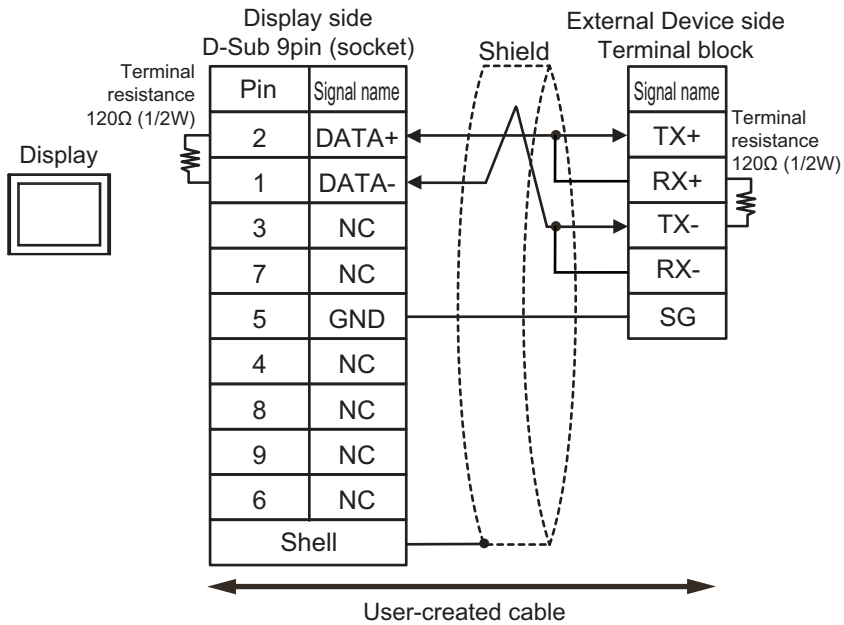


3J)



Number	Name	Notes
(1)	RJ45 RS-485 Cable (5m) by Pro-face PFXZLMCBJR81	

3K)




Cable Diagram 4

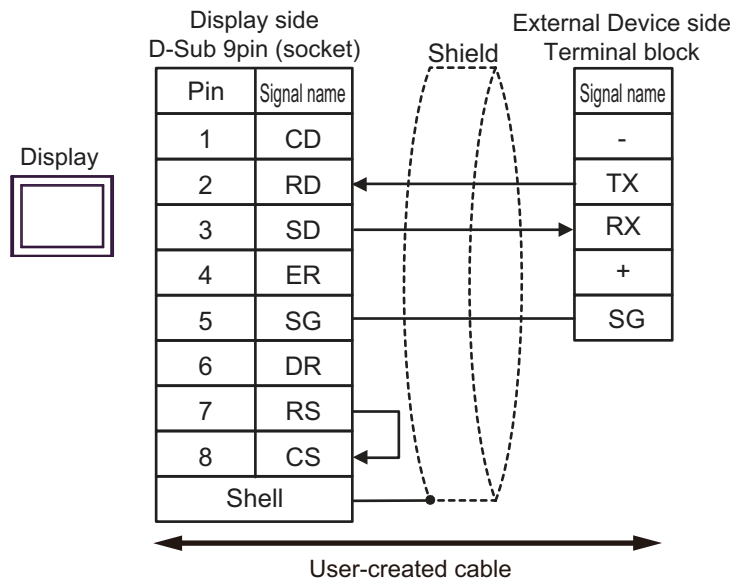
Display (Connection Port)	Cable		Notes
GP3000 (COM1) GP4000* ¹ (COM1) SP5000* ² (COM1/2) SP-5B00 (COM1) ST3000 (COM1) ST6000 (COM1) STM6000 (COM1) STC6000 (COM1) ET6000 (COM1) LT3000 (COM1) IPC* ³ PC/AT	4A	User-created cable	Cable length: 15m or less
GP-4105 (COM1) GP-4115T (COM1) GP-4115T3 (COM1)	4B	User-created cable	Cable length: 15m or less
LT-4*01TM (COM1) LT-Rear Module (COM1)	4C	RJ45 RS-232C Cable (5m) by Pro-face PFXZLMCBRJ21	Cable length: 5m or less

