Pro-face



Device/PLC Connection Manuals



About the Device/PLC Connection Manuals

Prior to reading these manuals and setting up your device, be sure to read the "Important: Prior to reading the Device/PLC Connection manual" information. Also, be sure to download the "Preface for Trademark Rights, List of Units Supported, How to Read Manuals and Documentation Conventions" PDF file. Furthermore, be sure to keep all manual-related data in a safe, easy-to-find location.

Mitsubishi Electric

A.1 Maximum Number of Consecutive Device Address

The following lists the maximum number of consecutive addresses that can be read by each PLC. Refer to these tables to utilize *Block Transfer*.



Α

When the device is setup using the methods below, the Data Communication Speed declines by the number of times the device is read.

- When consecutive addresses exceed the maximum data number range
- When an address is designated for division
- When device types are different

To speed up data communication, plan the tag layout in screen units, as consecutive devices. (Includes the Alarm and Trend screens.)

■ PLC

<MELSEC-A Series>

Device	Max. No. of Consecutive Address	Device	Max. No. of Consecutive Address
Input Relay X		Data Register D	
Output Relay Y		Link Register W	
Internal Relay M		File Register R	
Latch Relay L	32 Words	Extended File Register R	64 Words
Latch Relay B		Timer (current value) TN	
Timer (contact) TS		Counter (current value) CN	
Timer (coil) TC			
Counter (contact) CS			
Counter (coil) CC	1		

Appendix

	Max. No. of
Device	Consecutive
	Address
Input Relay X	
Output Relay Y	
Internal Relay M	
State S	
Timer (contact) TS	
Counter (contact)	32 Words
CC	
Data Register D	
Timer (current	
value) TN	
Counter (current value)	
CN	

<MELSEC-F₂ Series>

	Max. No. of
Device	Consecutive
	Address
Input Relay	
Output Relay	
Timer (contact)	
Counter (contact)	
Auxiliary Relay	
Keep Relay	
State	8 Words
Data Register W	
Timer (current	
value) TC	
Timer (setup value)	
TS	
Counter (current value)	
CC	
Counter (setup value)	
CS	

<MELSEC-FX Series (using Link I/F)>

Device	Max. No. of Consecutive Address
Input Relay	
Output Relay	
Auxiliary Relay	32 Words
State	
Special Auxiliary Relay	
Timer (contact)	
Counter (contact)	
Timer (current value)	
Counter (current value)	64 Words
Data Register	
Special Data Register	

Device	Max. No. of Consecutive Address	Device	Max. No. of Consecutive Address
Input Relay X		Aggregate Timer (contact) SS	
Output Relay Y		Aggregate Timer (coil) SC	
Internal Relay M		Counter (contact) CS	
Special Relay SM		Counter (coil) CC	
Latch Relay L		Timer (current value) TN	
Annunciator F	280 Words	Monostable Timer (current value) SW	280 Words
Edge Relay V		Counter (current value) CN	
Step Relay S		Data Regsiter D	-
Link Relay B		Special Register SD	
Special Link Relay SB		Link Register W	
Timer (contact) TS		Special Link Register SW]
Timer (contact) TC	1	File Register R	<u> </u>

<MELSEC-QnA Series>

* For direct CPU connections, use 480 words for all devices.

Device	Max. No. of Consecutive Address	Device	Max. No. of Consecutive Address
Input Relay		Special Link Relay	
Output Relay		Timer (current value)	
Internal Relay		Aggregate Timer (current value)	
Special Relay	Total of 960 Words	Counter (current value)	
Latch Relay		Data Register	Tatal of 040 Words
Annunciator		Special Data Register	Total of 960 Words
Edge Relay		Link Data Register	
Step Relay		Special Link Register	
Link Relay		File Register (normal)	
		File Register (serial) 0R-31R	

<MELSEC-Q Series (CPU Direct Connection)>

♦Ethernet Connection

<MELSEC-A Series>

Device	Max. No. of Consecutive Address	
Input Relay		
Output Relay		
Latch Relay		
Special Relay		
Annunciator	128 Words	
Link Relay	128 Wolds	
Timer (contact)		
Timer (coil)		
Counter (contact)		
Counter (coil)		
Timer (current value)		
Counter (current value)		
Data Register	258 Words	
Special Register	258 WOLDS	
Link Register		
File Register		

