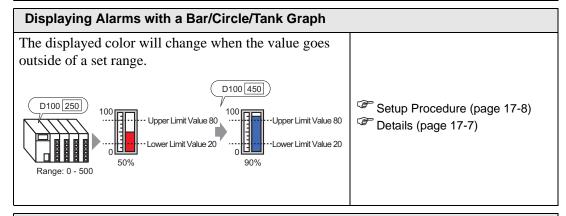
17 Graph Display

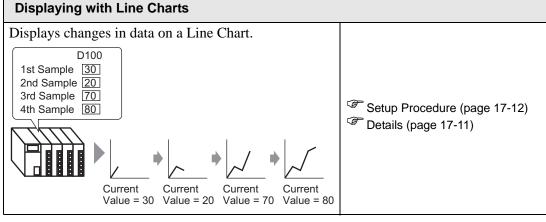
This chapter explains about "Graph" in GP-Pro EX, and the basic ways of creating and managing them. Please start by reading "17.1 Settings Menu" (page 17-2) and then turn to the corresponding page.

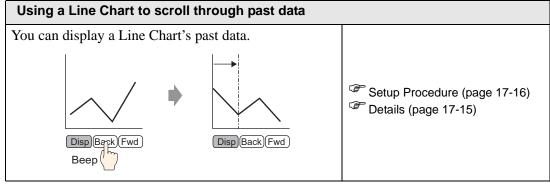
17.1	Settings Menu	17-2
17.2	Displaying the Current Value with a Bar/Circle/Tank Graph	17-4
17.3	Displaying Alarms with a Bar/Circle/Tank Graph	17-7
17.4	Displaying with Line Charts	17-11
17.5	Using a Line Chart to scroll through past data	17-15
17.6	Displaying Multiple Addresses Concurrently (Block Display)	17-19
17.7	Settings Guide	17-24
17.8	Restrictions	17-69

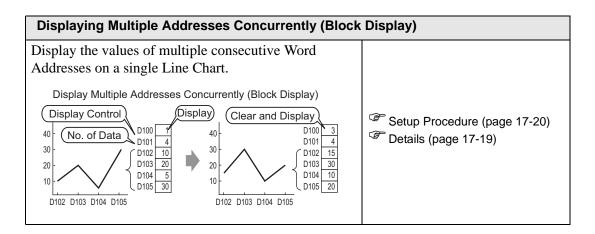
17.1 Settings Menu

Designated data stored in a device/PLC can be displayed as a Graph. Setup Procedure (page 17-5) Details (page 17-4)





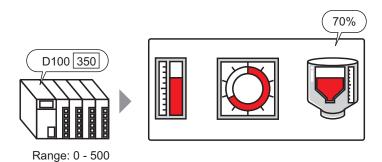




17.2 Displaying the Current Value with a Bar/Circle/Tank Graph

17.2.1 **Details**

The current value is automatically converted to a value corresponding to the set range and displayed on the Graph.



17.2.2 Setup Procedure

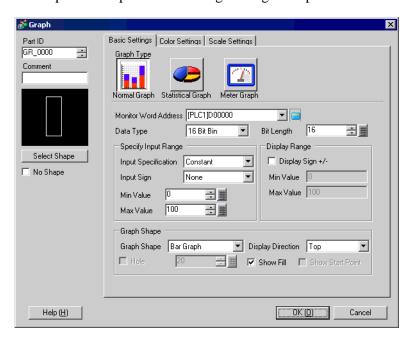


- Please refer to the settings guide for details.
 - "17.7.1 Graph Part Settings Guide" (page 17-24)
- For details about placing parts or setting addresses, shapes, or colors, please refer to the "Part Editing Procedure".
 - ** "9.6.1 Editing Parts" (page 9-37)

Displays word address (D100) data on a Bar Graph.



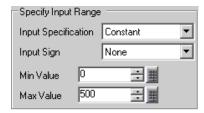
- 1 Select the [Part (P)] menu [Graph (G)] command or click and place the Part on the screen.
- 2 Double-click the placed Graph and the settings dialog box opens.



3 Set the address (D100) you want to display in [Monitor Word Address], and designate data type and bit length that will be stored there.



4 Select [Constant] as the [Input Specification], and designate the range of data that will be stored in that address (e.g.: min value 0, max value 500). If storing negative numbers, please set the [Input Sign] to [2's Complement] or [MSB Sign].

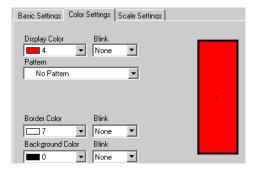


5 Select [Bar Graph] as the [Graph Shape].

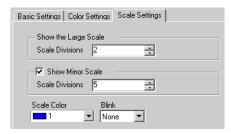


• You can also select [Circle Graph], [Semicircle Graph], and [Tank Graph].

- 6 In [Select Shape], select the Graph's shape.
- 7 Set the Graph's display color in the [Color Settings] tab's [Display Color]. Set the Graph's other colors (pattern color, border color, etc.) if necessary.



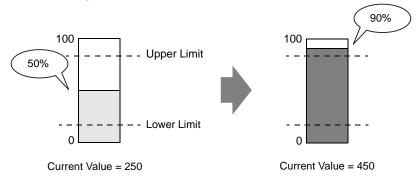
8 On the [Scale Settings] tab, set the scale's display settings, designate the scale's colors, and click [OK].



17.3 Displaying Alarms with a Bar/Circle/Tank Graph

17.3.1 **Details**

e.g.: When the data range is 0-500



Designate the range and then when the value is outside of that range, the Graph's color will change.

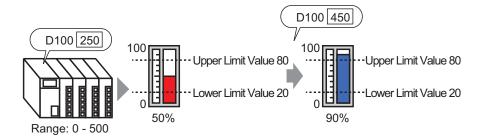
This is useful for judging normal and abnormal values by sight.

17.3.2 Setup Procedure

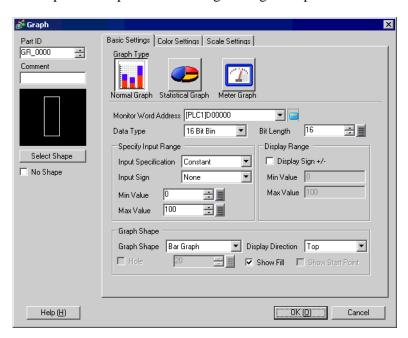


- Please refer to the settings guide for details.
 - "17.7.1 Graph Part Settings Guide" (page 17-24)
- For details about placing parts or setting addresses, shapes, or colors, please refer to the "Part Editing Procedure".
 - ⁹ "9.6.1 Editing Parts" (page 9-37)

Set the Graph's color so that it changes when the word address' (D100) data goes below 20% or above 80% of the Input Range.



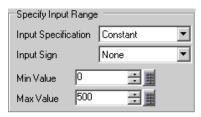
- 1 Select the [Part (P)] menu [Graph (G)] command or click and place the Part on the screen.
- 2 Double-click the placed Graph and the settings dialog box opens.



3 Set the address (D100) you want to display in [Monitor Word Address], and designate data type and bit length that will be stored there.



4 Select [Constant] as the [Input Specification], and designate the range (e.g.: Min Value 0, Max Value 500) of data that will be inputted in that address

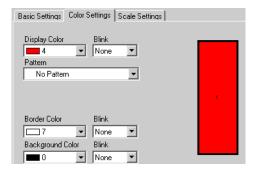


5 Select [Bar Graph] as the [Graph Shape].



• You can also select [Circle Graph], [Semicircle Graph], and [Tank Graph].

- 6 In [Select Shape], select the Graph's shape.
- 7 Set the Graph's display color in the [Color Settings] tab's [Display Color]. Set the Graph's other colors (pattern color, border color, etc.) if necessary.

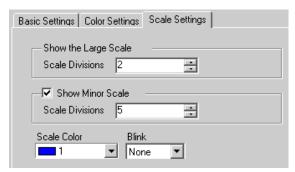


8 Select the [Alarm Settings] check box, and specify the alarm range (percentage). (e.g.: Lower Limit Value 20, Upper Limit Value 80).

In [Display Color], set the Alarm Display color.



9 As needed, set whether the scales will appear or not and the Scale's color on the [Scale Settings] tab, and click [OK].



17.4 Displaying with Line Charts

17.4.1 Details



By taking data regular or random intervals, it can be displayed on a Line Chart. This is useful for identifying large changes in data, and for monitoring the correlation between many data items.

Up to 20 separate data lines can be displayed on a single Line Chart.



- Use the Sampling function to get data. To display an Historical Trend Graph, you first need to set connection device/PLC data to be collected in the GP, using the Sampling Settings.
 - "24.3 Sampling Data at Constant Intervals" (page 24-5)

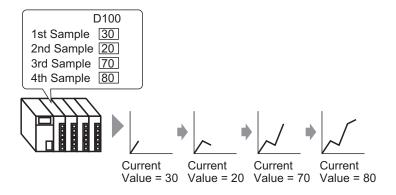
"24.4 Sampling Data at Specific Periods" (page 24-10)

17.4.2 Setup Procedure

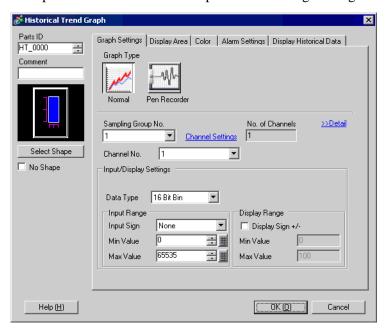


- Please refer to the settings guide for details.
 - "17.7.2 Historical Trend Graph Settings Guide" (page 17-40)
- For details about placing parts or setting addresses, shapes, or colors, please refer to the "Part Editing Procedure".
 - **9.6.1 Editing Parts" (page 9-37)

Each time a Word Address' (D100) data is acquired (sampled), that data gets displayed on the Line Chart.