*1 All GP4000 models except GP-4100 Series and GP-4203T

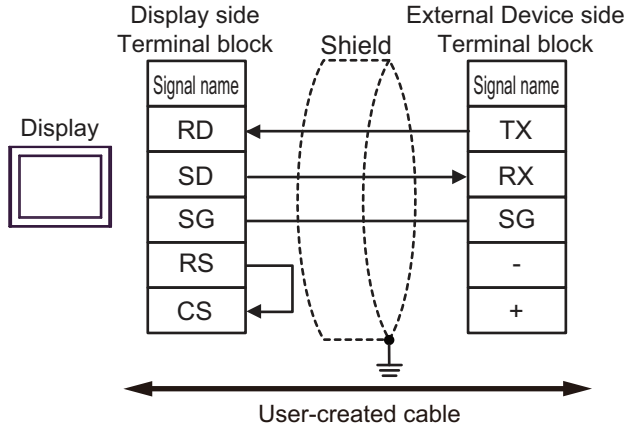
*2 Except SP-5B00

*3 Only the COM port which can communicate by RS-232C can be used.
 "■ IPC COM Port" (page 5)

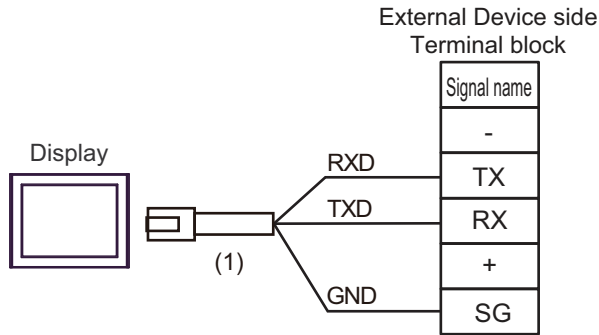
4A)



4B)



4C)



Number	Name	Notes
(1)	RJ45 RS-232C Cable (5m) by Pro-face PFXZLMCBJR21	

Cable Diagram 5

Display (Connection Port)	Cable		Notes
GP3000* ¹ (COM1) AGP-3302B (COM2) GP-4*01TM (COM1) GP-Rear Module (COM1) ST3000* ² (COM2) LT3000 (COM1)	5A	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	The cable length must be 500m or less.
	5B	User-created cable	
GP3000* ³ (COM2)	5C	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	The cable length must be 500m or less.
	5D	Online adapter by Pro-face CA4-ADPONL-01 + User-created cable	
IPC* ⁴	5E	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + User-created cable	The cable length must be 500m or less.
	5F	User-created cable	
GP-4106 (COM1) GP-4116T (COM1)	5G	User-created cable	The cable length must be 500m or less.
GP-4107 (COM1) GP-4*03T* ⁵ (COM2) GP-4203T (COM1)	5H	User-created cable	The cable length must be 500m or less.
GP4000* ⁶ (COM2) GP-4201T (COM1) SP5000* ⁷ (COM1/2) SP-5B00 (COM2) ST6000* ⁸ (COM2) ST-6200 (COM1) STM6000 (COM1) STC6000 (COM1) ET6000* ⁹ (COM2) PS6000 (Basic Box) (COM1/2)	5I	RS-422 terminal block conversion adapter by Pro-face PFXZCBADTM1* ¹⁰ + User-created cable	The cable length must be 500m or less.
	5B	User-created cable	
LT-4*01TM (COM1) LT-Rear Module (COM1)	5J	RJ45 RS-485 Cable (5m) by Pro-face PFXZLMCBJR81	The cable length must be 5m or less.

Display (Connection Port)	Cable		Notes
PE-4000B ^{*11} PS5000 ^{*11} PS6000 (Optional Interface) ^{*11}	5K	User-created cable	The cable length must be 500m or less.

*1 All GP3000 models except AGP-3302B

*2 Except AST-3211A and AST-3302B

*3 All GP3000 models except GP-3200 series and AGP-3302B

*4 Only the COM port which can communicate by RS-422/485 (2 wire) can be used. (Except PE-4000B, PS5000, and PS6000)

☞ "■ IPC COM Port" (page 5)

*5 Except GP-4203T

*6 All GP4000 models except GP-4100 series, GP-4*01TM, GP-Rear Module, GP-4201T and GP-4*03T