<melsec-q< th=""><th>/QnA Series></th></melsec-q<>	/QnA Series>
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	Max. No. of
Device	Consecutive
	Address
Input Relay	
Output Relay	
Internal Relay	
Special Relay	
Latch Relay	
Annunciator	
Edge Relay	
Step Relay	
Link Realy	
Special Link Relay	
Timer	I
(Current Value)	480 Words
Aggregate Timer	
(Current Value)	
Counter (Current Value)	
Data Register	
Special Register	
Link Register	
Special Link Register	
File Register	
(Normal)	
File Register	
(Serial) 0R ~ 31R	

CC-Link Intelligent Device Station

<MELSEC-A/QnA/Q Series>

<melsec-a q="" qna="" series=""></melsec-a>		
Device	Max. No. of Consecutive Address	
Iput Relay		
Output Relay		
Internal Relay		
Special Relay		
Latch Relay		
Special Link Relay		
Timer (contact)		
Timer (coil)		
Aggregate Timer (contact)		
Aggregate Timer (coil)	100 11/	
Counter (contact)	480 Words	
Counter (coil)		
Timer (current value)		
Aggregate Timer (current value)		
Counter (current value)		
Data Register		
Special Register		
Link Register		
Special Link Register		
File Register		

■Inverter

	Max. No. of
Device	Consecutive
	Address
 P	1 Words 1 Double Words
OPE	1 Words
OPE	1 Double Words
OUTC	I Double Wolds
OUTV	-
SPM	-
SSEL	-
SOF	-
SOC	1
SOV	1
FSET	1
RUNS	-
MOT	
RBRK	
ELOF	
OCPV	
COPK	
IPOW	
OPOW	4.10/5.0515
A12D	1 Words
A34D	
A56D	
A78D	
RUNC	
INVS	
RWRT	
SFWE	
SFWR]
SFRE	
SFRR]
ERCL]
RSET]
ALLC	
LNKP]
SECP	

Device Codes and Address Codes

Device codes and address codes are used to specify indirect addresses for the E-tags or K-tags.

The word addresses of data to be displayed are coded and stored in the word address specified by the E-tags and K-tags. (Code storage is done either by the PLC, or with T-tag and K-tags)

PLC

A.2

	Device	Word Address	Device code (HEX)	Address code
	Input Relay	X0000~	8000	Save as word address value, with the tenths position "0" removed.
	Output Relay	Y0000~	8800	Save as word address value, with the tenths position "0" removed.
Bit Device	Internal Relay	M0000~	9000	Save as word address value divided by 16.
	Special Relay	M9000~	B000	Save as word address value minus 9000 divided by 16.
	Annuniciator	F0000~	B 800	Save as word address value divided by 16.
	Timer (current value)	TN 0000~	6000	Word Address
	Counter (current value)	CN0000~	7000	Word Address
	Data Register	D0000~	0000	Word Address
Word Device	Special Register	D9000~	0000	Word Address
Dovido	Link Register	W0000~	4800	Word Address
	File Register	R0000~	5800	Word Address
	LS area	LS0000~	4000	Word Address

<MELSEC-A Series (AnA/AnU/A2US/A2USH-S1)>

	Device	Word Address	Device code (HEX)	Address code
	Input Relay	X0000~	8000	Save as word address value, with the tenths position "0" removed.
	Output Relay	Y0000~	8800	Save as word address value, with the tenths position "0" removed.
Bit Device	Internal Relay	M0000~	9000	Save as word address value divided by 16.
	Special Relay	M9000~	B000	Save as word address value minus 9000 divided by 16.
	Annuniciator	F000~	B 800	Save as word address value divided by 16.
	Timer (current value)	TN 000~	6000	Word Address
	Counter (current value)	CN000~	7000	Word Address
Word	Data Register	D0000~	0000	Word Address
Device	Link Register	W0000~	4800	Word Address
	File Register	R0000~	5800	Word Address
	LS area	LS0000~	4000	Word Address

