## Pro-face

# Device/PLC Connection Manuals 



## About the Device/PLC Connection Manuals

Prior to reading these manuals and setting up your device, be sure to read the "Important: Prior to reading the Device/PLC Connection manual" information. Also, be sure to download the "Preface for Trademark Rights, List of Units Supported, How to Read Manuals and Documentation Conventions" PDF file. Furthermore, be sure to keep all manual-related data in a safe, easy-to-find location.

## A Mitsubishi Electric

## A. $1>$ Maximum Number of Consecutive Device Address

The following lists the maximum number of consecutive addresses that can be read by each PLC. Refer to these tables to utilize Block Transfer.

When the device is setup using the methods below, the Data Communication Speed declines by the number of times the device is read.

- When consecutive addresses exceed the maximum data number range
- When an address is designated for division
- When device types are different

To speed up data communication, plan the tag layout in screen units, as consecutive devices. (Includes the Alarm and Trend screens.)

## ■ PLC

<MELSEC-A Series>

| Device | Max. No. of Consecutive Address | Device | Max. No. of Consecutive Address |
| :---: | :---: | :---: | :---: |
| Input Relay X | 32 Words | Data Register D | 64 Words |
| Output Relay Y |  | Link Register W |  |
| Internal Relay M |  | File Register R |  |
| Latch Relay L |  | Extended File Register $R$ |  |
| Latch Relay B |  | Timer (current value) TN |  |
| Timer (contact) TS |  | Counter (current value) CN |  |
| Timer (coil) TC |  |  |  |
| Counter (contact) CS |  |  |  |
| Counter (coil) CC |  |  |  |

<MELSEC-FX Series>

| Device | Max. No. of Consecutive Address |
| :---: | :---: |
| Input Relay X | 32 Words |
| Output Relay Y |  |
| Internal Relay M |  |
| State S |  |
| Timer (contact) TS |  |
| Counter (contact) CC |  |
| Data Register D |  |
| Timer (current value) TN |  |
| Counter (current value) CN |  |

<MELSEC-F ${ }_{2}$ Series>

| Device | Max. No. of Consecutive Address |
| :---: | :---: |
| Input Relay | 8 Words |
| Output Relay |  |
| Timer (contact) |  |
| Counter (contact) |  |
| Auxiliary Relay |  |
| Keep Relay |  |
| State |  |
| Data Register W |  |
| Timer (current value) TC |  |
| Timer (setup value) TS |  |
| Counter (current value) CC |  |
| Counter (setup value) CS |  |

<MELSEC-FX Series (using Link I/F)>

| Device | Max. No. of <br> Consecutive <br> Address |
| :---: | :---: |
| Input Relay |  |
| Output Relay |  |
| Auxiliary Relay | 32 Words |
| State |  |
| Special Auxiliary Relay |  |
| Timer (contact) |  |
| Counter (contact) |  |
| Timer (current value) |  |
| Counter (current value) | 64 Words |
| Data Register |  |
| Special Data Register |  |

<MELSEC-QnA Series>

| Device | Max. No. of Consecutive Address | Device | Max. No. of Consecutive Address |
| :---: | :---: | :---: | :---: |
| Input Relay X | 280 Words | Aggregate Timer (contact) SS | 280 Words |
| Output Relay Y |  | Aggregate Timer <br> (coil) SC |  |
| Internal Relay M |  | Counter (contact) CS |  |
| Special Relay SM |  | Counter (coil) CC |  |
| Latch Relay L |  | Timer (current value) TN |  |
| Annunciator F |  | Monostable Timer (current value) SW |  |
| Edge Relay V |  | Counter (current <br> value) CN |  |
| Step Relay S |  | Data Regsiter D |  |
| Link Relay B |  | Special Register SD |  |
| Special Link Relay SB |  | Link Register W |  |
| Timer (contact) TS |  | Special Link <br> Register SW |  |
| Timer (contact) TC |  | File Register R |  |

