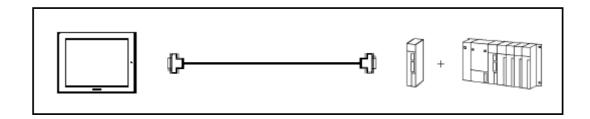


<u>Mitsubishi <7> Mitsubishi Electric Corporation</u>

QnA Series + Link Unit (Large) Connection

System Structure



GP

Machine	Model	Remark
GP	GP70 Series	Excepting for handy types.
	GP77/77R Series	
	GP2000 Series	
GLC	GLC2000 Series	

PLC

CPU	Computer Link Unit	Communication	Connection Cable	
	Serial Communication Unit	Method	402	
	Ш			GP
Q2A,	AJ71QC24	RS-232C	Connection Method [1]	
Q2A-S1,	AJ71UC24	RS-422	Connection Method	
Q4A	AJ71QC24N-R4	RS-422 (CN-1)	[2]	
		RS-422 (CN-2)	Connection Method [3]	
Q4AR	AJ71QC24N	RS-232C	Connection Method [1]	
		RS-422	Connection Method [2]	