*7 Except SP-5B00

*8 Except ST-6200

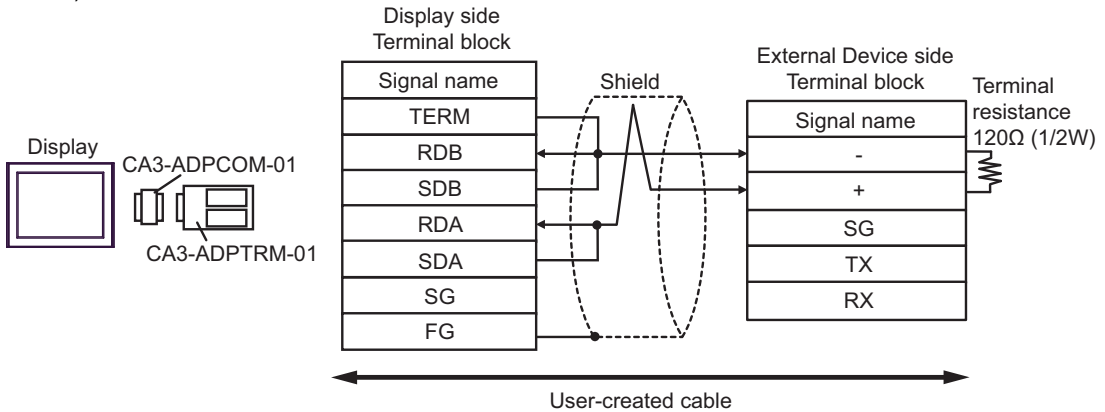
*9 Due to the COM port specifications, flow control is not possible. Omit wiring the control pins on the Display side of the cable diagram.

*10 When using a Terminal Block Conversion Adapter (CA3-ADPTRM-01) instead of the RS-422 Terminal Block Conversion Adapter, refer to Cable Diagram 5A.

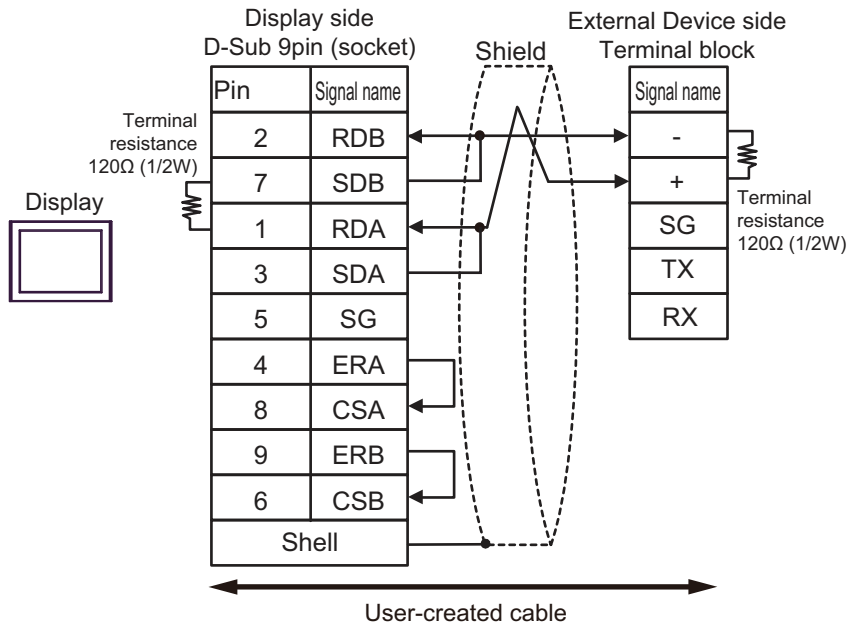
*11 Only the COM port which can communicate by RS-422/485 (2 wire) can be used.

☞ "■ IPC COM Port" (page 5)