- 1 Select the [Part (P)] menu [Historical Trend Graph (H)] command or click and place the Part on the screen.
- 2 Double-click the placed Historical Trend Graph and the settings dialog box opens.

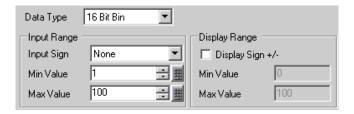


3 In [Select Shape], select the Graph's shape.

- 4 In [Sampling Group No.], select the number of the sampling group you want to display.
- 5 Click on [Channel Settings] and the following dialog box will open. Set the number of data lines (1 channel) to be displayed on the graph in [No. of Channels], and select the graph display address (e.g.: D100) in [Channel No.1].



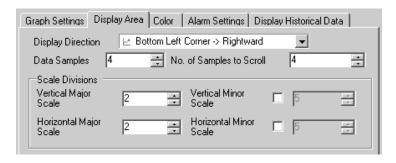
6 Set the data type and range (Min Value/Max Value) for data on the graph.



7 On the [Color] tab, set the color and Line Type to be displayed, and Graph Area Color.



8 On the [Display Area] tab, set the graph's display direction and the number of Data Sample "4". Set the [No. of Samples to Scroll] to the same value as the number of Data Sample.



9 Adjust the scale settings as necessary, and click [OK].

17.5 Using a Line Chart to scroll through past data

17.5.1 Details



You can display a Line Chart's past data.

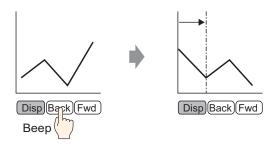
Past data that has already be cleared from the screen can be displayed again. This function is useful for referring to recent past data or looking for changes in data.

17.5.2 Setup Procedure



- Please refer to the settings guide for details.
 - "17.7.2 Historical Trend Graph Settings Guide" (page 17-40)
- For details of the part placement method and the address, shape, color, and label setting method, refer to the "Part Editing Procedure".
 - ** "9.6.1 Editing Parts" (page 9-37)

Use these settings when you want to check a Word Address' (D100) past data.



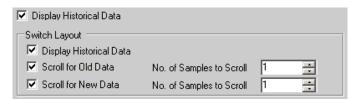
- 1 Select the [Part (P)] menu [Historical Trend Graph (H)] command or click and place the Part on the screen.
- 2 Double-click the placed Historical Trend Graph and the settings dialog box opens. Set the sampling group and address (D100), then adjust the settings needed for display such as the line color, number of display data, etc.
 - "17.4.2 Setup Procedure" (page 17-12)
- 3 Open the [Display Historical Data] tab, and put a check mark next to the [Display Historical Data] box.



NOTE

• Only one Historical Trend Graph part with a Display Historical Data function can be placed per screen.

4 Set the switches which will display historical data.
Set the number that a scroll switch will scroll when pressed once.





- You can use a Switch Lamp's [Special Switch] [Historical Trend Graph Switch] to individually set the shape and color of the switches without setting the Switch Layout on the Historical Trend Graph.
- 5 Select the Switch's shape from [Select Shape].
- 6 Select the Switch Label's font type and display language, and set the text color.



7 In [Select Switch], choose the switch whose label you will set, and input the text in [Label]. Input a label for each of the switches you will use.

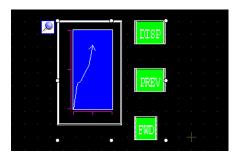




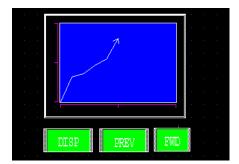


8 Select the switch's color and click [OK]. (Some colors cannot be set depending on the selected switch shape.)

The switches are placed on the top right of the Historical Trend Graph.



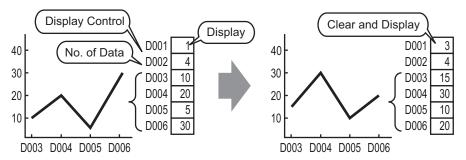
9 Select the Graph display part and an individual switch independently and move it anywhere within the screen.



17.6 Displaying Multiple Addresses Concurrently (Block Display)

17.6.1 **Details**

Display Multiple Addresses Concurrently (Block Display)



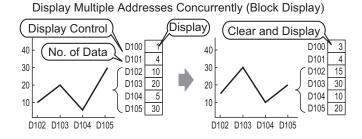
You can display multiple values from consecutive word addresses on a single Line Chart. You can compare the values and state of multiple data items.

17.6.2 Setup Procedure

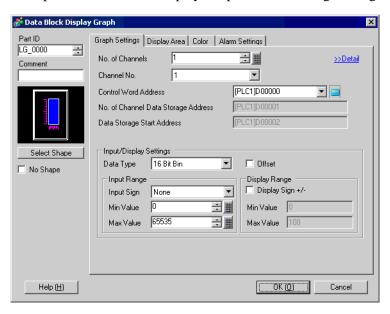


- Please refer to the settings guide for details.
 - "17.7.3 Data Block Display Graph Settings Guide" (page 17-55)
- For details about placing parts or setting addresses, shapes, or colors, please refer to the "Part Editing Procedure".
 - **9.6.1 Editing Parts" (page 9-37)

Turn on bit 0 of the word address (D100), and create a Line Chart of the data of 4 consecutive words in block display.



- 1 Select the [Part (P)] menu [Data Block Display Graph (L)] command or click and place the Part on the screen.
- 2 Double-click the placed Data Block Display Graph and the settings dialog box opens.

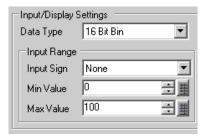


3 In [Select Shape], select the Graph's shape.

4 Set the address (D100) which will control the graph display in [Control Word Address]. The address (D101) used to store the number of data displayed on the graph "4" is displayed in [No. of Channel Data Storage Address].



5 Designate the Min Value/Max Value of data that will be stored in that address. If storing negative numbers, please set the [Input Sign] to [2's Complement] or [MSB Sign].



6 On the [Display Area] tab, set the graph's display direction and the number of displayed data "4".



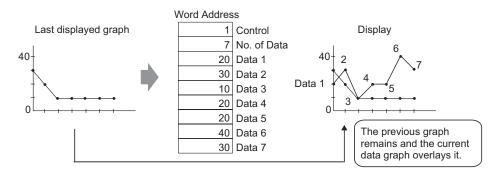
7 On the [Color] tab, set the color and type of the line to be displayed, and the color of the Graph Display Area. Next click [OK].



17.6.3 Displaying/Clearing a Data Block Display Graph

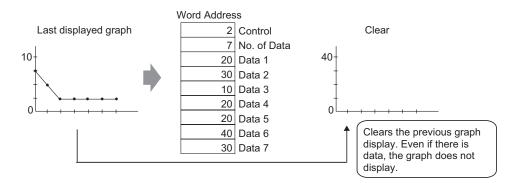
Display

Store the number of data that will display on the graph in [No. of Channel Data Storage Address] and set the data channels after [Data Storage Start Address]. Then write "1" to the [Control Word Address] (turn ON bit 0).



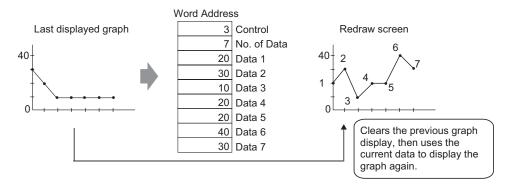
Clear

Write "2" to the [Control Word Address] (turn ON bit 1). The displayed graph will be cleared.



♦ Clear and Display

Write "3" to the [Control Word Address] (turn ON bit 0 and bit 1). After the displayed graph is cleared, the graph is re-displayed with the currently stored data.

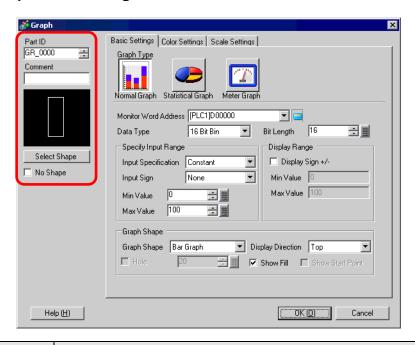


IMPORTANT

- To display the graph, delay the Control Address' display bit (bit 0) by a time longer than the communication cycle time or 50ms (whichever is larger), after storing the data count and data values.
- After displaying the graph, the Control Address' data resets to 0. To display
 the graph again, store the data in the same Control Address. However, be
 sure to delay by a time longer than the communication cycle time or 50 ms
 (whichever is larger).
- The communication cycle time is stored in GP internal device special relay (LS2037).

