FANUC LTD.

Power Mate Series Driver

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Introduction

This manual describes how to connect the Display and the External Device (target PLC).

In this manual, the connection procedure will be described by following the below sections:

1	System Configuration This section shows the types of External Devices which can be connected and SIO type.	"1 System Configuration" (page 3)
2	Selection of External Device Select a model (series) of the External Device to be connected and connection method.	^{CP} "2 Selection of External Device" (page 7)
3	Example of Communication Settings This section shows setting examples for communicating between the Display and the External Device.	"3 Example of Communication Setting" (page 8)
4	Setup Items This section describes communication setup items on the Display. Set communication settings of the Display with GP-Pro Ex or in off-line mode.	^{ভেল} "4 Setup Items" (page 11)
5	Cable Diagram This section shows cables and adapters for connecting the Display and the External Device.	^{ক্টে} "5 Cable Diagram" (page 14)
	Operation	

1 System Configuration

The system configuration in the case when the External Device of FANUC LTD. and the Display are connected is shown.

IMPORTANT

• Be sure to inform the Fanuc Corporation clearly that the system will be connected with Display.

Series	CPU	Link I/F	SIO Type	Setting Example	Cable Diagram
Fanuc Power Mate Series	Power Mate- MODEL D	Port on CPU Unit ^{*1}	RS422/485 (4wire)	Setting Example 1 (page 8)	Cable Diagram 1 (page 14)
Fanuc Power Mate i Series	Power Mate i-MODEL D Power Mate i-MODEL H	Port on CPU Unit ^{*1}	RS422/485 (4wire)	Setting Example 1 (page 8)	Cable Diagram 4 (page 19)
	16-Model C	Port2 on CPU Unit ^{*1}	RS232C	Setting Example 2 (page 9)	Cable Diagram 2 (page 17)
Fanuc Series ^{*2}	16-Model C 18-Model C 16i-Model A 16i-Model B 18i-Model A 18i-Model B 21i-Model A 30i-Model A 31i-Model A 32i-Model A	Port2 on CPU Unit ^{*1}	RS232C	Setting Example 2 (page 9)	Cable Diagram 3 (page 18)

*1 The serial port used for the connection is different according to CPU. The serial port that can be used is as follows.

CPU	Serial port
PowerMate-MODEL D	JD14
16-Model C	JD5B
18-Model C 16i-Model A 16i-Model B 18i-Model A 18i-Model B 21i-Model A 21i-Model B	JD36B
30i-Model A 31i-Model A 32i-Model A	JD36A or JD54
i-Model D i-Model H	JD40

*2 The touch panel function on the LCD of the CNC cannot be used simultaneously with the Display.

Connection Configuration

• 1:1 Connection



■ IPC COM Port

When connecting IPC with an External Device, the COM port used depends on the series and SIO type. Please refer to the IPC manual for details.

Usable port

Series	Usable Port			
Genes	RS-232C	RS-422/485(4 wire)	RS-422/485(2 wire)	
PS-2000B	COM1 ^{*1} , COM2, COM3 ^{*1} , COM4	-	-	
PS-3450A, PS-3451A	COM1, COM2 ^{*1*2}	COM2 ^{*1*2}	COM2*1*2	
PS-3650A, PS-3651A	COM1 ^{*1}	-	-	
PS-3700A (Pentium®4-M) PS-3710A	COM1 ^{*1} , COM2 ^{*1} , COM3 ^{*2} , COM4	COM3 ^{*2}	COM3 ^{*2}	
PS-3711A	COM1 ^{*1} , COM2 ^{*2}	COM2 ^{*2}	COM2 ^{*2}	
PL-3000B, PL-3600T, PL-3600K, PL-3700T, PL-3700K, PL-3900T	COM1 ^{*1*2} , COM2 ^{*1} , COM3, COM4	COM1*1*2	COM1 ^{*1*2}	

*1 The RI/5V can be switched. Use the IPC's switch to change if necessary.

*2 Set up the SIO type with the DIP switch. Please set up as follows according to SIO type to be used.