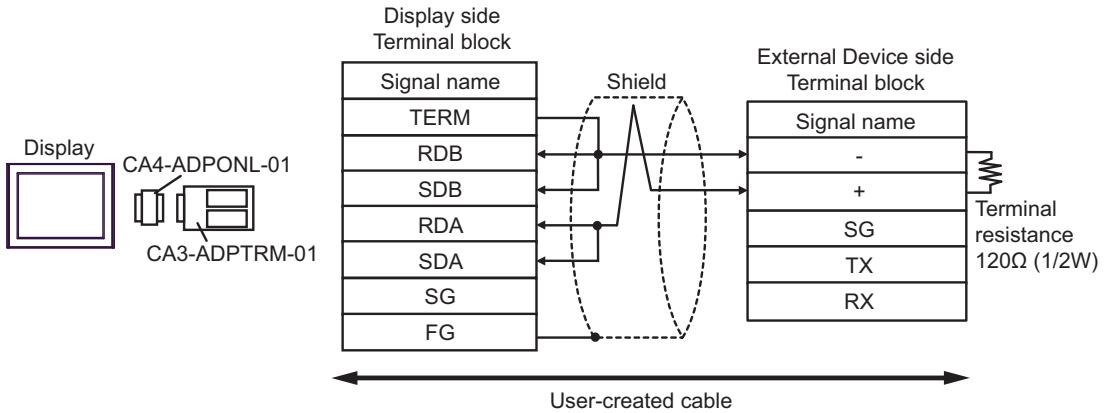
5A)



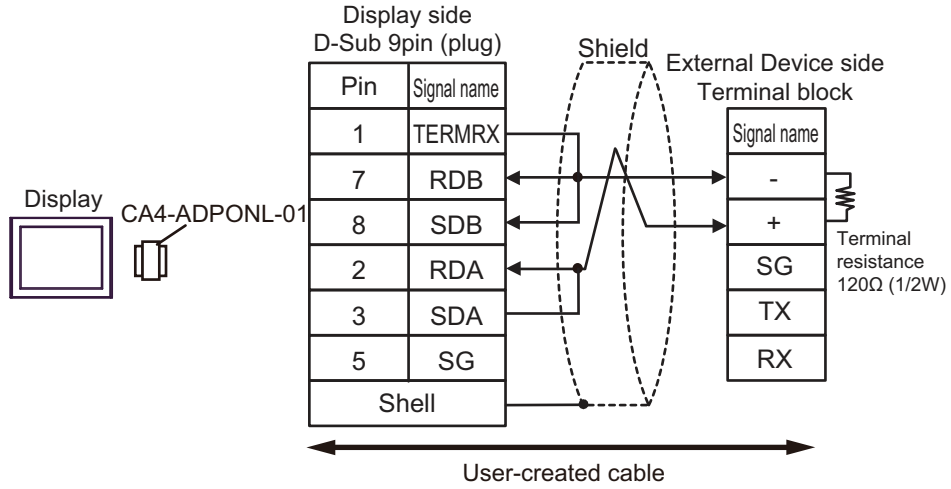
5B)



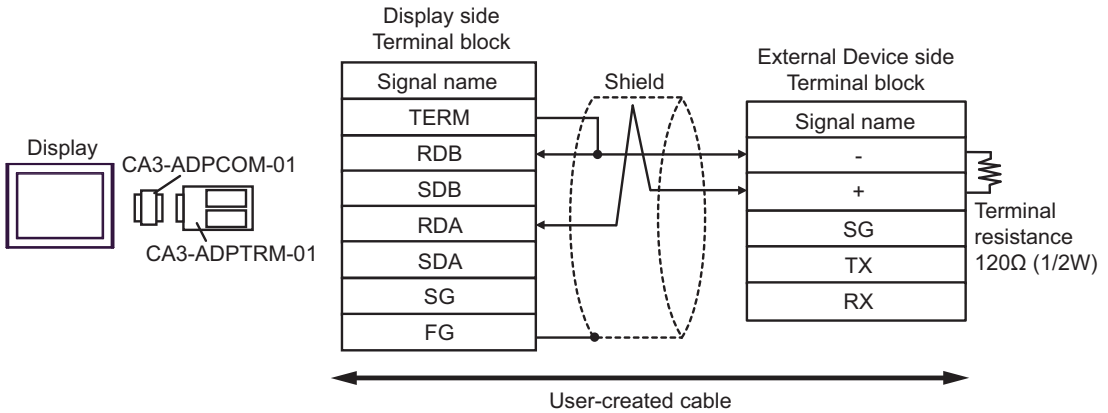
5C)