17.7 Settings Guide

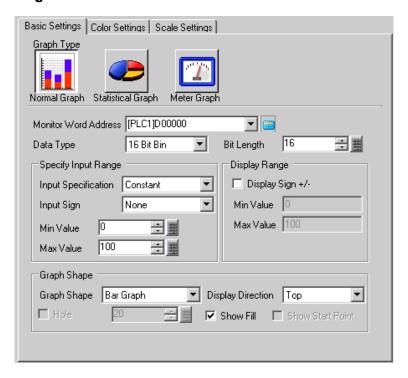
17.7.1 Graph Part Settings Guide



Setting	Description
Part ID	Placed parts are automatically assigned an ID number. Graph ID: GR_**** (4 digits) The letter portion is fixed. The number portion can be modified from 0000 to 9,999.
Comment	The comment for each Part can be up to 20 characters long.
Part Shape	Displays the shape that you chose for the part with [Select Shape].
Select Shape	Open the Select Shape dialog box to choose the Part's shape.
No Shape	Select whether or not the part will be transparent with no shape. This can only be set when the [Graph Type] is [Normal Graph] or [Statistical Graph].
Graph Type	Select the Graph's type. Normal Graph Displays a specified address' current value in the graph. "17.7.1 Graph Part Settings Guide ■ Normal Graph" (page 17-25) Statistical Graph Statistics are taken from data stored in multiple consecutive addresses starting from a set address and displayed on the graph. "17.7.1 Graph Part Settings Guide ■ Statistical Graph" (page 17-34) Meter Graph Displays a specified address' current value with a moving needle. "17.7.1 Graph Part Settings Guide ■ Meter Graph" (page 17-36)

■ Normal Graph

♦ Basic Settings

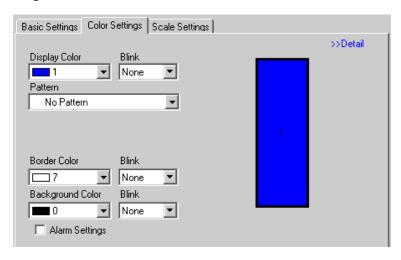


Se	etting	Description				
Monitor W	ord Address	The data stored in this Word Address will be displayed in the graph.				
Data Type		Select the graph display's data type from [16 Bit Bin], [16 Bit BCD], [32 Bit Bin], [32 Bit BCD], or [32 Bit Float].				
Bit Length		If [Data Type] is [16 Bit Bin], set the data's enabled bit length from 1 to 16.				
Specify Input Range	Input Speci- fication	Choose how the input range's max and min values will be specified. Constant Designate a set constant as the Min/Max Value. Address Designate the address where the Min/Max Values are stored. Specify Input Range Input Sign None Input Sign Min Value [PLC1]D00002 Input Sign Max Value [PLC1]D00001				

Se	etting	Description					
	Input Sign	Set whether graph display data will be able to handle negative numeric data. This can only be set when the [Data Type] is [16 Bit Bin] or [32 Bit Bin]. • None Only positive numeric data will be handled. • 2's Complement Negative numbers are handled with 2's complement. • MSB Sign Negative numbers are handled with MSB sign.					
Specify Input Range		[Constant], you can specify the Word Adstored. Each [Data Type] ar	Select the input range for graph display data. If [Input Specification] is [Constant], you can input a min value/max value. If [Address] is set, specify the Word Address where the min value/max value will be				
		Data Type	Input Sign	Range			
			None	0 to 65535			
		16 Bit Bin	2's Complement	-32,768 to 32,767			
	Min. Value/ Max. Value		MSB Sign	-32767 to 32767			
			None	0 to 4294967295			
		32 Bit Bin	2's Complement	-2147483648 to 2147483647			
			MSB Sign	-2147483647 to 2147483647			
		16 Bit BCD	_	0 to 9999			
		32 Bit BCD	_	0 to 99999999			
		32 Bit Float	_	–9.9e ¹⁶ to 9.9e ¹⁶			
		 Word address data will automatically convert to correspond to the input range, and will be displayed on the graph as a value between 1 and 1,000. 					
		Specify whether or not negative numbers will be displayed. This can be set when the [Data Type] is [Bin] or [Float]. e.g.: For a Bar Graph					
Display Range	Display Sign +/-	100 0 -100 Ne	Z Display Sign +/-	Display Sign +/- 100 Negative numbers not displayed			
	Min. Value/ Max. Value	+/-] is set, the Min	Value is displayed	e and Max Value. If [Display Sign d as "-100". If it is not set, the Min Value is fixed as "100".			

Setting		Description
	Graph Shape	Choose the graph shape from [Bar Graph], [Circle Graph], [Semicircle Graph], and [Tank Graph].
Graph Shape	Display Direction	Set a direction for the graph display. If the [Graph Shape] is [Bar Graph] or [Tank Graph], choose from [Top], [Bottom], [Left], or [Right]. For [Circle Graph] and [Semicircle Graph], the starting point is fixed at the top and will rotate clockwise.
	Hollow Circle	When the [Graph Shape] is [Circle Graph] or [Semicircle Graph], set the radius of the inner circle. NOTE If you set the radius of the inner circle to less than 20 dots, the graph may not be properly displayed.
	Show Fill	Set whether or not to display a fill in the graph. If you do not want to display a fill, the graph will become a Meter Graph.
	Show Start Point	If the [Graph Shape] is [Circle Graph] or [Semicircle Graph] and [Show Fill] is not set, select whether or not to display the start point.

◆ Color Settings/Basic

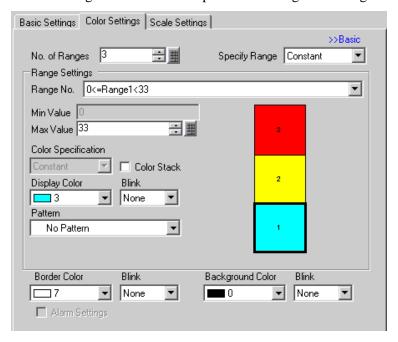


Setting	Description
Display Color	Select the display color for the graph. If [Show Fill] is not selected and a Meter Graph is used, the color set here will become the needle color.
Pattern	Select the graph's pattern from among 9 types.
Pattern Color	Select the pattern color.
Border Color	Select a color for the graph's border. NOTE • Some settings cannot be set depending on the part that you chose with [Select Shape].
Background Color	Select the background color for the graph. NOTE • Some settings cannot be set depending on the part that you chose with [Select Shape].
Blink	Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for the [Display Color], [Pattern Color], [Border Color], and [Background Color]. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. © "9.5.1 Setting Colors" List of Available Colors" (page 9-34)
Graph Display Sample	Displays a sample of how the graph will appear with the set [Display Color].

Se	etting	Description				
Alarm Settings		Set whether or not the graph's color will change when the value goes outside of the set range. Alarm Settings Alarm Action Constant Alarm Range Lower Limit Value Display Color Displ				
	Alarm Action	Choose how the alarm range's upper and lower limit value will be specified. • Constant Designate a set constant as the Min/Max value. • Address Designate the address where the Upper/Lower Limit values are stored. Alarm Settings Alarm Action Address Alarm Range Lower Limit Value [PLC1]D00001 Upper Limit Value [PLC1]D00002				
	Upper Limit/ Lower Limit	Set the upper and lower limits for the Alarm Range from 0 to 100 (with [Display Sign +/—] selected, from –100 to 100). If [Alarm Action] is [Constant], input an upper/lower limit value. If [Address] is set, specify the Word Address where the upper/lower limit value will be stored.				
	Display Color	Select the graph's display color for when the alarm is displayed.				
	Pattern Color	Select the pattern color for when the alarm is displayed.				
	Blink	Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for the alarm display's [Display Color] and [Pattern Color]. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. • "9.5.1 Setting Colors • List of Available Colors" (page 9-34)				

◆ Color Settings/Detail

You can set the data range and have the Graph's color change according to that range.



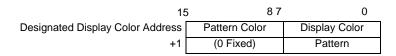
Setting		Description
No. of Ranges		Set the number of ranges the graph display will be divided into, from 1 to 16.
Specify Range		If the [No. of Ranges] is 2 or greater, choose how each range's min and max value will be specified. If there is only 1 range, it will be fixed as [Constant]. • Constant Designate a set constant as the Min/Max value. • Address Designate the address where the Upper/Lower Limit values are stored.
Range No.		Choose a range from among the designated ranges in [No. of Ranges] by the Min/Max value and color. In the Graph Display Sample, you can click and select the range portion you want to set. It is indicated by "(Min Value) ≤ Range No. ≤ (Max Value)".
	Min. Value/ Max. Value	Set the min and max values for the range specified in [Range No.] from 0 to 100 (with [Display Sign +/-] selected, from -100 to 100). If [Specify Range] is [Constant], input a min/max value. If [Address] is set, specify the Word Address where the min/max value will be stored. The min/max values are set to equally divide the initial value of each range.

Se	etting	Description
Range Settings	Color Speci- fication	Select the designation method of the display color and pattern for the range selected with [Range No.]. If the [No. of Ranges] is 2 or greater or [Color Stack] is set, this will be fixed as [Direct]. • Constant Individually designate the display color and pattern. • Address Set the address which will store the color code and pattern code. Color Specification Address Display Color [PLC1]D00001 Pattern [PLC1]D00002 Pattern Color [PLC1]D00001 * Changing the Graph Color from a Device/PLC" (page 17-32)
	Color Stack	Specify whether or not each range will be color-coded when displayed. This can only be set if the [No. of Ranges] is "2" or more. e.g.: No. of Ranges = 2 Color Stack Range 2 Range 1 Range 1 and Range 2 are displayed with a unique color. Both Range 1 and Range 2 are displayed with Range 2's color.

♦ Changing the Graph Color from a Device/PLC

In the address set in [Display Color], the lower 16 bits store the color code, and the upper 16 bits store the pattern color.

In the next address after the [Display Color], the lower 16 bits store the pattern code.



Color Code

The color code is the number displayed on the color palette.

"9.5.1 Setting Colors ■ Color Designation" (page 9-35)

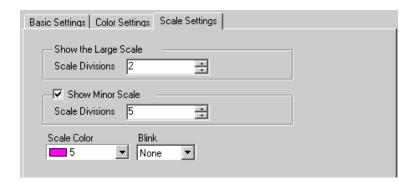
Pattern Code

Stored Value	0	1	2	3	4	5	6	7	8
Pattern								***	8

e.g.) Display Color: D100



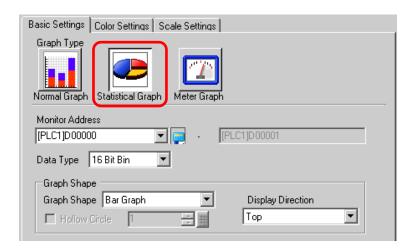
♦ Scale Settings



Setting		Description
Show the Large Scale		Shows the Large Scale.
	Scale Divisions	Set the number of scale divisions to be displayed from 1 to 100.
Show Mine	or Scale	Designate whether or not to display a small scale which further divides the large scale.
	Scale Divisions	Set the number of scale divisions to be displayed from 2 to 100.
Scale Cold	or	Select the display color for the scales.
Blink		Select whether or not the [Scale Color] will blink, and the blink speed. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. □ "9.5.1 Setting Colors ■ List of Available Colors" (page 9-34)

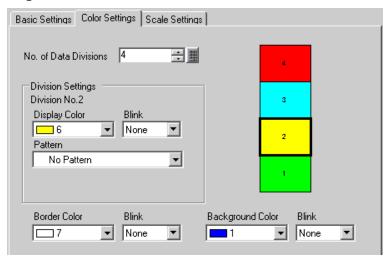
■ Statistical Graph

♦ Basic Settings



Setting	Description
Monitor Word Address	Select the top Word Address where the statistical data will be taken from. Addresses from this address to the portion designated in the [Color] tab's [No. of Data Divisions] will be automatically allotted, and that address range will be displayed.
Data Type	Select the graph display's data type from [16 Bit Bin], [16 Bit BCD], [32 Bit Bin], [32 Bit BCD], or [32 Bit Float]. NOTE • Different data formats can not be used within the same Statistical Graph.
Graph Shape	Choose the Graph shape from [Bar Graph] or [Circle Graph].
Display Direction	Set a direction for the graph display. If the [Graph Shape] is [Bar Graph], you can choose from [Top], [Bottom], [Left], or [Right]. NOTE • For [Circle Graph], the starting point is fixed at the top and will rotate clockwise. If you want to change the starting point, please rotate the part.
Hollow Circle	When the [Graph Shape] is [Circle Graph], set the radius of the inner circle. NOTE If you set the radius of the inner circle to less than 20 dots, the graph may not be properly displayed.