* For direct CPU connections, use 480 words for all devices.
<MELSEC-Q Series (CPU Direct Connection)>

| Device | Max. No. of Consecutive Address | Device | Max. No. of Consecutive Address |
| :---: | :---: | :---: | :---: |
| Input Relay | Total of 960 Words | Special Link Relay | Total of 960 Words |
| Output Relay |  | Timer (current value) |  |
| Internal Relay |  | Aggregate Timer (current value) |  |
| Special Relay |  | Counter (current value) |  |
| Latch Relay |  | Data Register |  |
| Annunciator |  | Special Data Register |  |
| Edge Relay |  | Link Data Register |  |
| Step Relay |  | Special Link Register |  |
| Link Relay |  | File Register (normal) |  |
|  |  | File Register (serial) OR-31R |  |

- Ethernet Connection
<MELSEC-A Series>

| Device | Max. No. of Consecutive Address |
| :---: | :---: |
| Input Relay | 128 Words |
| Output Relay |  |
| Latch Relay |  |
| Special Relay |  |
| Annunciator |  |
| Link Relay |  |
| Timer (contact) |  |
| Timer (coil) |  |
| Counter (contact) |  |
| Counter (coil) |  |
| Timer (current value) | 258 Words |
| Counter (current value) |  |
| Data Register |  |
| Special Register |  |
| Link Register |  |
| File Register |  |

<MELSEC-Q/QnA Series>

| Device | Max. No. of Consecutive Address |
| :---: | :---: |
| Input Relay |  |
| Output Relay |  |
| Internal Relay |  |
| Special Relay |  |
| Latch Relay |  |
| Annunciator |  |
| Edge Relay |  |
| Step Relay |  |
| Link Realy |  |
| Special Link Relay |  |
| Timer (Current Value) | 480 Words |
| Aggregate Timer (Current Value) |  |
| Counter (Current Value) |  |
| Data Register |  |
| Special Register |  |
| Link Register |  |
| Special Link Register |  |
| File Register (Normal) |  |
| File Register (Serial) OR ~ 31R |  |

-CC-Link Intelligent Device Station
<MELSEC-A/QnA/Q Series>


Inverter

| Device | Max. No. of Consecutive Address |
| :---: | :---: |
| - | 1 Words |
| P | 1 Double Words |
| OPE | 1 Words |
| OUTF | 1 Double Words |
| OUTC | 1 Words |
| OUTV |  |
| SPM |  |
| SSEL |  |
| SOF |  |
| SOC |  |
| SOV |  |
| FSET |  |
| RUNS |  |
| MOT |  |
| RBRK |  |
| ELOF |  |
| OCPV |  |
| COPK |  |
| IPOW |  |
| OPOW |  |
| A12D |  |
| A34D |  |
| A56D |  |
| A78D |  |
| RUNC |  |
| INVS |  |
| RWRT |  |
| SFWE |  |
| SFWR |  |
| SFRE |  |
| SFRR |  |
| ERCL |  |
| RSET |  |
| ALLC |  |
| LNKP |  |
| SECP |  |

## A. 2 Device Codes and Address Codes

Device codes and address codes are used to specify indirect addresses for the E-tags or K-tags.

The word addresses of data to be displayed are coded and stored in the word address specified by the E-tags and K-tags. (Code storage is done either by the PLC, or with T-tag and K-tags)

■ PLC
<MELSEC-A Series (AnA/AnU/A2US/A2USH-S1)>

|  | Device | Word Address | Device code (HEX) | Address code |
| :---: | :---: | :---: | :---: | :---: |
| Bit Device | Input Relay | X0000~ | 8000 | Save as word address value, with the tenths position "0" removed. |
|  | Output Relay | Y0000~ | 8800 | Save as word address value, with the tenths position "0" removed. |
|  | Internal Relay | M0000~ | 9000 | Save as word address value divided by 16. |
|  | Special Relay | M9000~ | B000 | Save as word address value minus 9000 divided by 16 . |
|  | Annuniciator | F0000 | B800 | Save as word address value divided by 16. |
| Word <br> Device | Timer (current value) | TN0000~ | 6000 | Word Address |
|  | Counter (current value) | CN0000~ | 7000 | Word Address |
|  | Data Register | D0000~ | 0000 | Word Address |
|  | Special Register | D9000~ | 0000 | Word Address |
|  | Link Register | W0000~ | 4800 | Word Address |
|  | File Register | R0000~ | 5800 | Word Address |
|  | LS area | LS0000 | 4000 | Word Address |