DIP switch setting: RS-232C

DIP switch	Setting	Description	
1	OFF ^{*1}	Reserved (always OFF)	
2	OFF	SIO type: RS-232C	
3	OFF	510 type. K5-252e	
4	OFF	Output mode of SD (TXD) data: Always output	
5	OFF	Terminal resistance (220 Ω) insertion to SD (TXD): None	
6	OFF	Terminal resistance (220 Ω) insertion to RD (RXD): None	
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available	
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available	
9	OFF	- RS (RTS) Auto control mode: Disabled	
10	OFF		

*1 When using PS-3450A and PS-3451A, turn ON the set value.

DIP switch setting: RS-422/485 (4 wire)

DIP switch	Setting	Description	
1	OFF	Reserved (always OFF)	
2	ON	SIO type: RS-422/485	
3	ON	510 type. K5-422/485	
4	OFF	Output mode of SD (TXD) data: Always output	
5	OFF	Terminal resistance (220 Ω) insertion to SD (TXD): None	
6	OFF	Terminal resistance (220 Ω) insertion to RD (RXD): None	
7	OFF	Short-circuit of SDA (TXA) and RDA (RXA): Not available	
8	OFF	Short-circuit of SDB (TXB) and RDB (RXB): Not available	
9	OFF	- RS (RTS) Auto control mode: Disabled	
10	OFF		

DIP switch setting: RS-422/485 (2 wire)

DIP switch	Setting	Description	
1	OFF	Reserved (always OFF)	
2	ON	SIO type: RS-422/485	
3	ON	SIO type. K3-422/465	
4	OFF	Output mode of SD (TXD) data: Always output	
5	OFF	Terminal resistance (220 Ω) insertion to SD (TXD): None	
6	OFF	Terminal resistance (220 Ω) insertion to RD (RXD): None	
7	ON	Short-circuit of SDA (TXA) and RDA (RXA): Available	
8	ON	Short-circuit of SDB (TXB) and RDB (RXB): Available	
9	ON	– RS (RTS) Auto control mode: Enabled	
10	ON		

2 Selection of External Device

Select the External Device to be connected to the Display.

💰 New Project File		×
GP-Pro	Device/PLC	
	Maker FANUC LTD.	•
	Driver Power Mate Series	•
	🗖 Use System Area	Refer to the manual of this Device/PLC
	Connection Method	
	Port COM1 💌	
		Go to Device/PLC Manual
Back (3) Communication Settings New Logi	c New Screen Cancel

Setup Items	Setup Description	
Maker	Select the maker of the External Device to be connected. Select "FANUC LTD.".	
Driver	Select a model (series) of the External Device to be connected and connection method. Select "Power Mate Serie". Check the External Device which can be connected in "Power Mate Serie" in system configuration.	
Use System Area	 Check this option when you synchronize the system data area of Display and the device (memory) of External Device. When synchronized, you can use the ladder program of External Device to switch the display or display the window on the display. Cf. GP Pro-EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)" This can be also set with GP-Pro EX or in off-line mode of Display. Cf. GP Pro-EX Reference Manual " 5.17.6 Setting Guide of [System Setting Window]■[Main Unit Settings] Settings Guide System Area Setting" Cf. Maintenance/Troubleshooting "2.15.1 Settings common to all Display models \$System Area Settings" 	
Port	Select the Display port to be connected to the External Device.	

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3 Example of Communication Setting

Examples of communication settings of the Display and the External Device, recommended by Pro-face, are shown.

3.1 Setting Example 1

Settings of GP-Pro EX

Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1			
Summary			Change Device/PLC
Maker FANUC LTD.		Driver Power Mate Series	Port COM1
Text Data Mode	1 <u>Change</u>		
Communication Settings			
SIO Type	C RS232C	C RS422/485(2wire) © RS422/485(4wire)	
Speed	19200	•	
Data Length	O 7		
Parity	C NONE	EVEN ODD	
Stop Bit	€ 1	C 2	
Flow Control	NONE	C ER(DTR/CTS) C XON/XOFF	
Timeout	3 🔹 (se	ec)	
Retry	2 ÷		
Wait To Send	0 🕂 (m	\$]	
RI / VCC	© BL	O VCC	
	Supply). If you use I	the 9th pin to RI (Input) the Digital's RS232C Default	
Device-Specific Settings			
Allowable No. of Devic No. Device Nam			
No. Device Nam	IE	Settings	

Settings of External Device

Communication setting of External Device is as follows, and cannot be changed.