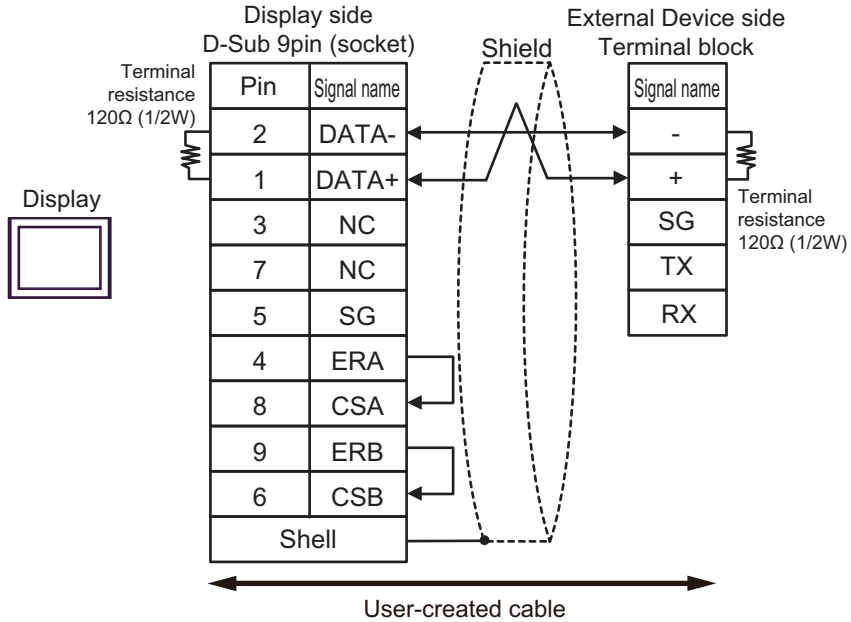
5D)



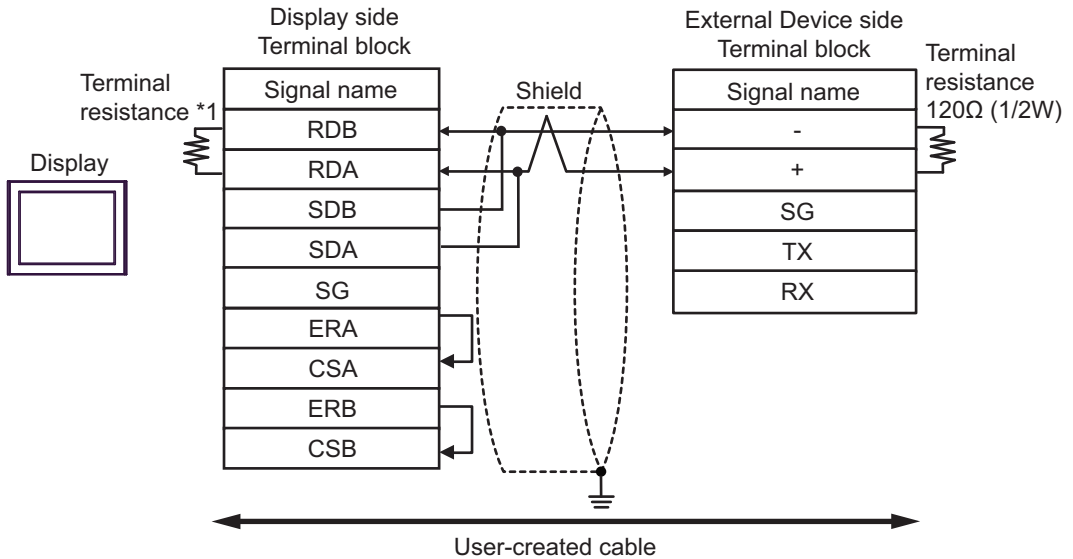
5E)



5F)