<MELSEC-A Series(AnN/A2C/A1S/A3H/A0J2/A1SJ/A2SH/A1SH/A2CJ-S3)>

|  | Device | Word Address | Device code (HEX) | Address code |
| :---: | :---: | :---: | :---: | :---: |
| Bit Device | Input Relay | X0000~ | 8000 | Save as word address value, with the tenths position "0" removed. |
|  | Output Relay | Y0000 | 8800 | Save as word address value, with the tenths position "0" removed. |
|  | Internal Relay | M0000~ | 9000 | Save as word address value divided by 16. |
|  | Special Relay | M9000 | B000 | Save as word address value minus 9000 divided by 16. |
|  | Annuniciator | F000~ | B800 | Save as word address value divided by 16. |
| Word Device | Timer (current value) | TN000- | 6000 | Word Address |
|  | Counter (current value) | CN000~ | 7000 | Word Address |
|  | Data Register | D0000 | 0000 | Word Address |
|  | Link Register | W0000~ | 4800 | Word Address |
|  | File Register | R0000 | 5800 | Word Address |
|  | LS area | LS0000~ | 4000 | Word Address |

<MELSEC-F ${ }_{2}$ Series>

|  | Device | Word Address | Device code (HEX) | Address code |
| :---: | :---: | :---: | :---: | :---: |
| Word Device | Timer (current value) | $\begin{aligned} & \text { TC050~ } \\ & \text { TC 450~ } \\ & \text { TC550~ } \\ & \text { TC650~ } \end{aligned}$ | X | X |
|  | Timer (set value) | $\begin{aligned} & \text { TS050~ } \\ & \text { TS450~ } \\ & \text { TS550~ } \\ & \text { TS650~ } \end{aligned}$ | X | X |
|  | Counter (current value) | $\begin{aligned} & \text { CC060~ } \\ & \text { CC } 460 \sim \\ & \text { CC560~ } \\ & \text { CC660~ } \end{aligned}$ | X | X |
|  | Counter (set value) | $\begin{aligned} & \text { CS060~ } \\ & \text { CS460~ } \\ & \text { CS560~ } \\ & \text { CS660~ } \end{aligned}$ | X | X |
|  | Data Register | DW700 ~ | 0000 | Save as word address value minus 700. |
|  | LS area | LS0000 ~ | 4000 | Word Address |

<MELSEC-FX Series (FX ${ }_{0}$ )>

|  | Device | Word Address | Device code <br> (HEX) | Address code |
| :--- | :--- | :--- | :---: | :--- |
| Bit Device | Input Relay | X000~ | 8000 | Word Address |
|  | Output Relay | Y000~ | 8800 | Word Address |
|  | Internal Relay | M000~ | 9000 | Save as word address value divided by 16. |
|  | State | S000~ | 9800 | Save as word address value divided by 16. |
| Word <br> Device | Timer (current value) | TN000~ | Counter (current value) | CN000~ |
|  | Data Register | D000~ | 7000 | Word Address |
|  | LS area | LS0000~ | 4000 | Word Address |

$<$ MELSEC-FX Series $\left(\mathrm{FX}_{1} / \mathrm{FX}_{2} / \mathrm{FX}_{2 \mathrm{~N}} / \mathrm{FX}_{0 \mathrm{~N}}\right)$ >

|  | Device | Word Address | Device code (HEX) | Address code |
| :---: | :---: | :---: | :---: | :---: |
| Bit Device | Input Relay | X000~ | 8000 | Save as word address value, with the tenths position "0" removed. |
|  | Output Relay | Y000~ | 8800 | Save as word address value, with the tenths position "0" removed. |
|  | Internal Relay | M0000~ | 9000 | Save as word address value divided by 16. |
|  | State | S000~ | 9800 | Save as word address value divided by 16. |
| Word Device | Timer (current value) | TN000~ | 6000 | Word Address |
|  | Counter (current value) | CNOOO~ | 7000 | Word Address |
|  | Data Register | D000~ | 0000 | Word Address |
|  | LS area | LS0000~ | 4000 | Word Address |