Setup Items	Setup Description
SIO Type	RS422/485 (4wire)
Data Rate	19200 bps
Data Length	8 bits
Parity	Even
Stop Bits	1 bit
Flow Control	None

3.2 Setting Example 2

Settings of GP-Pro EX

♦ Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Device/PLC 1					
Summary				Change Device/PLC	
Maker FANUC	LTD.	Driver Power Mate	Series	Port COM1	
Text Data Mode	1 <u>Change</u>				
Communication Settin	gs				
SIO Type	RS232C	C RS422/485(2wire)	RS422/485(4wire)		
Speed	19200	•			
Data Length	O 7	© 8			
Parity	C NONE	• EVEN C O	DD		
Stop Bit	I 1	O 2			
Flow Control	NONE	O ER(DTR/CTS) O X	ON/XOFF		
Timeout	3 🕂 1	sec)			
Retry	2 🔅				
Wait To Send	0 🕂 1	ms)			
RI / VCC	BI BI BI C BI C C	O VCC			
or VCC (5V Pc	RS232C, you can sele wer Supply). If you us please select it to VCC.	st the 9th pin to RI (Input) a the Digital's RS232C	Default		
Device-Specific Settir	ngs				
	Allowable No. of Device/PLCs 1 Unit(s) 10 No. Device Name Settinos				
No. Devic 1 PLC1	e Name	Settings			

Settings of External Device

Speed is set up by setting up the parameter by which a monitor is carried out by display of External Device. Other setup is fixed values and cannot be changed.

Setup Items	Setup Description
SIO Type	RS232C
Speed	Sets up with a parameter (refer to procedure).
Data Length	8 bits
Parity	Even
Stop Bits	1 bit
Flow Control	None

Procedure

The setting method of speed is explained to an example for 30i-Model A.

1 Permit the parameter writing.

Press the [OFFSET] key of an External Device operation board, and select the [Stting].

Change "0" of parameter writing into "1", and press the [INPUT] key.

2 Setting the parameter for display connection.

Press the [MDI] key of External Device operation board, and shift to MDI mode.

Press the [SYSTEM] key in MDI mode and the parameter screen is displayed.

Press the [Next page] and the parameter input screen is displayed.

Input the "3119" into parameter No. and the 3rd (3119. 3) bit is set to 0.

3 Setting the speed.

Setting the 1st (13101. 1) bit of parameter No.13101 to 1, and the setting value is written in parameter No.123.

Setup Description (Dec)	Data Rate (bps)
9	2400
10	4800
11	9600
12	19200

NOTE

When the 1st bit of parameter No.13101 is 0, a transfer rate is 19200bps fixation. When communicating by 19200bps, operation of Procedure 3 is unnecessary.

4 Turn off the power supply of External Device, and turn on the power supply again.

4 Setup Items

Set communication settings of the Display with GP-Pro EX or in off-line mode of the Display. The setting of each parameter must be identical to that of External Device.

"3 Example of Communication Setting" (page 8)

4.1 Setup Items in GP-Pro EX

Communication Settings

To display the setting screen, select [Device/PLC Settings] from [System setting window] in workspace.

Devid	ce/PLC1				
Sum	mary			Change Device/	PLC
	Maker FANUCLTD.		Driver Power Mate Series	Port COM1	
	Text Data Mode	1 <u>Change</u>			
Corr	munication Settings				
	SIO Type	• RS232C	O RS422/485(2wire) O RS422/485(4wire)		
	Speed	19200	•		
	Data Length	O 7	© 8		
	Parity	O NONE	EVEN O ODD		
	Stop Bit	⊙ 1	© 2		
	Flow Control	NONE	○ ER(DTR/CTS) ○ XON/XOFF		
	Timeout	3 🔹 (s	ec)		
	Retry	2			
	Wait To Send	0 📫 (r	ns)		
	RI / VCC	• RI	○ VCC		
		Supply). If you use	t the 9th pin to RI (Input) the Digital's RS232C Default		
Dev	ice-Specific Settings				
	Allowable No. of Devi				
	No. Device Nan	ne	Settings		
	· ·				

Setup Items	Setup Description
SIO Type	Select the SIO type to communicate with the External Device.
Speed	Select speed between the External Device and the Display.
Data Length	Display data length.
Parity	Select how to check parity.
Stop Bit	Select stop bit length.
Flow Control	Select the communication control method to prevent overflow of transmission and reception data.
Timeout	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.
RI/VCC	You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.

