Mitsubishi Electric Corporation

QnA Series CPU Direct Driver

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Introduction

This manual describes how to connect the Display and the External Device (target PLC).

In this manual, the connection procedure will be described by following the below sections:

	·	
1	System Configuration This section shows the types of External Device which can be connected and SIO type.	"1 System Configuration" (page 3)
2	Selection of External Device Select a model (series) of the External Device to be connected and connection method.	ি "2 Selection of External Device" (page 6)
3	Example of Communication Settings This section shows setting examples for communicating between the Display and the External Device.	"3 Example of Communication Setting" (page 7)
4	Setup Items This section describes communication setup items on the display. Set communication settings of the Display with GP-Pro Ex or in off-line mode.	"4 Setup Items" (page 9)
5	Cable Diagram This section shows cables and adapters for connecting the Display and the External Device.	^{ক্লে} "5 Cable Diagram" (page 13)
	Operation	

1 System Configuration

The system configuration in the case when the External Device of Mitsubishi Electric Corp. and the Display are connected is shown.

Series	CPU	Link I/F	SIO Type	Setting Example	Cable Diagram
	Q4A CPU Q3A CPU O2A CPU -S1	CPU Direct	RS232C	Setting Example 1 (page 7)	Cable Diagram 1 (page 13)
MELSEC QnA Series	OTA CDU		RS422/485 (4wire)	Setting Example 2 (page 8)	Cable Diagram 2 (page 14)
		2-port adapter II by Pro-face ^{*1} (Model: GP070-MD11)	RS422/485 (4wire)	Setting Example 2 (page 8)	Cable Diagram 3 (page 15)

*1 Supported by 2-port adapter II Rev. B or later. 2-port adapter II does not support the communication in 38,400. Please use it in 19,200.

■ IPC COM Port

When connecting IPC with an External Device, the COM port used depends on the series and SIO type. Please refer to the IPC manual for details.

Usable port

Series	Usable Port			
Genes	RS-232C	RS-422/485(4 wire)	RS-422/485(2 wire)	
PS-2000B	COM1 ^{*1} , COM2, COM3 ^{*1} , COM4	-	-	
PS-3450A, PS-3451A, PS3000-BA, PS3001-BD	COM1, COM2 ^{*1*2}	COM2 ^{*1*2}	COM2 ^{*1*2}	
PS-3650A, PS-3651A	COM1 ^{*1}	-	-	
PS-3700A (Pentium®4-M) PS-3710A	COM1 ^{*1} , COM2 ^{*1} , COM3 ^{*2} , COM4	COM3 ^{*2}	COM3 ^{*2}	
PS-3711A	COM1 ^{*1} , COM2 ^{*2}	COM2 ^{*2}	COM2 ^{*2}	
PL-3000B, PL-3600T, PL-3600K, PL-3700T, PL-3700K, PL-3900T	COM1 ^{*1*2} , COM2 ^{*1} , COM3, COM4	COM1 ^{*1*2}	COM1 ^{*1*2}	

*1 The RI/5V can be switched. Use the IPC's switch to change if necessary.

*2 Set up the SIO type with the DIP switch. Please set up as follows according to SIO type to be used.

DIP switch setting: RS-232C

DIP switch	Setting	Description	
1	OFF ^{*1}	Reserved (always OFF)	
2	OFF	SIO type: RS-232C	
3	OFF	510 type. R5-252e	
4	OFF	Output mode of SD (TXD) data: Always output	
5	OFF	Terminal resistance (220 Ω) insertion to SD (TXD): None	
6	OFF	Terminal resistance (220 Ω) insertion to RD (RXD): None	
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available	
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available	
9	OFF	- RS (RTS) Auto control mode: Disabled	
10	OFF		

*1 When using PS-3450A, PS-3451A, PS3000-BA and PS3001-BD, turn ON the set value.