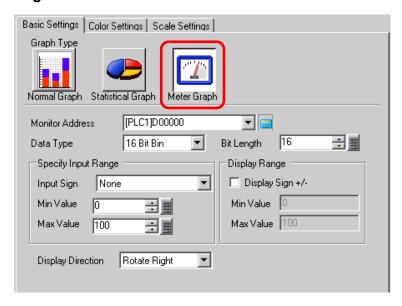
♦ Color Settings



Setting		Description
No. of Data Divisions		Set the number of data to be displayed on the graph from 1 to 16. Statistics will be taken from consecutive address data starting from the address set in [Monitor Address] for the number of addresses designated here.
Division Settings	Division No.	Displays the division range number selected in the Graph Display Sample. The Division No. depends on the Display Direction, and is assigned automatically in order from the top address.
	Display Color	Set a color for each division range. Designate the display color of each area by clicking each number of the graphs displayed on the right side.
	Pattern	Select the pattern for each division range from among 9 types.
	Pattern Color	Select a pattern color for each division range.
Border Color		Select a color for the graph's border. NOTE Some settings cannot be set depending on the part that you chose with [Select Shape].
Background Color		Select the background color for the graph. This color will be displayed when all data is 0. NOTE • Some settings cannot be set depending on the part that you chose with [Select Shape].
Blink		Select whether or not the Lamp will blink, and the blink speed. You can choose different blink settings for the [Display Color], [Pattern Color], [Border Color], and [Background Color]. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. • "9.5.1 Setting Colors • List of Available Colors" (page 9-34)
Graph Display Sample		Displays a sample of how the graph will appear with the set [Display Color].

■ Meter Graph

♦ Basic Settings



Setting		Description
Monitor Word Address		The data stored in this Word Address will be displayed in the Meter Graph.
Data Type		Select the graph display's data type from [16 Bit Bin], [16 Bit BCD], [32 Bit Bin], [32 Bit BCD], or [32 Bit Float].
Bit Length		If [Data Type] is [16 Bit Bin], set the data's enabled bit length from 1 to 16.
Specify Input Range	Input Sign	Set whether graph display data will be able to handle negative numeric data. This can only be set when the [Data Type] is [16 Bit Bin] or [32 Bit Bin]. • None Only positive numeric data will be handled. • 2's Complement Negative numbers are handled with 2's complement. • MSB Sign Negative numbers are handled with MSB sign.

Setting		Description			
			ect the input rang out Sign] has a di		play data. Each [Data Type] and ge.
		ſ	Data Type	Input Sign	Range
		-	·	None	0 to 65535
			16 Bit Bin	2's Compleme	nt -32,768 to 32,767
				MSB Sign	-32767 to 32767
	,			None	0 to 4294967295
	Min. Value/		32 Bit Bin	2's Compleme	nt -2147483648 to 2147483647
Input	Max. Value			MSB Sign	-2147483647 to 2147483647
Range			16 Bit BCD	_	0 to 9999
			32 Bit BCD	_	0 to 99999999
			32 Bit Float	-	-9.9e ¹⁶ to 9.9e ¹⁶
		Spe	ond 1,000. cify whether or ray be set when the	not negative nur	mbers will be displayed. This can [16 Bit Bin], [32 Bit Bin], or [32 Bit
			☑ Display S	Sign +/-	Display Sign +/-
Display Range	Display Sign +/-		-100	× 100	0 100
			Negative nu displayed	mbers	Negative numbers not displayed
	Min. Value/ Max. Value	+/-] is set, the Min V	Value is displaye	ue and Max Value. If [Display Sign ed as "-100". If it is not set, the Min Value is fixed as "100".
	Display Direction	Sele Lef	• •	splay direction	from [Rotate Right] or [Rotate

♦ Color Settings



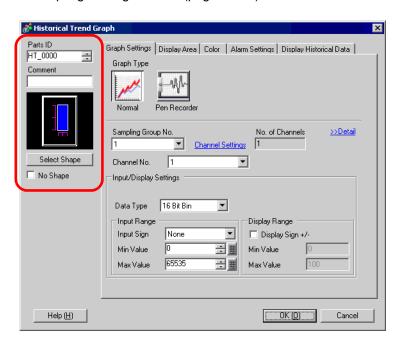
Setting		Description	
Display Color		Select the needle's color.	
Border Color		Select a color for the graph's border.	
Background Color		Select the background color for the graph.	
Blink		Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for the [Display Color], [Border Color], and [Background Color]. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. • "9.5.1 Setting Colors ■ List of Available Colors" (page 9-34)	
Alarm Settings		Set whether or not the needle's color will change when the value goes outside of the set range. Alarm Settings Alarm Color Lower Limit Value Display Color Blink Upper Limit Value 100	
Alarm Range	Alarm Action	Choose how the alarm range's upper and lower limit value will be specified. Constant Designate a set constant as the Min/Max value. Address Designate the address where the Upper/Lower Limit values are stored. Alarm Settings Alarm Action Address Alarm Range Lower Limit Value [PLC1]D00001 Upper Limit Value [PLC1]D00002	

Setting		Description
	Upper Limit/ Lower Limit	Set the upper and lower limits for the Alarm Range from 0 to 100 (with [Display Sign +/-] selected, from -100 to 100). If [Alarm Action] is [Constant], input an upper/lower limit value. If [Address] is set, specify the Word Address where the upper/lower limit value will be stored.
Alarm Range	Display Color	Select the needle color for when the Alarm is displayed.
	Blink	Select whether or not the [Display Color] will blink when the alarm is displayed, and the blink speed. NOTE There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. "9.5.1 Setting Colors List of Available Colors" (page 9-34)

17.7.2 Historical Trend Graph Settings Guide

Collected (sampled) data taken at regular or random intervals can be displayed on a Line Chart.

"24.8.1 Sampling Settings Guide" (page 24-37)

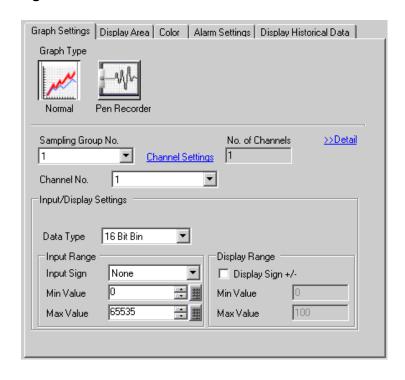


Setting Description	
Part ID	Placed parts are automatically assigned an ID number. Historical Graph's ID: HT_**** (4 digits) The letter portion is fixed. The number portion can be modified from 0000 to 9,999.
Comment	The comment for each Part can be up to 20 characters long.
Part Shape	Displays the shape that you chose for the part with [Select Shape].
Select Shape	Open the Select Shape dialog box to choose the Part's shape.
No Shape	Select whether or not the part will be transparent with no shape.

Select the line's shape from [Normal] or [Pen Recorder]. • Normal The specified word address's data changes are displayed over time is Line Chart. Data at the start time is "0". As each sampling period elapses, the latest data is added in the specified [Display Direction]. When the graph's line reaches the limit of the Display Area, the graph shifted in the display direction for the number of units set in [No. of Samples to Scroll]. e.g.) Display Direction: Bottom Left, Rotate Right, Data Samples: 4 No. of Samples to Scroll: 4 Screen scrolls at this point. Screen scrolls at this point.
The specified word address's data changes are displayed over time is Line Chart. Data at the start time is "0". The latest data always display at the edge of the Display Area. Each time sampling occurs, the who graph scrolls 1 spot in the set [Display Direction]. e.g.) Display Direction: Bottom Left, Rotate Right, Data Samples: 4

■ Normal/Pen Recorder

◆ Graph Settings/Basic

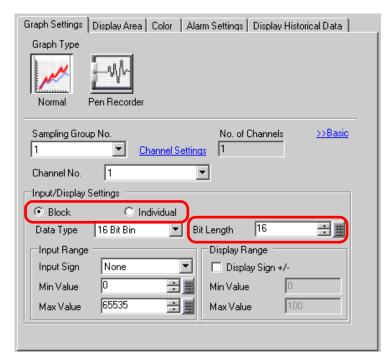


Setting	Description	
Sampling Group No.	Select the sampling group number from 1 to 64 of the graph to display.	
Channel Settings	Open the [Channel Data Settings] dialog box. From among the designated sampling group, set the address and number of addresses (No. of Channels) of the line you want to display. The No. of Channels can be from 0 to 20.	
No. of Channels	The set No. of Channels will be displayed in the [Channel Data Settings] dialog box. The number of channels shown here will be displayed as lines on the Graph Display Area.	