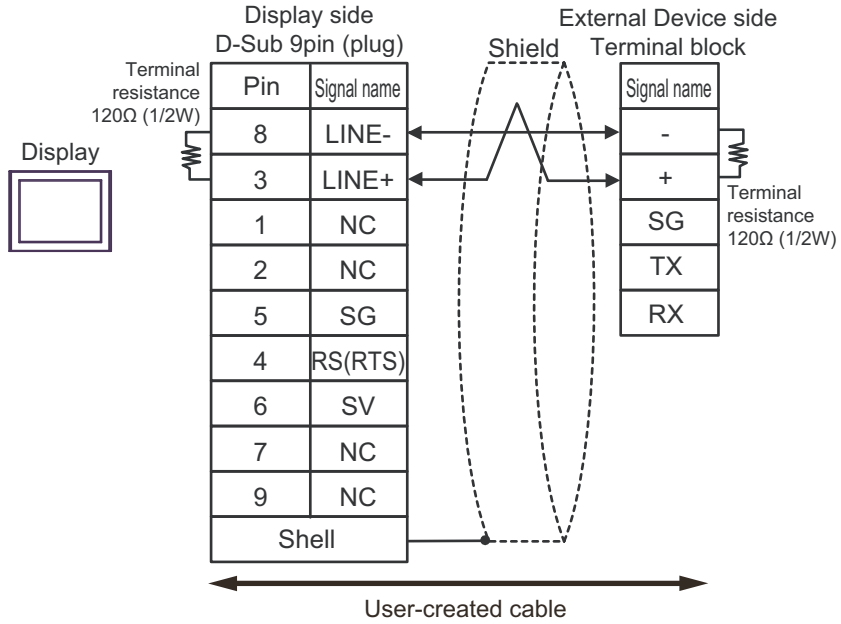
5G)



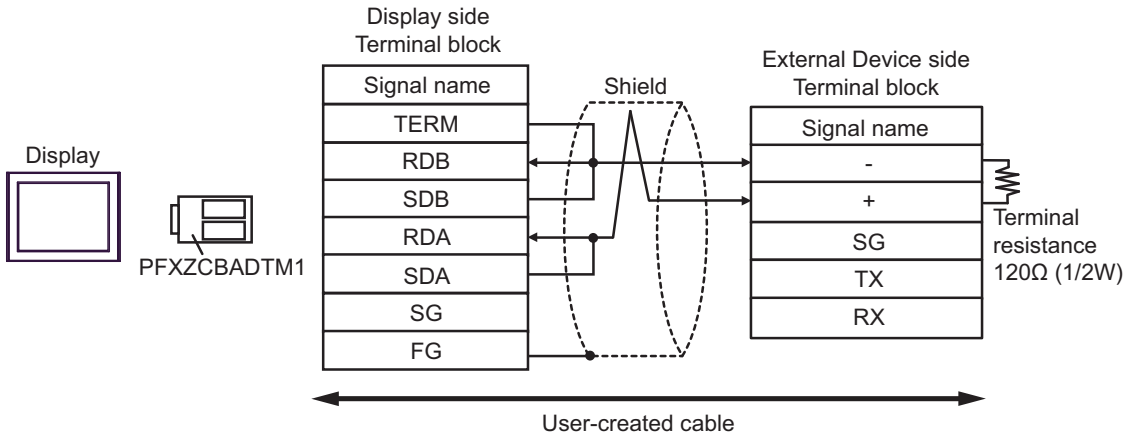
*1 The resistance in the Display is used as the termination resistance. Set the value of the DIP Switch on the rear of the Display as shown in the table below.

DIP Switch No.	Set Value
1	OFF
2	OFF
3	ON
4	ON

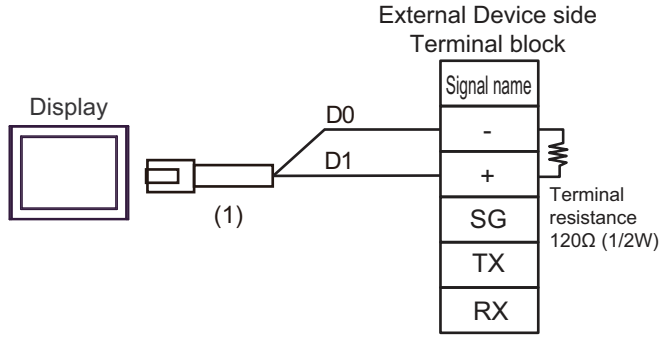
5H)



5I)