<MELSEC-A Series(AnN/A2C/A1S/A3H/A0J2/A1SJ/A2SH/A1SH/A2CJ-S3)>

<MELSEC- F_2 Series>

	Device	Word Address	Device code (HEX)	Address code
		TC 050~ TC 450~		
	Timer (current value)	TC 550~	Х	Х
		TC 650~		
		TS050~		
	Timer (set value)	TS 450~	Х	х
	niner (set value)	TS550~	X	^
		TS650~		
Word	Counter (current value)	CC060~	Х	
Device		CC460~		х
		CC560~		^
		CC660~		
	Counter (set value)	CS060~		
		CS460~	Х	Х
		CS560~	^	^
		CS660~		
	Data Register	DW700 ~	0000	Save as word address value minus 700.
	LS area	LS0000 ~	4000	Word Address

<MELSEC-FX Series (FX₀)>

	Device	Word Address	Device code (HEX)	Address code
	Input Relay	X000~	8000	Word Address
Bit Device	Output Relay	Y000~	8800	Word Address
DILDEVICE	Internal Relay	M000~	9000	Save as word address value divided by 16.
	State	S000~	9800	Save as word address value divided by 16.
	Timer (current value)	TN 000~	6000	Word Address
Word	Counter (current value)	CN000~	7000	Word Address
Device	Data Register	D000~	0000	Word Address
	LS area	LS0000~	4000	Word Address

 $<\!\!\text{MELSEC-FX Series (FX_1\!/FX_2\!/FX_{0N}\!)}\!\!>$

	Device	Word Address	Device code (HEX)	Address code
	Input Relay	X000~	8000	Save as word address value, with the tenths position "0" removed.
Bit Device	Output Relay	Y000~	8800	Save as word address value, with the tenths position "0" removed.
	Internal Relay	M0000~	9000	Save as word address value divided by 16.
	State	S000~	9800	Save as word address value divided by 16.
	Timer (current value)	TN 000~	6000	Word Address
Word	Counter (current value)	CN000~	7000	Word Address
Device	Data Register	D000~	0000	Word Address
	LS area	LS0000~	4000	Word Address

<MELSEC-FX Series (1:N Connection)>

Device	Word Address	Device code (HEX)
Input Relay	X0000~	8000
Output Relay	Y0000~	8800
Auxiliary Relay	M0000~	9000
State	S0000~	9800
Special Auxiliary Relay	M8000~	B000
Timer (current value)	TN 000~	6000
Counter (current value)	CN000~	7000
Data Register	D0000~	0000
Special Data Register	D8000~	7800
LS Area	LS000~	4000

<MELSEC-QnA Series>

	Device	Word Address	Device code (HEX)	Address code	
	Input Relay	X0000~	8000	Save as word address value, with the tenths position "0" removed.	
	Output Relay	Y0000~	8800	Save as word address value, with the tenths position "0" removed.	
	Internal Relay	M00000~	9000	Save as word address value divided by 16.	
	Special Relay	SM0000~	B000	Save as word address value divided by 16.	
Bit Device	Latch Relay	L00000~	C 000	Save as word address value divided by 16.	
DIEDEVICE	Annuniciator	F00000~	B800	Save as word address value divided by 16.	
	Edge Relay	V0000~	9800	Save as word address value divided by 16.	
	Step Relay	S0000~	A800	Save as word address value divided by 16.	
	Link Relay	B0000~	C 800	Save as word address value, with the tenths position "0" removed.	
	Special Link Relay	SB000~	A000	Save as word address value, with the tenth position "0" removed.	
	Timer (current value)	TN 00000~	6000	Word Address	
	Aggregate Timer (current value)	SN00000~	5000	Word Address	
	Counter (current value)	CN00000~	7000	Word Address	
	Data Register	D0000~	0000	Word Address	
Word	Special Register	SD0000~	6800	Word Address	
Device	Link Register	W0000~	4800	Word Address	
	Special Link Register	SW000~	7800	Word Address	
	File Register (normal)	R00000~	5800	Word Address	
	Filo Dogistor (sorial)	0R0000~	0600	Word Address	
	File Register (serial)	1R0000~	0800	Word Address	
	LS area	LS0000~	4000	Word Address	