4.2 Setup Items in Off-Line Mode



• Refer to the Maintenance/Troubleshooting manual for information on how to enter off-line mode or about the operation.

Cf. Maintenance/Troubleshooting Manual "2.2 Off-line Mode"

Communication Settings

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings] in off-line mode. Touch the External Device you want to set from the displayed list.

Comm.	Option			
Power Mate Seri	es		[COM1]	Page 1/1
	SIO Type Speed	RS232C 19200	•	
	Data Length Parity	8 O NONE	• EVEN	ODD
	Stop Bit Flow Control	• 1 NONE	• 2]
	Timeout(s) Retry		3 ▼ ▲	-
	Wait To Send(ms)			
	Exit		Back	2006/09/29 13:50:16

Setup Items	Setup Description		
	Select the SIO type to communicate with the External Device.		
SIO Type	IMPORTANT To make the communication settings correctly, confirm the serial interface specifications of Display unit for [SIO Type]. We cannot guarantee the operation if a communication type that the serial interface does not support is specified. For details concerning the serial interface specifications, refer to the manual for Display unit.		
Speed	Select speed between the External Device and the Display.		
Data Length	Display data length.		
Parity	Select how to check parity.		
Stop Bit	Select stop bit length.		
Flow Control	Select the communication control method to prevent overflow of transmission and reception data.		
Timeout	Use an integer from 1 to 127 to enter the time (s) for which the Display waits for the response from the External Device.		
Retry	In case of no response from the External Device, use an integer from 0 to 255 to enter how many times the Display retransmits the command.		
Wait To Send	Use an integer from 0 to 255 to enter standby time (ms) for the Display from receiving packets to transmitting next commands.		

Option

To display the setting screen, touch [Device/PLC Settings] from [Peripheral Settings]. Touch the External Device you want to set from the displayed list, and touch [Option].

Comm.	Option			
Power Mate Seri			[COM1]	Page 1/1
	the 9th pir Power Suppl	 RI of RS232C, you to RI(Input) or y) If you use th ation Unit, ples 	can select • VCC(5V me Digital's	
	Exit		Back	2006/09/29 13:50:19

Setup Items	Setup Description	
RI/VCC	You can switch RI/VCC of the 9th pin when you select RS232C for SIO type. It is necessary to change RI/5V by changeover switch of IPC when connect with IPC. Please refer to the manual of the IPC for more detail.	

The cable diagram shown below may be different from the cable diagram recommended by FANUC LTD.. Please be assured there is no operational problem in applying the cable diagram shown in this manual.

- The FG pin of the External Device body must be D-class grounded. Please refer to the manual of the External Device for more details.
- SG and FG are connected inside the Display. When connecting SG to the External Device, design the system not to form short-circuit loop.
- Connect the isolation unit, when communication is not stabilized under the influence of a noise etc..

Display (Connection Port)		Cable	Notes
GP ^{*1} (COM1) AGP-3302B (COM2) ST ^{*2} (COM2) IPC ^{*3}	А	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	
	В	Your own cable	
GP ^{*5} (COM2)	С	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	*4
	D	Online adapter by Pro-face CA4-ADPONL-01 + Your own cable	

Cable Diagram 1

*1 All GP models except AGP-3302B

*2 All ST models except AST-3211A

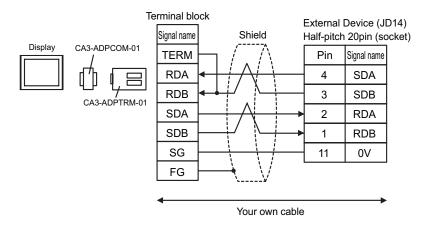
*3 Only the COM port which can communicate by RS-422/485 (4 wire) can be used.