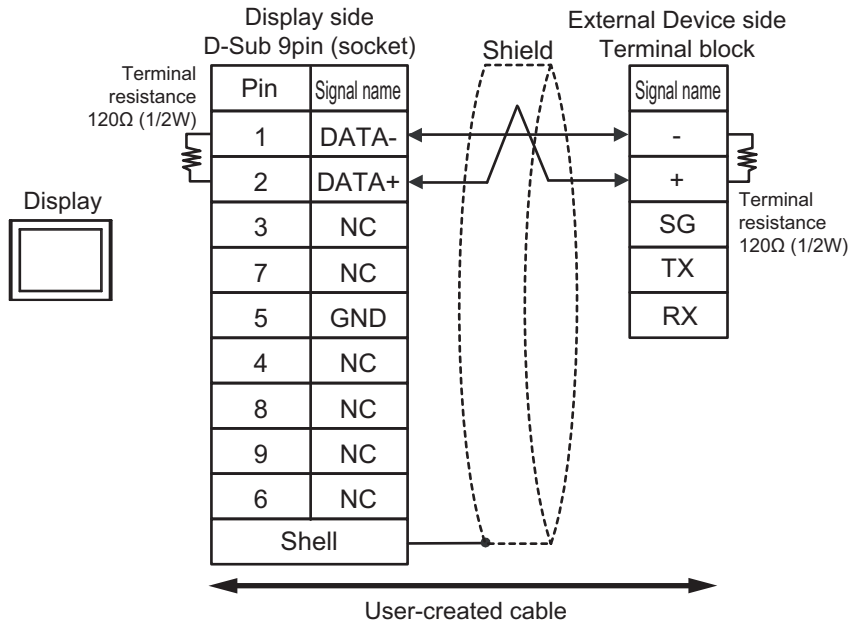


5J)



Number	Name	Notes
(1)	RJ45 RS-485 Cable (5m) by Pro-face PFXZLMCBJR81	


5K)


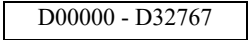






6 Supported Device

Range of supported device address is shown in the table below.

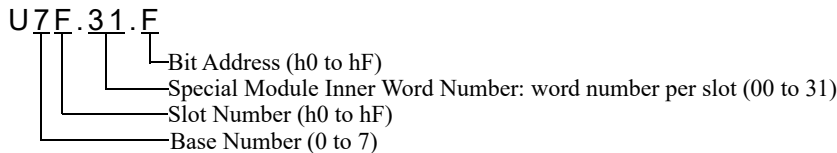
6.1 XGK / XGB

 This address can be specified as system data area.

Device	Bit Address	Word Address	32bits	Notes
Input / Output Relay	P00000 - P2047F	P0000 - P2047		
Auxiliary Relay	M00000 - M2047F	M0000 - M2047		
Keep Relay	K00000 - K4095F	K0000 - K4095		
Link Relay	L000000 - L11263F	L00000 - L11263		
Special Relay	F00000 - F2047F	F0000 - F2047		*1
Timer (Contact)	T0000 - T2047	-		
Counter (Contact)	C0000 - C2047	-		
Timer (Current Value)	-	T0000 - T2047		
Counter (Current Value)	-	C0000 - C2047		
Data Register	-	 D00000 - D32767		
Special Module Register	-	U00.00 - U7F.31		 *2
Communication Data Register	-	N00000 - N21503		
File Register	-	R00000 - R32767		
File Register	-	ZR00000 - ZR65535		 *3

*1 Write disable

*2 The feature of U device is as follows.




*3 Not supported on XGB series.

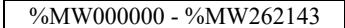
NOTE

- Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your External Device.
- External Device has S and Z Device. But, XGT Cnet Protocol does not support it.
- Please refer to the GP-Pro EX Reference Manual for system data area.
Cf. GP-Pro EX Reference Manual "LS Area (Direct Access Method Area)"
- Please refer to the precautions on manual notation for icons in the table.

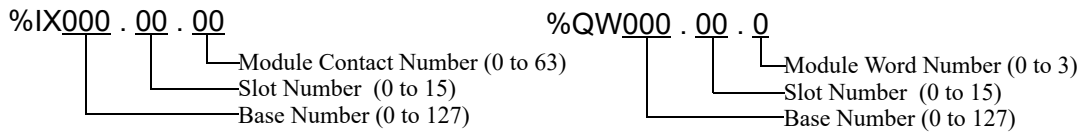
 "Manual Symbols and Terminology"

6.2 XGI

 This address can be specified as system data area.