Setting		Descrip	otion		
Channel No.	Select the Channel N	No. where you wan	nt to process Input/Display Settings.		
Data Type	Select the graph disp Bit Bin], [32 Bit BC		om [16 Bit Bin], [16 Bit BCD], [32 at].		
Input Sign	 Set whether graph display data will be able to handle negative numeric data. This can only be set when the [Data Type] is [16 Bit Bin] or [32 Bit Bin]. None Only positive numeric data will be handled. 2's Complement Negative numbers are handled with 2's complement. MSB Sign Negative numbers are handled with MSB sign. Select the input range for Line Chart display data.				
	1		isplay data. a different size range.		
	Data Type	Input Sign	Range		
	71	None	0 to 65535		
	16 Bit Bin	2's Complement	-32,768 to 32,767		
		MSB Sign	-32767 to 32767		
		None	0 to 4294967295		
Min Value/May	32 Bit Bin	2's Complement	-2147483648 to 2147483647		
Min. Value/Max. Value		MSB Sign	-2147483647 to 2147483647		
value	16 Bit BCD	_	0 to 9999		
	32 Bit BCD	_	0 to 9999999		
	32 Bit Float	_	-9.9e ¹⁶ to 9.9e ¹⁶		
	 • Data collected from the sampling function will automatically convert to correspond to the input range designated here, and will be displayed on the graph as a value between 1 and 1,000. 				
	be set when the [Dat	ta Type] is [Bin]. e] is [BCD], [Dispose set.	ers will be displayed. This can only lay Sign +/-] is not set. For [Float],		
Display Sign +/-	100 0 Negative numb		100 50 Negative numbers not displayed		
Min. Value/Max. Value		s set, the Min value	a displayed on the Trend Graph. If e is "-100". If it is not set, the Min		

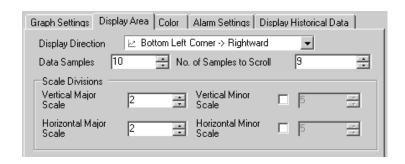
♦ Graph Settings/Detail

You can set Input/Display Settings for each channel.



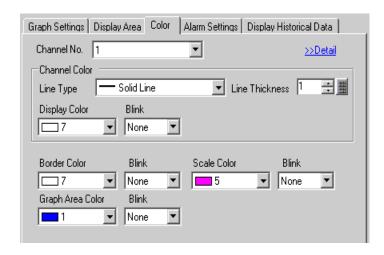
Setting	Description
Block/Individual	For [Data Type], [Input Sign], etc., select whether to change the input/display settings for all channels as a whole, or for each one separately.
Bit Length	If [Data Type] is [16 Bit Bin], set the data's enabled bit length from 1 to 16.

♦ Display Area



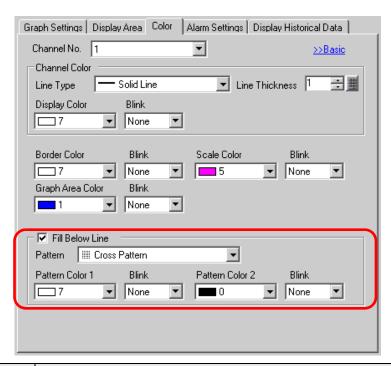
Setting	Description			
	Select the graph's display direction.			
Display Direction				
Set the number of data samples that will be displayed on a range depends on the set model's Display No. of Dots.				
	Display No. of Dots	Data Samples		
	320 x 240 dots (QVGA)	0 to 319		
	640 x 480 dots (VGA)	0 to 639		
Data Samples	800 x 600 dots (SVGA)	0 to 799		
Data Samples	1024 x 768 dots (XGA)	0 to 799		
	 You can verify the Display No. of Dots with [System Settings] - [Device Settings]. When [Fill Below Line] is set, the [Data Samples] will have a maximum of 97. 			
No. of Samples to Scroll	Select the number of data that will be scrolled when the graph fills the Display Area. This can only be set when the Graph Type is [Normal]. Set this within the range designated by [Data Samples].			
Vertical Major Scale/ Minor Scale	Set whether or not to display the major and minor scale on the Line Chart's Y-axis. If so, choose the number of divisions. The number of divisions can be set from 1 to 638 for Major Scale, and from 2 to 638 for Minor Scale.			
Horizontal Major Scale/Minor Scale	Set whether or not to display the major and minor scale on the Line Chart's X-axis. If so, choose the number of divisions. The number of divisions can be set from 1 to 638 for Major Scale, and from 2 to 638 for Minor Scale.			

♦ Color/Basic



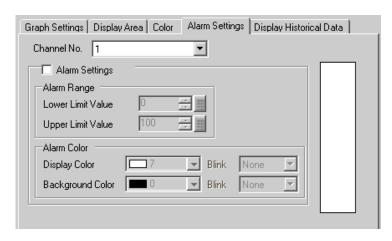
Setting	Description	
Channel No.	Select the Channel No. where you want to configure color settings.	
Line Type	Select the type of line from among 5 kinds: Solid Line, Dashed Line, Dash Line, Chain Line, and Two-Dot Chain Line. NOTE When the data's display spacing is less than 16 dots, line types other than the solid line may not display correctly.	
Line Thickness	Set the line's thickness from 1 to 2.	
Display Color	Set the line's color.	
Background Color	Set the line's background color.	
Border Color	Set the border color of the Historical Trend Graph. NOTE Some settings cannot be set depending on the part that you chose with [Select Shape].	
Scale Color	Select the graph's scale color. NOTE Some settings cannot be set depending on the part that you chose with [Select Shape].	
Graph Area Color	Select a color for the Graph Display Area.	
Blink	Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for the [Display Color], [Background Color], [Border Color], [Scale Color], and [Graph Area Color]. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. ** "9.5.1 Setting Colors** List of Available Colors" (page 9-34)	

♦ Color/Detail



Setting	Description
Fill Below Line	Select whether or not to fill in the area under the Line Chart. This can only be set when [No. of Channels] is 1. NOTE • This can not be set when alarms are being used.
Pattern	Select a pattern for the lower area fill from 9 kinds of pattern.
Pattern Color 1	Select the pattern's color.
Pattern Color 2	Set the pattern's background color.
Blink	Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for [Pattern Color 1] and [Pattern Color 2]. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. * "9.5.1 Setting Colors List of Available Colors" (page 9-34)

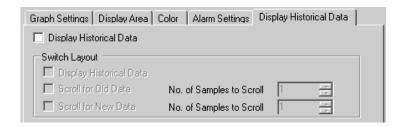
♦ Alarm Settings



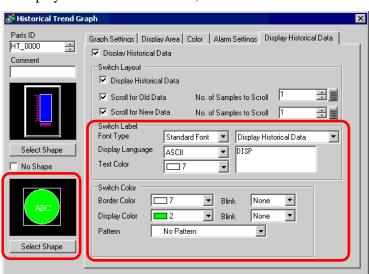
Setting	Description		
Channel No.	Select the Channel No. where you want to configure Alarm Settings.		
Alarm Settings	If set, the displayed color changes when the value goes outside of a designated range.		
Upper Limit/Lower Limit	Set the Alarm Display's range from 0 to 100 (with [Display Sign +/-] selected, from -100 to 100).		
Display Color	Select the Alarm Display color. The Alarm Display color will appear as follows. e.g.) Upper Limit Value = 80, Lower Limit Value = 30 Sampling Data 1st Sample		
Background Color	Select the background color for when the Alarm is displayed.		
Blink	Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for the alarm color's [Display Color] and [Background Color]. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. © "9.5.1 Setting Colors List of Available Colors" (page 9-34)		
Color Range Display Bar	Displays a sample of how each range's color will look. Any alarm ranges specified in [Alarm Settings] will also be displayed.		

♦ Display Historical Data

Configure settings to display data that came before the currently displayed data (called "Historical Data").



Setting			Description	
Display His	Display Historical Data		Set whether or not to display historical data.	
	Display His- torical Data		Set whether or not to place a switch on the screen to change the display mode of historical data. When you press the placed switch, the graph changes to Display Historical Data mode, and you can then go back and view past data by scrolling. When you press the switch again, Display Historical Data mode is cancelled, and the display returns to the current value. Only one switch of this kind can be placed on a Graph using Display Historical Data.	
Switch Layout			Set whether or not to place a switch to scroll backward from currently displayed data to past data. Multiple switches of this kind can be placed on a Graph using Display Historical Data.	
		No. of Sam- ples to Scroll	Set the no. of samples to scroll. The value can be from 1 to 65,535.	
		roll for w Data	Set whether or not to place a switch to scroll forward from currently displayed data to the latest data. Multiple switches of this kind can be placed on a Graph using Display Historical Data.	
		No. of Sam- ples to Scroll	Set the no. of samples to scroll. The value can be from 1 to 65,535.	



OK (0)

Cancel

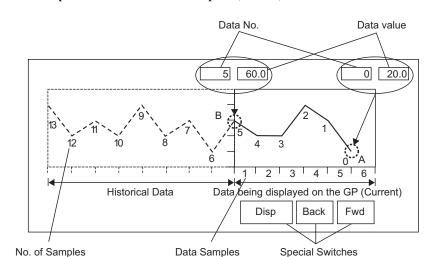
If switches to Display Historical Data are set, set the labels and colors of those switches.

Setting		Description
	Font Type	Set the font type for the switch's label from [Standard Font] or [Stroke Font].
Switch Label	Display Language	Select the language that will be displayed on the switch label. Choose from [ASCII], [Japanese], [Chinese (Traditional)], [Chinese (Simplified)], [Korean], [Cyrillic], or [Thai].
	Select Switch	Select the Switch whose label you want to set.
	Label	Enter the text that you want to display on the switch selected in [Select Switch].
	Text Color	Set a color for the label's text.
	Blink	Select whether or not the [Text Color] will blink, and the blink speed.
	Border Color	Set the border color for the switch selected in [Select Switch].
	Display Color	Set the color for the switch selected in [Select Switch].
	Pattern	Set the pattern for the switch selected in [Select Switch].
Switch Color	Pattern Color	Set the pattern color for the switch selected in [Select Switch].
	Blink	Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for the [Border Color], [Display Color], and [Pattern Color]. NOTE
		 There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. "9.5.1 Setting Colors ■ List of Available Colors" (page 9-34)
Select Shape		Open the Select Shape dialog box to choose the switch's shape.
Status Display		Displays the shape and status of the switch selected in [Select Shape].