IPC COM Port (page 5)

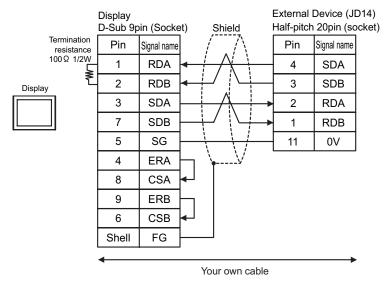
*4 Check the cable length with Fanuc Motion Controller PLC's users manual.
 It is necessary to connect the terminal resistance 100 Ω in RDA and RDB of JD15 of Motion Controller.

*5 All GP models except GP-3200 series and AGP-3302B

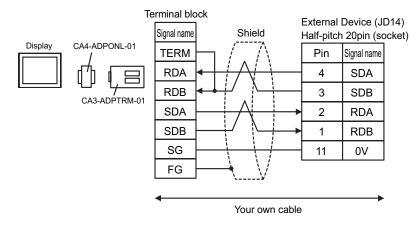
A) When using the COM port conversion adapter (CA3-ADPCOM-01), the terminal block conversion adapter (CA3-ADPTRM-01) by Pro-face and your own cable



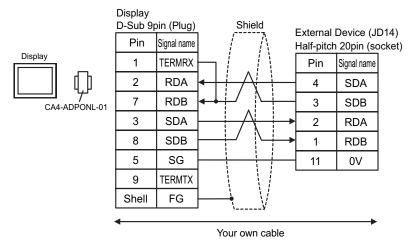
B) When using your own cable



C) When using the online adapter (CA4-ADPONL-01), the terminal block conversion adapter (CA3-ADPTRM-01) by Pro-face and your own cable



D) When using the online adapter (CA4-ADPONL-01) by Pro-face and your own cable

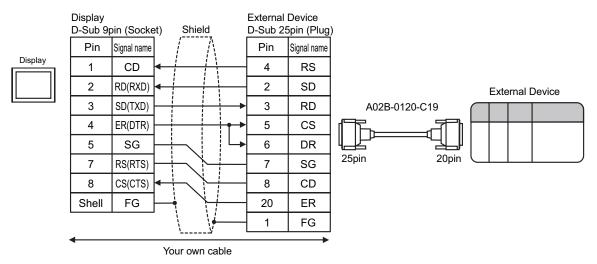


Display (Connection Port)	Cable	Notes
GP (COM1)	Your own cable	
ST (COMI)	+	The cable length must be
ST (COM1) IPC ^{*1}	Fanuc's converting cable	15m or less.
PC/AT	A02B-0120-C19	

*1 Only the COM port which can communicate by RS-232C can be used.

IPC COM Port (page 5) ■

When using your own cable and the Fanuc's converting cable A02B-0120-C19

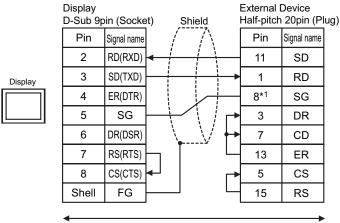


Display (Connection Port)	Cable	Notes
GP (COM1) ST (COM1) IPC ^{*1} PC/AT	Your own cable	The cable length must be 15m or less.

*1 Only the COM port which can communicate by RS-232C can be used.

^C ■ IPC COM Port (page 5)

When using your own cable



Your own cable

*1 When connecting with 30i-Model A, 31i-Model A or 32i-Model A, The pin number of SG changes with ports to be used.

Use port	Pin No. of SG
JD36A	8
JD54	4

Display (Connection Port)		Cable	Notes
GP ^{*1} (COM1) AGP-3302B (COM2) ST ^{*2} (COM2) IPC ^{*3}	A	COM port conversion adapter by Pro-face CA3-ADPCOM-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	
	В	Your own cable	
GP ^{*4} (COM2)	С	Online adapter by Pro-face CA4-ADPONL-01 + Terminal block conversion adapter by Pro-face CA3-ADPTRM-01 + Your own cable	Cable length: 1200m or less
	D	Online adapter by Pro-face CA4-ADPONL-01 + Your own cable	