DIP switch setting: RS-422/485 (4 wire)

DIP switch	Setting	Description	
1	OFF	Reserved (always OFF)	
2	ON	SIO type: RS-422/485	
3	ON	SIO type. K3-422/465	
4	OFF	Output mode of SD (TXD) data: Always output	
5	OFF	Terminal resistance (220 Ω) insertion to SD (TXD): None	
6	OFF	Terminal resistance (220 Ω) insertion to RD (RXD): None	
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available	
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available	
9	OFF	- RS (RTS) Auto control mode: Disabled	
10	OFF		

DIP switch setting: RS-422/485 (2 wire)

DIP switch	Setting	Description	
1	OFF	Reserved (always OFF)	
2	ON	SIO type: RS-422/485	
3	ON	510 type. NS-422/403	
4	OFF	Output mode of SD (TXD) data: Always output	
5	OFF	Terminal resistance (220 Ω) insertion to SD (TXD): None	
6	OFF	Terminal resistance (220 Ω) insertion to RD (RXD): None	
7	ON	Short-circuit of SDA (TXA) and RDA (RXA): Available	
8	ON	Short-circuit of SDB (TXB) and RDB (RXB): Available	
9	ON	- RS (RTS) Auto control mode: Enabled	
10	ON		

2 Selection of External Device

Select the External Device to be connected to the Display.

💰 New Proje	ect File
Device/Pl	.c
Maker	Mitsubishi Electric Corporation
Driver	QnA Series CPU Direct
🗖 Use S	System Area Refer to the manual of this Device/PLC
Connectio Port	n Method
	Go to Device/PLC Manual
Back	Communication Detail Settings New Screen Cancel

Setup Items	Setup Description		
Maker	Select the maker of the External Device to be connected. Select "Mitsubishi Electric Corporation".		
Select a model (series) of the External Device to be connected and connection met Select " QnA Series CPU Direct". Driver Check the External Device which can be connected in " QnA Series CPU Direct" in configuration. Image: Select a model (series) of the External Device to be connected and connection met Select " QnA Series CPU Direct". Image: Select a model (series) of the External Device to be connected in " QnA Series CPU Direct". Image: Select a model (series) of the External Device to be connected in " QnA Series CPU Direct" in configuration. Image: Select a model (series) of the External Device to be connected in " QnA Series CPU Direct" in configuration. Image: Select a model (series) of the External Device to be connected in " QnA Series CPU Direct" in configuration. Image: Select a model (series) of the External Device to be connected in " QnA Series CPU Direct" in configuration. Image: Select a model (series) of the External Device to be connected in " QnA Series CPU Direct" in configuration. Image: Select a model (series) of the External Device to be connected in " QnA Series CPU Direct" in configuration.			
Use System Area Check this option when you synchronize the system data area of Display and the de (memory) of External Device. When synchronized, you can use the ladder program External Device to switch the display or display the window on the display. Use System Area Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)" This can be also set with GP-Pro EX or in off-line mode of Display. Cf. GP Pro-EX Reference Manual " 5.17.6 Setting Guide of [System Set Window]■[Main Unit Settings] Settings Guide◆System Area Setting Cf. Maintenance/Troubleshooting "2.15.1 Settings common to all Display models◆System Area Settings"			
Port	Select the Display port to be connected to the External Device.		

3 Example of Communication Setting

Examples of communication settings of the Display and the External Device, recommended by Pro-face, are shown.

3.1 Setting Example 1

Setting of GP-Pro EX

Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1							
Summary			Change Device/PLC				
Maker Mits	ubishi Electric Corporation	n Series QnA Series CPU Direct	Port COM1				
Text Data M	ode 2 <u>Change</u>						
Communication S	ettings						
SIO Type	 RS232C 	C R\$422/485(2wire) C R\$422/	'485(4wire)				
Speed	19200	•					
Data Length	O 7						
Parity	O NONE	O EVEN ODD					
Stop Bit	© 1	O 2					
Flow Control	NONE	O ER(DTR/CTS) O XON/XOFF					
Timeout	3 ÷	(sec)					
Retry	2 📫						
Wait To Sen	d 0 🛨	(ms)					
RI / VCC	© BI	C VCC					
or VCC (5) Isolation U	e of RS232C, you can selv / Power Supply). If you u nit or CPU I/F Cable for P430-IP10-0), please selv	ect the 9th pin to RI (Input) ise the Digital's RS232C Mitsubishi PLC A Series ect it to VCC.	Default				
Device-Specific S	Device-Specific Settings						
	o. of Device/PLCs 1 Unit	A P PAGE					
	No. Device Name Settings I PLC1						

Settings of External Device

There is no setting on the External Device. The speed automatically switches according to the Display setting.