Help (<u>H</u>)

■ Display Historical Data

To display historical data on the GP screen, you need to use a Historical Data switch. For the switch, you can use a Historical Trend Graph or a Switch Lamp [Special Switch]. When using a Historical Trend Graph featuring the Display Historical Data function, the excluded dotted-line portion will be displayed on the GP screen. By touching the Display Historical Data Switch, past data stored in the GP can be viewed on the graph display. e.g.) No. of Samples Taken: 14, Data Samples (shown): 6



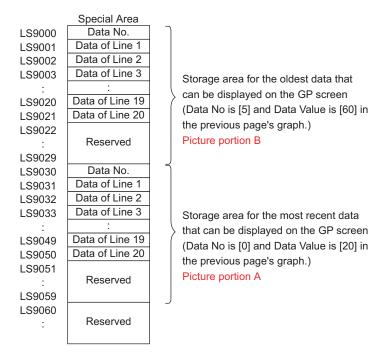
◆ Data No./Data Value

Data Numbers are assigned to data values, with the most recent data value (sampling data) designated as Data No. 0. The data values are stored after being automatically numbered in reverse chronological order, starting with the most recent numbered as "0", followed by "1", "2", "3", etc.

When a Historical Trend Graph with the Display Historical Data function is displayed on the GP, the data numbers and data values of the latest data (picture portion A) and the oldest data (picture portion B) are automatically stored in the GP internal device's Special Relay Area (LS9000~). Data numbers are stored in the LS area as binary numbers in the range of 0 to 65,237. The data type is Bin.

(To explain the previous page's picture, the data numbers and data values of portion A and B are displayed below.)

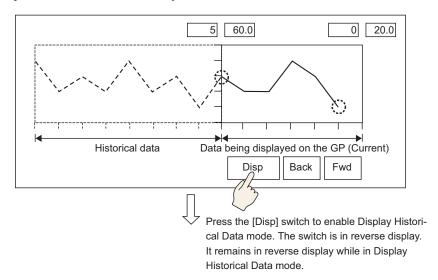
The data numbers and data values are stored even if the graph is not in Display Historical Data mode.



IMPORTANT

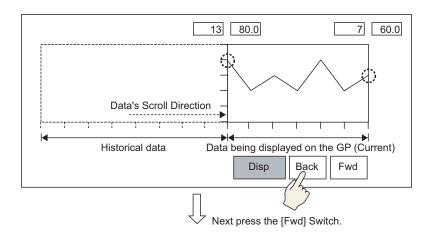
- When a screen change occurs, all data stored in the GP internal device Special Area (LS9000-) is cleared to 0.
- Each data is saved as a value from 0 to 1,000 as a ratio of the input data value (when [Display Sign +/-] is set, from -1,000 to 1,000). (An automatically converted value for the display data).
- For example, to display the data value "200" as "20.0" in a Data Display, set the [No. of Decimal Digits] to "1".

◆ Display Historical Data Examples



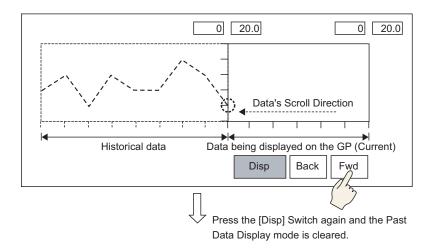
Touching the "Back" switch scrolls the data backward by the predetermined scroll number and displays previous data records.

Touching the "Back" switch while the oldest data stored in backup SRAM is being displayed causes the buzzer to sound three times. The data cannot be scrolled further.

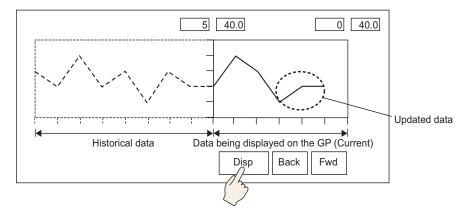


Touching the "Fwd" switch scrolls the data forward towards the newest data by the set scroll number.

When you scroll to the newest data after changing to Display Historical Data mode, nothing will be displayed. If the [Fwd] switch is touched again while the display is blank, a buzzer sounds three times. The data cannot be scrolled further.

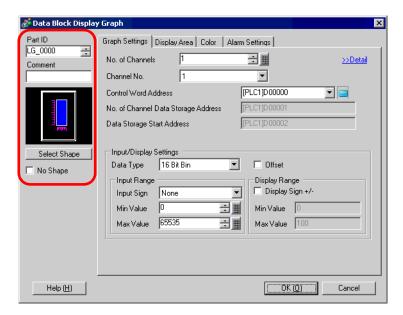


Sampled data is displayed while displaying Historical Data.



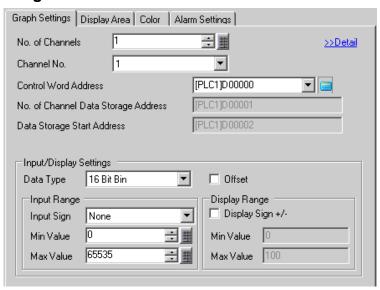
17.7.3 Data Block Display Graph Settings Guide

Displays the current value of multiple addresses on a single graph.



Setting	Description
Part ID	Placed parts are automatically assigned an ID number. Data Block Display's ID: LG_**** (4 digits) The letter portion is fixed. The number portion can be modified from 0000 to 9,999.
Comment	The comment for each Part can be up to 20 characters long.
Part Shape	Displays the shape that you chose for the part with [Select Shape].
Select Shape	Open the Select Shape dialog box to choose the Part's shape.
No Shape	Select whether or not the part will be transparent with no shape.

■ Graph Settings/Basic



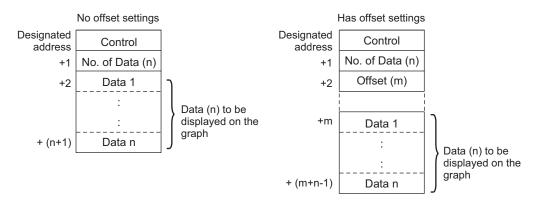
Setting	Description			
No. of Channels	Select the number of channels that will be displayed on the graph. The value can be from 1 to 20.			
Channel No.	Choose the channel (data line) that you want to set. Change to the numbers of the channels set in [No. of Channels] and configure input/display settings.			
	Set the address which will control the displaying/clearing of the graph. This address' bit 0 and bit 1 control when the graph is displayed and cleared.			
	• When "1" is stored in the address (bit 0 is ON), the graph is displayed.			
	Control 15 03 02 01 00			
	• When "2" is stored in the address (bit 1 is ON), the displayed graph is cleared.			
Control Word Address	Control 15 03 02 01 00			
	• When "3" is stored in the address (bit 0 and bit 1 are ON), the displayed graph is temporarily cleared and then displayed again.			
	Control 15 03 02 01 00			
	This can be set to either a device/PLC address or GP internal device address. ""17.6.1 Details" (page 17-19)			
	,			

Se	etting	Description		
		Displays the address at [Control Word Address] + 1. This address stores the number of data lines that will be displayed on the graph. When displaying the graph, this will become the number of points.		
		e.g.) Number of data entries: 7		
No. of Channel Data Storage Address		Data (1) (5) (7)		
Data Storage Start Address/Offset Value Storage Address		Displays the address at [Control Word Address] +2. This address is the start address which stores the data to be displayed on the graph. When an [Offset] is set, this changes to the [Offset Value Storage Address].		
	Data Type	Select the graph display's data type from [16 Bit Bin], [16 Bit BCD], [32 Bit Bin], [32 Bit BCD], or [32 Bit Float]. NOTE • If [Individual] is selected in the Detail Settings, individual channels settings can be modified. • If [Show Scale] is selected in the Detail Settings, only [16 Bit Bin] or [32 Bit Bin] can be set.		
Input Display Settings	Offset	Select whether or not to display an offset on the graph.		
	Input Sign	Set whether graph display data will be able to handle negative numeric data. This can only be set when the [Data Type] is [16 Bit Bin] or [32 Bit Bin]. None Only positive numeric data will be handled. 2's Complement Negative numbers are handled with 2's complement. MSB Sign Negative numbers are handled with MSB sign.		

Setting		Description			
		Select the input range for graph display data. Each [Data Type] and [Input Sign] has a different size range.			
		Data Type	Input Sign	Range	
			None	0 to 65535	
		16 Bit Bin	2's Complement	-32,768 to 32,767	
			MSB Sign	-32767 to 32767	
			None	0 to 4294967295	
	Min. Value/	32 Bit Bin	2's Complement	-2147483648 to 2147483647	
	Max. Value		MSB Sign	-2147483647 to 2147483647	
		16 Bit BCD	_	0 to 9999	
		32 Bit BCD	-	0 to 99999999	
		32 Bit Float	_	– 9.9e ¹⁶ to 9.9e ¹⁶	
Settings		1 and 1,000. Specify whether or not negative numbers will be displayed. This can only be set when the [Data Type] is [Bin]. When the [Data Type] is [BCD], [Display Sign +/-] is not set. For [Float], [Display Sign +/-] is			
	Display Sign +/-	Set. Display 100 Negative in displayed	numbers	Display Sign +/- 50 Negative numbers not displayed	
	Min. Value/ Max. Value	1 0	is set, the Min Valu	o be displayed on the graph. If ue is "-100". If it is not set, the 100".	

◆ Data Block Display Graph

When using the Data Block Display feature, you need to reserve the areas for the number of addresses specified below, beginning from the specified Control Word Address. The Control Word Address can be set to either a device/PLC address or GP internal device address. Configure offset settings and you can set the graph display data in an address shifted down from the address storing the [No. of Data].