## <MELSEC-FX Series (1:N Connection)>

| Device | Word Address | Device code <br> (HEX) |
| :--- | :--- | :---: |
| Input Relay | X0000~ | 8000 |
| Output Relay | Y0000~ | 8800 |
| Auxiliary Relay | M0000~ | 9000 |
| State | S0000~ | 9800 |
| Special Auxiliary Relay | M8000~ | B000 |
| Timer (current value) | TN000~ | 6000 |
| Counter (current value) | CN000~ | 7000 |
| Data Register | D0000~ | 0000 |
| Special Data Register | D8000~ | 7800 |
| LS Area | LS000~ | 4000 |

<MELSEC-QnA Series>

|  | Device | Word Address | $\begin{gathered} \hline \text { Device code } \\ \text { (HEX) } \end{gathered}$ | Address code |
| :---: | :---: | :---: | :---: | :---: |
| Bit Device | Input Relay | X0000~ | 8000 | Save as word address value, with the tenths position "0" removed. |
|  | Output Relay | Y0000~ | 8800 | Save as word address value, with the tenths position "0" removed. |
|  | Internal Relay | M00000 | 9000 | Save as word address value divided by 16. |
|  | Special Relay | SM0000~ | B000 | Save as word address value divided by 16. |
|  | Latch Relay | L00000~ | C000 | Save as word address value divided by 16. |
|  | Annuniciator | F00000~ | B800 | Save as word address value divided by 16. |
|  | Edge Relay | V0000 | 9800 | Save as word address value divided by 16. |
|  | Step Relay | S0000 | A800 | Save as word address value divided by 16. |
|  | Link Relay | B0000~ | C800 | Save as word address value, with the tenths position "0" removed. |
|  | Special Link Relay | SB000~ | A000 | Save as word address value, with the tenths position "0" removed. |
| Word Device | Timer (current v alue) | TN00000~ | 6000 | Word Address |
|  | Aggregate Timer (current value) | SN00000~ | 5000 | Word Address |
|  | Counter (current value) | CN00000 | 7000 | Word Address |
|  | Data Register | D0000~ | 0000 | Word Address |
|  | Special Register | SD0000~ | 6800 | Word Address |
|  | Link Register | W0000~ | 4800 | Word Address |
|  | Special Link Register | SW000~ | 7800 | Word Address |
|  | File Register (normal) | R00000~ | 5800 | Word Address |
|  | File Register (serial) | OR0000~ | 0600 | Word Address |
|  |  | 1R0000~ | 0800 | Word Address |
|  | LS area | LS0000~ | 4000 | Word Address |

<MELSEC-Q Series>

|  | Device | Word Address | Device code (HEX) | Address code |
| :---: | :---: | :---: | :---: | :---: |
| Bit Device | Input Relay | X0000 ~ | 8000 | Save as word address value, with the tenths position "0" removed. |
|  | Output Relay | Y0000 ~ | 8800 | Save as word address value, with the tenths position "0" removed. |
|  | Internal Relay | M0000 ~ | 9000 | Save as word address value divided by 16. |
|  | Special Relay | SM0000 ~ | B000 | Save as word address value divided by 16. |
|  | Latch Relay | L0000 ~ | C000 | Save as word address value divided by 16. |
|  | Annunciator | F0000 ~ | B800 | Save as word address value divided by 16. |
|  | Edge Relay | V0000 ~ | 9800 | Save as word address value divided by 16. |
|  | Step Relay | S0000 ~ | A800 | Save as word address value divided by 16. |
|  | Link Relay | B0000 ~ | C800 | Save as word address value, with the tenths position "0" removed. |
|  | Special Link Relay | SB000 ~ | A000 | Save as word address value, with the tenths position "0" removed. |
| Word Device | Timer (current value) | TN00000 ~ | 6000 | Word Address |
|  | Aggregate Timer (Currer | SN00000 ~ | 5000 | Word Address |
|  | Counter (current value) | CN00000 ~ | 7000 | Word Address |
|  | Data Register | D00000 ~ | 0000 | Word Address |
|  | Special Data Register | SD0000 ~ | 6800 | Word Address |
|  | Link Data Register | W0000 ~ | 4800 | Word Address |
|  | Special Link Register | SW000 ~ | 7800 | Word Address |
|  | File Register (normal) | R0000 ~ | 5800 | Word Address |
|  | File Register (serial) | OR0000 ~ | 0600 | Word Address |
|  |  | 1 R 0000 ~ | 0800 | Word Address |
|  |  | 2R0000 ~ | OAOO | Word Address |
|  |  | 3R0000 ~ | OC00 | Word Address |
|  |  | 4R0000 ~ | OE00 | Word Address |
|  |  | : | : | : |
|  |  | 29R0000 ~ | 4200 | Word Address |
|  |  | 30R0000 ~ | 4400 | Word Address |
|  |  | 31R0000 ~ | 4600 | Word Address |