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3.2 Setting Example 2

Setting of GP-Pro EX

Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Devi	ce/PLC 1						
Sun	Summary Change Device/PLC						
	Maker Mitsubishi El	ectric Corporation	Series QnA Series CPU Direct Po	ort COM1			
	Text Data Mode	2 Change					
Con	nmunication Settings						
	SIO Type	O R\$232C	C R6422/485(2wire) • R6422/485(4wire)				
	Speed	19200	•				
	Data Length	O 7	© 8				
	Parity	O NONE	O EVEN 💿 ODD				
	Stop Bit	© 1	O 2				
	Flow Control	O NONE	O ER(DTR/CTS) O XON/XOFF				
	Timeout	3 🕂	(sec)				
	Retry	2 +					
	Wait To Send		(ms)				
	RI / VCC	© BI	O VCC				
	or VCC (5V Power	Supply). If you us PU I/F Cable for N	ct the 9th pin to RI (Input) e the Digital's RS232C Altisubishi PLC A Series ct it to VCC. Default				
Dev	Device-Specific Settings						
	Allowable No. of Dev	,	· · · · · · · · · · · · · · · · · · ·				
		me					
	No. Device Na	me	Settings				

Device Setting

There is no setting on the External Device. The speed automatically switches according to the Display setting.

4 Setup Items

Set communication settings of the Display with GP-Pro Ex or in off-line mode of the Display. The setting of each parameter must be identical to that of External Device.

"3 Example of Communication Setting" (page 7)

4.1 Setup Items in GP-Pro EX

Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Devid	ce/PLC 1						
Sum	Summary Change Device/PLC						
	Maker Mitsubishi Ele	ectric Corporation	Series QnA Series CPU Direct	Port COM1			
	Text Data Mode	2 <u>Change</u>					
Corr	munication Settings						
	SIO Type	RS232C	C RS422/485(2wire) C RS422/485(4wire)				
	Speed	19200	•				
	Data Length	O 7					
	Parity	C NONE	C EVEN © ODD				
	Stop Bit	© 1	O 2				
	Flow Control	NONE	C ER(DTR/CTS) C XON/XOFF				
	Timeout	3 📑 (sec)				
	Retry	2 🔹					
	Wait To Send	0 📫 (ms)				
	RI / VCC	• BI	C VCC				
	or VCC (5V Power !	Supply). If you use PU I/F Cable for M	st the 9th pin to RI (Input) e the Digital's RS232C litsubishi PLC A Series st it to VCC. Default				
Dev	Device-Specific Settings						
	Allowable No. of Device/PLCs 1 Unit(s)						
	No. Device Name Settings No. Device Name Settings 1 PLC1 Image						

Setup Items	Setup Description			
SIO Type	Select the SIO type to communicate with the External Device.			
Speed	elect speed between the External Device and the Display.			
Data Length	lect data length.			
Parity	Select how to check parity.			
Stop Bit	Select stop bit length.			
Flow Control	Select the communication control method to prevent overflow of transmission and reception data.			

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Setup Items	Setup Description			
Timeout	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.			
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.			
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.			
RI/VCC	You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC Please refer to the manual of the IPC for more detail.			

4.2 Settings in Off-Line Mode



• Refer to the Maintenance/Troubleshooting manual for information on how to enter off-line mode or about the operation.

Cf. Maintenance/Troubleshooting Manual "2.2 Off-line Mode"

Communication Settings

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings] in off-line mode. Touch the External Device you want to set from the displayed list.