- [Control], [No. of Data] and [Offset] are all fixed as 16 bit.
- For 32 bit devices, the lower 16 bits will be enabled. Please enter [0] for the upper 16 bits.

	32 bit	device
3	1 16	315 0
+0	0	Control
+1	0	No. of Data
+2	0	Offset

When you want to control the graph display from a device/PLC, the graph's display speed will differ depending on if you set the [Control Word Address] to a device address or use the GP's Internal Read Area.

When setting a device/PLC address

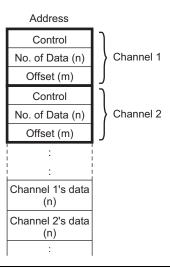
After the "control" display bit (bit 0) turns ON, the time to read out data from the device/PLC to GP and display is on the graph will be longer than the time when the GP Internal Device is used. However, when the graph is not displayed, the time taken to display the whole screen is less than with the GP Internal Device setting.

GP Internal DeviceWhen using the read area

The Read Area constantly reads out data from the device/PLC to the GP, regardless of screen display status. Therefore, after the "control" display bit (bit 0) turns ON, the time to display the graph will be shorter than when using a device/PLC address. However, when the Read Area size is large, the entire screen display time will be slower than when using a device/PLC address.

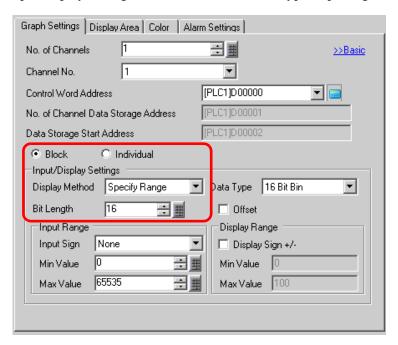


- To use the GP Internal Device's Read Area, you need to set: System Settings [Main Unit Settings] [System Area Settings] tab's [Read Area Size]. A maximum of 256 words can be set.
- When setting a device/PLC address and displaying multiple data lines (channel) with Block Display, enable offset settings to improve the graph's display speed.
 By setting all the data in continuous addresses as in the following, data can be easily read in one communication round.



■ Graph Settings/Detail

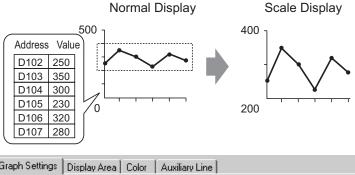
Configure input/display settings for each channel's Data Type, Input Sign, etc.

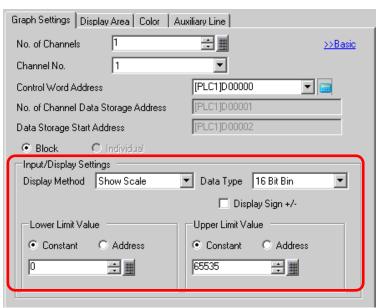


Setting	Description
Block/Individual	For the Data Type, Input Sign, etc., select whether to change the input/display settings for all channels as a whole, or for each one separately. When the [Display Method] is selected as [Show Scale], this setting is fixed as [Block].
Display Method	Select whether or not to display a specified range of the graph. When [Show Scale] is set, Alarm Settings and the [Color] tab's [Fill Below Line] option cannot be set. Show Scale" (page 17-62)
Bit Length	If [Data Type] is [16 Bit Bin], set the data's enabled bit length from 1 to 16.

♦ Show Scale

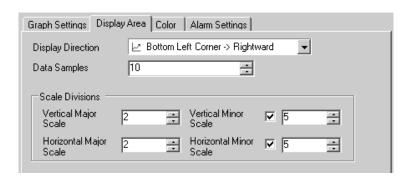
Displays only the specified range of the graph. When data is concentrated in a fixed range, this is useful for verifying details.





Setting		Desci	ription	
Data Type	Choose the graph's	data type from [1	6 Bit Bin] or [32 Bit Bin].	
Display Sign +/-	Specify whether or	not negative num	bers will be displayed.	
	from [Constant] or [Address], and set onstant as the Mir	upper and lower limit value of the Upper and Lower Limit n/Max value. pper/Lower Limit values are	Value.
Upper Limit/Lower	Data Type	Display Sign +/-	Range	
Limit	16 Bit Bin	Unchecked	0 to 65535	
		Checked	-32,768 to 32,767	
	32 Bit Bin	Unchecked	0 to 4294967295	
		Checked	-2147483648 to 2147483647	
	• If [Display Sign + 2's complement s		ve numbers will be handled	with the

■ Display Area



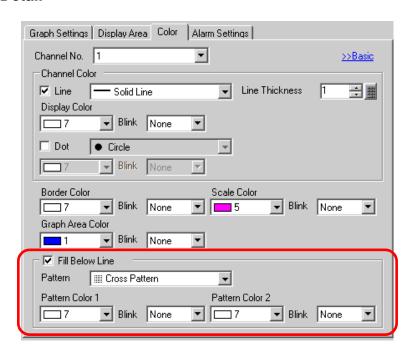
Setting	Description			
	Select the graph's display direction.			
Display Direction				
	Set the number of data samples that range depends on the set model's D	ž •	ngle line. The	
	Display No. of Dots	Data Samples		
	320 x 240 dots (QVGA)	0 to 319		
	640 x 480 dots (VGA)	0 to 639		
	800 x 600 dots (SVGA)	0 to 799		
Data Samples	1024 x 768 dots (XGA)	0 to 799		
	 You can verify the Display No. of Dots with [System Settings] - [Device Settings]. When [Fill Below Line] is set, the [Data Samples] will have a maximum of 97. 			
Vertical Major Scale/ Minor Scale	Set whether or not to display the major and minor scale on the Line Chart's Y-axis. If so, choose the number of divisions. The number of divisions can be set from 1 to 638 for Major Scale, and from 2 to 638 for Minor Scale.			
Horizontal Major Scale/ Minor Scale	Set whether or not to display the major and minor scale on the Line Chart's X-axis. If so, choose the number of divisions. The number of divisions can be set from 1 to 638 for Major Scale, and from 2 to 638 for Minor Scale.			

■ Color/Basic



Se	etting	Description	
Channel N	lo.	Select the Channel No. where you want to configure color settings.	
Channel Color	Line Type	Select whether or not the Graph will display lines. If so, choose a line type from among 5 kinds: Solid Line, Dashed Line, Dash Line, Chain Line, and Two-Dot Chain Line. NOTE • When the data's display spacing is less than 16 dots, line types other than the solid line may not display correctly.	
	Line Thickness	Set the line's thickness from 1 to 2.	
	Display Color	Select the data line color.	
	Background Color	Select the data line's background color.	
	Dot Type	Select whether or not the Graph will display dots. If so, choose a dot type from among the 7 patterns: ●, ♠, ■, ○, △, □, ×. The dot size is fixed at 5 pixels. MPORTANT This cannot be used at the same time as the [Color] tab Dotail.	
		This cannot be used at the same time as the [Color] tab Detail Settings' [Fill Below Line].	
	Display Color	Set the dot color. The dot color will not change when during Alarm Display.	
Border Co	lor	Select the border color of the Data Block Display Graph.	
Scale Cold	or	Select the graph's scale color.	
Graph Are	a Color	Select the color of the Graph Display Area.	
Blink		Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for the line's [Display Color] and [Background Color], the dots' [Display Color], and the Graph's [Border Color], [Scale Color], and [Graph Area Color]. NOTE	
		• There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. © "9.5.1 Setting Colors ■ List of Available Colors" (page 9-34)	

■ Color/Detail



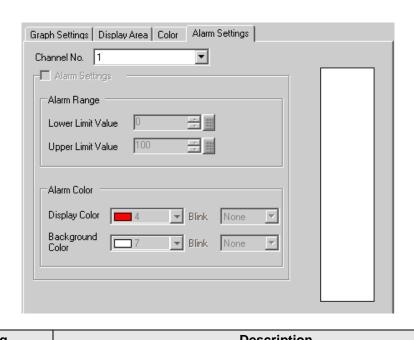
Setting	Description
	Select whether or not to fill in the area under the Line Chart. This can only be set when [No. of Channels] is 1.
Fill Below Line	NOTE
	• This can not be set when alarms are being used.
	• Can not be used at the same time as [Show Scale].
Pattern	Select a pattern for the lower area fill from 9 kinds of pattern.
Pattern Color 1	Select the pattern color.
Pattern Color 2	Select the pattern background color.
Blink	Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for [Pattern Color 1] and [Pattern Color 2]. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings].
	"9.5.1 Setting Colors ■ List of Available Colors" (page 9-34)

■ Alarm Settings

Configure settings to change the line's color when it goes outside of a set range.

NOTE

• When [Show Scale] is set, Alarm Settings cannot be used.

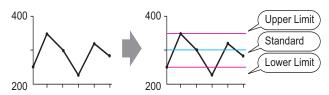


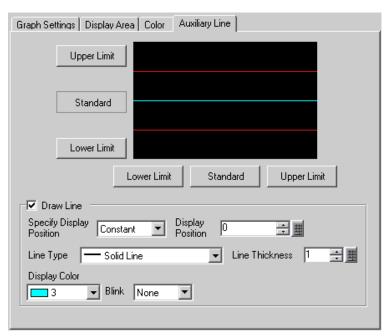
Setting	Description		
Channel No.	Select the Channel No. where you want to configure Alarm Settings.		
Alarm Settings	Select whether or not the color will change when the value goes outside of a set range. NOTE • This cannot be set if the [Fill Below Line] option is set on the [Color] tab's Detail Settings.		
Upper Limit/ Lower Limit	Set the Alarm Display's range from 0 to 100 (with [Display Sign +/-] selected, from -100 to 100).		
Display Color	Select the data line color during Alarm Display.		
Background Color	Select the data line background color during Alarm Display.		
Blink	Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for the alarm color's [Display Color] and [Background Color]. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. © "9.5.1 Setting Colors ■ List of Available Colors" (page 9-34)		
Color Range Display Bar	Displays a sample of the set Alarm Range's display colors.		