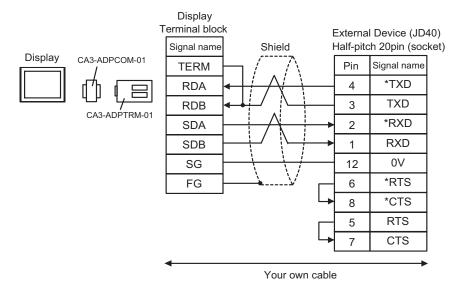
*1 All GP models except AGP-3302B

*2 All ST models except AST-3211A

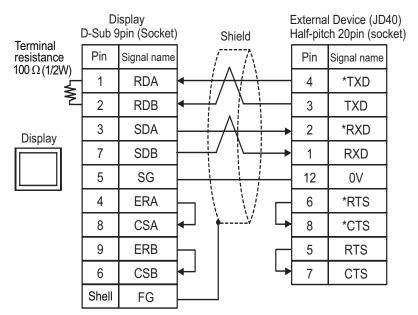
*3 Only the COM port which can communicate by RS-422/485 (4 wire) can be used. ☞ ■ IPC COM Port (page 5)

*4 All GP models except GP-3200 series and AGP-3302B

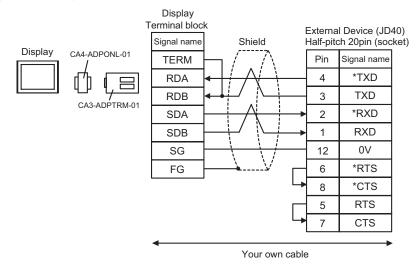
A) When using the COM port conversion adapter (CA3-ADPCOM-01), the terminal block conversion adapter (CA3-ADPTRM-01) by Pro-face and your own cable



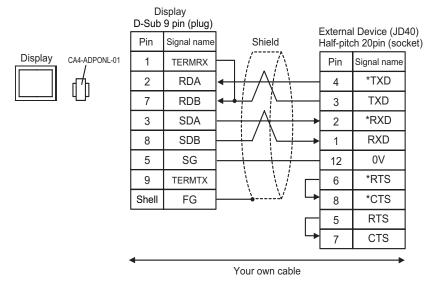
B) When using your own cable



 C) When using the online adapter (CA4-ADPONL-01), the terminal block conversion adapter (CA3-ADPTRM-01) by Pro-face and your own cable



D) When using the online adapter (CA4-ADPONL-01) by Pro-face and your own cable



6 Supported Device

Range of supported device address is shown in the table below. Please note that the actually supported range of the devices varies depending on the External Device to be used. Please check the actual range in the manual of your connecting equipment.

6.1 Fanuc Power Mate Series

This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Input relay	X00000.0-X00127.7 X01000.0-X01063.7	X00000-X00126 X01000-X01062	<u>[L/H]</u>	<u>+</u> 2)
Output relay	Y00000.0-Y00127.7 Y01000.0-Y01063.7	Y00000-Y00126 Y01000-Y01062		÷2)
Internal relay	R00000.0-R00999.7	R00000-R00998		÷ 2]
Keep relay	K0000.0-K0019.7	K0000-K0018		÷2]
Timer		Т0000-Т0078		÷2]
Counter		C0000-C0078		÷2)
Data table		D00000-D01858		[÷ 2] <u>₿ ; т</u> 7] *1

*1 The maximum address available for bit access is D01859.7.

NOTE

• Please refer to the GP-Pro EX Reference Manual for system data area.

- Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)"
- Please refer to the precautions on manual notation for icons in the table.

"Manual Symbols and Terminology"

6.2 Fanuc Power Mate i Series

			be specified	a as system data area.
Device	Bit Address	Word Address	32 bits	Notes
Input relay	X00000.0-X00127.7 X01000.0-X01003.7 X01020.0-X01051.7	X00000-X00126 X01000-X01002 X01020-X01050		÷2)
Output relay	Y00000.0-Y00127.7 Y01000.0-Y01002.7 Y01020.0-Y01051.7	Y00000-Y00126 Y01000 Y01020-Y01050		÷2]
Internal relay	R00000.0-R02999.7 R09000.0-R09199.7	R00000-R02998 R09000-R09198	[L/H]	[<u>+ 2</u>] ^{∗1}
Keep relay	K0000.0-K0039.7 K0900.0-K0909.7	K0000-K0038 K0900-K0908		÷ 2] ^{*2}
Timer		Т0000-Т0298		÷2]
Counter		C0000-C0198		÷ 2]
Data table		D00000-D07998		÷ 2] *3

*1 Bit Address "R09000.0-R09199.7" and Word Address "R09000-R09198" are the system control areas. Do not write the data in these addresses.