(Page 1/2)

Comm.				
QnA Series CPU	Direct		[COM1]	Page 1/2
	SIO Type Speed Data Length Parity Stop Bit Flow Control Timeout(s)	RS232C 19200 8 0DD 1 NONE	3	
	Retry Wait to Send(ms)			
4)	Exit		Back	2005/09/02 12:42:15

Setup Items	Setup Description
SIO Type	Select the SIO type to communicate with the External Device. IMPORTANT To make the communication settings correctly, confirm the serial interface specifications of Display unit for [SIO Type]. We cannot guarantee the operation if a communication type that the serial interface does not support is specified. For details concerning the serial interface specifications, refer to the manual for Display unit.
Speed	Select speed between the External Device and the Display.
Data Length	Data length is displayed.
Parity	The parity check method is displayed.
Stop Bit	Stop bit length is displayed.
Flow Control	The communication control method to prevent overflow of transmission and reception data is displayed.

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Setup Items	Setup Description		
Timeout (s)	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.		
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.		
Wait to Send (ms)	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.		

(Page 2/2)

Comm.				
QnA Series CPU	Direct		[COM1]	Page 2/2
	Digital's R I/F Cable f	of RS232C, if y S232C Isolation or Mitsubishi PL GP430-IP10-0), p	ou use the Unit or CPU C A Series	•
	Exit	;	Back	2006/12/08 09:24:07

Setup Items	Setup Description			
RI/VCC	You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.			

5 Cable Diagram

The cable diagram shown below may be different from the cable diagram recommended by Mitsubishi Electric Corp. Please be assured there is no operational problem in applying the cable diagram shown in this manual.

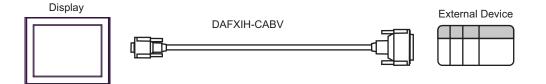
- The FG pin of the main body of the External Device must be D-class grounded. Please refer to the manual of the External Device for more details.
- SG and FG are connected inside the Display. When connecting SG to the External Device, design the system not to form short-circuit loop.
- Connect the isolation unit, when communication is not stabilized under the influence of a noise etc..

Cable Diagram 1

Display (Connection Port)	Cable	Notes
GP (COM1) ST (COM1) IPC ^{*1}	Interface internal cable for Mitsubishi FA equipments by Diatrend Corp.	Available to order the length up to 15 m
PC/AT	DAFXIH-CABV (3m)	up to 15 m

*1 Only the COM port which can communicate by RS-232C can be used.

IPC COM Port (page 4) ■



Cable Diagram 2

Display (Connection Port)		Cable	Notes
GP ^{*1} (COM1) AGP-3302B (COM2) ST ^{*2} (COM2) IPC ^{*3}	А	Mitsubishi A connection cable by Pro-face CA3-CBLA-01 (5m)	
	В	Your own cable	The cable length must be 500m or less.

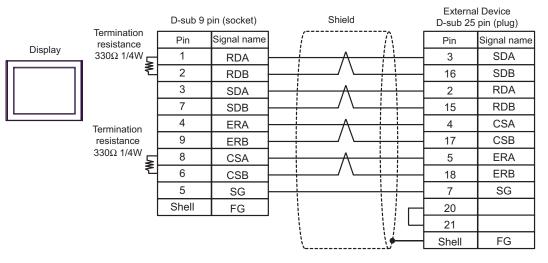
*1 All GP models except AGP-3302B

- *2 All ST models except AST-3211A
- *3 Only the COM port which can communicate by RS-422/485 (4 wire) can be used.

A) When using Mitsubishi A connection cable (CA3-CBLA-01) by Pro-face.