■ Auxiliary Line

This can only be set when the [Display Method] is set to [Show Scale] on the [Graph Settings] tab's Detail Settings.

By using auxiliary lines to show the standard value or a range, you can quickly verify which data have moved away from the standard value.





Setting	Description		
Upper Limit/ Standard/Lower Limit	Select the auxiliary line you want to set.		
Draw Line	Set whether to draw an [Upper Limit], [Standard], or [Lower Limit] auxiliary line in the selected position.		
Specify Display Position	Select the designation method of the auxiliary lines' display position from [Constant] or [Address]. • Constant Designate a set constant as the Display Position. • Address Designate the address where the Display Position is stored.		

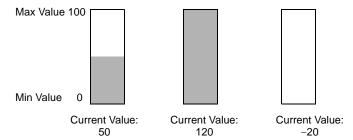
Setting	Description				
	Set the auxiliary line's Display Position. The setting range for each vertical auxiliary line is as follows:				
Display Position	Data Type	Display Sign +/-	Range		
	16 Bit Bin 16 Bit Bin 32 Bit Bin 32 Bit Bin	Unchecked Checked Unchecked Checked	0 to 65535 -32768 to 32767 0 to 4294967295 -2147483648 to 2147483647		
	Set each horizontal auxiliary line from 0 to 1,000 (out of 1000%). 500 is the middle position, 1,000 is the largest position.				
Line Type	Select the auxiliary line's type from among 5 patterns. Solid Line Dashed Line Dash Line Chain Line Two-Dot Chain Line. NOTE If the Graph screen is 16 pixels or less, if you designate a pattern other than the solid line, the line pattern may not be properly displayed.				
Line Thickness	Set the auxiliary	Set the auxiliary line's thickness from 1 to 2.			
Display Color	Set the auxiliary	line's color.			
Background Color	If you selected a line type other than the solid line, set the auxiliary line's background color.				
Blink	Select whether or not the Part will blink, and the blink speed. You can choose different blink settings for the [Display Color], and [Background Color]. NOTE • There are cases where you can and cannot set Blink depending on the Main Unit and System Settings' [Color Settings]. • "9.5.1 Setting Colors • List of Available Colors" (page 9-34)				

17.8 Restrictions

17.8.1 Restrictions for Graphs

• When a value outside of the set input range is entered, the Graph Display will only show values up to (down to) the max (min) value.

e.g.) When the input range Min Value = 0, Max Value = 100



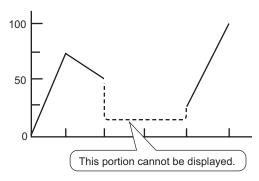
When corrupt BCD data is entered, it will not be displayed correctly. When an inputted
value becomes invalid, the previous value will be displayed. If the first inputted value is
corrupt (when no previous values exist), no input will be displayed on the graph until
valid input is entered.

17.8.2 Restrictions for Historical Trend Graphs

- A total of 8 Historical Trend Graph parts can be displayed at the same time on a single screen. When you are using a window screen, the total number of Histrical Trend Graph parts that can be displayed on the base screen and window screen together is 8. When Data Block Displays are also placed on the same screen, the maximum allowed for the two kinds of parts is 8.
- The maximum number of channels (number of lines) that can be displayed on a single Historical Trend Graph is 20.
- The maximum number of channels (number of lines) that can be displayed on a single screen is 40. When you are using a window screen, the total number of channels that can be displayed on the base screen and window screen together is 40. When more than 40 lines are set up, the 41st and subsequent lines will not function.
- To draw lines within the display area on the historical trends graph, etc, place the graph on a base screen numbered 9000-9999, then begin to draw. If you draw scale lines within the graph display area on a base screen numbered 1-8999, the scale lines will not be displayed on the GP. To display a graph with scale lines on a base screen numbered 1-8999, call up a screen with a number above 9000.
- When the sampling period is designated as 1 second or less, depending on the size of the graph display area used, scroll processing can take almost one second, and communication and tag processing can be affected. In this case, setting the sampling period to 2 or more seconds should correct the problem.

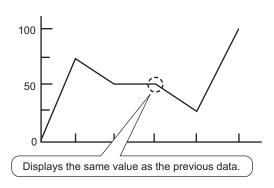
• If there is an error when reading the sampling data, the line display for that portion of the data will not be displayed. If the error continues, that period will not be displayed on the graph. The following sampling data will be displayed on the Historical Trend Graph as follows.

	Sampling Data
1st Sample	0
2nd Sample	75
3rd Sample	50
4th Sample	Readout Error
5th Sample	25
6th Sample	100



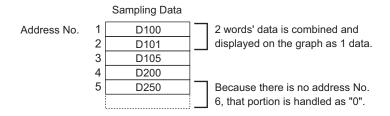
• When a Historical Trend Graph's [Data Type] is [BCD], if stored sampling data falls outside the BCD range (other than 0 to 9) by including hexadecimal A to F, the previous sampling data's value will be displayed on the graph. The following sampling data will be displayed on the Historical Trend Graph as follows.

	Sampling Data
1st Sample	0(0h)
2nd Sample	75(75h)
3rd Sample	50(50h)
4th Sample	–(5Fh)
5th Sample	25(25h)
6th Sample	100(100h)



The fourth sample, 95(5Fh) is ignored, and the third sample, 50(32h), is shown in its place on the Graph.

• Please set the Historical Trend Graph's [Data Type] to match the sampling data's bit length. If you set the sampling settings' [Bit Length] to [16 Bit] and the trend graph's [Data Type] to 32 bit, 2 words' data will be combined and handled as 32 bit.



■ Restrictions for Display Historical Data

- Only one Historical Trend Graph part with a Display Historical Data function can be placed in total per Base screen.
- You cannot use Display Historical Data Settings on a window screen. Even if you place a
 Historical Trend Graph set with Display Historical Data Settings on a window screen, the
 Display Historical Data function will not work.
- When you clear sampling data, in order to erase all sampling data stored in the GP, Historical Data will not be able to be displayed.
- The No. of Data (currently displayed data + historical data) that can be displayed in one channel with Display Historical Data is the amount in [No. of Times] designated in the sampling settings. For the Historical Trend Graph's [Data Samples], please set a number less than [No. of Times] in the sampling settings.
- The number of sampling data that can be saved in the GP depends on the backup SRAM's
 capacity and the sampling settings. The capacity of backup SRAM varies depending on
 the main unit model and the uses of the backup SRAM.

"24.9.1 Summary ■ Backup SRAM" (page 24-106)

The table below shows the maximum number of samples when the backup SRAM is used only for backing up the sampling groups used in a line chart.

<The maximum number of samples per No. of Channels>

Backup SRAM Size	1 Channel	10 Channels	20 Channels	30 Channels	40 Channels
320KB (Excluding AGP-3302B)	65535	16265	8132	5421	4065
128KB (AGP-3302B)	64361	6435	3217	2144	1608

<Setting Contents> No. of Sampling Groups: 1, No. of Blocks: 1, Data Type: 16 Bit, Overwrite old data after finishing the specified no. of times, No Date Data, No Data Enabled/Disabled Flags

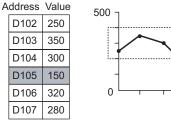
- Switches placed in the Historical Trend Graph will become grouped. You can change an individual Switch's size or attributes, but if you delete the Switch then the Graph will also be deleted simultaneously. It cannot be ungrouped.
- Please do not place switches on a Historical Trend Graph and a Switch Lamp [Special Switch] - [Historical Trend Graph Switch] on the same screen. The switches will not function normally. Only one [Display Historical Data] switch can be set up on a single Historical Trend Graph.
- When using a Switch Lamp [Special Switch] [Historical Trend Graph Switch] for Display Historical Data, please place the Special Switch and the trend graph with the Display Historical Data function on the same screen. If the Historical Trend Graph is placed on the Base Screen and the Special Switch on the Window Screen, they will not function.
- While in Display Historical Data mode, new samples will not be displayed even if they
 occur. The display will update when Display Historical Data mode is released. Even while
 in Display Historical Data mode, data sampling continues.
- Changing screen while in Display Historical Data mode cancels the mode.

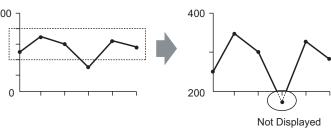
17.8.3 Data Block Display Graph Restrictions

- A total of 8 Data Block Display Graph parts can be displayed at the same time on a single screen. When you are using a window screen, the total number of Data Block Display Graph parts that can be displayed on the base screen and window screen together is 8.
 When Historical Trend Graphs are also placed on the same screen, the maximum allowed for the two kinds of parts is 8.
- The maximum number of channels (number of lines) that can be displayed on a single Data Block Display Graph is 20.
- The maximum number of channels (number of lines) that can be displayed on a single screen is 40. When you are using a window screen, the total number of channels that can be displayed on the base screen and window screen together is 40. When more than 40 trend graph lines are set up, the 41st and subsequent lines will not function.

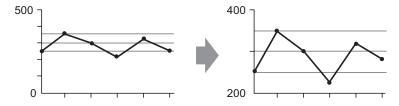
■ Restrictions for Show Scale

• Data which is out of the scale's display range will not be shown.





- Show Scale's update timing (the timing of value reading) is the instant when the graph display is cleared or the screen is switched.
- When Show Scale is set, [Alarm Settings] cannot be used.
- When Show Scale is set, [Fill Below Line] cannot be used.
- When auxiliary lines are set, any changes to Show Scale will also affect the horizontal auxiliary lines.



- If a set auxiliary line's value exceeds the graph display range, that auxiliary line is not displayed.
- When auxiliary lines are designated with [Address], the update timing (the timing of
 value reading) is the instant when the graph display is cleared or the screen is switched.