*2 Bit Address "K0900.0-K0909.7" and Word Address "K0900-K0908" are the system control areas. Do not write the data in these addresses.

*3 The maximum address available for bit access is D07999.7.

NOTE

• Please refer to the GP-Pro EX Reference Manual for system data area.

Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)"Please refer to the precautions on manual notation for icons in the table.

"Manual Symbols and Terminology"

This address can be specified as system data area.

6.3 Fanuc Series

This address can be specified as system data area.

Device	Bit Address	Word Address	32 bits	Notes
Input relay	X00000.0-X00127.7 X00200.0-X00327.7 X00400.0-X00527.7 X00600.0-X00727.7 X01000.0-X01127.7	X00000-X00126 X00200-X00326 X00400-X00526 X00600-X00726 X01000-X01126		[÷2] ^{∗1}
Output relay	Y00000.0-Y00127.7 Y00200.0-Y00327.7 Y00400.0-Y00527.7 Y00600.0-Y00727.7 Y01000.0-Y01127.7	Y00000-Y00126 Y00200-Y00326 Y00400-Y00526 Y00600-Y00726 Y01000-Y01126	 	÷2]
Internal relay	R00000.0-R07999.7	R00000-R07998		÷2)
Keep relay	K00000.0-K00099.7	K0000-K00098		÷ 2]
Timer		Т0000-Т0498		÷2)
Counter		C0000-C0398 C5000-C5198		÷ 2]
Data table		D00000-D09998		÷ 2] Bit7] *2

*1 Write disable

*2 The maximum address available for bit access is D09999.7.

NOTE

• Please refer to the GP-Pro EX Reference Manual for system data area.

Cf. GP-Pro EX Reference Manual "Appendix 1.4 LS Area (Direct Access Method)"Please refer to the precautions on manual notation for icons in the table.

"Manual Symbols and Terminology"

7 Device Code and Address Code

Use device code and address code when you select "Device Type & Address" for the address type in data displays.

Device	Device Name	Device Code (HEX)	Address Code
Input relay	Х	0080	Word address / 2
Output relay	Y	0081	Word address / 2
Internal relay	R	0082	Word address / 2
Keep relay	K	0083	Word address / 2
Timer	Т	0060	Word address / 2
Counter	С	0061	Word address / 2
Data table	D	0000	Word address / 2

8 Error Messages

Error messages are displayed on the screen of Display as follows: "No. : Device Name: Error Message (Error Occurrence Area)". Each description is shown below.

Item	Description		
No.	Error No.		
Device Name	Name of External Device where error occurs. Device name is a title of External Device set with GP-Pro EX. (Initial value [PLC1])		
Error Message	Displays messages related to the error which occurs.		
	Displays IP address or device address of External Device where error occurs, or error codes received from External Device.		
Error Occurrence Area	 NOTE IP address is displayed such as "IP address (Decimal): MAC address (Hex)". Device address is displayed such as "Address: Device address". Received error codes are displayed such as "Decimal [Hex]". 		

Display Examples of Error Messages

"RHAA036: PLC1: Error has been responded for device write command (Error Code: 2 [02H])"

NOTE
Refer to your External Device manual for details on received error codes.
Refer to "When an error is displayed (Error Code List)" in "Maintenance/Troubleshooting Manual" for details on the error messages common to the driver.

■ Error Message Peculiar to External Device

Message ID	Error Message	Description
RHxx128	(Node Name): Error has been responded for device read command (Major: [Hex], Minor: [Hex])	Error has been responded for device read command.
RHxx129	(Node Name): Error has been responded for device write command (Major: [Hex], Minor: [Hex])	Error has been responded for device write command.