B) When using your own cable



Cable Diagram 3

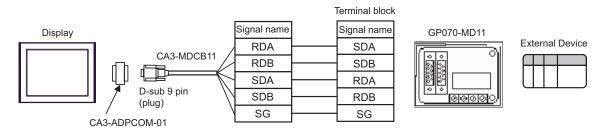
Display (Connection Port)	Cable	Notes
GP ^{*1} (COM1) AGP-3302B (COM2) ST ^{*2} (COM2) IPC ^{*3}	A COM port conversion adapter by Pro-face CA3-ADPCOM-01 + 2-port adapter cable for AGP by Pro-face CA3-MDCB11 (5m) + 2-port adapter II by Pro-face GP070-MD11	
	B Your own cable + 2-port adapter II by Pro-face GP070-MD11	The cable length must be 600m or less.
GP ^{*4} (COM2)	C Online adapter by Pro-face CA4-ADPONL-01 + 2-port adapter cable for AGP by Pro-face CA3-MDCB11 (5m) + 2-port adapter II by Pro-face GP070-MD11	
	D Online adapter by Pro-face CA4-ADPONL-01 + Your own cable + 2-port adapter II by Pro-face GP070-MD11	The cable length must be 600m or less.

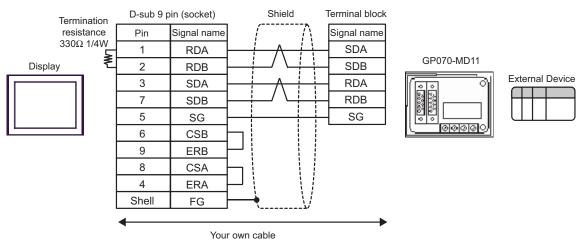
*1 All GP models except AGP-3302B

*2 All ST models except AST-3211A

*4 All GP models except GP-3200 series and AGP-3302B

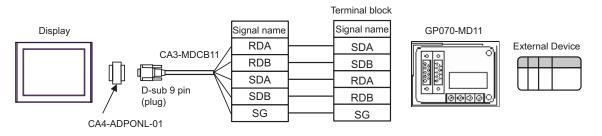
A) When using COM port conversion adapter (CA3-ADPCOM-01), 2-port adapter cable for AGP (CA3-MDCB11) by Pro-face and 2-port adapter II (GP070-MD11) by Pro-face



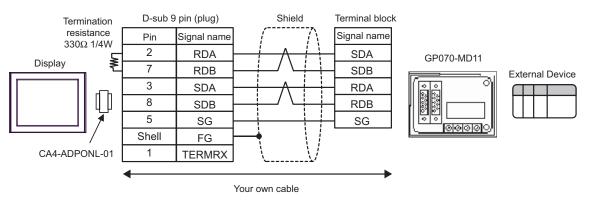


B) When using your own cable and 2-port adapter II (GP070-MD11) by Pro-face.

C) When using online adapter (CA4-ADPONL-01), 2-port adapter cable for AGP (CA3-MDCB11) by Pro-face and 2-port adapter II (GP070-MD11) by Pro-face.



D) When using online adapter (CA4-ADPONL-01) by Pro-face, your own cable and 2-port adapter II (GP070-MD11) by Pro-face.



6 Supported Device

Range of supported device address is shown in the table below.

This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Input Relay	X0000 - X1FFF	X0000 - X1FF0		<u>***</u> 0]
Output Relay	Y00000 - Y1FFF	Y0000 - Y1FF0		*** 0]
Internal Relay	M00000 - M32767	M00000 - M32752		÷16)
Special Relay	SM0000 - SM2047	SM0000 - SM2032		÷16)
Latch Relay	L000000 - L32767	L00000 - L32752		÷16)
Annunciator	F00000 - F32767	F00000 - F32752		÷16)
Edge Relay	V00000 - V32767	V00000 - V32752		(<u>+</u> 16)
Step Relay	S0000 - S8191	S0000 - S8176		÷16)
Link Relay	B0000 - B7FFF	B0000 - B7FF0		<u>***</u> 0]
Special Link Relay	SB000 - SB7FF	SB000 - SB7F0		<u>***</u> 0]
Timer (Contact)	TS00000 - TS23087			
Timer (Coil)	TC00000 - TC23087			
Retentive Timer (Contact)	SS00000 - SS23087			
Retentive Timer (Coil)	SC00000 - SC23087			
Counter (Contact)	CS00000 - CS23087			
Counter (Coil)	CC00000 - CC23087			
Timer (Current Value)		TN0000 - TN23087		
Retentive Timer (Current Value)		SN0000 - SN23087		
Counter (Current Value)		CN0000 - CN23087		
Data Register		D0000 - D25983]	(Bit F)
Special Register		SD0000 - SD2047	Ţ	
Link Register		W0000 - W657F	1	D
Special Link Register		SW000 - SW7FF	1	_{₿it} F)