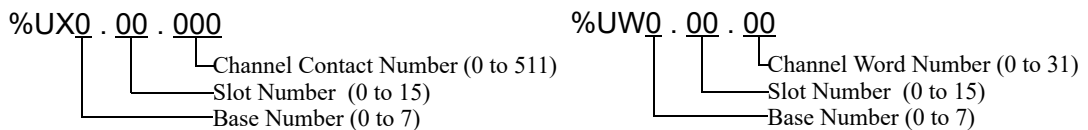
Device	Bit Address	Word Address	32bits	Notes
Input Points	%IX000.00.00 - %IX127.15.63	%IW000.00.0 - %IW127.15.3	L / H	*1
Output Points	%QX000.00.00 - %QX127.15.63	%QW000.00.0 - %QW127.15.3		*1
Direct Variable	%MX0000000 - %MX4194303	 %MW0000000 - %MW262143		*2
	%RX0000000 - %RX524287	%RW0000000 - %RW32767		*2
	%WX0000000 - %WX8388607	%WW0000000 - %WW524287		*2
Analog refresh Flag	%UX0.00.000 - %UX7.15.511	%UW0.00.00 - %UW7.15.31	*3	

*1 The feature of device is as follows.



*2 It is a continuous address number.

*3 The feature of %UX device and %UW device are as follows.

**NOTE**

- Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your External Device.
- Please refer to the GP-Pro EX Reference Manual for system data area.

Cf. GP-Pro EX Reference Manual "LS Area (Direct Access Method Area)"

- Please refer to the precautions on manual notation for icons in the table.

 "Manual Symbols and Terminology"

7 Device Code and Address Code

Use device code and address code when you select "Device Type & Address" for the address type in data displays.

7.1 XGK / XGB

Device	Device Name	Device Code (HEX)	Address Code
Input / Output Relay	P	0080	Word Address
Auxiliary Relay	M	0082	Word Address
Keep Relay	K	0083	Word Address
Link Relay	L	0084	Word Address
Special Relay	F	0085	Word Address
Timer (Current Value)	T	0060	Word Address
Counter (Current Value)	C	0061	Word Address
Data Register	D	0000	Word Address
Special Module Register	U	0002	Word Address ^{*1}
Communication Data Register	N	0064	Word Address
File Register	R	0001	Word Address
File Register	ZR	0003	Word Address

*1 Internally "Address Indirect specification" is supported in case of U device.

When it is Uxx.dd, the converted formula is like this:

Hex type: ["xx" part] × h20 + [the hexadecimal value of "dd" part]

Dec type: [the decimal value of "xx" part] × 32 + ["dd" part]

(Here, "xx" is also a hexadecimal type, "dd" is also a decimal type.)

For example, "01.00" is converted into "0x20 (=32)", "10.00" is converted into "0x200 (=512)", "7F.00" is converted into "0xFE0 (=4064)" and so on.

7.2 XGI

Device	Device Name	Device Code (HEX)	Address Code
Input Points	%IX	0080	Word Address
	%IW		Word Address ^{*1}
Output Points	%QX	0081	Word Address
	%QW		Word Address ^{*1}
Direct Variable	%MX	0000	Word Address
	%MW		Word Address
	%RX	0002	Word Address
	%RW		Word Address
	%WX	0003	Word Address
	%WW		Word Address
Analog refresh Flag	%UX	0082	Word Address
	%UW		Word Address ^{*2}

*1 If the Word Address be specified indirectly, please calculate the following formula.
 Word Address = [Base Number x 64] + [Slot Number x 4] + [Module Word Number]

*2 If the Word Address be specified indirectly, please calculate the following formula.
 Word Address = [Base Number x 512] + [Slot Number x 32] + [Channel Word Number]

8 Error Messages

Error messages are displayed on the screen of Display as follows: "No. : Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

Item	Description
No.	Error No.
Device Name	Name of External Device where error occurs. Device name is a title of External Device set with GP-Pro EX. (Initial value [PLC1])
Error Message	Displays messages related to the error which occurs.
Error Occurrence Area	<p>Displays IP address or device address of External Device where error occurs, or error codes received from External Device.</p> <p>NOTE</p> <ul style="list-style-type: none"> • IP address is displayed such as "IP address (Decimal): MAC address (Hex)". • Device address is displayed such as "Address: Device address". • Received error codes are displayed such as "Decimal [Hex]".

Display Examples of Error Messages

"RHAA035:PLC1: Error has been responded for device write command (Error Code: 2 [02H])"

NOTE

- Refer to your External Device manual for details on received error codes.
- Refer to "Display-related errors" in "Maintenance/Troubleshooting Guide" for details on the error messages common to the driver.