<MELSEC-Q Series>

	Device	Word Address	Device code (HEX)	Address code	
	Input Relay	X0000 ~	8000	Save as word address value, with the tenths position "0" removed.	
	Output Relay	Y0000 ~	8800	Save as word address value, with the tenths position "0" removed.	
	Internal Relay	M0000 ~	9000	Save as word address value divided by 16.	
	Special Relay	SM0000 ~	B000	Save as word address value divided by 16.	
D'I D	Latch Relay	L0000 ~	C 000	Save as word address value divided by 16.	
Bit Device	Annunciator	F0000 ~	B800	Save as word address value divided by 16.	
	Edge Relay	V0000 ~	9800	Save as word address value divided by 16.	
	Step Relay	S0000 ~	A800	Save as word address value divided by 16.	
	Link Relay	B0000 ~	C 800	Save as word address value, with the tenths position "0" removed.	
	Special Link Relay	SB000 ~	A000	Save as word address value, with the tenths position "0" removed.	
	Timer (current value)	TN 00000 ~	6000	Word Address	
	Aggregate Timer (Currer	SN00000 ~	5000	Word Address	
	Counter (current value)	CN00000~	7000	Word Address	
	Data Register	D00000 ~	0000	Word Address	
	Special Data Register	SD0000 ~	6800	Word Address	
	Link Data Register	W0000 ~	4800	Word Address	
	Special Link Register	SW000 ~	7800	Word Address	
	File Register (normal)	R0000 ~	5800	Word Address	
Word Device		0R0000 ~	0600	Word Address	
		1R0000 ~	0800	Word Address	
		2R0000 ~	0A00	Word Address	
		3R0000 ~	0C 00	Word Address	
	File Register (serial)	4R0000 ~	0E00	Word Address	
		:	:	:	
		29R0000 ~	4200	Word Address	
		30R0000 ~	4400	Word Address	
		31R0000 ~	4600	Word Address	

CC-Link Remote Device Station

	Device	Word Address	Device code (HEX)	Address code
Word Device	LS area	LS0000 ~	4000	Word Address

CC-Link intelligent Device Station

E-tag or K-tag indirect addresses cannot be designated by CC-Link Intelligent Device Station.

■ Inverter

	Device	Word Address	Device code (HEX)	Address code
	Parameter (except for Pr.37 of FREQROL-			
	S500 and FREQROL-E500)	0000 ~	8000	Word Address
	Parameter (Pr.37 of FREQROL-S500 or	D0007		
	FREQROL-E500)	P0037	8200	Word Address
	Operation mode	OPE0	8400	Word Address
	Output frequency (rpm)	OUTF0	8600	Word Address
	Output current	OUTC0	8800	Word Address
	Output voltage	OUTV0	9000	Word Address
	Special monitor	SPM0	9200	Word Address
	Output frequency	SOF0	9400	Word Address
	Output current	SOC0	9600	Word Address
	Output voltage	SOV0	9800	Word Address
	Set frequency value	FRS0	A000	Word Address
	Run speed	RUNS0	A200	Word Address
	Motor torque	MOT0	A400	Word Address
	Regenerative brake	RBRK0	A600	Word Address
	Electronic thermal load factor	ELOF0	A800	Word Address
	Output current peak value	OCPV0	B000	Word Address
	Converter output voltage peak value	COPK0	B200	Word Address
Word Device	Input power	IPOW0	B400	Word Address
	Output power	OPOW0	B600	Word Address
	Alarm (latest Nos. 1 & 2)	A12D0	B800	Word Address
	Alarm (latest Nos. 3 & 4)	A34D0	C000	Word Address
	Alarm (latest Nos. 5 & 6)	A56D0	C200	Word Address
	Alarm (latest Nos. 7 & 8)	A78D0	C400	Word Address
	Run command	RUNC0	C600	Word Address
	Inverter status monitor	INVS0	C800	Word Address
	Run frequency write (E2PROM)	RWRT0	D000	Word Address
	Set frequency write (RAM and E2PROM)	SFWE0	D200	Word Address
	Set frequency write (only RAM)	SFWR0	D400	Word Address
	Set frequency read (E2PROM)	SFRE0	D600	Word Address
	Set frequency read (RAM)	SFRR0	D800	Word Address
	Error all clear	ERCLO	E000	Word Address
	Inverter reset	RSET0	E200	Word Address
	Parameter all clear			Word Address
	User clear	ALLC0	E400	Word Address
	Link parameter extended settings	LNKP0	E600	Word Address
	No. 2 parameter change	SECP0	E800	Word Address
	LS area	LS0000 ~	4000	Word Address