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Device	Bit Address	Word Address	32 bits	Notes
File Register (Normal)		R00000 - R32767		_{₿ i t} F]*1
File Register (Block switching is not necessary)		ZR0000000 - ZR1042431		<u>₿;</u> + F]*1
		0R00000 - 0R32767		
		1R00000 - 1R32767	7	
		2R00000 - 2R32767		
		3R00000 - 3R32767	<u>[[]</u>]	
File Register ^{*2} (0R - 31R)	:	:		<u>₿ i t</u> F]*1
		28R00000 - 28R32767	_	
		29R00000 - 29R32767		
		30R00000 - 30R32767		
		31R00000 - 31R26623		

*1 You need the memory card when using the file register.

*2 Set the block No. on the head of device name. This is the device name for conversion with GP-Pro/PB III for Windows. When you newly specify the device, we recommend that you should use the file register (Block switching is not necessary).

NOTE

• Please refer to the GP-Pro EX Reference Manual for system data area.

Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)"Please refer to the precautions on manual notation for icons in the table.

"Manual Symbols and Terminology"

• Even if you use an address not existing in the External Device, no read error may be displayed. In this case, the read-out data keeps 0. In writing, an error is displayed.

7 Device Code and Address Code

Use device code and address code when you select "Device Type & Address" for the address type in data displays.

Device	Device Name	Device Code (HEX)	Address Code
Input Relay	Х	0080	Value of word address divided by 0x10
Output Relay	Y	0081	Value of word address divided by 0x10
Internal Relay	М	0082	Value of word address divided by 16
Special Relay	SM	0083	Value of word address divided by 16
Latch Relay	L	0084	Value of word address divided by 16
Annunciator	F	0085	Value of word address divided by 16
Edge Relay	V	0086	Value of word address divided by 16
Step Relay	S	0087	Value of word address divided by 16
Link Relay	В	0088	Value of word address divided by 0x10
Special Link Relay	SB	0089	Value of word address divided by 0x10
Timer (Current Value)	TN	0060	Word Address
Retentive Timer (Current Value)	SN	0062	Word Address
Counter (Current Value)	CN	0061	Word Address
Data Register	D	0000	Word Address
Special Register	SD	0001	Word Address
Link Register	W	0002	Word Address
Special Link Register	SW	0003	Word Address
File Register (Normal)	R	000F	Word Address
File Register (Block switching is not necessary)	ZR	000E	Word Address

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Device	Device Name	Device Code (HEX)	Address Code
File Register (0R - 31R)	0R	0010	Word Address
	1 R	0011	Word Address
	2R	0012	Word Address
	3R	0013	Word Address
	:	:	:
	28R	002C	Word Address
	29R	002D	Word Address
	30R	002E	Word Address
	31R	002F	Word Address

8 Error Messages

Error messages are displayed on the screen of Display as follows: "No. : Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

Item	Description		
No.	Error No.		
Device Name	Name of External Device where error occurs. Device name is a title of External Device set with GP-Pro EX.(Initial value [PLC1])		
Error Message	Displays messages related to the error which occurs.		
Error Occurrence Area	Displays IP address or device address of External Device where error occurs, or error codes received from External Device.		
	 NOTE IP address is displayed such as "IP address(Decimal): MAC address(Hex)". Device address is diplayed such as "Address: Device address". Received error codes are displayed such as "Decimal[Hex]". 		

Display Examples of Error Messages

NOTE

"RHAA035: PLC1: Error has been responded for device write command (Error Code: 2 [02H])"

Refer to your External Device manual for details on received error codes.
Refer to "When an error is displayed (Error Code List)" in "Maintenance/Troubleshooting Manual" for details on the error messages common to the driver.