-CC-Link Remote Device Station

|  | Device | Word Address | Device code <br> $(H E X)$ | Address code |
| :--- | :--- | :--- | :---: | :--- |
| Word Device | LS area | LS0000 $\sim$ | 4000 | Word Address |

## -CC-Link intelligent Device Station

E-tag or K-tag indirect addresses cannot be designated by CC-Link Intelligent Device Station.

- Inverter

|  | Device | Word Address | Device code (HEX) | Address code |
| :---: | :---: | :---: | :---: | :---: |
| Word Device | Parameter (except for Pr. 37 of FREQROLS500 and FREQROL-E500) | 0000 ~ | 8000 | Word Address |
|  | Parameter (Pr. 37 of FREQROL-S500 or FREQROL-E500) | P0037 | 8200 | Word Address |
|  | Operation mode | OPE0 | 8400 | Word Address |
|  | Output frequency (rpm) | OUTF0 | 8600 | Word Address |
|  | Ouput current | OUTC0 | 8800 | Word Address |
|  | Output voltage | OUTV0 | 9000 | Word Address |
|  | Special monitor | SPM0 | 9200 | Word Address |
|  | Output frequency | SOF0 | 9400 | Word Address |
|  | Ouput current | SOC0 | 9600 | Word Address |
|  | Output voltage | SOV0 | 9800 | Word Address |
|  | Set frequency value | FRS0 | A000 | Word Address |
|  | Run speed | RUNS0 | A200 | Word Address |
|  | Motor torque | MOT0 | A400 | Word Address |
|  | Regenerative brake | RBRK0 | A600 | Word Address |
|  | Electronic thermal load factor | ELOF0 | A800 | Word Address |
|  | Output current peak value | OCPV0 | B000 | Word Address |
|  | Converter ouput voltage peak value | COPK0 | B200 | Word Address |
|  | Input power | IPOW0 | B400 | Word Address |
|  | Output power | OPOW0 | B600 | Word Address |
|  | Alarm (latest Nos. 1 \& 2) | A12D0 | B800 | Word Address |
|  | Alarm (latest Nos. 3 \& 4) | A34D0 | C000 | Word Address |
|  | Alarm (latest Nos. 5 \& 6) | A56D0 | C200 | Word Address |
|  | Alarm (latest Nos. 7 \& 8) | A78D0 | C400 | Word Address |
|  | Run command | RUNC0 | C600 | Word Address |
|  | Inverter status monitor | INVS0 | C800 | Word Address |
|  | Run frequency write (E2PROM) | RWRT0 | D000 | Word Address |
|  | Set frequency write (RAM and E2PROM) | SFWE0 | D200 | Word Address |
|  | Set frequency write (only RAM) | SFWR0 | D400 | Word Address |
|  | Set frequency read (E2PROM) | SFRE0 | D600 | Word Address |
|  | Set frequency read (RAM) | SFRR0 | D800 | Word Address |
|  | Error all clear | ERCLO | E000 | Word Address |
|  | Inverter reset | RSETO | E200 | Word Address |
|  | Parameter all clear | ALLCO | E400 | Word Address |
|  | User clear |  |  | Word Address |
|  | Link parameter extended setings | LNKPO | E600 | Word Address |
|  | No. 2 parameter change | SECP0 | E800 | Word Address |
|  | LS area | LS0000 ~ | 4000 | Word Address |

