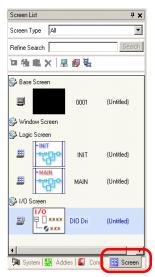
## 31.3 Mapping I/O to the GP Built-in DIO

## 31.3.1 I/O Terminals in the GP Built-in DIO

Displays the I/O Screen and maps addresses to the I/O terminals in the GP built-in DIO.

## Displaying the I/O Screen

1 Click the [Screen List] tab to open the [Screen List] Window.



• If the [Screen List] tab is not displayed in the Work Space, on the [View (V)] menu, point to [Work Space (W)] and then click [Screen List Window (G)].

2 Double-click the [I/O Screen] to display the I/O in the workspace.

Screen List 🛛	0	🔛 DIO Dr	iver	
Screen Type All		4 × 🛋	l ♣ X	
Refine Search Sear		DIO Driver(II Name	D:#1) Variable	IEC Address
🗀 🚳 🛍 🗙  🗮 🛃 💺	t		Vallable	IEC Address
Base Screen  D001 (Unitled) Window Screen		2 2 3 4 2 5 2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		
🚱 Logic Screen	Ш			
🐼 I/O Screen				
DIO Dri (Untitled)				
🕅 System 🛗 Addres 📓 Comm 🔡 Scree				

• For how to map addresses to I/O terminals, refer to the following section.

## 31.3.2 I/O Screen Setup Guide

题 DIO Driver						
🔁 👗 🛱	🛓 🖑 🗙					
DIO Drive	r(ID:#1)					
Name	Variable	IEC Address				
0 10						
🖉 11						
D 12						
🖉 I3						
🔊 I4						
<b>5</b>						
🖉 Q0						
🖉 ଭୀ						

Setting		Description
Сору	<b>4</b>	To copy a variable select it and click the icon.
Cut	X	To cut a variable select it and click the icon.
Paste	<b>1</b>	To paste a variable, Copy or Cut it to the clipboard and then click the icon.
Edit	\$	To change a variable or register a new variable, select it and click the icon.
Delete	X	To delete a variable select it and click the icon.
Name		Displays the terminal ID symbol.
Variable		Displays the address mapped to the terminal.
IEC Address		Displays the I/O address (IEC address).